

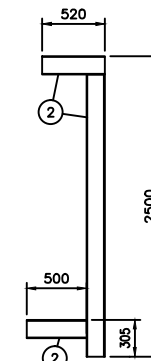
PLAN

NOTES

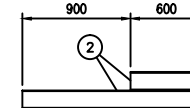
1. ALL WELDS TO BE 6mm CONTINUOUS FILLETS UNLESS OTHERWISE NOTED.
2. ALL JOINING MEMBERS TO BE COPED.
3. ALL CHECKERED PLATE JOINTS TO BE MADE ON SUPPORTING MEMBERS AND JOINED WITH CONTINUOUS FULL PENETRATION WELDS.
4. CHECKERED PLATE TO BE STITCH WELDED ON UNDERSIDE OF SKID (50-150 CENTRES) TO SUPPORTING MEMBERS AND AROUND THE SKID PERIMETER.
5. CLEAN - SSSPC-SP8 COMMERCIAL SANDBLAST
PRIME - 1 S/C OF CLOVERDALE RUSTEX 71029
PAINT : SKID - 1 S/C OF CLOVERDALE 74 ENAMEL
SUPPORTS - 1 S/C OF CLOVERDALE 74 ENAMEL (COLORS AS PER TRIDENT'S PAINTING SPECIFICATION)
6. ALL GRATING TO BE BANDED AROUND PERIMETER.
7. SKID WEIGHT TO BE SUPPLIED BY SKID MANUFACTURER.
8. ALL PIPE SUPPORTS TO BE WELDED DIRECTLY TO CHECKERED PLATE AFTER PIPING IS IN PLACE.

BILL OF MATERIAL

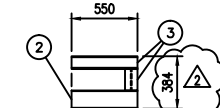
| ITEM | QTY. | DESCRIPTION | |
|------|------------------|--------------------------------------------------------------------------|----------|
| 1 | 42m | W 310 x 67 | 44W |
| 2 | 24m | W 150 x 22 | 44W |
| 3 | 2m | W 100 x 19 | 44W |
| 4 | 3m | C 200 x 17 | 44W |
| 5 | 32m | 75 x 75 x 6mm ANGLE | 44W |
| 6 | 2m | 25 x 25 x 5mm ANGLE | 44W |
| 7 | 37m ² | 6mm THK. CHECKERED PLATE | A-36 |
| 8 | 4 | 25mm THK. PLATE, 377 x 271 (CTS) | A-36 |
| 9 | | | |
| 10 | 1 | 6mm PLATE, 702 WD. x 1077 LG. | A-36 |
| 11 | 1 | GRATING, W102-30, 19x4.8 B.B., 588 WD. x 1001 LG. | A-36 |
| 12 | 2m | 60# PIPE, SCH.80 | SA-106-B |
| 13 | 1 | 60# NPT PIPE CAP, 2000# | SA-105 |
| 14 | 4 | 1 7/8" x 5 3/4" LG. GRADE 8 MACH. BOLT c/w WASHER & 2 HEX. HD. NUTS EACH | |
| 15 | | | |
| 16 | | | |
| 17 | 25m | 76 x 6mm THK. FLAT BAR | A-36 |
| 18 | 2 | CHECKERED PLATE 6mm THK. x 314 WD. x 980 LG. | A-36 |
| 19 | 2.5m | W 200 x 27 | 44W |



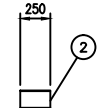
PS-1,2,3
(3 REQUIRED)



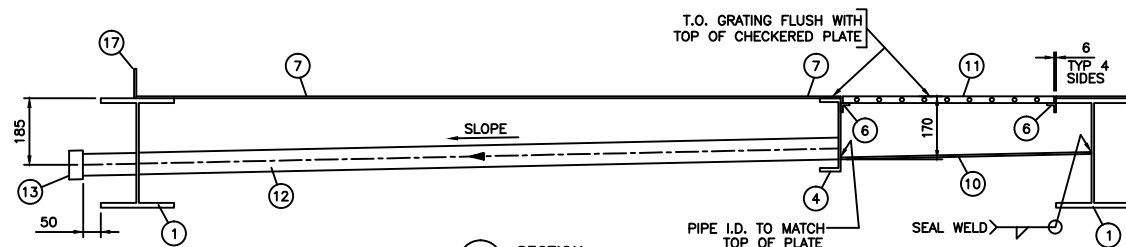
PS-4



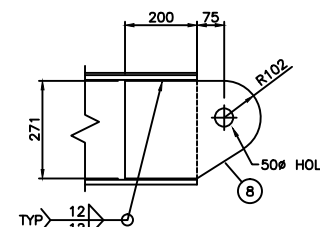
PS-6 & 7
(2 REQUIRED)



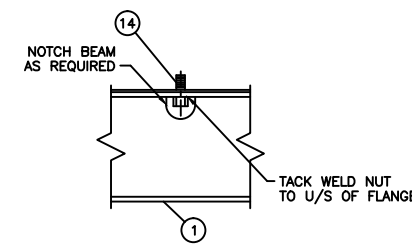
PS-5 & 8
(2 REQUIRED)



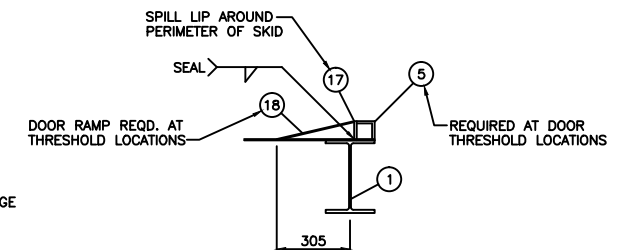
SECTION A-A
SCALE 1:10



1
SCALE 1:10
TYP. 4



2
SCALE 1:10
TYP. 4



3
SCALE 1:15
TYP. 2

PERMIT STAMP:

| | | | | | |
|--|--|--|--|--|--|
| | | | | | |
| | | | | | |
| | | | | | |

GENERAL NOTES:

1. "BIDDING CONSTRUCTION DRAWINGS" ARE GENERATED FROM CONSTRUCTION CHANGES APPROVED BY TRIDENT EXPLORATION CORP. ENGINEERS. ANY CHANGES NOT APPROVED BY TRIDENT EXPLORATION CORP. ENGINEERS WILL NOT BE CONSIDERED FOR CONSTRUCTION. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE LOCATION OF ALL PIPING, ELECTRICAL, EQUIPMENT OR WALLS.
2. PRIOR TO THE COMMENCEMENT OF ANY CONSTRUCTION AND ON EXHAUSTION OF BIDDING, THE RESPONSIBILITY OF THE CONTRACTOR SHALL BE TO VERIFY THE LOCATION OF ALL PIPING, ELECTRICAL, EQUIPMENT OR WALLS.
3. ANY REQUIREMENTS MADE TO EXISTING EQUIPMENT, PIPING OR ELECTRICAL ON A FACILITY NOT DESIGNED BY BDR, LTD. ARE THE SOLE RESPONSIBILITY OF THE CONTRACTOR AND SHALL BE VERIFIED BY THE OWNER.

| | BY | DATE |
|--------|----|----------|
| DRN. | LS | 04.10.07 |
| CHK. | CK | 04.10.18 |
| APP'D. | | |
| L.S.D. | | |



| | | |
|-----------------------------------------------|-----------------|-----|
| TRIDENT EXPLORATION CORP. | | |
| CBM COMPRESSOR STATION | | |
| INLET SEPARATOR SKID STRUCTURAL STEEL DETAILS | | |
| SCALE | DRAWING NUMBER | REV |
| 1:30 | D-43759-S-01-01 | 2 |

| NO. | REVISION | PROJ. No. | BY | DATE | CHK. | DATE |
|-----|-------------------------|-----------|----|----------|------|----------|
| 2 | CHANGED DIMENSION | 43759 | LS | 04.11.04 | CK | 04.11.04 |
| 1 | ISSUED FOR CONSTRUCTION | 43759 | LS | 04.10.21 | CK | 04.10.18 |
| 0 | ISSUED FOR BID | 43759 | LS | 04.10.07 | | |