

VESSEL (A): 0530764

DATE OF INSPECTION: 2005 Jun 10



Certificate of Inspection

TOROMONT ENERGY SYSTEMS INC

3615 34 STREET NE

CALGARY, AB T1Y 6Z8

PREFERRED RE-INSP. INTERVAL:

YEAR BUILT: 2005

CRN: R6017.2

SERIAL #: C250106C-4 **VOLUME: 0.09 M3**

HEATING SURFACE:

SURFACE AREA:

COMPANY CODE: 31296

DESCRIPTION: VERTICAL TANK LOCATION: STOCK, CALGARY MANUFACTURER: HENRY TECHNOLOGIES

Safety Valves

PART MAX AUTHORIZED MAX. TEMP MIN. TEMP VALVE ID SETTING CAPACITY LOCATION

WORKING PRESSURE

SV1 2068 KPA 35 M3/MIN ON VESSEL

OWNER INSTRUCTIONS/REMARKS:

NOT SUBJECT TO ANNUAL FEES AS PER INFORMATION BULLETIN 1B03-003 (e) (iii) PRESSURE VESSELS HAVING A VOLUME NOT EXCEEDING 0.5 M3 (500 LITRES) THAT ARE DESIGNATED FOR THE FOLLOWING USES: SUCTION, DISCHARGE, SCRUBBER OR PULSATION VESSELS FOR COMPRESSORS;

Owner to verify integrity of vessel by periodic inspection program.

Verify that vessel/boiler is protected by an acceptable ASME Code pressure relief device, of adequate capacity, set at no more than maximum pressure authorized and installed in accordance with the Safety Codes Act & Regulations.

Vessel/Boiler to be installed in accordance with the Safety Codes Act and Regulations.

Safety Codes Officer: NAG, NEEL

Nilanjan Nag NOTE: REQUIREMENTS OF THE SAFETY CODES ACT AND THE REGULATIONS ISSUED THEREUNDER:

The owner or person in charge shall report all accidents involving a boller, pressure vessel or pressure piping system to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a



VESSEL (A): 0530765

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TOROMONT ENERGY SYSTEMS INC

3615 34 STREET NE

CALGARY, AB T1Y 6Z8

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MANUFACTURER: HENRY TECHNOLOGIES

Safety Valves

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WORKING PRESSURE

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OWNER INSTRUCTIONS/REMARKS:

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Vessel/Boiler to be installed in accordance with the Safety Codes Act and Regulations.

Safety Codes Officer: NAG, NEEL

Signature: Nilayan Nog

NOTE: REQUIREMENTS OF THE SAFETY CODES ACT AND THE REGULATIONS ISSUED THEREUNDER: The owner or person in charge shall report all accidents involving a boller, pressure vessel or pressure piping system to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a



VESSEL (A): 0530766

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Certificate of Inspection

TOROMONT ENERGY SYSTEMS INC

3615 34 STREET NE

CALGARY, AB T1Y 6Z8

PREFERRED RE-INSP. INTERVAL:

YEAR BUILT: 2005

CRN: R5817.2

SERIAL #: 054063.2D **VOLUME: 0.01 M3**

HEATING SURFACE:

SURFACE AREA:

COMPANY CODE: 31296

DESCRIPTION: AIR COOLED HEAT EXCHANGER

LOCATION: STOCK, CALGARY MANUFACTURER: AIR-X-CHANGERS

Safety Valves

MAX. AUTHORIZED **PART**

VESSEL

MAX. TEMP MIN. TEMP VALVE ID

CAPACITY LOCATION

WORKING PRESSURE

4516 KPA

35 M3/MIN ON PIPING

OWNER INSTRUCTIONS/REMARKS:

NOT SUBJECT TO ANNUAL FEES AS PER INFORMATION BULLETIN 1B03-003 (q) AIR COOLED OR PLATE TYPE HEAT EXCHANGERS;

Owner to verify integrity of vessel by periodic inspection program.

Verify that vessel/boiler is protected by an acceptable ASME Code pressure relief device, of adequate capacity, set at no more than maximum pressure authorized and installed in accordance with the Safety Codes Act & Regulations.

Vessel/Boiler to be installed in accordance with the Safety Codes Act and Regulations.

Safety Codes Officer: NAG, NEEL

Nilanjan Nog

NOTE: REQUIREMENTS OF THE SAFETY CODES ACT AND THE REGULATIONS ISSUED THEREUNDER:

The owner or person in charge shall report all accidents involving a boiler, pressure vessel or pressure piping system to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a Safety Codes Officer.



VESSEL (A): 0530767 **DATE OF INSPECTION: 2005 Jun 10**



Yr.

Certificate of Inspection

TOROMONT ENERGY SYSTEMS INC

3615 34 STREET NE

CALGARY, AB T1Y 6Z8

PREFERRED RE-INSP. INTERVAL:

YEAR BUILT: 2005

CRN: R5818.2

SERIAL #: 054063.3D

VOLUME: 0.017 M3

HEATING SURFACE: SURFACE AREA:

COMPANY CODE: 31296

DESCRIPTION: AIR COOLED HEAT EXCHANGER

LOCATION: STOCK, CALGARY MANUFACTURER: AIR-X-CHANGERS

Safety Valves

CAPACITY LOCATION MAX. TEMP MIN. TEMP VALVE ID SETTING MAX. AUTHORIZED **PART WORKING PRESSURE** 6895 KPA 63 M3/MIN ON PIPING -29 C VESSEL

OWNER INSTRUCTIONS/REMARKS:

NOT SUBJECT TO ANNUAL FEES AS PER INFORMATION BULLETIN 1B03-003 (g) AIR COOLED OR PLATE TYPE HEAT EXCHANGERS;

Verify that vessel/boiler is protected by an acceptable ASME Code pressure relief device, of adequate capacity, set at no more than maximum pressure authorized and installed in accordance with the Safety Codes Act & Regulations.

Owner to verify integrity of vessel by periodic inspection program.

Vessel/Boiler to be installed in accordance with the Safety Codes Act and Regulations.

Safety Codes Officer: NAG, NEEL

signature: <u>Nilanjan N</u>ag

NOTE: REQUIREMENTS OF THE SAFETY CODES ACT AND THE REGULATIONS ISSUED THEREUNDER:

The owner or person in charge shall report all accidents involving a boiler, pressure vessel or pressure piping system to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a

1- "Manufactured	and certi	fied by HE	ARY TECHNOL	OGIES LIMITE	D. 36 CRAIG	STREET BRA	ANTFORD, ON	TARIO CAN	ADA N3T 5TG	
? Manufactured	for <u>TC</u>	<u>DROMONT PI</u>	KOCESS SYSTE	MS, 10121 Bail	low Trail N.E	Calgary, AB 1				
5 Location of ms				7		ne and address of p			·	
	nanauti.	UNKNOWI		4		(Name and add	fress)			
Туре		TICAL	C250106C	-(1-5)	R6017.2		R240108A	./0	N/A	2005
This chemical		vert. tank)	(Milar's seria	i No.)	(CRN)		(Florens day or -	- \	/13 	(Year built
VESSEL CODI	E. The dr	isign, construct	in an pans meet it on, sind workman	Middle monts i ship content to s	ol (traterial spoc ASME Rolles, S	ifications of the A ection VIII, Divisio	SME BOILER AN	ID PRESSURE	: 2004 Edition	
							12-2-1		ZOO4 EURION	
1.		Addenda (kaje)	Contraction of the second of t			prompton and the second			V	
Shell		06 GR B		3/8"	ପର୍ଯ୍ୟନ ।	Case Nos.	,		pecial Service per UG	
		ic. No., Grade)	Nor	n. Thk. (in)	C	1/16" orr. Allow, (in.)		2 -3/4" OD m. LD. (ft. & in.)	t one-t	54"
Seams	SML		NONE	100 %			Single / B		SPOT	h (bverall) (fill & kn ii l
	ng. (Welds Sngl., Lap.		RT (Spot or Full)	Eff. (%)	HT. Temp (*F)	Time (hr)	Girth (Welded		R.T. (Spot, Partial,	Nall of Coursies
Heads: (a) Ma		•	SA-516	Gr70		(b) Matt.	Sngil., Lap, 6		or Full)	
r			(Spec No.			10/11011.			1-516 Gr70 ic No., Grade)	
Location Bottom, I		Minimum Thickness	Corrosion Allowance	Crown	Kriuckie	Elliptical	Conicat	Hemispherical	Fial	Side to Pressure
(a) TOI		0.2938"	1/16"	Radius	Radirus	2 : 1	Apex Angle	Radius	Diameter	(Convex or Concave)
(b) BOTT		0.2938"	1/16"	-		2:1	1		-	CONCAVE CONCAVE
If removable, be	its used	(describe other	fastenings)					4		CONCAVE
MAWP							., Spec. No., Gr., S	íze, No.)		
Min. design me	al temp		655 -20	95 _		psi at max. tem			300	
Nozzles, inspe				raı	655	pst. Wydere	#, pneu. ørstmi	# test pressure	7:	21 :
Purpose	I and	Diam.	lenings:							
(Inlet, Outlet, Drain) No	or Size	Түре	Matt		Norn. Thk.	Reinforcerr Matt.	ent	How Attached	Location
CONN	2	3"	W.E.	SA-106	GR B	SCH.80			WELDED	SIDE
CONN CONN	1.	2"	CPLG.	SA-10		60001ь.			WELDED	SIDE
CONN	1	1 1/2"	CPLG. CPLG	SA-10		. 60001ь.	-		WELDED	SIDE
CONN	1 1	1"	T.O.E.	SA-10 SA 106		6000lb.			WELDED	SIDE
CONN	3	3/4"	CPLG.	SA-10		SCH160 6000lb.			WELDED	BOTTOM
_		-	-			- COOOD.	-		WELDED	TOP/SIDE
			-	_			-		_	-
 Supports: Skirt 	~~~~~~~		ugs 2	Legs_		Other	±	Att	ached Top/	Bottom/Welded
3 D		es or no)	(No.)		(No.)		(Describe)	***************************************		(Where any bowl)
c Remarks Man	nacturer'	s Partial Data R	leports properly id	lentified and sign	ed by Commiss	sioned Inspectors	have been furnis	hed for the folk	owing items of the	report:
				(Name of sect is				***************************************		
O IMPACTS R	EQUIRE	D AS PER UC	S-66	(rearres or pears, no	ero nunacer. wiigi	s name and Identifyi	ng stamp)			
IEADS ARE HO	T FORM	1ED						· · · · · · · · · · · · · · · · · · ·		
PI PERFORME) PER U	JW-50								
				CERTIFICAT	E OF SHOP	FIELD COMP	LIANCE			
We certify tha	t the state	ements made ir	this report are co	orrect and that all	details of design	an material cons	triction and war	kmanchin of thi	s vessel conform t	41
ASME Code f	or Pressu	ire Vessels, Se	ction VIII, Division	1. "U" Certificat	te of Authorizat	on No.	29646	expires		
Date HA	25/6	Co. Nam	e HENRYTEC	HNOLOGIES L	IMITED	s	igned			
				(Manufac				(Re	epresentative)	
				CERTIFICAT	E OF SHOP	/ FIELD INSPE	CTION			
Vessel constr.	,	HEN	RY TECHNOLO	GIES LIMITED) at	36 CRAIG S	TREET BRAN	TFORD, ONT	ARIO CANADA	N3R 7.11
I, the undersig ONTAR	ned, hold	ing a valid com	mission issued by	The National Bo	pard of Boiler ar	nd Pressure Vess	el Inspectors and	the State or P	rovince of	
		and employe and in this Maout	ecturer's Data Re	nort es	70 late	T.S.S.A.				have inspected
Manufacturer f	as const	ructed this pres	sure vessel in acc	ordance with AS	18 14 0	tion VIII District	1. By claples this	· namiGant is	of my knowledge a her the Inspector n	
nis employer n	iekes am	y warranty, expr	essed or implied,	concerning the r	ressure vessel	described in this	Manufacturode F	Note Depart Eu	rith or consorrance and the	17
Inspector nor h	is emplo	yer shall be liab	le in any manner:	for any personal	njy y or proper	ty damage or a lo	ss of any kind ar	ising from or co	nnected with this i	nspection.
Date 战 🧲	<u> 4 c</u>	∑ Signed∕	Koller -	E What	Remove	_ Commissio				

A 530 764

PSV SET/CAP 655/1479

CEI Form 1002 Rev. 8

1.º Ma	anufactured a	nd certif	led by un:	ve Form for Sequired by t	OCTELLOUT	The account	07D		,		-
			, 111				(Name and addre	ss of menufacturer)	TARIO CAN	ADA_N3T_SF6_	
2 M:	anufactured fr	or <u>TC</u>	ROMONEP	ROCESS SYSTE	MS, 10121 Ba						
s Lo	cation of inst	allation	UNKNOW	N		(Na	me and address of p	ourchaser)			
Ту	ne	VEDT	ICAL	Carotoca	4		(Name and ad	'		****	
*	{	Horiz, or	vert. tank)	(Mor's serie	1-(1-5)	(CPAD		R240108A (Drawing n	- \	N/A	2005
. Th	ie chomical ai	nd physi	cal properties	of all parts meet ti	he rentricomente	of material enor	cifications of the A	SIME DOLLED AN	9.) ND PRESSURF	เพลกเหต่นอ) Dénache-
	eseration in Aura	100.00	sign, consinud	ion, and workmad	iship cunform to	r ASME Rules, S	a ction VIII, Divisio	BI)		2004 Edulon	
ţr:										Year	
		,	Addenda (Uate)			Code	Case Nos.			pecial Service per U	G 120(d)
Sh			06 GR B		3/8"		1/16"	1	2-3/4" OD	or rest of Company and Company	48"
20	ams:		c No., Grade)		ть Thk. (in.)	c	оп. Allow. (in.)		m. I.D. (ft. & m.)	Len	gth (overall) (ft. & in.)
৩৩		SML: g. (Welde		NONE	. 100 %	-	<u> </u>	Single / B		SPOT	ì
		ngi., Lap,		R.T. (Spot or Full)	Eff. (%)	H.T. Temp (*F)	Time (hr)	Girth (Welded Sngl., Lap, f		R.T. (Spot, Partial, or Full)	No of Course
He	ads (a) Mali.	•		SA-516	-Gr70		(b) Matt.		S <i>i</i>		
E^				(Spec No.,	Grade)					ec No., Grade)	
	Location (T Bottom, En		Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle	Elliptical	Conical	Hemispherica	Flat	Side to Pressik*
(a)	TOP		0.2938"	1/16"	Leading	Radius	2 : 1	Apex Angle	Radius	Diameter	_ (Convex or Concave
(b)	BOTTO	М	0.2938"	1/16"		-	2:1		 		CONCAVE
If re	movable, bol	ts used	describe other	fastenings) -							CONCAVE
				-			(Ma	I., Spec. No., Gr., S	ize, No.)		
MΔ				655			psi at max, ten	np		300	
Min	design meta	I temp.		-20	°F;	at 655	psi. Wydr	#, pneu , #####	# test pressure		721
No.	zzles, inspect	ion and	safety valve or	enings;			-				721
	Purpose		Diam.				Nom.	Reinforcen	pent I	Haw	
	Outlet, Drain) CONN	No.	or Size	Type	Ma		Thk.	Mati.		Attached	Location
	CONN	1	2" 2"	W.E.	SA 10		SCH.160			WELDED	SIDE
	CONN	+ :-	I 1/2"	CPLG.	SA-1	***************************************	6000lb.	-		WELDED	SIDE
	CONN	1 :	1"	CPLG.	SA-1		60001Ь.			WELDED	SIDE
	CONN	1 :	<u> </u>	CPLG	SA-1		6000lb.	-		WELDED	SIDE
	CONN	1 3	3/4"	T.O.E. CPLG.	SA 100		SCH160			WELDED	BOTTOM
··-	_	1 -	3/	L Crixi-	SA-I	USN	60001ь.			WELDED	TOP/SIDE
	-		_		-	·					-
Suc	ports: Skirt		YES	Lugs 2		1					
			s or no!	(No.)	Legs	***************************************	Other		At	tached Top	/Bottom/Welded
. Rer	marks: Manuf					(No.)		(Describe)			(Where and how)
		·		Reports properly k	dernined and sig	ined by Commis	sioned Inspectors	have been furnis	shed for the foll	owing items of the	report:
					(Name of sec						
O IN	PACTS RE	QUIRE	D AS PER UC	CS-66	(Harrie or part.	nem number, wrgi	's name and identify	ing stamp)			
	OS ARE HOT										
PLPI	RFORMED	PER U	W-50						····		

101	(m. m. m. marker, 120 m. s.				CERTIFICA	TE OF SHOP	/ FIELD COME	PLIANCE			
Δ.	e certify that SME Code to	the state	ements made i	n this report are c	orrect and that a	all details of desl	gn, material, cons	struction, and wor	kmanship of th	is vessel conform	to the
	1	- Z	,6 Vesters, 36	CUON VIII, DIVISIO	ii. O'Cenino	ate of Authorizat	tion No.	29646	expire:		
D.	ate ////	<u> </u>) Co. Nam	HENRY TEC	HNOLOGIES	LIMITED	S	Signed			
		_/				(acturer)		X	(R	epresentative)	·
					CERTIFICA	TE OF SHOP	/ FIELD INSP	ECTION U			
	ssel construc		HEN	RY TECHNOLO	GIES LIMITE	ED at	36 CRAIGS	TREET DOAN	TEORD ON	ARIO CANAD.	A MIRD TIE
i, t	he undersign	ed, hold	ng a valid com	mission Issued by	y The National E	Board of Boiler a	nd Pressure Vess	el Inspectors and	the State or F	rovince of	J (47) V (1) F
	ONLAN	<u> </u>	and employ	ea by			T.S.S.A.		5.6.0 011		have inspected
the	component (describe	d in this Manut	acturer's Data Re	port on	pr. 18,2	2005	, and state t	hat, to the best	of my knowledge	and ballof the
Ma	nufacturer ha	is consti	ucted this pres	sure vessel in ac	cordance with A	SME Code, Sec	tion VIII, Division	1. By cioning this			
,,,,	on project me	נוום פטווי	wananny, exp	essed of implied.	concerning the	DIRECTION VIDEOR	I decombed in this	Manufacturadal	7-4- D C.		4.4
	ADODIO: NO! INC	a cumpio	er snall be liar es Signed	e In any manner	for any persona	Il Injury or proper	rty damage or a k	oss of any kind at	ising from or co	onnected with this	inspection.
		101	€3 Signad		1 / 1 / / /	4			,	5.2	
D:	are <u>apr</u>		Jigneu _		ringy	الع	Commission	ans and	ON:	17	

(A) 530765

PSU SET/LAP 655/1479

CEI Form 10**0**2 Rev. 8

JOB # 31296 STOCK



FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form For Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

	530	7	66
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1. Mar	ufactured and	certifi	ied by:	Air-	X-Changers,	A Harsco Compa	any 5215	Arkansas	Road, Port of Ca	ntoosa, OK 740	15
2. Mar	ufactured for:			То	romont Energy	•	ress of manufact Barlow Trail I	-	ry, Alberta, Canada	1 T31 3CS	
					ornone Energy	(Name and a	ddress of purcha		. , , , , , , , , , , , , , , , , , , ,		
3. LOC	ation of installa					Unknown, Unkno (Name and ad	dress)				
4. Тур	e: Heat Ex			054063.2D (Mfg. Serial No.)		R5817.213 (CRN)		084663-CRN-1F	to 485; (Nat'i Board)		2005 Year Built
5. The	chemical and	ohysic	tal proper	ties of all parts me	eet the require	ments of material	specification	s of the AS	SME BOILER AND P	RESSURE VESSE	
The d	esign, construc	tion,	and work	manship conform	to ASME Rules	, Section VIII, Div	vision 1	2001 Year			
to		A03				de Case No.				NONE vice per UG-120(d)	
Tube &							06355		·	, , , , ,	u ocasi
6. She			.6 70N No./Grade	No.	1.25" m. Thk (in.)		.0625" 41low (in.)		6.8750" Diameter ID (Pt/In)		1' - 0.625" h (Overall) (Ft/In)
7. Sea		er Joi			C=.20	****	***			+	
	Long Sal.	(Wld, Lap, L		I. T. (spot/full)	EFF (%)	H.T. Temp °F	Time (hr)	Girth(wld, Dbl, Sgl, Lap, Butt)	R. T. (spot, part, /full)	No. of course
B. Hea	ids: (a) Matl.			A516 70N	****		(b) Matl.			Alle Miller Alle Labor	
7	· · · · · · · · · · · · · · · · · · ·	.,		(Spec No. Gra	de)		- ' '		(Sp	ec No. Grade)	
and the second	Location (Top,		Minimum	Corrosion	Crown	Knuckle	Elliptical	Conica		al	Side to Pressure
	bot, ends)		Thickness	Allowance	Radius	Radius	Ratio	Apex Angle	n_4:	Flat Diam	Convex or Concave
a	TOP, BTM		0.875 "	.0625"			**			4"	× 12.625"
L <u>b</u>	ENDS	<u> </u>	0.75 "	.0625"			T-			4"	× 5.125"
		s used	•	e other fastening))		(Stat) Cara		A/- 1		
	r Volume		.136	,			(Matl., Spec.)	vo., Gr., Size,	NO.)		
9. MAI				si at max, temp.	30		and been				053
					egrees Fat _	655	psi. ny i	iro., pries	., or comb. test pre		852 psi.
10. NO	ozzle, inspectio	n and	sarety va	live openings:							
l P	urpose (Inlet,		Dia.	T		Motorial		Nominal	Reinforce	How	Location
	utlet, drain)	No.	or Size	Туре		Material	T	hickness	Material	Attached	Locadon
	IN,OUT	2	2"	300# RFWN	SA1	105/SA106 GRB	9	CH160	Weld	Welded	HEADER

- -											
L		-							7. .	111bd	Pa_ist
11. Su	pports: Skirt		 :s/na)	Lugs (No.	Lex	gs	Ot	her	Structure / Description)	Attached(Wh	Boited ere and How)
12. Re	marks: Manufa					and signed by Con	nmissioned la	,	nave been furnished	d for the following	j items
of 1	the report:										
				(Name of p	part, item num	ber, Mfg's name a	nd identifyin	g stamp)			
Te	ıbes: 30		0.6250"	OD, Straight	60" Lengt	h 1	6BWG Guag	e/W.Thk	SA214	Rolled	Tube Sheet
În	sp: 6 0			6 UNF THO'D		SA105		Sheet			
V	ESSEL EXEMPT	FRO	M IMPACT	TESTING PER UG	S-20 (F)						
					CERTIFI	ICATE OF SHOP	COMPLIAN	CE			
We	certify that the	state	ments ma	ade in this report a					truction, and works	nanship on this v	/essel
1	-			essure Vessels, Se						expires 12	
Date	1. ~				ingers, A Harso				ioned (1/1)	40 1 1	Vola Tel
Duce	7-100	<u> </u>	"Ottiparty	Haire All-A-Che	(Mar	nufacturer)				epresentative)	
					CERTIF	ICATE OF SHOP	INSPECTI	ON		U	
Vess	el constructed l	by _		Air-X-Char	ngers, A Harsco	Company		at	Tuls	a, Oklahoma	
I, the	e undersigned,	holdii	ng a valid	commission issue	d by the Natio	nal Board of Boile	r and Pressu	re Vessel I	nspectors and the	State or Province	2
of	Oklahoma	an	d employ	ed by		America Insuranc			_ have inspected t	•	
	ıfacturer's Datz			<u>4/11</u> ,					dge and belief, the		
									pector nor his emp		
	•								nore, neither the in		employer shall be
liable	in any manne	r for a	any perso	nal injury of prope	rty damage or	loss of any kind a	rising from	r connect	ed with this inspect	on.	1.4
Dat	e: 4//1	2/0	Signal Signal	ined: (Authorized I	respector)	/W_	Th	Commis	sions: <u>VB</u> */	1/672A	State Prov and No

JOB # 31296 STOCK

(A) 530767

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS(Alternative Form For Single Chamber, Completely Shop-Fabricated Vessels Only)
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

	tured and c	ertified by:	Air-	X-Changers,	A Harsco Compo	any 5215 fress of manufact		Road, Port o	f Catoo	sa, OK 7	4015
Manufact	tured for:		То	romont Energy	Systems, 10121	Barlow Trail I	N.E., Calga	iry, Alberta, Cai	nada T3.	3CS	
Location	of installati	on:			(Name and a Unknown, Unkno (Name and ad		ser)			······································	
Туре:	Heat Exc		054063.3D		R5818.213		384663-CRN-3F		48517		2005
The cher he design	<i>(Horz/vert tal</i> mical and ph n, constructi	nysical proper	(Mfg. Serial No.) ties of all parts me manship conform	eet the require to ASME Rules	(CRN) ments of material Section VIII, Div	specifications	2001	(Nat'l Bo SME BOILER AN	oard No.) ID PRESS	SURE VES	Year Built SEL CODE.
to		A03					Year		NON		
e & Piug	Addenda	, ,			de Case No.	05758		*	l Service p	er UG-120(d	•
Shell:		SA516 70N Spec No./Grade	Nor	1.25" n. Thk (in.)		.0625" Allow (in.)		6,8750" Diameter ID (Pt/	īn)	Ler	1' - 9.75" igth (Overall) (Pt/II
Seams:	Come			C=.20		****	-	*****			
Hander		Lap, Butt)	. T. (spot/full) .516 70N	Eff (%)	H.T. Temp °F	·	•	Girth(wld, Dbl, Sgl, Lap, Butt)		T. (spot, pai /fu	
neaus.	(a) Mau.	- DA	(Spec No, Grad			(b) Mati,		SA516 70N	(Spec No.	Grade)	
							Conica				Side to Pressure
<u>'</u>	cation (Top, bot,ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Apex Angle	Hemisp Rad	ius	Rat Dian	n Convex of Concave
	OP, BTM ENOS	0.875 " 0.75 "	.0625"							4" 4"	× 21.75 × 5.125
			e other fastening)							<u>T</u>	1. 3.143
ader Volu		.246	Cu.Ft.			(Matl.,Spec. N	o., Gr., Size,	No.)			
1AWP	131	.5 ps	i at max. temp.	300	0 °F						
Min. de				grees F at		psi. hyd	ro., pneu.	, or comb. test	pressure	•	1710
		and safety val		-		_ · _ •	,		•	* *	
		Dia.	<u> </u>				· I			<u>-</u>	
	se (Inlet, , drain)	lo. or Size	Туре		Material		ominal ickness	Reinforce Material		low ached	Location
1		3120				1	i i			acirca	
IN		2 2"	600# RFWN	SA1	05/SA106 GRB	Se	CH160	Weld		elded	HEADER
IN			600# RFWN CPLG.	SA1	05/SA106 GRB SA105		CH160 000#	Weld Weld	W		HEADER HEADER
IN		2 2"		SA1	······································				W	elded	
IN		2 2"		SA1	······································				W	elded	
IN	T/DRAIN	2 2" 1 1"	CPLG.		SA105	6	000#	Weld	W	elded elded	HEADER
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IN VENT	r/DRAIN s: Skirt	2 2" 1 1"	CPLG.	- Leg	SA105	Oth	000# er	Weld Structure escription)	We We	elded	HEADER Bolted there and How)
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