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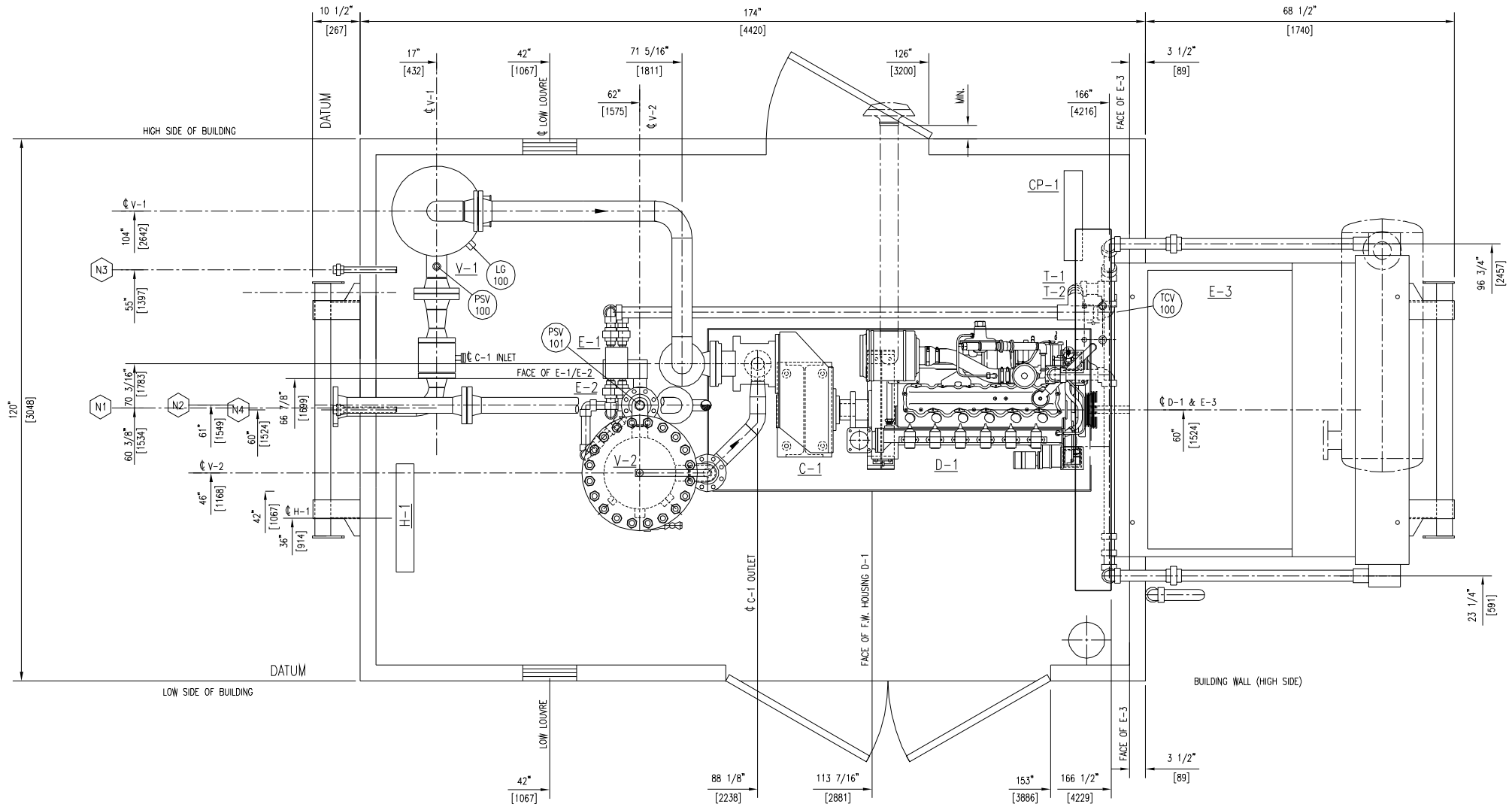
SKID EDGE CONNECTIONS				
MARK	SERVICE	SIZE	RATING	TYPE
N1	GAS INLET	3"	300#	RFWN
N2	GAS OUTLET	3"	300#	RFWN
N3	DRAIN	2"	3000#	NPT UNION
N4	HP DRAIN	1 1/2"	3000#	NPT UNION



PLAN VIEW
3/4"=1'-0"

GENERAL NOTES

1. ALL DIMENSIONS OUTSIDE OF BRACKETS ARE IN INCHES. ALL DIMENSIONS WITHIN [ ] ARE IN mm.
2. ALL TAIL DIMENSIONS ARE FROM DATUM.
3. ALL WELDED PIPING TO BE HYDROTESTED TO B31.3
4. ALL PROCESS PIPING TO BE LEAK TESTED TO B31.3
5. ALL PIPING TO BE SUBJECT TO 10% RADIOGRAPHY.
6. WELDING PROCEDURES TO BE PERFORMED TO MEET A 22 HRC HARDNESS TEST.
7. SEE CHART FOR PIPING/FITIING FOR MATERIAL/RATING REQ.
8. TUBING TO BE SS. FITTINGS TO BE CADMIUM PLATED w/ SS PRIMARY FERRULE & CS SECONDARY FERRULE.
9. ALL PIPING & TUBING TO BE SUPPORTED AS REQ'D.
10. ALL PIPING TO COMPLY WITH ANSI B31.3 & THE SPECS PER C.C.C.
    -NG-NON CODE
    -AA-150 CLASS SWEET
    -BA-300 CLASS SWEET
    -AS-150 CLASS SOUR
    -BS-300 CLASS SOUR

NOTES

11. SURFACE PREP.: -
    PRIMER: SELF PRIMING PAINT, SEE BELOW.
    PAINT: 1 s/c GENERAL PAINT16010, SELF PRIMING, GLOSS URETHANE ENAMEL, CONCEPT TAN
12. SHIPPING WEIGHT IS APPROX.: 19,000 LBS (8618 KGS)
13. ROOF VENTS REMOVED FOR SHIPPING

REV.	DESCRIPTION	DATE	BY	APPR.
1	AS-BUILT	JAN 25/06	T.K.	
0	ISSUED FOR CONSTRUCTION	DEC 19/05	B.R.	

STAMPS

PLAN VIEW
GENERAL ARRANGEMENT
CC135 UNIT
NGC JOB# 16370

CONCEPT COMPRESSION CORP.

DRN. BY	E. PETERS	DATE	OCT 05/05
CHK. BY		DATE	
APR. BY		DATE	
W.O. No.	100545	P.O. No.	

FOR DEVON CANADA
TALBOT LAKE COMPRESSOR
LSD: 13-21-97-10-W5

DWG No. 100545-201 REV No. 1