

Client: **PENGROWTH ENERGY**  
 Equipment: BUTANE STORAGE BULLET  
 Equipment ID: **EAM 1893**  
 Regulatory #: **A0138937**  
 Inspector: S.BECK

NOTE: VESSEL IS IDLE BUT NOT ISOLATED.

Facility: **RIGEL FIELD**  
 Service: SWEET  
 Location: 13-15-088-18W6M  
 Reference DWG: A0138937 2018 02

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**05**

Description: **4" 90° ELBOW**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: **4.9**

Average Thickness: 5.4

5.27 0.75 6.02

5.27 0.75 6.02

Comments: MINIMUM THICKNESS READING IS BELOW 12.5% MILL TOLERANCE.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**10**

Description: **4" 90° ELBOW**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: **4.8**

Average Thickness: 5.3

5.27 0.75 6.02

5.27 0.75 6.02

Comments: MINIMUM THICKNESS READING IS BELOW 12.5% MILL TOLERANCE.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**15**

Description: **TOP SHELL AT SOUTH END**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: 24.1

Average Thickness: 24.3

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

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 Location: 13-15-088-18W6M  
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**20**

Description: **UPPER WEST SHELL AT SOUTH END**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 24.2  
 Average Thickness: 24.3

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**25**

Description: **MIDDLE WEST SHELL AT SOUTH END**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 24.0  
 Average Thickness: 24.2

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**30**

Description: **LOWER WEST SHELL AT SOUTH END**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 23.8  
 Average Thickness: 24.0

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

\*Note: All measurements are in millimeters.  
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TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**35**

Description: **LOWER SOUTH HEAD**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 14.8  
 Average Thickness: 15.5

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**40**

Description: **BOTTOM SHELL AT FAR SOUTH END (CAN #1)**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 23.8  
 Average Thickness: 23.9

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**45**

Description: **BOTTOM SHELL AT MID SOUTH END (CAN #2)**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 23.9  
 Average Thickness: 4.0

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.



# UTS DATA



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 Regulatory #: **A0138937**  
 Inspector: S.BECK

Facility: **RIGEL FIELD**  
 Service: SWEET  
 Location: 13-15-088-18W6M  
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TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**50**

Description: **BOTTOM SHELL SOUTH OF CENTER (CAN #3)**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 23.8  
 Average Thickness: 24.0

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**55**

Description: **BOTTOM SHELL AT CENTER VESSEL (CAN #4)**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 23.6  
 Average Thickness: 23.8

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**60**

Description: **BOTTOM SHELL NORTH OF CENTER (CAN #5)**

Inspection Company: BIG ROCK  
 Inspection Date: Feb-18  
 Minimum Thickness: 23.7  
 Average Thickness: 23.8

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

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 Service: SWEET  
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 Reference DWG: A0138937 2018 02

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**65**

Description: **BOTTOM SHELL AT MID NORTH END (CAN #6)**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: 23.7

Average Thickness: 23.0

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**70**

Description: **BOTTOM SHELL AT FAR NORTH END (CAN #7)**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: 23.5

Average Thickness: 23.8

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**75**

Description: **LOWER NORTH HEAD**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: 15.8

Average Thickness: 16.5

Comments: NOMINAL AND CORROSION ALLOWANCE NOT STATED. NO CORROSION NOTED.

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**80**

Description: **2" 90° ELBOW**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: **4.8**

Average Thickness: 5.2

4.85                      0.69      5.54

4.85                      0.69      5.54

Comments: MINIMUM THICKNESS READING IS BELOW 12.5% MILL TOLERANCE.

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**85**

Description: **4" 90° ELBOW**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: **5.1**

Average Thickness: 5.5

5.27                      0.75      6.02

5.27                      0.75      6.02

Comments: MINIMUM THICKNESS READING IS BELOW 12.5% MILL TOLERANCE.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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**90**

Description: **2" 90° ELBOW**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: **3.3**

Average Thickness: 3.6

3.42                      0.49      3.91

3.42                      0.49      3.91

Comments: MINIMUM THICKNESS READING IS BELOW 12.5% MILL TOLERANCE.



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95

Description: **2" 90° ELBOW**

Inspection Company: BIG ROCK

Inspection Date: Feb-18

Minimum Thickness: **3.2**

Average Thickness: 3.7

3.42                      0.49      3.91

3.42                      0.49      3.91

Comments: MINIMUM THICKNESS READING IS BELOW 12.5% MILL TOLERANCE.

TML Point	THICKNESS DATA	Flag	Tmin	Corrosion Allowance	Nominal	Short Term	Long Term	ST Flag Date	LT Flag Date
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