

MAGNETIC P	ARTICL	E EXAMINAT	ION REPORT	Г		REPORT No.:	MT - 25	06 - 02 - EDP	
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Client:	TAQA North					ITS Job No.:	2506		
District:	North Area			LSD: C-032	-H/094-H-08	Date:	November 6,	2013	
Facility:	Chinchaga Gas Plant					Time:	2:25 AM		
Item(s) Examined:	WFMPI Weld	d Repair on West He	ad Outer Circumfere	ween	W.O. No.:	N/A			
	WHT3 and V	VHT4				P.O. No.:	N/A		
Acceptance Criteria:	ASME Sec VI	II Div. 1 Article 6		Rev. / Date:	2013	Cost Code:	N/A		
Procedure No.:	ITS-MT04			Rev. / Date:	Rev. 1 / Oct. 2011	AFE:	N/A		
Technique No.:	ITS-MT04-Tec	:h03		Rev. / Date:	Rev. 1 / Oct. 2011	Other:	N/A		
Equipment Data:									
PRN: (A)	0601541	Serial No.:	393508	Equip. N	o.: 603VP005	CRN:		K0576.1	
Material:	Carl	oon Steel	Thickness:	Shell- 17.0	2mm / Head- 11.07mm	Other:	N/	A	
Surface Condition:									
■ Base Metal □	Machined [Shot Blasted	Wire Wheeled	☐ As Groun	d As Welded	Painted Co	ated Other	: N/A	
☐ < -20°C (-5°F)	ı	-20°C (-5°F) to 54	°C (130°F)	☐ 55°C	(131°F) to 315°C (600°F)	☐ > 315°C	(600°F)	
Equipment:									
		Equipment	Serial No.	Cal. Due Dat	e MT T	echnique and Ex	amination Med	lium:	
Hand Yoke:	С	ontour Probe	9335	3-Sep-14	■ AC □	DC	Continuous	Residual	
Perm. Magnet:					■ Wet	Dry	Fluorescent	☐ Visible	
Coil:					Manufacturer:	Magna	aGlo	Batch No.:	
■ Blacklight:		Spectroline	1724870	10-Apr-14	Cleaner:				
Light Meter:		Spectroline	1706821	10-Apr-14	Color Contrast:				
☐ Visible Light:			>	Footcandles	Particles:	14A	M	13D12K	
Fluorescent Examinatio	n Blacklight Intens	sity Check; Pre: 214	10 μW/cm² Post:	2590 μW/cr	Other:				
SCOPE:	WHT3 and W	scent Magnetic Partic /HT4, 24hr post weldi 1829-01-EDP for linea	ng.		e following; weld repair of 506-01-EDP.	on west head oute	er circumferen	ce weld between	
RESULTS:	No relevant in welding.	ndications were found	on the weld repair ar	ea on the west	head outer circumference	e weld between \	WHT3 and WH	HT4, 2 4hr post	
CONCLUSION:	Based on the	results of this examin	nation of the horizonta	al bullet it is acc	ceptable to the above me	ntioned acceptan	ice criteria .		
Client Representative:				Sign:			Date:		
Technician(s):									
Sign:	Erwin	Rederson							
Print:	Erwin Pederson			Adriana Nauta			rt Review: <		
Le	CGSB	chnician SNT ACCF	P/ASNT Certifi	2 nd To CG Level: cation No.:	echnician / Assistant SB SNT ACC	P/ASNT		Inii#al	

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WFMPI Weld Repair on West Head Outer Circumference Weld Between Date: November 6, 2013

WHT3 and WHT4

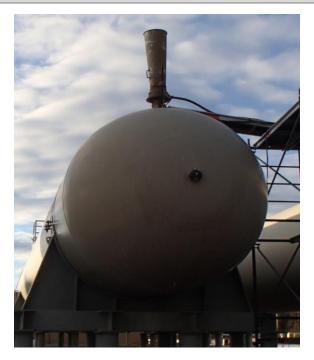
PHOTOS







NAME PLATE



OVERALL VIEW

1 st	Tec	hnic	ian

Print: Erwin Pederson Sign: Erwin Redensor



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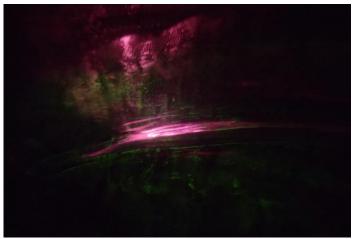
Item(s) Examined:

WFMPI Weld Repair on West Head Outer Circumference Weld Between

Date: November 6, 2013









Weld Repair Overview



1st Technician:

Print: Erwin Pederson Sign:

Erwin Pedersor