


NOTES: UNLESS OTHERWISE SPECIFIED

1. SHEET(s)	PANEL(s)	WIRE NUMBERS USED
6, 7, 9, 12, 13	FIELD CONNECTS	F0001-F0042, F0050-F0059, F0064-F0065, F0069, F0073, F0075, F0077-F0081, F0083-F0086, F0091-F0116
6, 7, 12, 13	REMOTE POWER PANEL	90001-90016, 90019-90131, 90133-90141, 90146-90156
6, 7, 9-14	COMPRESSOR CONTAINER	11001-11113, 11138-11155, 11162-11194, 11196-11198, 11200-11205, 11208-11209, 11211-11272
7, 9-14	CONTROL PANEL	31001-31030, 31032-31033, 31036-31076, 31079-31093, 31096-31149, 31155, 31157, 31159-31164, 31168, 31170

2. DIAMONDS WITH NUMBERS (i.e. ) INDICATE FIELD CONNECTIONS BY OTHERS. SEE DRAWING "MG129-00902 REV latest LIST FIELD ELECT date.xls" FOR DETAILS.  
 LV = LOW VOLTAGE 460V  
 CP = CONTROL POWER 120V  
 IN = INSTRUMENTATION 24V  
 CM = COMMUNICATIONS  
 GN = GROUND

- 3. \* INDICATES EQUIPMENT SUPPLIED BY OTHERS.
- 4. ORIENT ALL VERTICAL WIRE LABELS TO BE READABLE WITH HEAD TURNED TO THE LEFT.
- 5. WIRING INTERNAL TO THE PANEL TO BE LANDED ON TOP SCREW. FIELD WIRING TO BE LANDED ON BOTTOM SCREW.
- 6. AFTER SITE ELECTRICAL CHECKED AND APPROVED BY GUILD, THESE INSTRUMENTS REQUIRE CONDUIT SEALS PACKED AND POURED BY OTHERS.
- 7. ROUTE COMMUNICATION CABLES ON SOFT STARTER FRONT AS SHOWN & SECURE WITH CABLE TIES. CONTINUE IN WIRE DUCT TOWARDS FRONT/LEFT OF ENCLOSURE.
- 8. FIELD & SKID WIRING GROUND CONNECTION TO BE WIRED TO CONDUIT GROUND BUSHING THEN ON TO GROUND TERMINAL.
- 9. CROSS PAGE CONECTION NUMBERS USED. 1-12.
- 10. SET OVERLOAD OL-520 TO EITHER 0.5 OR 0.7 BASED ON MOTOR M-520 NAMEPLATE.

SEQUENCE OF OPERATION:  
 A. VERIFY EMERGENCY SHUTDOWN (ESD) BUTTONS ARE OUT.  
 B. TURN ON REMOTE POWER PANEL CONTROL POWER SWITCH.  
 C. PLC AND LEL POWER UP AND IF NO GAS OR FAULTS ARE DETECTED, THE PLC WILL ENERGIZE RELAY CR-901(IN CONTROL PANEL) TO ALLOW TURNING ON THE MAIN BREAKER BY ENERGIZING THE UNDER VOLTAGE LATCH.  
 D. THE ESD(s), CR-901, LEL, AND FIRE TEMP SWITCH(s) CIRCUIT ALSO TURNS ON THE CONTROL POWER INDICATOR TO LET THE OPERATOR KNOW THE MAIN BREAKER CAN BE TURNED ON.  
 E. THIS SAME CIRCUIT ALSO ENERGIZES CR-902 (IN REMOTE POWER PANEL). CR-902 CONTACTS CLOSE TO SUPPLY 120 VAC POWER (H1SW) TO OUTPUTS.  
 F. HISW ENERGIZES RELAY CR-921 (ACTUALLY 2 RELAYS IN CONTROL PANEL) WHOSE CONTACTS CLOSE TO SUPPLY 24 VDC POWER (D+24 & DCOM) TO OUTPUTS.  
 G. OPERATOR TURNS ON THE MAIN BREAKER.  
 H. OPERATOR STARTS THE PLANT VIA HMI INTERFACE ON TOUCH SCREEN FOLLOWING DIRECTIONS IN THE MANUAL.

## INDEX


DESCRIPTION	SHEET(S)
COVER, NOTES, SEQ OF OPER, INDEX, REV BLOCK	01
SYMBOLS LEGEND	02
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JUNCTION BOX #93X (LAYOUTS)	05
POWER/MOTORS/HEATERS (460V)	06
REMOTE POWER PANEL (120V, COMM)	07
CONTROL PANEL (LAYOUT)	08
CONTROL PANEL (120V)	09
CONTROL (ANALOG INPUTS)	10 to 11
CONTROL (DISCRETE INPUTS)	12
CONTROL (DISCRETE OUTPUTS, MOTOR XTROL)	13
CONTROL (DISCRETE OUTPUTS, SOLENOID VALVES)	14

DATE		DRAWN	APPROVED
08-21-14		K.GAGNON	K.GAGNON
REV	SHT	DESCRIPTION	
0	ALL	INITIAL RELEASE.	

## WIRE COLORS (UNLESS PROHIBITED BY MFR CABLE COLORS)

CIRCUIT DESCRIPTION	COLOR
LOW VOLTAGE 480VAC	BLACK (BK)
CONTROL VOLTAGE 120VAC (HOT)	RED (RD)
NEUTRAL (NEUTRAL)	WHITE (WH)
GROUND (PE)	GREEN (GN)
INSTRUMENT VOLTAGE 24VDC	BLUE (BU)

**PROPRIETARY**  
**21 AUG 2014**

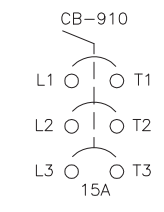
 GE Oil & Gas	DO NOT SCALE CAD GENERATED DRAWING. DO NOT MANUALLY PRODUCE.	CHECKED SURFACE FINISH	WGT. R F	ANGULAR TOLERANCE ±	UNLESS OTHERWISE SPECIFIED 1-PLACE DEC: ±.060 2-PLACE DEC: ±.030 3-PLACE DEC: ±.010
	BREAK ALL SHARP CORNERS AND REMOVE BURRS UNLESS OTHERWISE SPECIFIED. STAMP OR ETCH PART IDENTIFICATION IN AREA MARKED.	NAME	SIMILAR TO	MAT'L	ELECTRICAL SCHEMATIC, COVER SHEET
FILE NO. MK. -	OR MKG_08-21-14	SCALE	SHEET PART NO. NA 1/14	ISSUE	MG129-00900 0

# SYMBOL LEGEND

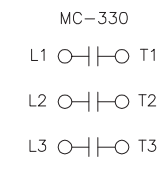
## POWER



SWITCH, DISC WITH FUSES (3 PH)



CIRCUIT BREAKER 10A (3 PHASE)

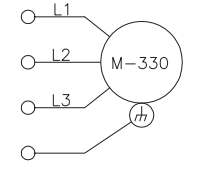


CONTACTS, NO, CONTACTOR (3 PH)

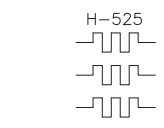


REDUCED VOLTAGE SOFT-STARTER

MOTOR, COMPRESSOR 400HP 432 FLA S.F.=1.00

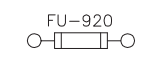


MOTOR 3 PHASE

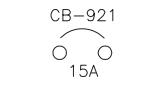


HEATER ELEMENT, RESISTANCE TYPE

## CONTROL



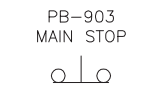
FUSE



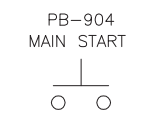
CIRCUIT BREAKER, 1 POLE, 15 AMP



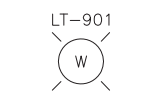
PUSHBUTTON, NC, MUSHROOM HEAD



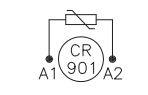
PUSHBUTTON, NC, MOMENTARY



PUSHBUTTON, NC, MOMENTARY



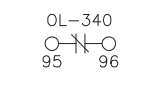
INDICATOR, WHITE (CLEAR)



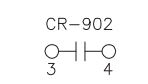
COIL, CONTROL RELAY, W/SURGE SUPPRESSOR



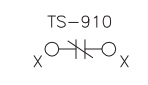
GROUND (PROTECTIVE EARTH)



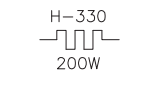
CONTACTS, NC, OVERLOAD RELAY



CONTACTS, NO, CONTROL RELAY

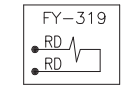


CONTACTS, NC, TEMPERATURE SWITCH



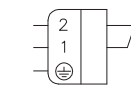
HEATER, MOTOR SPACE, 200 WATT

## INSTRUMENTATION

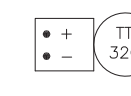


VALVE, SOLENOID, DEPRESSURIZE 120VAC 17.1W ENERGIZE=OPEN

SOLENOID VALVE, SKID/FIELD

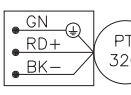


COIL, SOL VALVE, W/ CONNECTOR



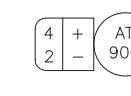
TEMPERATURE, INLET 4-20 mA -40 to 300°F

TRANSMITTER, TEMPERATURE



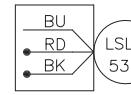
PRESSURE, INLET 4-20 mA 0-100 PSIA

TRANSMITTER, PRESSURE, W/ LEADS



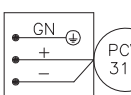
ANALYZER, LEL 4-20 mA 0-100 %LEL

TRANSMITTER, LEL MONITOR



SWITCH, LEVEL, MAKEUP OIL CLOSED=Lvl OK OPEN=Lvl HIGH

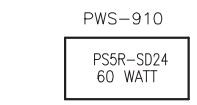
SWITCH, LEVEL LO LO



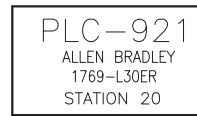
VALVE POSITION, INLET PRESSURE 4-20 mA 0-100 % OPEN

VALVE, PRESSURE CONTROL

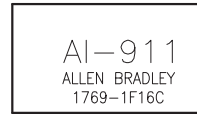
## PLC & I/O



POWER SUPPLY, 60 WATT



PROGRAMMABLE LOGIC CONTROLLER (PLC)



MODULE, I/O ANALOG INPUT



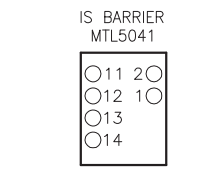
MODULE, I/O ANALOG OUTPUT



MODULE, I/O DISCRETE INPUT



MODULE, I/O DISCRETE OUTPUT

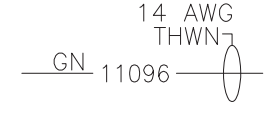


BARRIER, INTRINSIC SAFETY

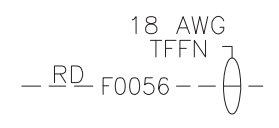
## WIRING



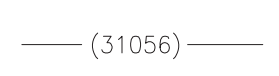
BORDER, PANEL WALL



WIRE, INTERNAL/SKID, GREEN 14 AWG THWN



WIRE, FIELD INSTALLED, RED 18 AWG TFFN



WIRE # 31056 REF ONLY NUMBER REPEATED ELSEWHERE



CROSS PAGE (NUMBER) CONNECTOR



COMMUNICATION LINK "AH", ETHERNET, FIELD INSTALLED



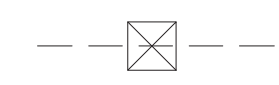
CONDUIT OR CABLE RUN, FIELD INSTALLED LOW VOLTAGE 460V RUN 02



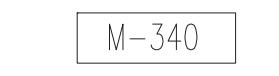
INDICATES EQUIPMENT SUPPLIED BY OTHERS



TERMINAL BLOCK 06 TERMINAL NUMBER 134



WIRE ROUTING PATH W/ CABLE TIE MOUNT



FIELD CABLE TO MOTOR M-340



FIELD CABLE 120V HOT/NEUT/GND



FIELD CABLE ETHERNET COMMUNICATIONS

**PROPRIETARY**  
21 AUG 2014

<p>GE Oil &amp; Gas</p>	<p>DO NOT SCALE CAD GENERATED DRAWING. DO NOT MANUALLY PRODUCE. BREAK ALL SHARP CORNERS AND REMOVE BURRS UNLESS OTHERWISE SPECIFIED. STAMP OR ETCH PART IDENTIFICATION IN AREA MARKED.</p>	<p>WGT. R F</p>	<p>ANGULAR TOLERANCE ±</p>	<p>UNLESS OTHERWISE SPECIFIED 1-PLACE DEC.±.060 2-PLACE DEC.±.030 3-PLACE DEC.±.010</p>
	<p>NAME: MK -</p> <p>FILE NO: MK -</p> <p>SIMILAR TO: MK -</p> <p>MATL: MK -</p>	<p>ELECTRICAL SCHEMATIC, SYMBOLS LEGEND</p>		
<p>MG129-00900 Sh02 REVO SCHEM ELEC Legend 082114.dwg</p>		<p>SCALE: NA</p>	<p>SHEET: 2/14</p>	<p>PART NO: MG129-00900</p>
<p>MG129-00900 Sh02 REVO SCHEM ELEC Legend 082114.dwg</p>		<p>ISSUE: 0</p>	<p>GE OIL &amp; GAS NA DT</p>	

REMOTE PWR PNL

FUSE TABLE, REMOTE POWER PNL  
REPLACE WITH THE FOLLOWING  
APPROVED FUSES ONLY !

REF	TYPE	SIZE	VOLT	CURRENT	BUSSMANN
FU-911 to FU-913	DELAY	1-1/8" x 4-5/8"	600 V	80 A	LPJ-80SP
FU-914 to FU-916	DELAY	1-1/16" x 2-3/8"	600 V	60 A	LPJ-60SP
FU-920, 921	DELAY	13/32" x 1-1/2"	600 V	12 A	FNQ-R-12
TB01-21 to 23	DELAY	5 X 20 mm	250 V	1/2 A	GMC-0.5
TB01-24 to 27	DELAY	5 X 20 mm	250 V	4 A	GMC-4
TB01-28	DELAY	5 X 20 mm	250 V	1/2 A	GMC-0.5
TB01-29	DELAY	5 X 20 mm	250 V	1-1/2 A	GMC-1.5
UPS-921 OUTLETS	FAST	1/4" x 1-1/4"	250 V	15 A	AGC-15
UPS-921 BATTERY	VERY FAST	1/4" x 1-1/4"	125 VDC	30 A	GBB-30

CONTROL PANEL

FUSE TABLE, CONTROL PANEL  
REPLACE WITH THE FOLLOWING  
APPROVED FUSES ONLY !

REF	TYPE	SIZE	VOLT	CURRENT	BUSSMANN
TB02-1 to 2	DELAY	5 X 20 mm	250 V	3 A	GMC-3
TB02-3 to 4	DELAY	5 X 20 mm	250 V	1/2 A	GMC-0.5
TB02-5 to 6	DELAY	5 X 20 mm	250 V	1/4 A	GMC-0.25
TB02-7 to 18	DELAY	5 X 20 mm	250 V	1/2 A	GMC-0.5
TB02-19 to 22	DELAY	5 X 20 mm	250 V	1-1/2 A	GMC-1.5
TB02-23 to 30	DELAY	5 X 20 mm	250 V	1/2 A	GMC-0.5
TB05-1 to 2	DELAY	5 X 20 mm	250 V	4 A	GMC-4
TB06-1	DELAY	5 X 20 mm	250 V	3 A	GMC-3
TB06-2 to 3	FAST	5 X 20 mm	250 V	4 A	GMA-4
TB06-4 to 10	FAST	5 X 20 mm	250 V	1/2 A	GMA-0.5
TB07-1 to 16	FAST	5 X 20 mm	250 V	1/2 A	GMA-0.5
TB08-1 to 12	FAST	5 X 20 mm	250 V	1/2 A	GMA-0.5

JUNCT #935

FUSE TABLE, JUNCT BOX #935  
REPLACE WITH THE FOLLOWING  
APPROVED FUSES ONLY !

REF	TYPE	SIZE	VOLT	CURRENT	BUSSMANN
FU-361 to FU-369	DELAY	13/32" x 1-1/2"	600 V	2-1/2 A	LP-CC-2.5

**PROPRIETARY**  
21 AUG 2014

**GE Oil & Gas**

DO NOT SCALE  
CAD GENERATED  
DRAWING DO  
NOT MANUALLY  
PROTECT  
LEADER  
BREAK ALL SHARP CORNERS  
AND REMOVE BURRS UNLESS  
OTHERWISE SPECIFIED. STAMP  
OR ETCH PART IDENTIFICATION  
IN AREA MARKED

UNLESS OTHERWISE  
SPECIFIED

WGT. R  
F

ANGULAR  
TOLERANCE  
±

1-PLACE DEC:±.060  
2-PLACE DEC:±.030  
3-PLACE DEC:±.010

NAME  
ELECTRICAL SCHEMATIC,  
FUSE TABLES

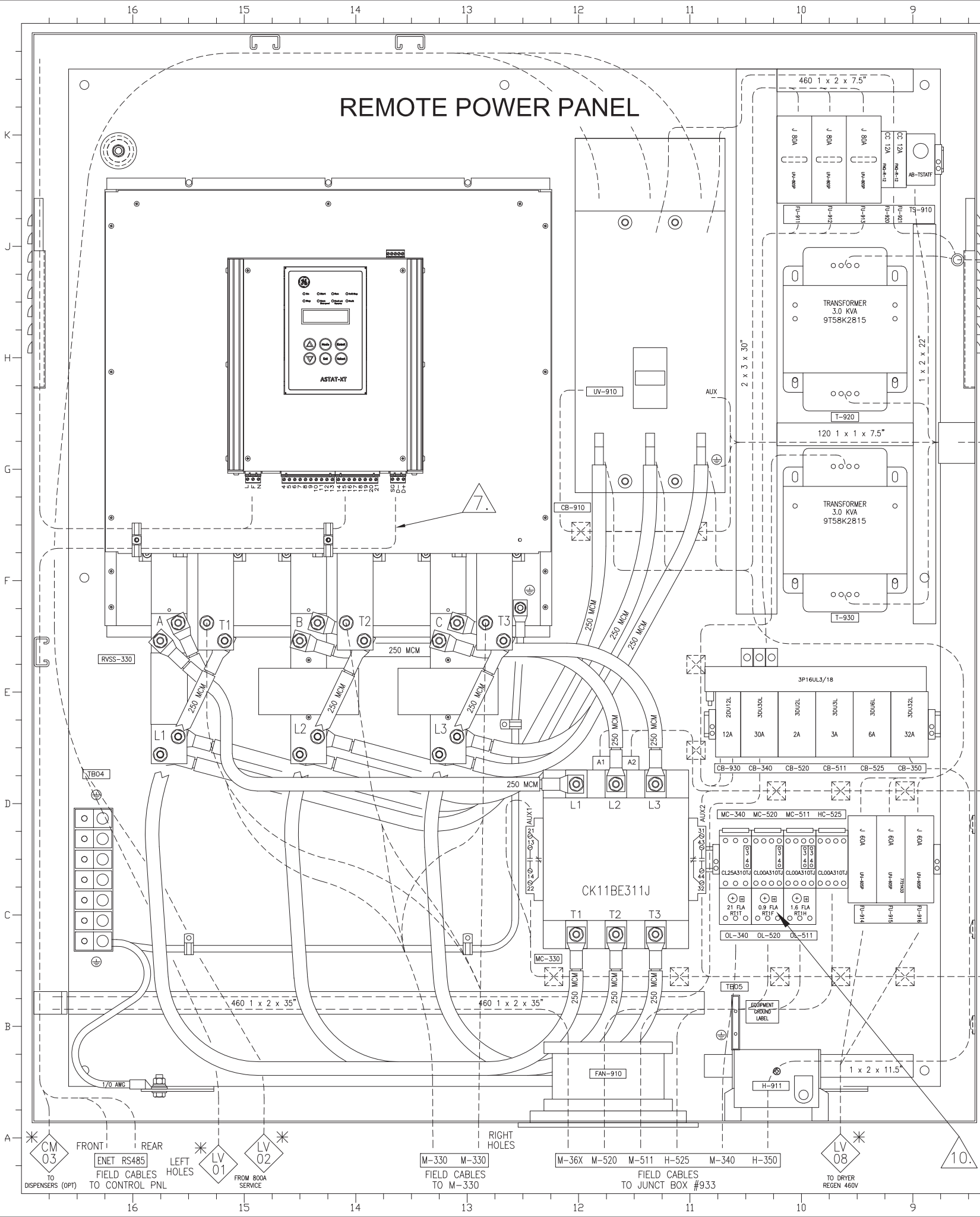
SIMILAR TO  
MK. -

FILE NO.  
MKG\_08-21-14

SCALE SHEET PART NO  
NA 3/14 MG129-00900

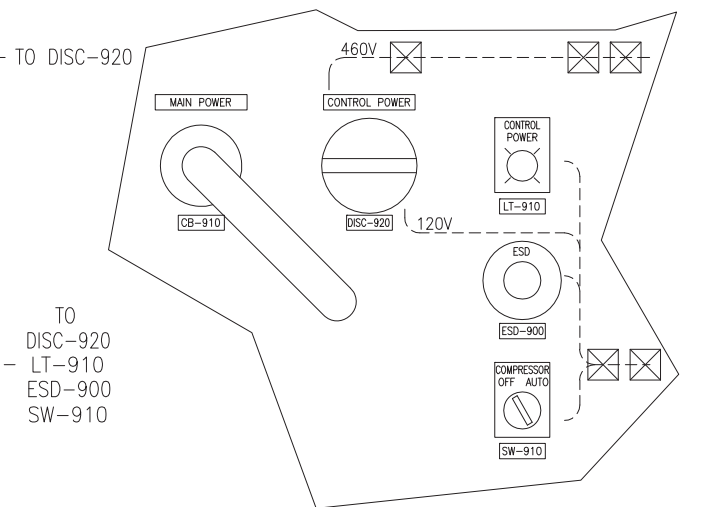
ISSUE  
0

# REMOTE POWER PANEL

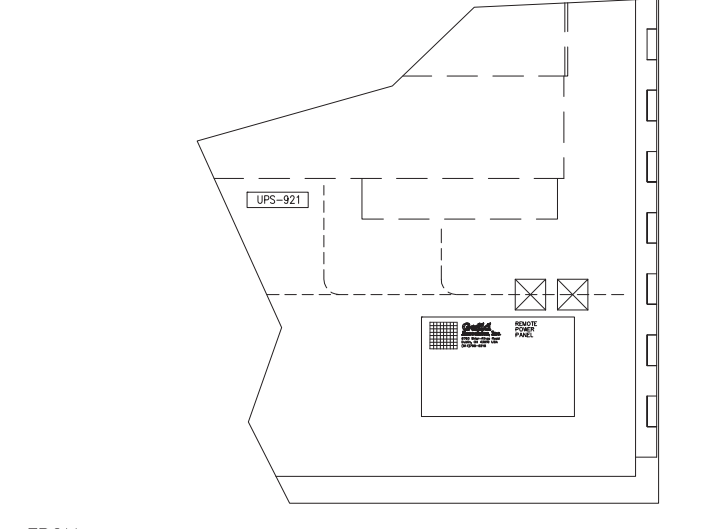


PANEL POWER  
 VOLTAGE: 460 VAC  
 PHASE: 3  
 CURRENT: 566 A

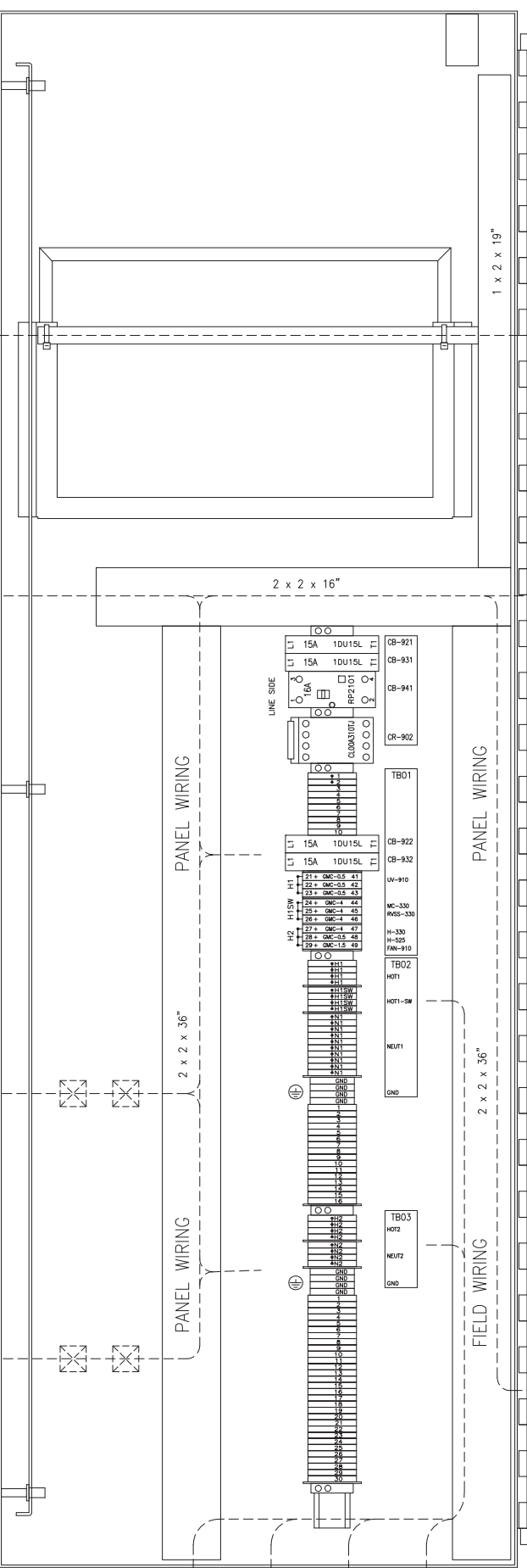
## REMOTE POWER PANEL (DOOR FRONT)



## REMOTE POWER PANEL (INSIDE RIGHT DOOR)



## INSIDE RIGHT WALL



**PROPRIETARY**  
 21 AUG 2014

GE Oil & Gas

ELECTRICAL SCHEMATIC,  
 REMOTE POWER PANEL (LAYOUT)

FILE NO. MK-  
 MATL.

SCALE SHEET PART NO. ISSUE  
 NA 4/14 MG129-00900 0

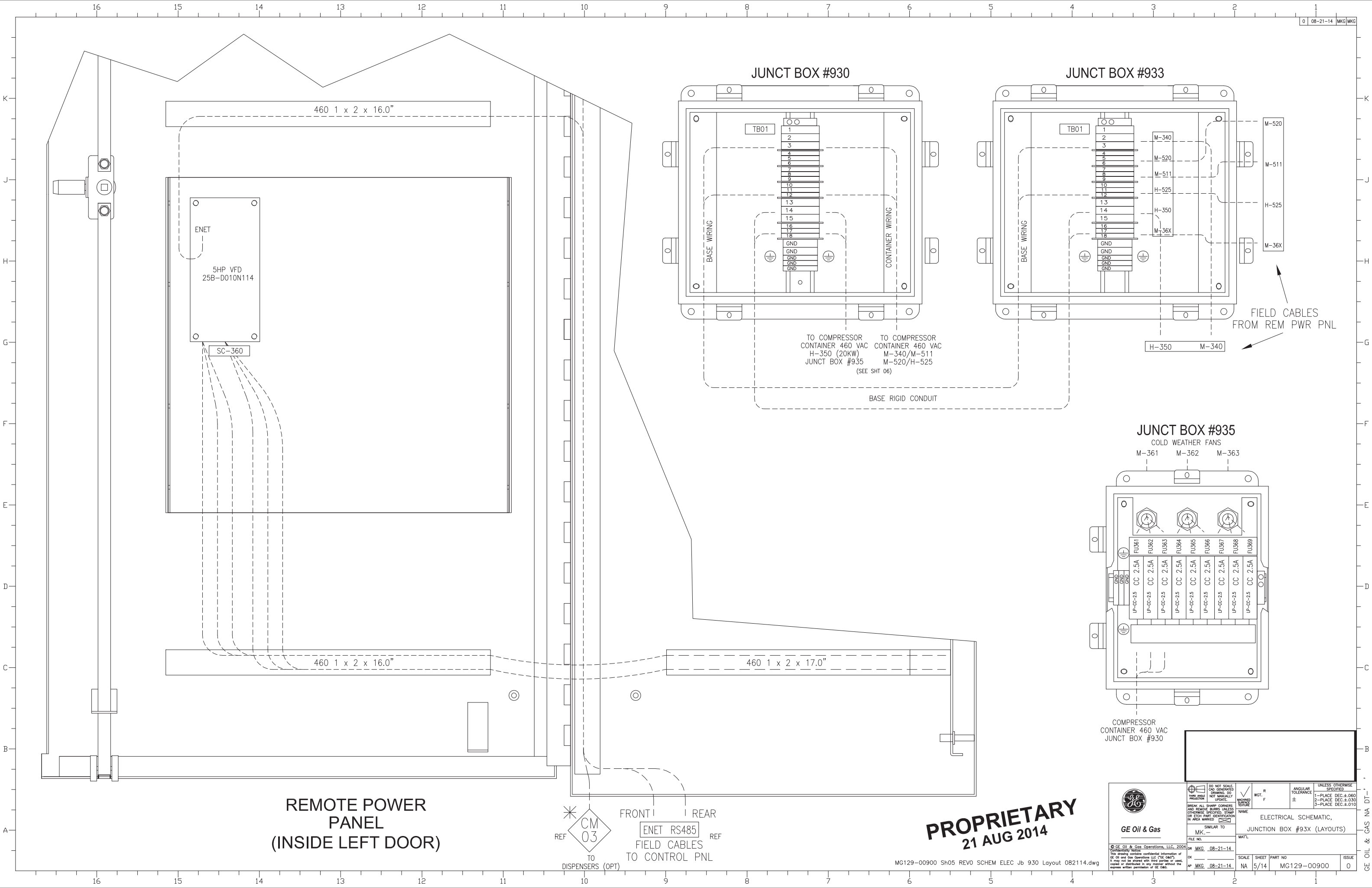
DO NOT SCALE  
 CAD GENERATED  
 DRAWING DO  
 NOT MANUALLY  
 MODIFY  
 BREAK ALL SHARP CORNERS  
 AND REMOVE BURRS UNLESS  
 OTHERWISE SPECIFIED. STAMP  
 OR EACH PART IDENTIFICATION  
 IN AREA MARKED

WGT. R  
 F

ANGULAR  
 TOLERANCE  
 ±

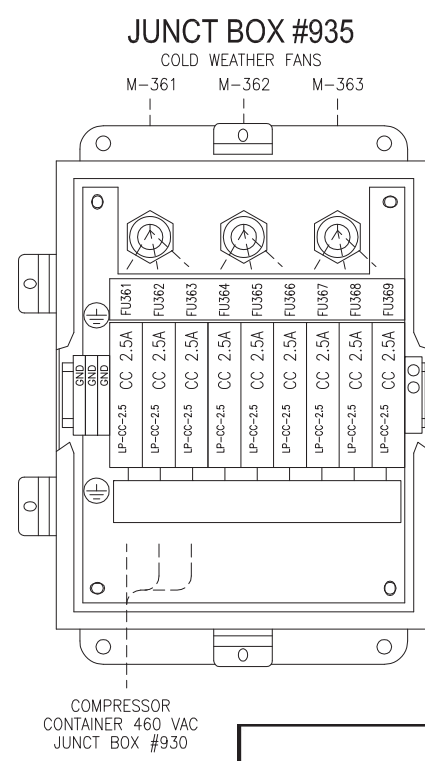
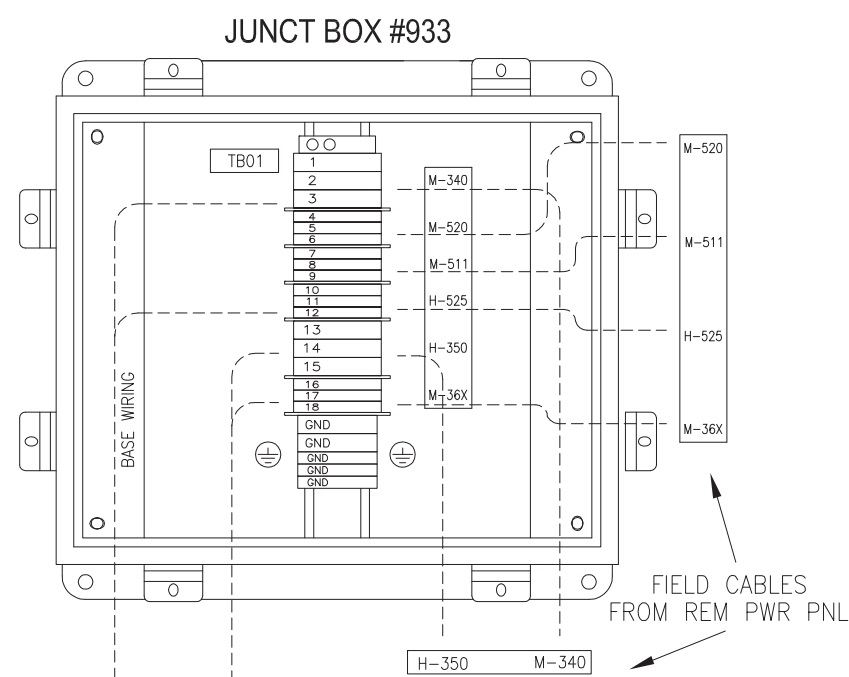
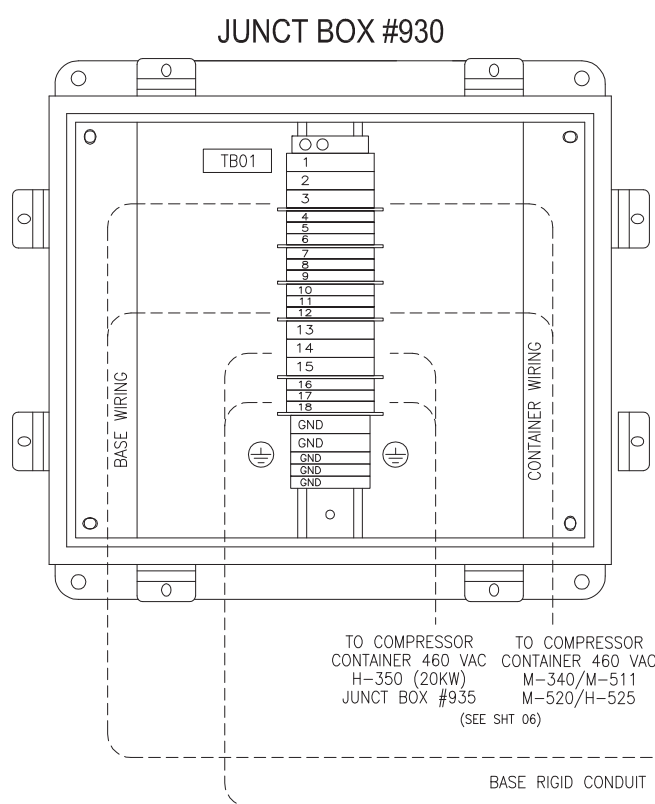
UNLESS OTHERWISE  
 SPECIFIED  
 1-PLACE DEC.±.060  
 2-PLACE DEC.±.030  
 3-PLACE DEC.±.010

GE OIL & GAS NA DT-XX



460 1 x 2 x 16.0"

460 1 x 2 x 16.0"



REMOTE POWER PANEL  
(INSIDE LEFT DOOR)

CM 03  
TO DISPENSERS (OPT)

FRONT REAR  
ENET RS485  
FIELD CABLES  
TO CONTROL PNL

**PROPRIETARY**  
21 AUG 2014

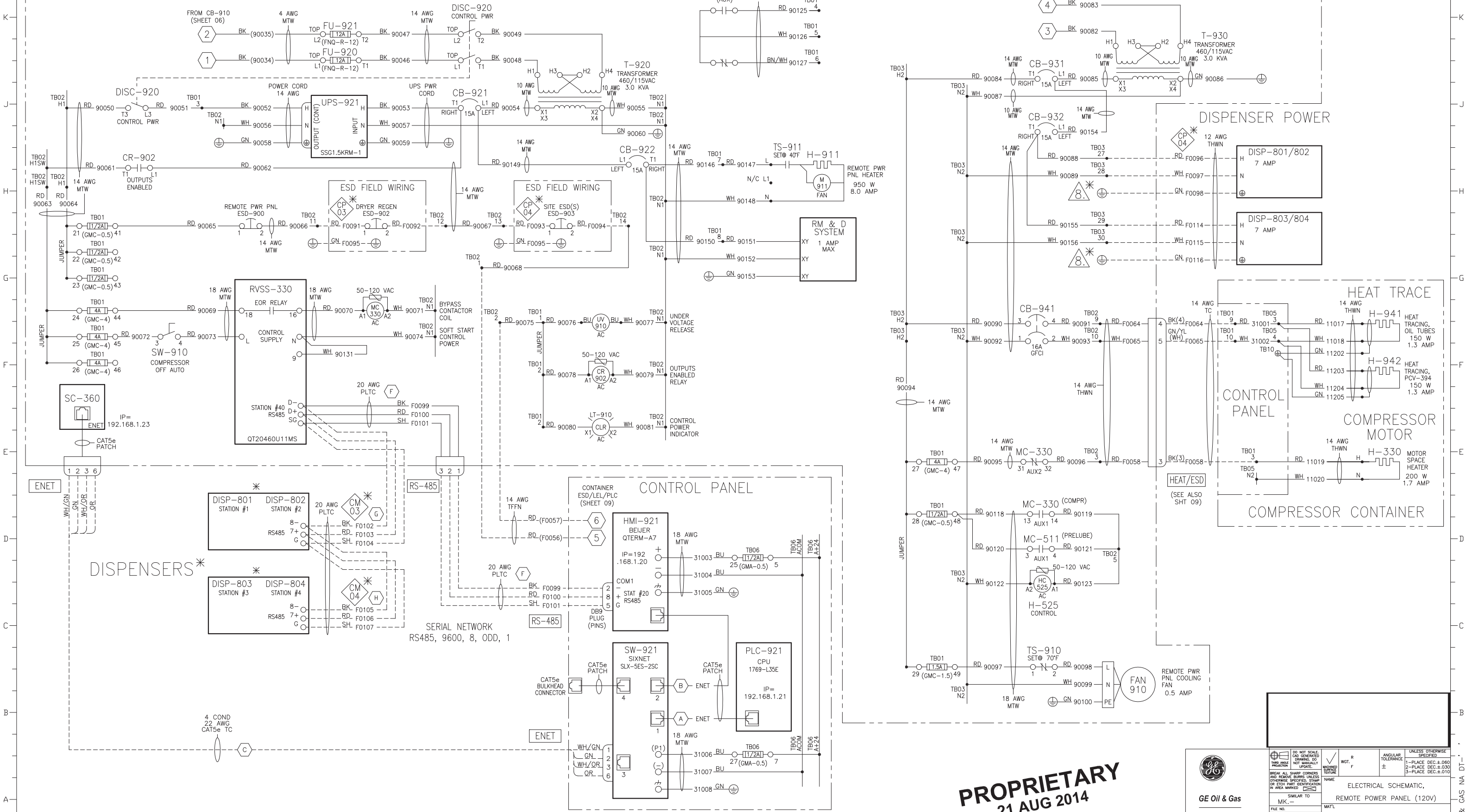
<p>GE Oil &amp; Gas</p>	<p>DO NOT SCALE DIMENSIONS DO NOT MANUALLY PROTECT</p>	<p>WGT. R F</p>	<p>ANGULAR TOLERANCE ±</p>	<p>UNLESS OTHERWISE SPECIFIED 1-PLACE DEC: ±.060 2-PLACE DEC: ±.030 3-PLACE DEC: ±.010</p>
	<p>BREAK ALL SHARP CORNERS AND REMOVE BURRS UNLESS OTHERWISE SPECIFIED. STAMP OR ETCH PART IDENTIFICATION IN AREA MARKED</p>	<p>MEASURED SURFACE FINISH</p>	<p>NAME</p>	<p>ELECTRICAL SCHEMATIC, JUNCTION BOX #93X (LAYOUTS)</p>
<p>SIMILAR TO MK. -</p>	<p>FILE NO.</p>	<p>MATL.</p>	<p>SCALE SHEET PART NO NA 5/14 MG129-00900</p>	<p>ISSUE 0</p>





### REMOTE POWER PANEL

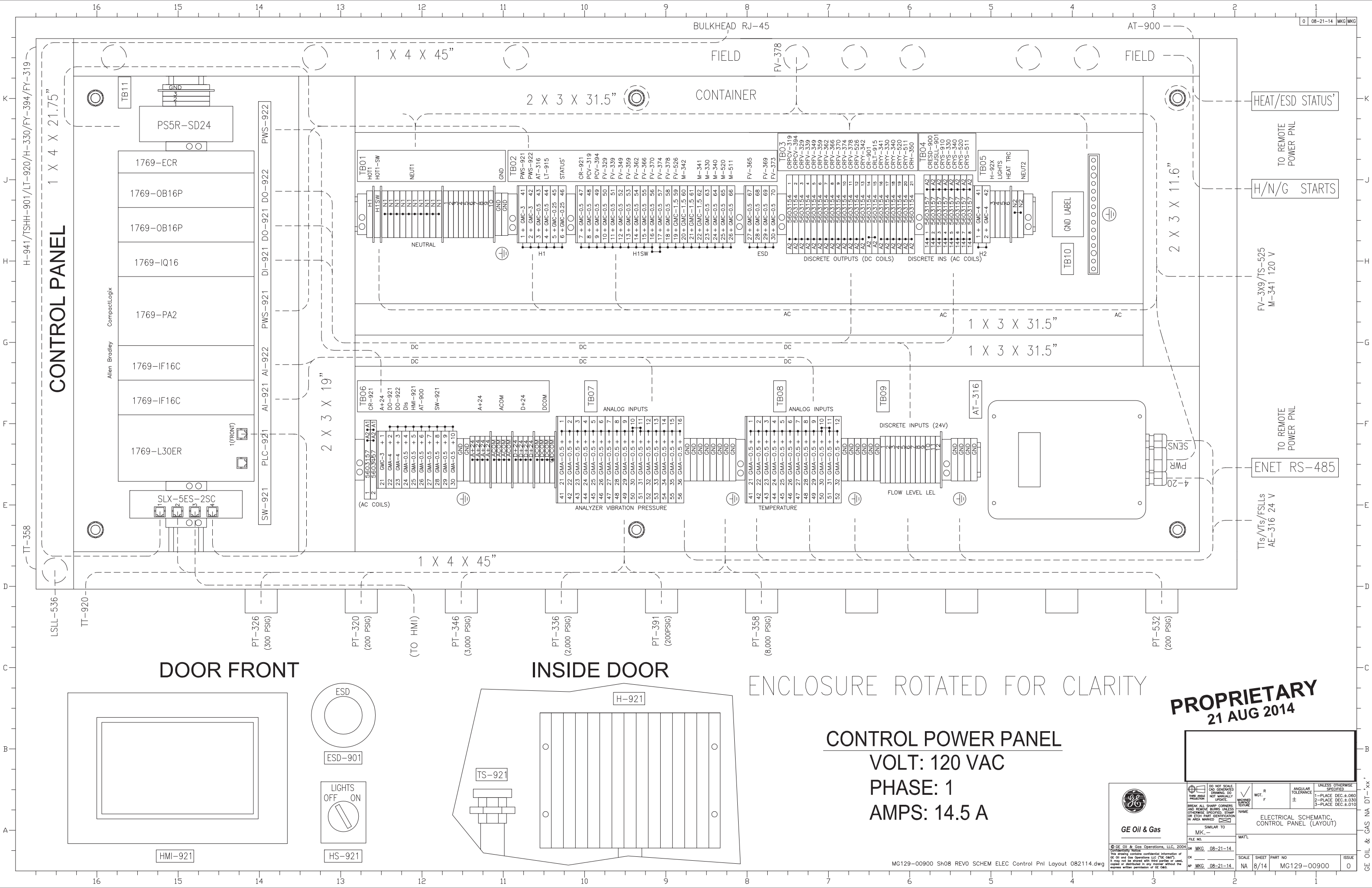
### REMOTE POWER PANEL



**PROPRIETARY**  
21 AUG 2014

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<p>ELECTRICAL SCHEMATIC, REMOTE POWER PANEL (120V)</p>									
<p>FILE NO. MKG_08-21-14</p>		<p>MATL.</p>		<p>SCALE SHEET PART NO NA 7/14 MG129-00900</p>		<p>ISSUE 0</p>		<p>MG129-00900 Sh07 REV0 SCHEM ELEC Rem Pwr Pnl 120v 082114.dwg</p>	

GE OIL & GAS NA DT



**CONTROL PANEL**

**INSIDE DOOR**

**DOOR FRONT**

ENCLOSURE ROTATED FOR CLARITY

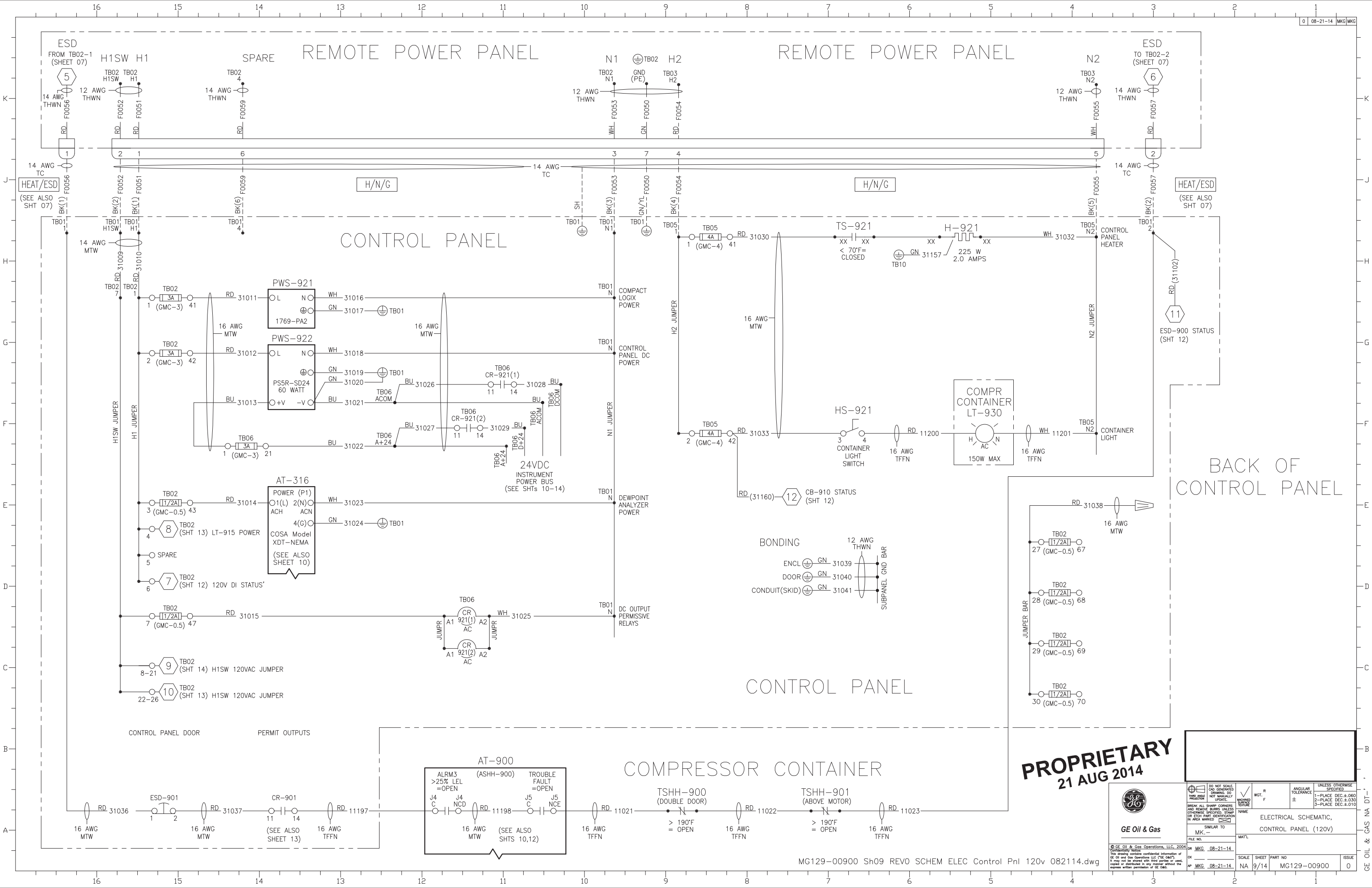
**CONTROL POWER PANEL**  
**VOLT: 120 VAC**  
**PHASE: 1**  
**AMPS: 14.5 A**

**PROPRIETARY**  
 21 AUG 2014



<small>DO NOT SCALE CAD GENERATED DRAWING DO THIS ANGLE NOT MANUALLY PREVIEW</small> <small>BREAK ALL SHARP CORNERS AND REMOVE BURRS UNLESS OTHERWISE SPECIFIED. STAMP OR ETCH PART IDENTIFICATION IN AREA MARKED [ ]</small>		<small>WGT. R F</small> <small>ANGULAR TOLERANCE ±</small> <small>UNLESS OTHERWISE SPECIFIED</small> <small>1-PLACE DEC.±.060</small> <small>2-PLACE DEC.±.030</small> <small>3-PLACE DEC.±.010</small>
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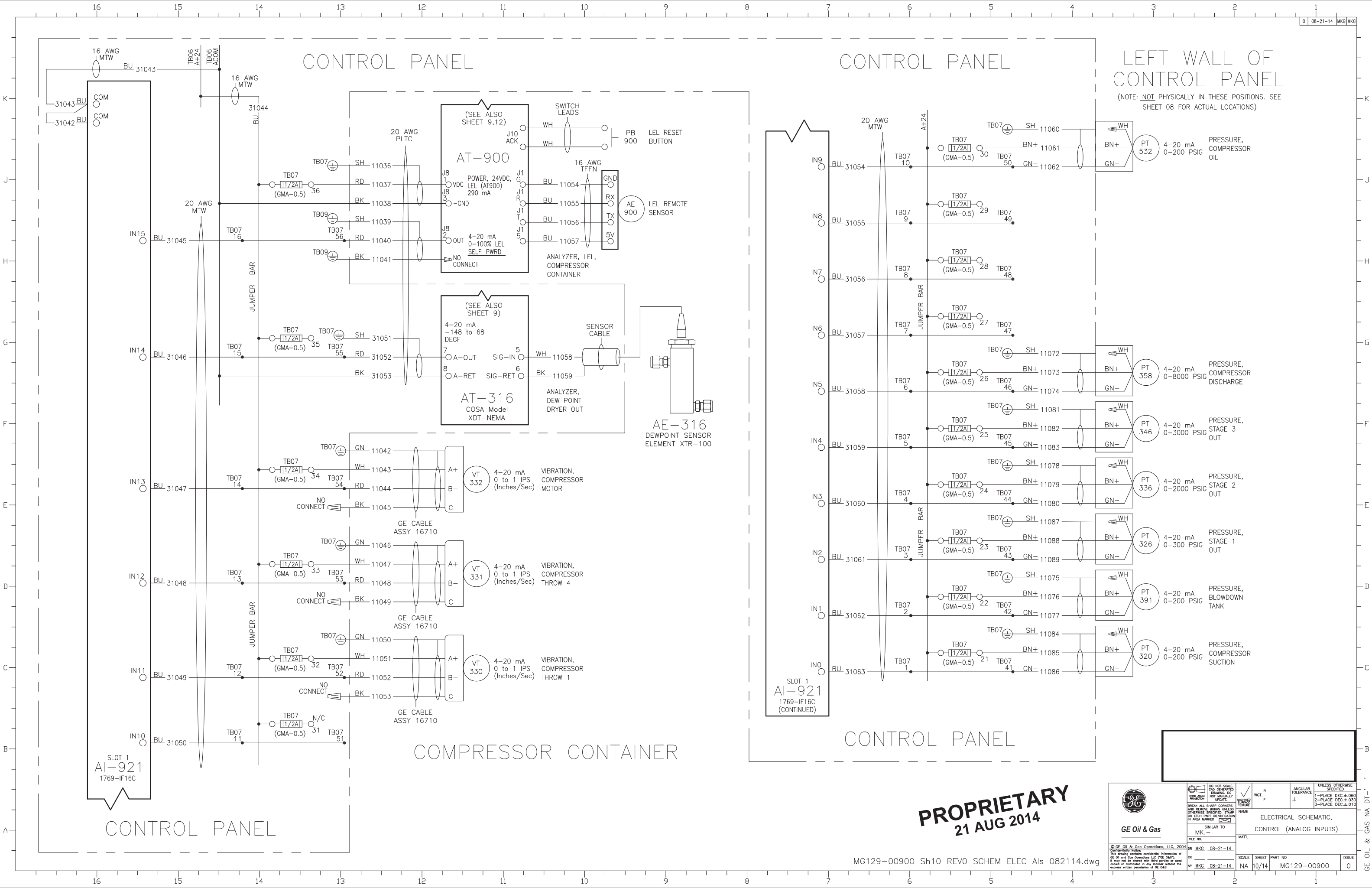


BACK OF CONTROL PANEL

PROPRIETARY  
21 AUG 2014



DO NOT SCALE THIS ANGLE OR MANUALLY MODIFY THIS ANGLE OR MANUALLY MODIFY THIS ANGLE OR MANUALLY MODIFY	WGT. R F	ANGULAR TOLERANCE ±	UNLESS OTHERWISE SPECIFIED 1-PLACE DEC.±.060 2-PLACE DEC.±.030 3-PLACE DEC.±.010
ELECTRICAL SCHEMATIC, CONTROL PANEL (120V)			
FILE NO. MK-08-21-14	MATL.	SCALE NA 9/14	SHEET PART NO. MG129-00900
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CONTROL PANEL

CONTROL PANEL

LEFT WALL OF CONTROL PANEL

(NOTE: NOT PHYSICALLY IN THESE POSITIONS. SEE SHEET 08 FOR ACTUAL LOCATIONS)

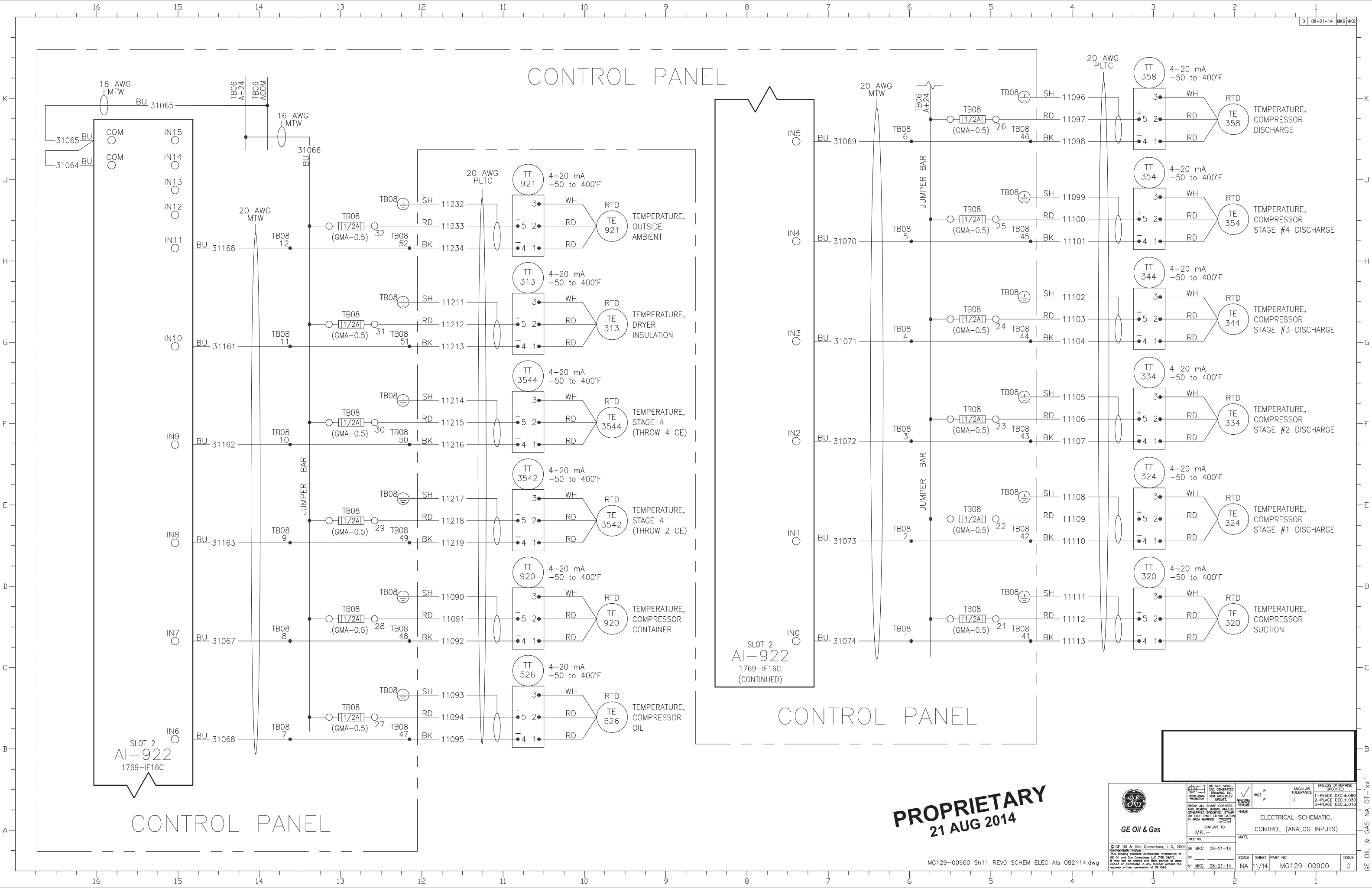
SLOT 1  
AI-921  
1769-IF16C

SLOT 1  
AI-921  
1769-IF16C  
(CONTINUED)

**PROPRIETARY**  
21 AUG 2014

<p>GE Oil &amp; Gas</p>	<p>DO NOT SCALE DIMENSIONS OR ANGLES UNLESS OTHERWISE SPECIFIED</p>	<p>WGT. R F</p>	<p>ANGULAR TOLERANCE ±</p>	<p>UNLESS OTHERWISE SPECIFIED 1-PLACE DEC. ±.060 2-PLACE DEC. ±.030 3-PLACE DEC. ±.010</p>
	<p>THIS DRAWING IS THE PROPERTY OF GE OIL &amp; GAS OPERATIONS, LLC. IT IS TO BE USED FOR THE PROJECT AND LOCATION SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR DISTRIBUTED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF GE OIL &amp; GAS OPERATIONS, LLC.</p>	<p>NAME MK</p>	<p>MATERIAL</p>	<p>ELECTRICAL SCHEMATIC, CONTROL (ANALOG INPUTS)</p>
<p>MG129-00900 Sh10 REV0 SCHEM ELEC AIs 082114.dwg</p>	<p>FILE NO. MKG_08-21-14</p>	<p>DATE 08/21/14</p>	<p>ISSUE 0</p>	<p>GE OIL &amp; GAS NA DT</p>

# CONTROL PANEL



SLOT 2  
AI-922  
1769-IF16C  
(CONTINUED)

SLOT 2  
AI-922  
1769-IF16C

**PROPRIETARY**  
21 AUG 2014

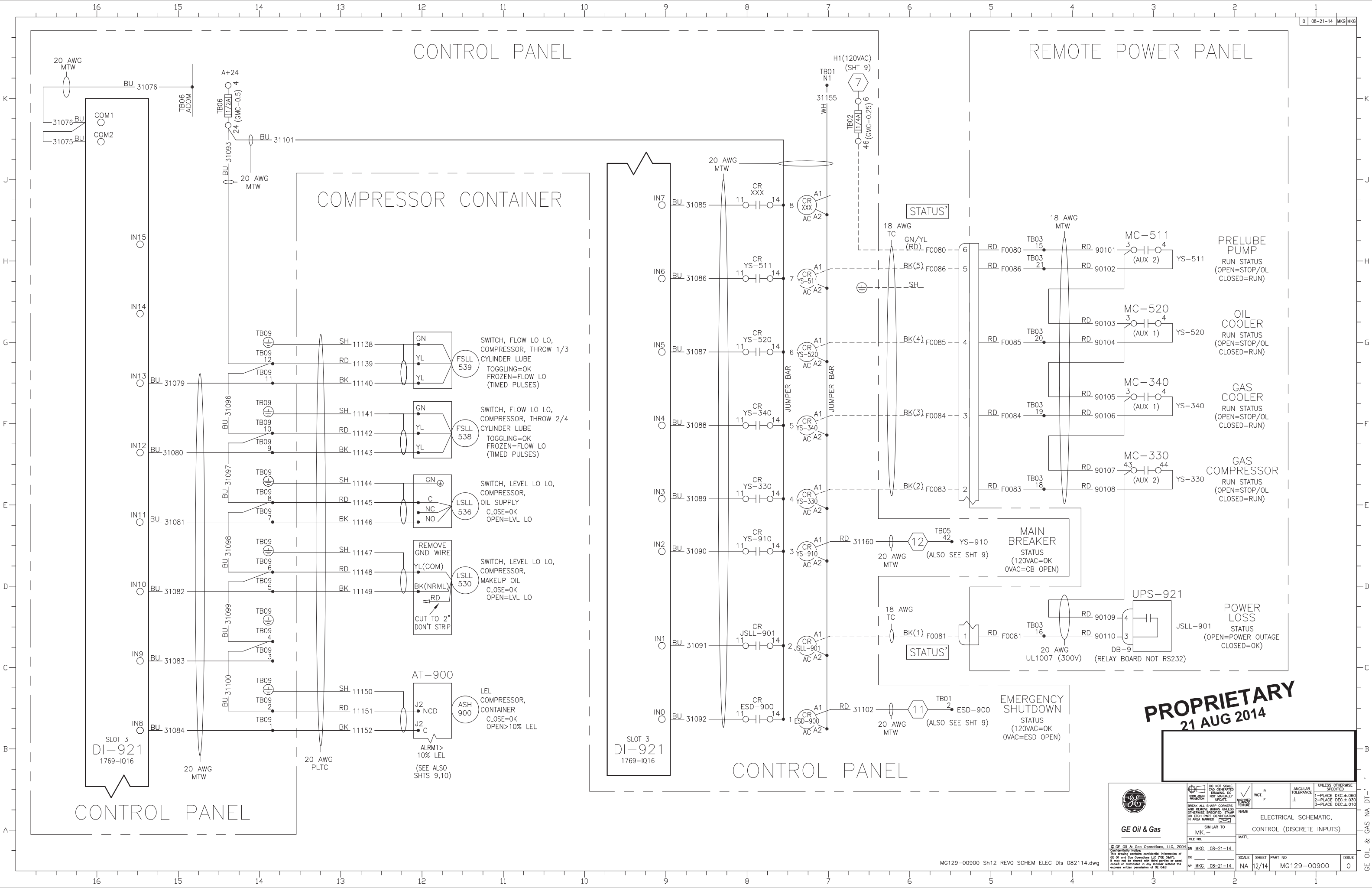
 GE Oil & Gas	DO NOT SCALE CAD GENERATED DRAWING. DO NOT MANUALLY PREPARE DIMENSIONS.	<input checked="" type="checkbox"/> WGT. R <input type="checkbox"/> F	ANGULAR TOLERANCE ±	UNLESS OTHERWISE SPECIFIED 1-PLACE DEC.±.060 2-PLACE DEC.±.030 3-PLACE DEC.±.010
	BREAK ALL SHARP CORNERS AND REMOVE BURRS UNLESS OTHERWISE SPECIFIED. STAMP OR ETCH PART IDENTIFICATION IN AREA MARKED	NAME SIMILAR TO MK.-	MATERIAL MATL.	ELECTRICAL SCHEMATIC, CONTROL (ANALOG INPUTS)
FILE NO. MKG_08-21-14	SCALE NA	SHEET PART NO. 11/14	ISSUE MG129-00900	0

# CONTROL PANEL

# REMOTE POWER PANEL

## COMPRESSOR CONTAINER

## CONTROL PANEL



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	BREAK ALL SHARP CORNERS AND REMOVE BURRS UNLESS OTHERWISE SPECIFIED. STAMP OR ETCH PART IDENTIFICATION IN AREA MARKED	NAME SIMILAR TO MK.-	ELECTRICAL SCHEMATIC, CONTROL (DISCRETE INPUTS)	
FILE NO. MKG_08-21-14	MATL. MKG_08-21-14	SCALE NA	SHEET PART NO. 12/14 MG129-00900	ISSUE 0

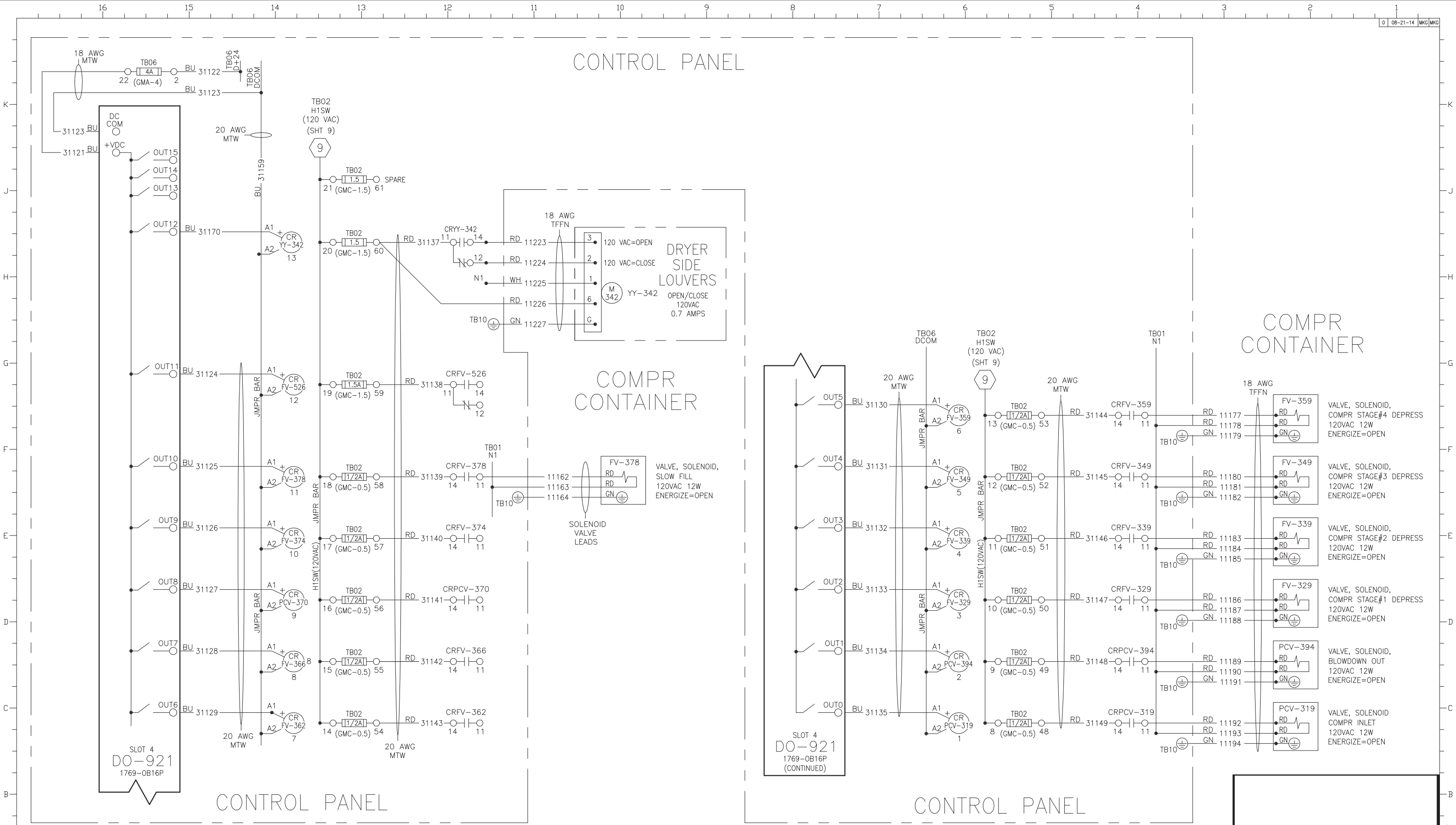




# CONTROL PANEL

# COMPR CONTAINER

# COMPR CONTAINER



SLOT 4  
DO-921  
1769-OB16P  
(CONTINUED)

**PROPRIETARY**  
21 AUG 2014

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	NAME SIMILAR TO MK.-	MATERIAL MATL.	ELECTRICAL SCHEMATIC, CONTROL (SOLENOID VALVES)	
FILE NO. MKG_08-21-14		SCALE NA 14/14		SHEET PART NO MG129-00900
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