

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

A539303

1. Manufactured and certified by Alco Gas & Oil Production Equipment LTD. 5203-75th STREET EDMONTON, ALBERTA
(Name and address of Manufacturer)
2. Manufactured for PIONEER NATURAL RESOURCES C/O GEM PROD. MGN'T 839-5th AVE SW CALGARY, ALBERTA
(Name and address of Purchaser)

3. Location of installation SWALWELL (LSD-16-6-30-24-W4M)
(Name and address)

4. Type: Vertical 3PHASE GLYCOL CONTACTOR 2005-7403-01B
(Horiz., vert., or sphere) (Tank, separator, jkt. vessel, heat exh., etc.) (Mfg's serial No.)
R-1801.213 D-2005-7380-02-001/002 R0 N/A 2005
(CRN) (Drawing No.) (Nat'l. Bd. No.) (Year built)

5. ASME Code, Section VIII, Div. 1 2004 N/A N/A
[Edition and Addenda (date)] (Code Case No.) [Special Service per UG-120(d)]

Items 6 - 11 incl. to be completed for single wall vessels, jackets of jacketed vessels, shell of heat exchangers, or chamber of multi-chamber vessels.

6. Shell (a) No. of course(s): 3 (b) Overall length (ft & in.): 28'-0" SM/SM

Course(s)			Material		Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B, & C)			Heat Treatment	
No.	Diameter, in.	Length (ft. & in.)	Spec./Grade or Type		Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	14.3"	4'-8"	SA-106B		.844"	1/16"	S	N/A	100%	1	SPOT	70%	N/A	N/A
1	14.3"	2'-8"	SA-106B		.844"	1/16"	S	N/A	100%					
2	14.3"	20'-8"	SA-106B		.844"	1/16"	S	N/A	100%	1	SPOT	70%	N/A	N/A

7. Heads: (a) SA-516Gr.70MT (b) SA-516Gr.70MT
(Mat'l Spec. No., Grade or Type) (H.T.-Time & Temp.) (Mat'l Spec. No., Grade or Type) (H.T.-Time & Temp.)

Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
	Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a) Top	.803"	1/16"	N/A	N/A	2:1	N/A	N/A	N/A	N/A	Concave	N/A	N/A	N/A
(b) Bottom	.803"	1/16"	N/A	N/A	2:1	N/A	N/A	N/A	N/A	Concave	N/A	N/A	N/A

If removable, bolts used (describe other fastening) N/A
(Mat'l Spec. No., Grade, size, No.)

8. Type of jacket N/A Jacket closure N/A
(Describe as ogee & weld, bar, etc.)

If bar, give dimensions N/A If bolted, describe or sketch.
9. MAWP 1490 N/A psi at max. temp. 150 N/A °F Min. design metal temp. -20 °F at 1490 psi.
(internal) (external) (internal) (external)

10. Impact test EXEMPT HDS, SHELL NOZZLES UCS 66(a) UG 20f(1-5) UCS 66 (c) at test temperature of N/A °F.
(Indicate yes or no and the component(s) impact tested)

11. Hydro., pneu., or comb. test press. Hydrostatic 1937 PSIG Proof test N/A
Items 12 and 13 to be completed for tube sections.

12. Tubesheet: N/A N/A N/A N/A N/A
(Stationary (Mat'l Spec. No.)) (Dia., in. (subject to press.)) (Nom. thk., in.) (Corr. Allow., in.) (Attachment (welded or bolted))
N/A N/A N/A N/A N/A
(Floating (Mat'l Spec. No.)) (Dia., in.) (Nom. thk., in.) (Corr. Allow., in.) (Attachment)

13. Tubes: N/A N/A N/A 1 U
(Mat'l Spec. No., Grade or Type) (O.D., in.) (Nom. thk., in. or gauge) (Number) [Type (Straight or U)]

Items 14 - 18 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers.

14. Shell (a) No. of course(s): 1 (b) Overall length (ft & in.): 3'-0"

Course(s)			Material		Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B, & C)			Heat Treatment	
No.	Diameter, in.	Length (ft & in.)	Spec./Grade or Type		Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	3/4"	3'-0"	SA-312TP 304L		.154"	0	S	NIL	100	NIL				

15. Heads: (a) SA-105N COUPLING(C9A) (b) SA-105N COUPLING (C9B)
(Mat'l Spec. No., Grade or Type) (H.T.-Time & Temp.) (Mat'l Spec. No., Grade or Type) (H.T.-Time & Temp.)

Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
	Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a) Bottom	CL6000	0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
(b) Bottom	CL6000	0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

If removable, bolts used (describe other fastening) N/A
(Mat'l Spec. No., Grade, size, No.) Platcom 01-02E01

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6. MAWP 1635 1490 psi at max. temp. 150 150 °F. Min. design metal temp. -20 °F at 1635 psi.
(internal) (external) (internal) (external)

7. Impact test IMPACT TEST EXEMPT UHA 51d (1) at test temperature of _____ °F.
(Indicate yes or no and the component(s) impact tested)

8. Hydro., pneu., or comb. test press. Hydrostatic 2125 PSIG Proof test N/A

9. Nozzles, inspection, and safety valve openings:

Purpose (inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Flange Type	Material		Nozzle Thickness		Reinforcement Material	How Attached		Location (Insp. Open)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
GAS INLET	1	3"	PIPE/CL900 RFWN	SA-106B	SA105N	.600"	1/16"	N/A	UW16.1(c)	TYPE1	SHELL
GAS OUTLET	1	3"	PIPE/ CL600 RFWN	SA-106B	SA105N	.438"	1/16"	N/A	UW 16.1(c)	TYPE1	TOP
PSV	1	1"	TOL	SA-105N	N/A	CL6000	1/16"	N/A	UW16.1(a)	N/A	SHELL
OIL OUTLET	1	1"	TOL	SA-105N	N/A	CL6000	1/16"	N/A	UW16.1(a)	N/A	SHELL
GLYCOL OUT	1	1"	TOL	SA-105N	N/A	CL6000	1/16"	N/A	UW16.1(a)	N/A	SHELL
TEMP IND	1	3/4"	TOL	SA-105N	N/A	CL6000	1/16"	N/A	UW16.1(a)	N/A	SHELL
PRESS IND	1	1/2"	TOL	SA-105N	N/A	CL6000	1/16"	N/A	UW16.1(a)	N/A	SHELL

20. Supports: Skirt Yes Lugs NO Legs NO Others _____ Attached WELDED TO BOT HD
(Yes or No) (No.) (No.) (Describe) (Where and how)

21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:
(List the name of part, item number, mfg's. name and identifying number)
N/A

22. Remarks:

VOLUME .906 M3
SEE ATTACHED U4 DATA REPORT / PSV IN PIPING
AS BUILT DRAWING D-2005-7489-01-01/001 R2/ SOLD TO 2005-7489-01

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.

U Certificate of Authorization No. 14259 Expires OCT.7, 2007

Date Oct. 18/05 Name Alco Gas & Oil Production Equipment LTD. Signed [Signature]
(Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by ABSA of ALBERTA have inspected

the pressure vessel described in this Manufacturer's Data Report on OCT 18, 2005, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date Oct 18/05 Signed [Signature] Commissions ALBERTA 95A
(Authorized Inspector) (Nat'l Board incl. endorsement, State, Province and No.)

CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE

We certify that the statements on this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME Code, Section VIII, Division 1.

U Certificate of Authorization No. _____ Expires _____

Date _____ Name _____ Signed _____
(Assembler) (Representative)

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of _____ and employed by _____ of _____

have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with ASME Code, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of _____ psi. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date _____ Signed _____ Commissions _____
(Authorized Inspector) (Nat'l Board incl. endorsement, State, Province and No.)

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- . Nozzies, inspection, and safety valve openings:

Remarks

Expires

Signed

(representative)

Commission

ALBERTA 95A

(Nat'l. Board incl. endorsement, state, province and no.)
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