



PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION	MATERIAL
1	S-82222-01	1	BASE PLATE 1" THK	A36 OR EQ.
2	S-85402-61	2	WEB PLATE 3/8" THK	A36 OR EQ.
3	S-85600-43	2	SIDE PLATE 3/8" THK	A36 OR EQ.
4	S-84802-04	1	WEAR PLATE PAD 3/8" THK	A36 OR EQ.
5	S-84007-66	2	GUSSET PLATE 3/8" X 11 5/8" X 14 5/8"	A36 OR EQ.
6	S-84007-67	2	GUSSET PLATE 3/8" X 11 5/8" X 6 15/16"	A36 OR EQ.
7	S-84007-68	1	GUSSET PLATE 3/8" X 11 5/8" X 4 5/8"	A36 OR EQ.

- GENERAL NOTES:**
1. ALL WELDS TO BE 1/4" CONTINUOUS WELD.
 2. ALL MATERIAL TO BE A36 (OR) EQUAL.
 3. SHOP SHALL PROVIDE (2) SLOTS IN EACH FOR FACILITATE HANDLING IN SHOP.
 4. BLAST SSPC-SP-10 AND FINISH COAT SAME AS SPECIFIED FOR TANK.

- SHOP NOTES:**
1. STEEL DIE STAMP MARK ON WEAR PLATE AND SHELL AFTER FINAL SHOP FIT-UP.
MARK WITH: "N.S." (NEAR SIDE)
"F.S." (FAR SIDE)
 2. WEAR PLATE MARK: "X" OR "Z" ON WEAR PLATE BELOW MATCH MARK, STAMP S/O NUMBER ON N.S. ONLY.

REV	BY	DATE	REVISION
B	BN	4-30-98	REV. DIM. SLOT LENGTH, WAS 1 5/16"
A	JGR	4-13-98	DELETED NOTE 4 & REDRAWN TO AUTOCAD.

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L.P.G. DIVISION

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SADDLE, STANDARD STEEL, 120°
6" NOM HEIGHT W/ WEAR PLATE
109.346" OD

DRAWING No: **S-52062**

DRAWN	JSC	8-28-95
CHKD	PR	8-28-95
APPD	JDM	6-28-96
FILE NME	TRIMCO	
LCN		

SHEET	1	REV	B	SIZE	C
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