

- NOTE:
- SUCTION AND DISCHARGE FLANGE LOCATIONS ARE SUBJECT TO COMPOUND TOLERANCES.
 - CUSTOMIZED OR MODIFIED UNITS MAY DIFFER FROM THIS DRAWING.
 - RECOMMENDED MINIMUM PILE/SUPPORT LOCATIONS SHOWN THUS: ○

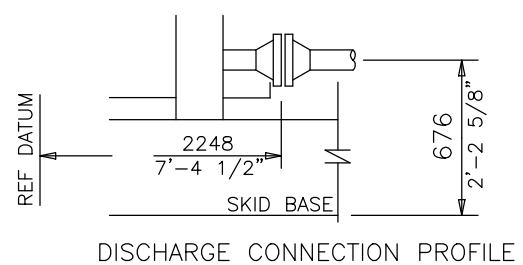
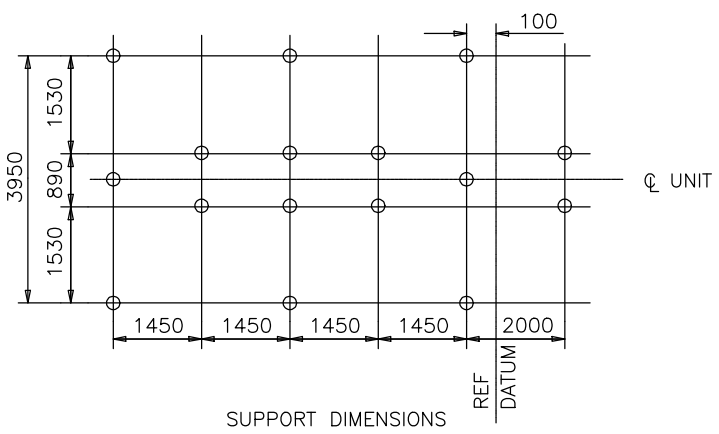
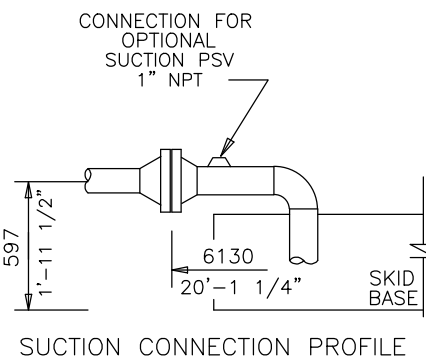
NOT NECESSARY WITH COMPACTED GRAVEL BASE PAD OR CONCRETE FOUNDATION.

UNIT SHIPPING WEIGHT:	44000 lbs 20000 kg
UNIT SHIPPING HEIGHT:	13'-6" 3960 mm
EXHAUST STACK HEIGHT:	6'-0" 1830 mm



MAXIMUM POSSIBLE UNBALANCED FORCES
(@ 1800 RPM)

TYPE	PRIMARY	SECONDARY
FORCES (KIPS)		
VERTICAL	0	0
HORIZONTAL	0.10	0.02
COUPLES (KIP FT)		
VERTICAL	3.04	0
HORIZONTAL	2.40	1.00



CS JOB # CS96557
ELL JOB # 9519

DRAWN DGP	DATE DEC 8, 94	SYSTEM ACLT
APPROVED	SCALE NTS	
FILE: B31001B1.DWG		

BTB COMPRESSORS	
DIVISION OF ENERFLEX SYSTEMS LTD.	
TITLE INSTALLATION DRAWING TWO STAGE	
UNIT	B400S
DWG. NO.	GA9519
SHEET	1
ISS.	94.12