



Pressure Equipment Integrity Management System
UT Inspection Form

NME Form F01-13
Version 1.05
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Owner:	<u>EOG Canada Oil and Gas</u>	District / Facility:	<u>Northeast BC / Maxhamish</u>
Location (LSD):	<u>D-36-I/94-O-14</u>	Surface Location:	<u></u>
A Number:	<u>586792</u>	Serial Number:	<u>01-0141-01</u>
CRN:	<u>U5433.213</u>	Vessel Type:	<u>Separator</u>
Description:	<u>V-600 Glycol Contactor</u>	Skid / Process:	<u>Dehy Skid #2</u>
Tag No:	<u>6760</u>	Current Status:	<u>In Service</u>

Sketch / Image Area
Drawing #31



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A#: 586792 Vessel Description: V-600 Glycol Contactor Location(LSD): D-36-I/94-O-14

Readings (inches)

TML: 05	Head – bottom head (v band) – SA-516-70N	Flag
OD: 36.000	Date: Aug 10, 2016	
Min: 1.91	Low: 1.937	
CA: 0.125	Avg: 1.960	
Mill T:	Comments:	

TML: 30	Elbow	Flag
OD: 1.900	Date: Aug 10, 2016	
Nom: 0.400	Low: 0.604	
CA:	Avg: 0.620	
Mill T:	Comments:	

Ultrasonic Test Conducted By: Morgan Hill Date: Aug 10, 2016

Flag Criteria:

- A – (Shell - 5% below specified nominal thickness) (Head – below the minimum specified thickness) (Other – 12.5% below the nominal pipe thickness)
- B – Less than 90% of average thickness
- C – 5% or 0.040 inches below the previously measured thickness
- D – Losing metal at a rate of 0.025 inches per year
- E – No access to point