



Pressure Equipment Integrity Management System
UT Inspection Form

NME Form F01-13
Version 1.05
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Owner:	<u>EOG Canada Oil and Gas</u>	District / Facility:	<u>Northeast BC / Maxhamish</u>
Location (LSD):	<u>D-36-I/94-O-14</u>	Surface Location:	<u></u>
A Number:	<u></u>	Serial Number:	<u>JL2008-035</u>
CRN:	<u>R1288.2134</u>	Vessel Type:	<u>Separator</u>
Description:	<u>CHF-500x Charcoal Filter</u>	Skid / Process:	<u>Dehy Skid #2</u>
Tag No:	<u>10945</u>	Current Status:	<u>In Service</u>

Sketch / Image Area
Drawing #34





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SN: JL2008-035 Vessel Description: CHF-500x Charcoal Filter Location(LSD): D-36-I/94-O-14

Readings (inches)

TML: 05	Head – bottom head (v band)	Flag
OD: 6.625	Date: Oct 20, 2011 Aug 9, 2016	A
Min: 0.245	Low: 0.230 0.238	
CA:	Avg: 0.245	
Mill T:	Comments:	

TML: 10	Shell – lower middle shell (v band)	Flag
OD: 6.625	Date: Oct 20, 2011 Aug 9, 2016	A,C
Nom: 0.280	Low: 0.276 0.258	
CA:	Avg: 0.270	
Mill T:	Comments:	

Ultrasonic Test Conducted By: Morgan Hill Date: August 9, 2016

Flag Criteria:
A – (Shell - 5% below specified nominal thickness) (Head – below the minimum specified thickness) (Other – 12.5% below the nominal pipe thickness)
B – Less than 90% of average thickness
C – 5% or 0.040 inches below the previously measured thickness
D – Losing metal at a rate of 0.025 inches per year
E – No access to point