

Certificate of Authorization Permit

Quality Management System

Expiry Date: **August 12, 2024**

Reg. No.: **AQP-1642**

IRON CORE WELDING LTD.
3302 - 3 AVENUE S.
LETHBRIDGE, ALBERTA

having complied with the provisions of the SAFETY CODES ACT, is hereby authorized to perform the activities identified in the following table:

	<u>Construction</u>	<u>Repair</u>	<u>Alter</u>
Pressure Vessels			
ASME Section VIII-1 Pressure Vessels	Shop	Shop/Field	Shop/Field
Miniature Vessels in accordance with CSA B51	Shop	---	---
Boilers			
ASME Section I Power Boilers	Shop	Shop/Field	Shop/Field
ASME Section IV Heating Boilers	Shop	Shop/Field	Shop/Field
Direct Fired Heaters			
API 530 & ASME B31.3 Direct Fired Heaters	Shop	Shop/Field	Shop/Field
ASME Section I Direct Fired Heaters	Shop	Shop/Field	Shop/Field
Indirect Fired Heater Coils			
ASME B31.3 Indirect Fired Heater Coils	Shop	Shop/Field	Shop/Field
Pressure Piping			
ASME B31.1 Boiler External Piping	Shop/Field	Shop/Field	Shop/Field
ASME B31.1 Power Piping	Shop/Field	Shop/Field	Shop/Field
ASME B31.3 Process Piping	Shop/Field	Shop/Field	Shop/Field
ASME B31.5 Refrigeration Piping	Shop/Field	Shop/Field	Shop/Field
ASME B31.9 Building Services Piping	Shop/Field	Shop/Field	Shop/Field
Fittings			
Category A,B,E,H	Shop/Field	Shop/Field	Shop/Field
Perform Hot Tapping			
ASME B31.1 Power Piping		Field Only	
ASME B31.3 Process Piping		Field Only	
ASME B31.5 Refrigeration Piping		Field Only	
ASME B31.9 Building Services Piping		Field Only	
ASME Section VIII-1 Pressure Vessels		Field Only	
CSA Z662 Steam Pipelines		Field Only	

As a condition of this permit, the holder is required to participate in interim audits by a safety codes officer to verify that the quality management system is being maintained in a manner acceptable to a safety codes officer.

Dated at Edmonton, this 18th day of August, 2021




Chief Inspector and Administrator

Certificate No.: 14817