



Purchase Order #      RD-PO-005049

Date:                      July 15, 2010

Attention:                Mr. Mike Moore  
                                 MaXfield Inc.  
                                 1026 Western Drive  
                                 Crossfield, AB

Reference:                CO2 Portable Storage Units  
                                 CO2 Portable Storage Service / Inspection

Subject:                   INSPECTION / SERVICING

Conduct servicing and inspection for the attached units in accordance with

1. CO2PSIP Rev0 – CO2 Portable storage Inspection/service procedure
2. ENG-004 Rev1 – PRD Work Flow Process
3. Replacements components (new Parts)
  - a. Pressure component designs must be registered with the jurisdictional organizations governing Pressure equipment requirements in Alberta, British Colombia, and Saskatchewan. (Must have a CRN)
  - b. Valves replaced, shall be in accordance with the original CO2 Vessel manufacturer specified components.
  - c. Valves to be rebuilt as required in accordance with the valve manufacturer
  - d. Hydrostats replaced, shall be in accordance with the original CO2 Vessel manufacturer specified components.
  - e. Rupture Disks, (when present) replaced shall be in accordance with the original Vessel manufacturer specified components.
  - f. Serviceable PSV's by: Central Valve Service or others when approved by Ferus in writing.
  - g. NDE and PESL Inspection by: MaXfield or others when approved in writing by Ferus.
4. Misc Service – As identified on the attached scope of work table
5. Invoicing
  - a. Ferus units to be invoicing on a per unit basis. Invoicing to be sent to Calgary, attention Accounts Payable. Invoice to contain the following information:
    - i. Unit number, "A" number
    - ii. Service Completion Date
    - iii. Itemized breakdown of new, and serviced components for the pressure envelope (valves, psv's, studs, nuts, gaskets, (parts and labor)
    - iv. Itemized breakdown of misc repairs (parts and labor)

Cc:      Equipment Directory under the equipment unit number  
         Lloyd Schneider, Transportation Manager, Ferus  
         Don Nelson,      Contract Chief Inspector, NEI



SCOPE OF WORK TABLE

Unit ID	A#	Schedule Arrival Date	Schedule Pick Up date	Scope or Work Comments
C-6003	A485004	July 15, 2010	July 29, 2010	<p>Full inspection / service following CO2PSIP</p> <p>Vendor to confirm PSV orientation is acceptable for operations (i.e. horizontal stems versus vertical stems) – Documentation Required.</p> <p>Should unit have B620 Stylized Inspection / Certification stickers, these shall be removed from the unit. B620 Stylized inspection / certification stickers shall not be installed.</p> <p>Misc Work – if CVIP is required please do so, all other repairs will be expensed to Calfrac Well Services. Contact Brian Mcaleese at Calfrac ph# 780-897-3483 or <a href="mailto:www.bmcaleese@calfrac.com">www.bmcaleese@calfrac.com</a></p>