



1. WEIGHT OF SKID STEEL BASE: 2275 KGS
2. WEIGHT OF COMPRESSOR/MOTOR BASE: 135 KGS
3. TOTAL WEIGHT: 2410 KGS
4. COPE FLANGES WHERE REQUIRED.
5. ALL CUTS TO BE 1/4" FILLETS ALL AROUND, UNLESS OTHERWISE NOTED.
6. ALL CUT LENGTHS ARE EXACT TO ± 0.007 (-0.125" (+0 MM/-3 MM))
7. ALL BOLT HOLES ARE 3/4" (19 MM) UNLESS OTHERWISE NOTED.
8. SURFACE PREP: SANDBLAST TO SSPC-SP6
9. PRIMER: ONE COAT OF RED OXIDE PRIMER
10. PAINT: ONE COAT OF PLATINUM GREY ENAMEL
11. FULL PENETRATION STRENGTH WELD IS REQUIRED AT THESE LOCATIONS.
12. PENIMETER AND ALL PANEL JOINTS OF CHECKER PLATE ARE TO BE SEAL WELDED. SKID MEMBERS TO UNDERLIE OF CHECKER PLATE TO BE STITCH WELDED AT 2'(50 MM) OF FILLET ON 16'(405 MM) CENTERS.
13. ALL TAIL DIMENSIONS FROM REFERENCE POINT.

CHECKER PLATE DETAIL

FOR:	STRUCTURAL STEEL
TITLE:	

			
TITLE:		STRUCTURAL STEEL	
FOR:		ROZSA PETROLEUM LTD. ROZSA ENHANT BATTERY 60 HP BOOSTER UNIT LSD: 16-9-12-60-W4M	
DRUM BY:	DATE:	CHCK. BY:	SOLE:
G. STAINLESS	JUN. 6, 1998	D. JAMES	1 : 15
APPR. BY:	W.O. NOS:		
D. JAMES	10308301		
CUST. PO. NO:	DWG. NO.:	10308-301	
	SHEET NO.:	1 OF 2	
	REV:	3	