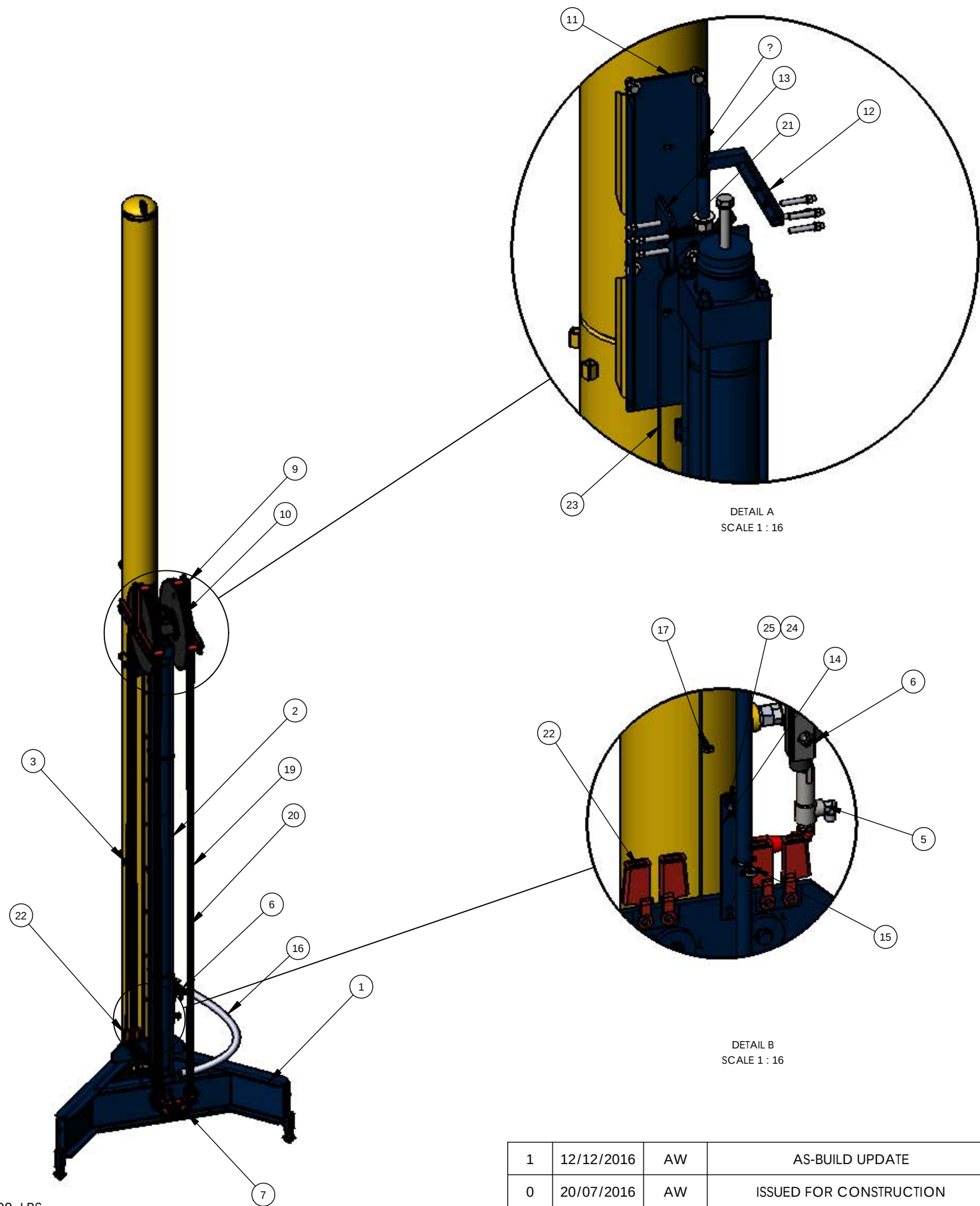




NOTES:

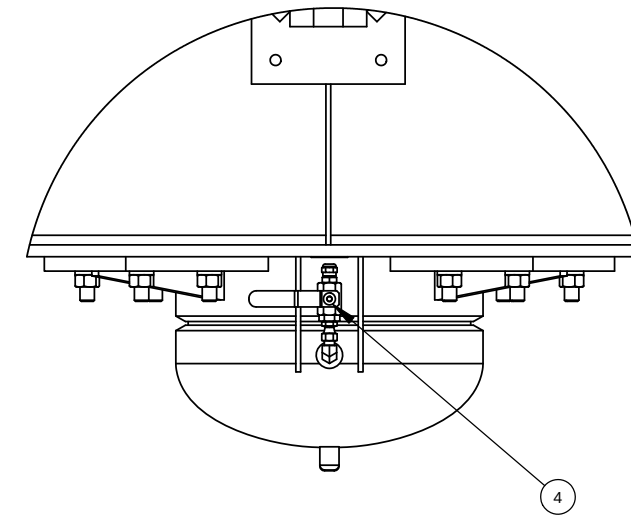
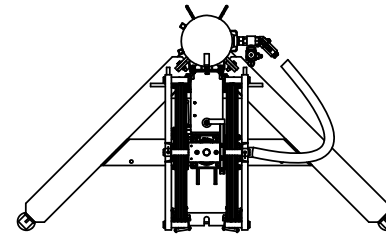
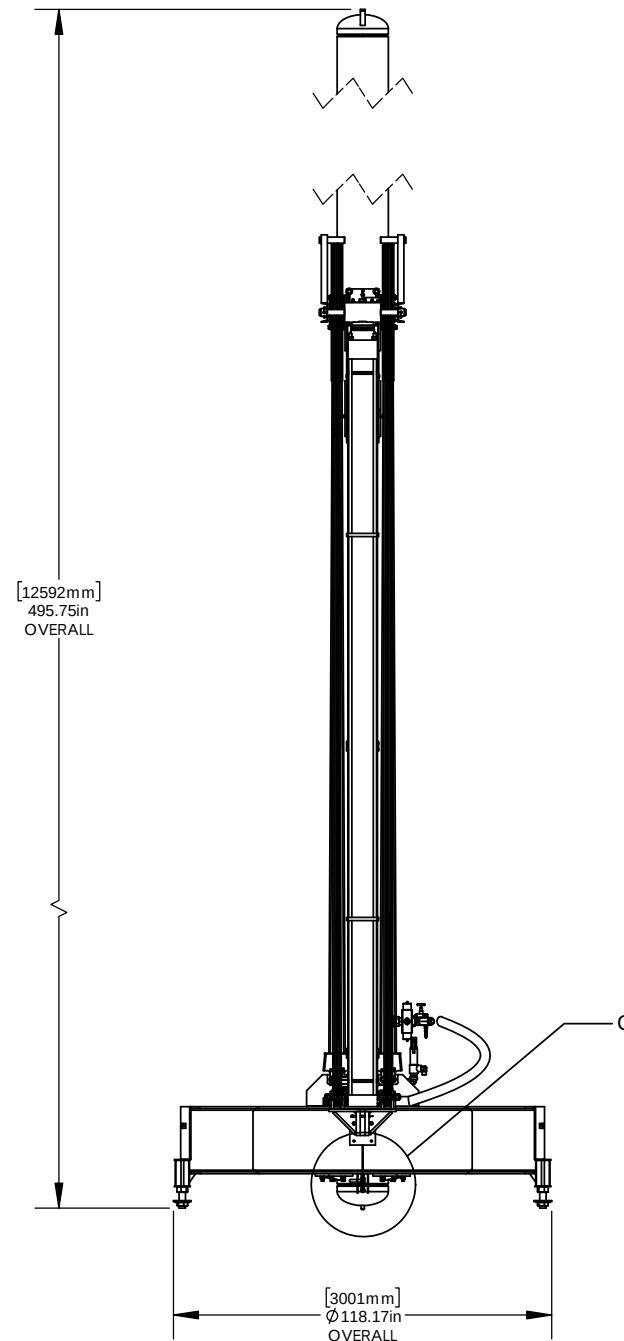
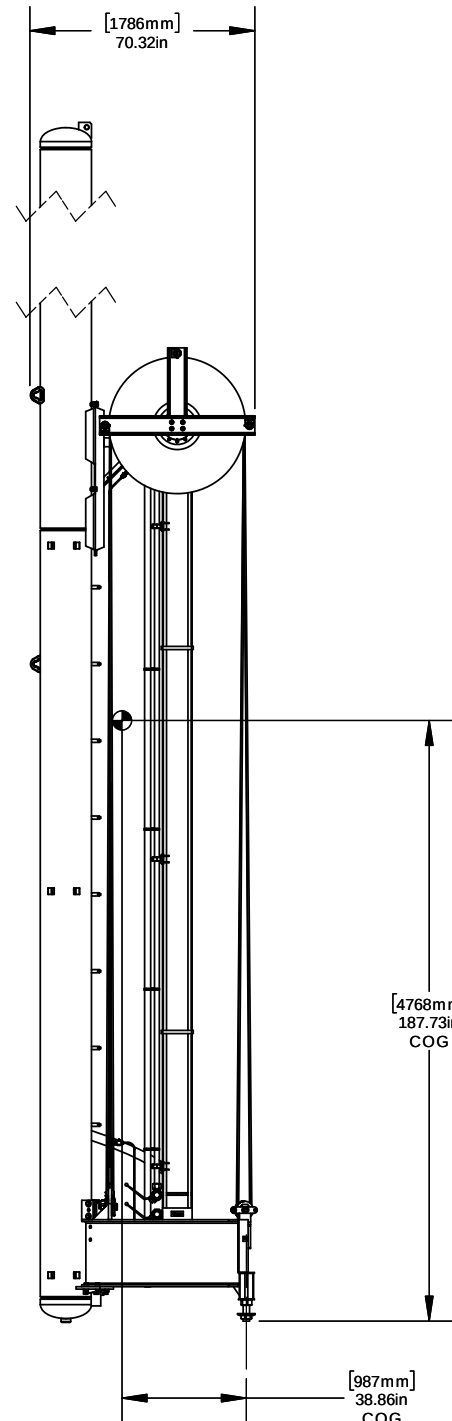
- 1. OVERALL WEIGHT: 10500 LBS
- 2. LIFTING CAPACITY: 35,000 LBS

1	12/12/2016	AW	AS-BUILD UPDATE
0	20/07/2016	AW	ISSUED FOR CONSTRUCTION
REV.	DATE	APPD BY	DESCRIPTION
REVISIONS			

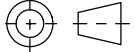
TOLERANCES:	THIRD ANGLE PROJECTION
	SCALE: 1:60
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 	DESCRIPTION: 350 SERIES PUMP UNIT GENERAL ASM -		
	DRWN BY: AW	XXXXX:	
	CHKD BY: JZ	XX:	
	APPD BY: JZ	PART NO.: 00-A-0000LS	
	DWG NO.: 00-A-0000LS	SHT NO.: 1 OF 3	REV 1

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	01-A-0000LS	V-BASE MODEL 350 ASM	1
2	02-A-000LS	CYLINDER MODEL 350 ASM	1
3	136-943	TANK, COUNTERWEIGHT	1
4	04-ABCD-0001	N2 BLEED VALVE ASM	1
5	04-CD-0002	N2 TANK PSV ASM	1
6	04-A-0003	N2 FILL ASM	1
7	05-AB-0000	CARRIER BAR 40KSI ASM	1
8	06-A-0000LS	CELESCO CHAIN ASM	1
9	07-AB-0000	PULLEY GUARD FOR MODEL 250 & 400 ASM	2
10	08-AB-0000	PULLEY, MODEL 250 & 400 ASM	1
11	09-B-0001LS	BRACKET,CYLINDER TO CWT WELDMENT	1
12	09-AB-0002	SUPPORT CELESCO CHAIN WLDMT	1
13	09-ABCD-0003	MOUNTING BLOCK, CELESCO TRANSDUCER CUT	1
14	09-ABCD-0004	MOUNT, CABLE BREAK SENSOR CUT	1
15	09-A-0006	CLAMP, PVC TO TUBE	4
16	10-A-0027	HOSE, 1-1/2" CWT TO 1-1/2" CYL	1
17	905R	CLIP, PROFIBUS ASM	13
18	HCSP-12	LIQUID LEVEL SIGHT, 3/4" NPT, 1500PSI	1
19	WR07636WC12-200	7/16" WIRE ROPE, INNER	1
20	WR07636WC12-200	7/16" WIRE ROPE, OUTER	1
21	633059	CELESCO TRANSDUCER	1
22	S421T08C	WEDGE SOCKET, .50 WIRE ROPE	4
23	PRSVRKV-521A-041-25M	PROFIBUS CABLE, 5 PIN	1
24	PRSVRKV-445A-041-10M	PROFIBUS CABLE, 4 PIN	1
25	BI15-M30-AP6X-B1441	CABLE BREAK SENSOR	1
26	A0884	MINI LOCK FOR 4 & 5 PIN CABLE	2



DETAIL C
SCALE 1 : 10

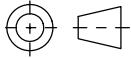
TOLERANCES:	THIRD ANGLE PROJECTION  SCALE: 1:60	 	DESCRIPTION: 350 SERIES PUMP UNIT GENERAL ASM			
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	CHCKD BY: JZ		XX:			
	APPD BY: JZ		PART NO.: 00-A-0000LS			
	DWG NO.: 00-A-0000LS		SHT NO.: 2 OF 3	REV 1		

1. ITEMS 27 AND 28 = CELESCO CHAIN TO L-BRACKET (QTY 1 EA)
2. ITEMS 29 AND 30 = CYLINDER TO CABLE REEL (QTY 1 EA)
3. ITEMS 31, 33, 34, 35 = V-BASE TO CWT (12 EA)
4. ITEMS 32, 33, 34, 35 = CWT TO L-BRACKET (4 EA)
5. ITEMS, 31, 33, 34, 35, 36 = L-BRACKET TO CYLINDER (QTY 2 EA)
6. ITEMS 37, 39, 40, 41 = TRANSDUCER MOUNT TO V-BASE (QTY 2 EA)
7. ITEMS 38, 39 AND 40 = CWT CHAIN BRACKET TO TOP SHEAVE (QTY 2 EA)
8. ITEMS 42 AND 43 = CELESCO BLOCK TO L-BRACKET (QTY 2 EA)
9. ITEMS 42 AND 43 = CELESCO BLOCK TO CELESCO (QTY 2 EA)
10. ITEMS 44, 45, 46 = T-BAR TO CABLE REEL (QTY 6 FOR STUDS AND 12 FOR NUT AND WASHER)
11. ITEMS 47 AND 48 = CYLINDER TO V-BASE (QTY 4 EA)
12. ITEM 49 = CARRIER BAR (QTY 2)
13. ITEM 50,51 AND 52 = FOR P-CLAMP TO CWT TANK

ITEM NO.	PART NO.	DESCRIPTION	QTY
27	201-1.38-12-08ZP	HEX NUT, 1 3/8-12 UNF	1
28	101-.75-10x3.00L-08ZP	HHCS, 3/4-10 UNC-2A, 3.00 LG, FULL THRD	14
29	101-.75-10x2.00L-08ZP	HHCS, 3/4-10 UNC-2A, 2.00 LG, FULL THRD	4
30	201-.75-10-08ZP	HEX NUT, 3/4-10 UNC	18
31	303-.75-08ZP	LOCK WASHER, 3/4"	18
32	302-0.75x2-08ZP	FENDER WASHER, SAE, 3/4" x 2"	18
33	301-.75-08ZP	FLAT WASHER, SAE, 3/4"	2
34	101-.31-18x2.50L-08ZP	HHCS, 5/16-18 UNC-2A, 2.50 LG, FULL THRD	2
35	101-.31-18x1.00L-08ZP	HHCS, 5/16-18 UNC-2A, 1.00 LG, FULL THRD	2
36	301-.31-08ZP	FLAT WASHER, SAE, 5/16"	4
37	303-.31-08ZP	LOCK WASHER, 5/16"	4
38	201-.31-18-08ZP	HEX NUT, 5/16-18 UNC	2
39	101-.25-20x.75L-08ZP	HHCS, 1/4-20 UNC-2A, .75 LG, FULL THRD	4
40	303-.25-08ZP	LOCK WASHER, 1/4"	4
41	102-.63-11x4.50L-08ZP	STUD, THREADED, 5/8-11 x 4.50LG	6
42	303-.625-08ZP	LOCK WASHER, 5/8"	12
43	201-.63-11-08ZP	HEX NUT, 5/8-11 UNC	12
44	101-1.00-8x2.50L-08ZP	HHCS, 1-8 UNC-2A, 2.50 LG, FULL THRD	4
45	303-1-08ZP	LOCK WASHER, 1"	4
46	101-.50-13x1.50L-08ZP	HHCS, 1/2-13 UNC-2A, 1.50 LG, FULL THRD	2
47	303-1.25-08ZP	LOCK WASHER, 1 1/4"	1
48	103-1.25-7x8.00L-08ZP	HHCS, 1.25-7 UNC-2A, 8.00 LG, PRTLY THRD	1
49	301-1.38-08ZP	FLAT WASHER, SAE, 1-3/8"	1
50	301-10-08ZP	FLAT WASHER, SAE, #10	22
51	106-10-24x1.00L-08ZP	SHCS, 10-24 UNC-2A, 1.00 LG	11
52	203-10-24-08ZP	LOCKNUT, NYLON INSERT, #10-24	11

TOLERANCES:

THIRD ANGLE
PROJECTION



SCALE: 1:60

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DESCRIPTION:
350 SERIES PUMP UNIT
GENERAL ASM

DRWN BY:
AW

CHCKD BY:
JZ

APPD BY:
JZ

DWG NO.:
00-A-0000LS

XXXXX:

XX:

PART NO.:
00-A-0000LS

SHT NO.:
3 OF 3

REV
1