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FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by APPLIED MACHINERY CORPORATION, 6545 N. ELDRIDGE PKWY, HOUSTON, TEXAS 77041

(Name and address of Manufacturer)

2. Manufactured for WEATHERFORD ARTIFICIAL LIFT SYSTEMS INC, 2612 S COUNTY ROAD 1207, MIDLAND, TEXAS 79706

(Name and address of Purchaser)

3. Location of installation UNKNOWN

(Name and address)

4. Type HORIZONTAL 12449 N/A 7334 REV 4 3 2017
(Horizontal or vertical, tank) (Manufacturer's serial number) (CRN) (Drawing number) (National Board number) (Year built)

5. ASME Code, Section VIII, Div. 1 2015 N/A N/A
[Edition and Addenda, if applicable (date)] (Code Case number) [Special service per UG-120(d)]

6. Shell SA516-70 .75" 0" 42" OD 12' - 1.75"
(Material spec. number, grade) (Nominal thickness) (Corr. allow.) (Inner diameter) (Length (overall))

Body Flanges on Shells

Table with columns: No., Type, ID, OD, Flange Thk, Min Hub Thk, Material, How Attached, Location, Bolting (Num & Size, Bolting Material, Washer (OD, ID, thk), Washer Material)

7. Seams TYPE 1 SPOT 85% N/A N/A TYPE 1 SPOT 100% 1
(Long. (welded, dbl., singl., lap, butt)) [R.T. (spot or full)] (Eff., %) (H.T. temp.) (Time, hr) [Girth (welded, dbl., singl., lap, butt)] [R.T. (spot or full)] (Eff., %) (No. of courses)

8. Heads: (a) Material SA516-70N (b) Material SA516-70N
(Spec. no., grade) (Spec. no., grade)

Table with columns: Location (Top, Bottom, Ends), Minimum Thickness, Corrosion Allowance, Crown Radius, Knuckle Radius, Elliptical Ratio, Conical Apex Angle, Hemispherical Radius, Flat Diameter, Side to Pressure (Convex or Concave)

Body Flanges on Heads

Table with columns: Location, Type, ID, OD, Flange Thk, Min Hub Thk, Material, How Attached, Bolting (Num & Size, Bolting Material, Washer (OD, ID, thk), Washer Material)

9. MAWP 600 PSI N/A 250° F N/A
(Internal) (External) at max. temp. (Internal) (External)

Min. design metal temp. -20° F at 600 PSI Hydro. test pressure 780 PSI

Proof test N/A

10. Nozzles, inspection, and safety valve openings:

Table with columns: Purpose (Inlet, Outlet, Drain, etc.), No., Diameter or Size, Type, Material (Nozzle, Flange), Nozzle Thickness (Nom., Corr.), Reinforcement Material, Attachment Details (Nozzle, Flange), Location (Insp. Open.)

11. Supports: Skirt NO Lugs N/A Legs 2 Other N/A Attached WELDED TO SHELL
(Yes or no) (Number) (Number) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: SHELL LINE 6, S/N: 620-B, HOUSTON ROLL PIPE LLC, 45082

(Name of part, item number, Manufacturer's name and identifying stamp)

EXEMPT FROM IMPACT TESTING PER UG20(f); CUSTOMER TO PROVIDE PRV PER UG125(a); SEE FORM U-4 FOR ADDITIONAL OPENINGS FROM LINE 10.

FORM U-1A (Back)

**CERTIFICATE OF SHOP/FIELD COMPLIANCE**

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. "U" Certificate of Authorization Number 54,984 expires JUNE 28, 2020.

Date 11/21/2017 Co. name APPLIED MECHINERY CORPORATION Signed [Signature]  
(Manufacturer) (Representative)

**CERTIFICATE OF SHOP/FIELD INSPECTION**

Vessel constructed by APPLIED MACHINERY CORPORATION at 6545 N. ELDRIDGE PKWY, HOUSTON, TEXAS 77041. I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by AUTHORIZED INSPECTION ASSOCIATES, LLC

have inspected the component described in this Manufacturer's Data Report on NOVEMBER 2, 2017, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11/21/2017 Signed [Signature] Commissions NB 124908R  
(Authorized Inspector) (National Board (incl. endorsements])

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by APPLIED MACHINERY CORPORATION, 6545 N. ELDRIDGE PKWY, HOUSTON, TEXAS 77041
(Name and address of Manufacturer)

2. Manufactured for WEATHERFORD ARTIFICIAL LIFT SYSTEMS INC, 2612 S COUNTY ROAD 1207, MIDLAND, TEXAS 79706
(Name and address of Purchaser)

3. Location of installation UNKNOWN
(Name and address)

4. Type HORIZONTAL TANK 12449
(Horizontal, vertical, or sphere) (Tank, separator, heat exch., etc.) (Manufacturer's serial number)
N/A 7334 REV 4 3 2017
(CRN) (Drawing number) (National Board number) (Year built)

Table with 2 columns: Data Report Item Number, Remarks. Row 1: 10, PURPOSE - INLET / NO. - 1 / SIZE - 3" CLASS 300 / TYPE - RFWN / NOZZLE MTL - SA-106 B / FLANGE - MTL - SA-105 / NOZZLE NOM - .6" / NOZZLE CORR. - 0" / REINFORCE MTL - WELD / NOZZLE ATT - WELDED / LOCATION - HEAD. Row 2: 10, PURPOSE - MANWAY / NO. - 1 / SIZE - 18" / TYPE - RING / NOZZLE MTL - SA-106 C / NOZZLE NOM - .75" / NOZZLE CORR. - 0" / REINFORCE MTL - SA516-70 / NOZZLE ATT - WELDED / LOCATION - SHELL.

Certificate of Authorization: Type U No. 54,984 Expires JUNE 28, 2020

Date 11/21/2017 Name APPLIED MACHINERY CORPORATION (Manufacturer) Signed [Signature] (Representative)

Date 11/21/2017 Name [Signature] (Authorized Inspector) Commissions NB12490BR (National Board (incl. endorsements))

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**FORM U-2A MANUFACTURER'S PARTIAL DATA REPORT (ALTERNATIVE FORM)**  
**A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer**  
**As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1**

1. Manufactured and certified by Houston Roll Pipe, LLC 4128 Creekmont Drive Houston, Texas 77091  
(Name and address of Manufacturer)

2. Manufactured for Schill Steel Services 3001 W. 11th St. Houston, Texas 77008  
(Name and address of Purchaser)

3. Location of installation Unknown  
(Name and address)

4. Type Shell S/N 620 A-E N/A  
[Description of vessel part (shell, two-piece head, tube bundle)] (Manufacturer's serial number) (CRN)

N/A N/A N/A 2017  
(National Board number) (Drawing number) (Drawing prepared by) (Year built)

5. ASME Code, Section VIII, Div. 1 2015 \* \*  
(Edition and Addenda, if applicable (date)) (Code Case number) (Special service per UG-120(d))

6. Shell: (a) Number of course(s) 1 (b) Overall length 10'-0"

Course(s)			Material	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	42" OD	120"	SA516-70N	3/4"	*	1	Full	*	*	*	*	*	*
*	*	*	*	*	*	*	*	*	*	*	*	*	*
*	*	*	*	*	*	*	*	*	*	*	*	*	*

Body Flanges on Shells										Bolting			
No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material	
*	*	*	*	*	*	*	*	*	*	*	*	*	
*	*	*	*	*	*	*	*	*	*	*	*	*	
*	*	*	*	*	*	*	*	*	*	*	*	*	
*	*	*	*	*	*	*	*	*	*	*	*	*	

7. Heads: (a) N/A (b) N/A  
(Material spec. number, grade or type) (H.T. — time and temp.) (Material spec. number, grade or type) (H.T. — time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemis. Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	*	*	*	*	*	*	*	*	*	*	*	*	*	*
(b)	*	*	*	*	*	*	*	*	*	*	*	*	*	*

Body Flanges on Heads										Bolting			
	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material	
(a)	*	*	*	*	*	*	*	*	*	*	*	*	
(b)	*	*	*	*	*	*	*	*	*	*	*	*	

8. MAWP N/A N/A at max. temp. N/A N/A. Min. design metal temp. N/A at N/A.  
(Internal) (External) (Internal) (External)

9. Impact test No at test temperature of N/A.  
(Indicate yes or no and the component(s) impact tested)

10. Hydro., pneu., or comb. test pressure N/A Proof test N/A

11. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
*	*	*	*	*	*	*	*	*	*	*	*
*	*	*	*	*	*	*	*	*	*	*	*

12. Identification of part(s)								
Name of Part	Quantity	Line No.	Mfr's. Identification No.	Mfr's. Drawing No.	CRN	National Board No.	Year Built	
*	*	*	*	*	*	*	*	
*	*	*	*	*	*	*	*	

13. Supports: Skirt No Lugs N/A Legs N/A Other N/A Attached N/A  
(Yes or no) (Number) (Number) (Describe) (Where and how)

14. Remarks  
 PO# 24012 - All work done per customer specs.  
 Formed in accordance ASME Sec. VIII Div. 1 UG 79 and UG 80

FORM U-2A (Back)

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of material, construction, and workmanship of this pressure vessel part conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1.

U Certificate of Authorization No. 45,082 Expires 03/21/2019

Date 9.8.17 Name Houston Roll Pipe, LLC Signed \_\_\_\_\_  
(Manufacturer) (Representative)

CERTIFICATE OF SHOP/FIELD INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by OneCIS Insurance Co. of Lynn, MA

have inspected the pressure vessel part described in this Manufacturer's Data Report on 09.08.2017

and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel part in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel part described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 09.08.17 Signed \_\_\_\_\_ Commissions NB 8604 A, B  
(Authorized Inspector) (National Board (incl. endorsements))