DESIGN BASIS			
DESIGNED TO MEET	CAN/CSA B149.3-05		
FUEL GAS TRAIN DESIGN PRESSURE: FROM FIRST MANUAL SHUTOFF VALVE TO PRESSURE REGULATORS FROM FIRST PRESSURE REGULATORS TO BURNER ASSEMBLY	120 PSIG (827 KPAG) 40 PSIG (275.8 KPAG)		
FUEL GAS TRAIN DESIGN TEMPERATURE:	-20° F TO 150° F (-29° C TO 65° C) (SEE NOTE #1)		
FUEL GAS TRAIN LOCATION:	INDOOR OR OUTDOOR		
FUEL GAS TRAIN CSA ELECTRICAL AREA:	ZONE 1 OR ZONE 2 SUITABLE		
CONTROL POWER:	12 VDC, 24 VDC, 120 VAC, 240 VAC		
BURNER CAPACITY:	25,000 TO 6MM BTU/HR (NET)		

## CERTIFICATE OF COMPLIANCE:

THE FUEL GAS TRAIN SHOWN ON THIS DRAWING IS ACCEPTABLE FOR USE IN THE PROVINCE OF ALBERTA,

- SASKATCHEWAN AND BRITISH COLUMBIA PROVIDED THAT:

  1.0 ALL APPLICIABLE PROVINCIAL CODES, STANDARDS, AND REGULATIONS ARE COMPLIED
- WITH. VARIANCES AND SPECIAL INSPECTIONS ARE ACCEPTABLE.

  2.0 THE FUEL GAS TRAIN IS FABRICATED AS DETAILED ON THE DRAWINGS. FIELD SELECTION OF SUITABLE LEVEL AND TEMPERATURE SWITCHES IS ALLOWED. FUEL GAS CONTROLS AND INSTRUMENTS MUST BE INSTALLED IN LOCATIONS INDICATED BY THE SCHEMATICS BELOW. NO ALTERNATE CONTROL SCHEMES OR LAYOUTS ARE ALLOWED.
- 3.0 THE APPLIANCE IS EQUIPPED WITH A PROPER FLAME ARRESTOR.
- 4.0 PIPING DESIGN CONFORMS TO CURRENT ASME/ANSI SPECIFICATIONS
- 5.0 PIPE AND FITTING MATERIALS ARE SUITABLE FOR DESIGN PRESSURE AND TEMPERATURE
- 6.0 THREADED PIPING SCH 80 MINIMUM.
- 7.0 FOR LARGER BTU RATINGS CONTACT FACTORY

1.0 ALL ACL EQUIPMENT IS DESIGNED FOR -40°C/F OPERATION. PROPER SELECTION OF PIPING MATERIALS AND REMAINING CONTROLS CAN ALLOW FOR THE FUEL GAS SYSTEM TO HAVE A MINIMUM DESIGN TEMPERATURE OF -40°C/F, WITH THE EXCEPTION OF THE FISHER REGULATORS WHICH

ARE RATED TO -29°C. 2.0 LOW FUEL PRESSURE SWITCH OPTIONAL WHEN USING ACL BURNER EQUIPMENT.

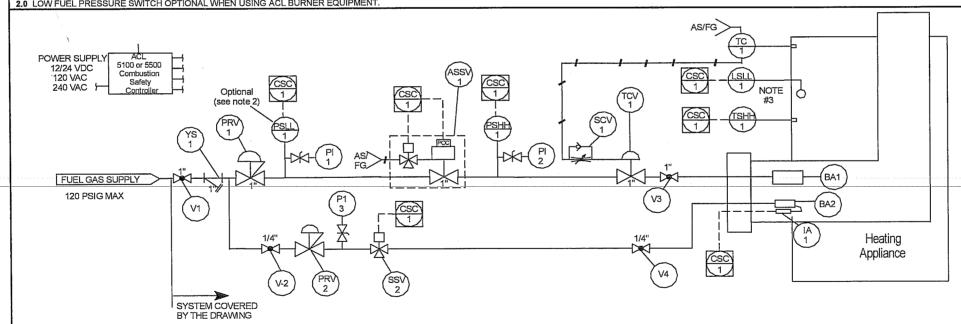
BILL OF MATERIALS					
ITEM	QTY.	DESCRIPTION			
CSC	1	ACL-5100 or ACL-5500 COMBUSTION SAFETY CONTROLLER CSA C22.2 No. 199-M89 APPROVED CLASS1 DIV2			
V-1	1	1" NPT MANUAL SHUTOFF VALVE, SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
V-3	1	1" NPT MANUAL SHUTOFF VALVE, SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
V-2/V4	2	1/4" NPT MANUAL SHUT OFF VALVE SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
YS-1	1	1" Y STRAINER			
TC-1	1	FIELD SELECTION OF SUITABLE TEMPERATURE CONTROL ALLOWED.			
TSHH-1	1	FIELD SELECTION OF SUITABLE HIGH TEMPERATURE SWITCH IS ALLOWED. NOTE 3			
PSHH-1	1	HIGH FUEL GAS SHUT DOWN SWITCH, ELECTRIC, DRY CONTACTS, CONTACTS TO OPEN ON PRESSURE RISING, SWITCH TO BE CERTIFIED FOR APPROPRIATE ELECTRICAL AREA CLASSIFICATION			
PSLL-1 Optional (see note 2)	. 1	LOW FUEL GAS SHUT DOWN SWITCH, ELECTRIC, DRY CONTACTS, CONTACTS TO OPEN ON PRESSURE FALLING, SWITCH TO BE CERTIFIED FOR APPROPRIATE ELECTRICAL AREA CLASSIFICATION			

DUL OF MATERIAL O

NOTES:
3.0 IF ELECTRIC SWITCHES ARE USED, THEY MUST BE CERTIFIED FOR THE ELECTRICAL CLASSIFICATION OF THE AREA

4.0 ALL VENTS MUST BE PIPED TO A SAFE AREA.

BILL OF MATERIALS					
ITEM	QTY.	DESCRIPTION			
PI1/PI2/PI3	3	WIKA 0-30 1/4" BM 2 1/2" LIQUID FILLED GAUGE OR EQUAL			
PRV-1	1	1" PRESSURE REGULATOR, SELF OPERATED, POSITIVE SHUTOFF FISHER 627 OR EQUAL. ORIFICE MUST BE SIZED TO MEET APPLIANCE CAPACITY			
PRV-2	1	1/4" PILOT GAS REGULATOR FISHER 67C OR EQUAL			
ASSV-1	1	1" CERTIFIED AUTOMATIC SAFETY SHUTOFF VALVE WITH PROOF OF CLOSURE ACL-ASSV- 1P CSA CLASS 1 DIV1 6.5-2005 C/I . MINIMUM ACTUATOR OPERATING PRESSURE 60 PSIG			
SSV-2	1	ACL-SV-SSO-1 1/8" NPT CERTIFIED PILOT GAS SAFETY SHUT OFF VALVE, CSA 6.5-2005, CSA C22.2, C/I			
TCV-1	1	TEMP CONTROL VALVE FISHER 119 OR 128 OR EQUIVALENT			
BA-1	1	ACL-HE-ON SERIES HIGH EFFICIENCY BURNER ASSEMBLY			
BA-2	1 .	ACL-M50 PILOT ASSEMBLY			
LSLL-1	1	FIELD SELECTION OF SUITABLE LOW LEVEL SWITCH IS ALLOWED NOTE 3			
SCV-1	1	SPEED CONTROL VALVE			
IA-1	1	ACL-IGNITOR ASSEMBLY			



DRAWING # ACL-1-P-XX-MDY Rev. 2 June 26, 2008 PO# 145 ZIRCO ACL-1-P-24-120408-LR-03 Dec. 05/08 BY CK DATE NO. DESCRIPTION

Manufacturing Inc.

805 Main Ave West Box 2002 Sundre, Alberta, CANADA PHONE: (403) 638-5234 FAX: (403) 638-4973

LOCATION/JOB# LSD: D-11-B

> 1" FUEL GAS VALVE TRAIN
> USING ONE PNEUMATIC SAFETY SHUTOFF VALVE (CERTIFIED) WITH PROOF OF CLOSURE

DRAWN NS	APPROVED	DATE	SCALE NONE	REVISION
S.O. NO.	UNIT NO.	NO. REQ'D	DRAWING NO. STD003	SHEET 1 OF 1

