DESIGN BASIS	·
DESIGNED TO MEET	CAN/CSA B149.3-05
FUEL GAS TRAIN DESIGN PRESSURE: FROM FIRST MANUAL SHUTOFF VALVE TO PRESSURE REGULATORS FROM FIRST PRESSURE REGULATORS TO BURNER ASSEMBLY	120 PSIG (827 KPAG) 40 PSIG (275.8 KPAG)
FUEL GAS TRAIN DESIGN TEMPERATURE:	-20° F TO 150° F (-29° C TO 65° C) (SEE NOTE #1)
FUEL GAS TRAIN LOCATION:	INDOOR OR OUTDOOR
FUEL GAS TRAIN CSA ELECTRICAL AREA:	ZONE 1 OR ZONE 2 SUITABLE
CONTROL POWER:	12 VDC, 24 VDC, 120 VAC, 240 VAC
BURNER CAPACITY:	25,000 TO 6MM BTU/HR (NET)

## CERTIFICATE OF COMPLIANCE:

THE FUEL GAS TRAIN SHOWN ON THIS DRAWING IS ACCEPTABLE FOR USE IN THE PROVINCE OF ALBERTA, SASKATCHEWAN AND BRITISH COLUMBIA PROVIDED THAT:

- 1.0 ALL APPLICIABLE PROVINCIAL CODES, STANDARDS, AND REGULATIONS ARE COMPLIED
- WITH. VARIANCES AND SPECIAL INSPECTIONS ARE ACCEPTABLE.

  2.0 THE FUEL GAS TRAIN IS FABRICATED AS DETAILED ON THE DRAWINGS. FIELD SELECTION OF SUITABLE LEVEL AND TEMPERATURE SWITCHES IS ALLOWED. FUEL GAS CONTROLS AND INSTRUMENTS MUST BE INSTALLED IN LOCATIONS INDICATED BY THE SCHEMATICS BELOW. NO ALTERNATE CONTROL SCHEMES OR LAYOUTS ARE ALLOWED.
- 3.0 THE APPLIANCE IS EQUIPPED WITH A PROPER FLAME ARRESTOR.
- 4.0 PIPING DESIGN CONFORMS TO CURRENT ASME/ANSI SPECIFICATIONS
- 5.0 PIPE AND FITTING MATERIALS ARE SUITABLE FOR DESIGN PRESSURE AND TEMPERATURE
- 6,0 THREADED PIPING SCH 80 MINIMUM.
- 7.0 FOR LARGER BTU RATINGS CONTACT FACTORY

1.0 ALL ACL EQUIPMENT IS DESIGNED FOR -40°C/F OPERATION. PROPER SELECTION OF PIPING MATERIALS AND

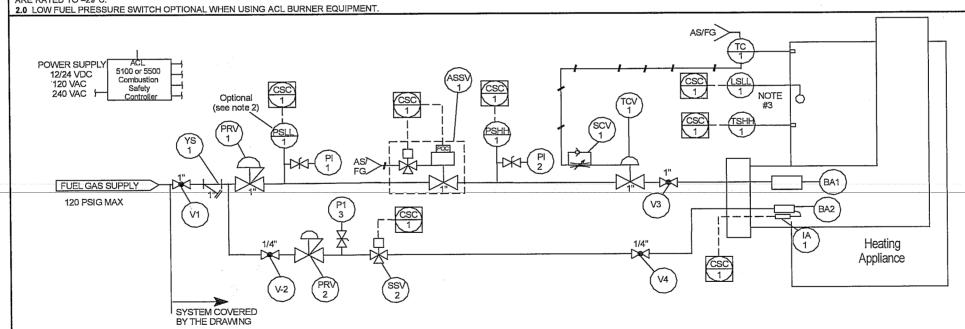
REMAINING CONTROLS CAN ALLOW FOR THE FUEL GAS SYSTEM TO HAVE A MINIMUM DESIGN TEMPERATURE OF -40°C/F, WITH THE EXCEPTION OF THE FISHER REGULATORS WHICH ARE RATED TO -29°C.

BILL OF MATERIALS					
ITEM	QTY.	DESCRIPTION			
CSC	1	ACL-5100 or ACL-5500 COMBUSTION SAFETY CONTROLLER CSA C22.2 No. 199-M89 APPROVED CLASS1 DIV2			
V-1	1	1" NPT MANUAL SHUTOFF VALVE, SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
V-3	1	1" NPT MANUAL SHUTOFF VALVE, SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
V-2/V4	2	1/4" NPT MANUAL SHUT OFF VALVE SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
YS-1	1	1" Y STRAINER			
TC-1	1	FIELD SELECTION OF SUITABLE TEMPERATURE CONTROL ALLOWED.			
TSHH-1	1	FIELD SELECTION OF SUITABLE HIGH TEMPERATURE SWITCH IS ALLOWED. NOTE 3			
PSHH-1	1	HIGH FUEL GAS SHUT DOWN SWITCH, ELECTRIC, DRY CONTACTS, CONTACTS TO OPEN ON PRESSURE RISING, SWITCH TO BE CERTIFIED FOR APPROPRIATE ELECTRICAL AREA CLASSIFICATION			
PSLL-1 Optional (see note 2)	1	LOW FUEL GAS SHUT DOWN SWITCH, ELECTRIC, DRY CONTACTS, CONTACTS TO OPEN ON PRESSURE FALLING, SWITCH TO BE CERTIFIED FOR APPROPRIATE ELECTRICAL AREA CLASSIFICATION			

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NOTES:
3.0 IF ELECTRIC SWITCHES ARE USED, THEY MUST BE CERTIFIED FOR THE ELECTRICAL CLASSIFICATION OF THE AREA
4.0 ALL VENTS MUST BE PIPED TO A SAFE AREA.

BILL OF MATERIALS				
ITEM	QTY.	DESCRIPTION		
PI1/PI2/PI3	3	WIKA 0-30 1/4" BM 2 1/2" LIQUID FILLED GAUGE OR EQUAL		
PRV-1	1	1" PRESSURE REGULATOR, SELF OPERATED, POSITIVE SHUTOFF FISHER 627 OR EQUAL. ORIFICE MUST BE SIZED TO MEET APPLIANCE CAPACITY		
PRV-2	1	1/4" PILOT GAS REGULATOR FISHER 67C OR EQUAL		
ASSV-1	1	1" CERTIFIED AUTOMATIC SAFETY SHUTOFF VALVE WITH PROOF OF CLOSURE ACL-ASSV- 1P CSA CLASS 1 DIV1 6.5-2005 C/I. MINIMUM ACTUATOR OPERATING PRESSURE 60 PSIG		
SSV-2	1	ACL-SV-SSO-1 1/8" NPT CERTIFIED PILOT GAS SAFETY SHUT OFF VALVE, CSA 6.5-2005, CSA C22.2, C/I		
TCV-1	1	TEMP CONTROL VALVE FISHER 119 OR 128 OR EQUIVALENT		
BA-1	1	ACL-HE-ON SERIES HIGH EFFICIENCY BURNE ASSEMBLY		
BA-2	- 1	ACL-M50 PILOT ASSEMBLY		
LSLL-1	1	FIELD SELECTION OF SUITABLE LOW LEVEL SWITCH IS ALLOWED NOTE 3		
SCV-1	1	SPEED CONTROL VALVE		
IA-1	1	ACL-IGNITOR ASSEMBLY		



DRAWING # ACL-1-P-XX-MDY Rev. 2 June 26, 2008 Po.# 145 21RCO ACL-1-P-24-120408-LR-04 Dec.16/08 BY CK DESCRIPTION NO.

Manufacturing Inc.

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LOCATION/JOB# LSD: B-93-A

> 1" FUEL GAS VALVE TRAIN USING ONE PNEUMATIC SAFETY SHUTOFF VALVE (CERTIFIED) WITH PROOF OF CLOSURE

DRAWN NS	APPROVED	DATE	SCALE NONE	REVISION
S.O. NO.	UNIT NO.	NO. REQ'D	DRAWING NO. STD-003	SHEET 1 OF 1

