DESIGN BASIS			
DESIGNED TO MEET	CAN/CSA B149.3-05		
FUEL GAS TRAIN DESIGN PRESSURE: FROM FIRST MANUAL SHUTOFF VALVE TO PRESSURE REGULATORS FROM FIRST PRESSURE REGULATORS TO BURNER ASSEMBLY	120 PSIG (827 KPAG) 40 PSIG (275.8 KPAG)		
FUEL GAS TRAIN DESIGN TEMPERATURE:	-20° F TO 150° F (-29° C TO 65° C) (SEE NOTE #1)		
FUEL GAS TRAIN LOCATION:	INDOOR OR OUTDOOR		
FUEL GAS TRAIN CSA ELECTRICAL AREA:	ZONE 1 OR ZONE 2 SUITABLE		
CONTROL POWER:	12 VDC, 24 VDC, 120 VAC, 240 VAC		
BURNER CAPACITY:	25,000 TO 4MM BTU/HR (NET)		

## CERTIFICATE OF COMPLIANCE:

- THE FUEL GAS TRAIN SHOWN ON THIS DRAWING IS ACCEPTABLE FOR USE IN THE PROVINCE OF ALBERTA,
- SASKATCHEWAN AND BRITISH COLUMBIA PROVIDED THAT:

  1.0 ALL APPLICIABLE PROVINCIAL CODES, STANDARDS, AND REGULATIONS ARE COMPLIED

  WITH. VARIANCES AND SPECIAL INSPECTIONS ARE ACCEPTABLE.

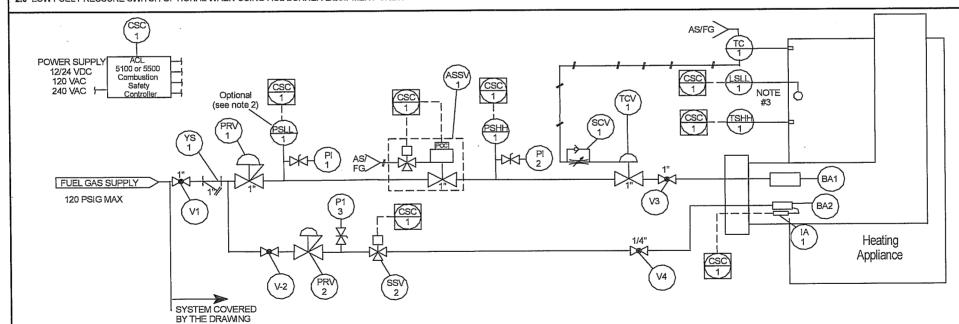
  2.0 THE FUEL GAS TRAIN IS FABRICATED AS DETAILED ON THE DRAWINGS. FIELD SELECTION
- OF SUITABLE LEVEL AND TEMPERATURE SWITCHES IS ALLOWED. FUEL GAS CONTROLS AND INSTRUMENTS MUST BE INSTALLED IN LOCATIONS INDICATED BY THE SCHEMATICS BELOW. NO ALTERNATE CONTROL SCHEMES OR LAYOUTS ARE ALLOWED.
- 3.0 THE APPLIANCE IS EQUIPPED WITH A PROPER FLAME ARRESTOR.
- 4.0 PIPING DESIGN CONFORMS TO CURRENT ASME/ANSI SPECIFICATIONS
- 5.0 PIPE AND FITTING MATERIALS ARE SUITABLE FOR DESIGN PRESSURE AND TEMPERATURE
- 6.0 THREADED PIPING SCH 80 MINIMUM.
- 7.0 FOR LARGER BTU RATINGS CONTACT FACTORY

- 1.0 ALL ACL EQUIPMENT IS DESIGNED FOR -40°C/F OPERATION. PROPER SELECTION OF PIP NG MATERIALS AND REMAINING CONTROLS CAN ALLOW FOR THE FUEL GAS SYSTEM TO HAVE A MINIMUM DESIGN TEMPERATURE OF -40°C/F.
- 2.0 LOW FUEL PRESSURE SWITCH OPTIONAL WHEN USING ACL BURNER EQUIPMENT ONLY.

BILL OF MATERIALS					
ITEM	QTY.	DESCRIPTION			
CSC	1	ACL-5100 or ACL-5500 COMBUSTION SAFETY CONTROLLER CSA C22.2 No. 199-M89 APPROVED CLASS1 DIV2			
V-1	1	1" NPT MANUAL SHUTOFF VALVE, SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
V-3	1	1" NPT MANUAL SHUTOFF VALVE, SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
V-2/V4	2	1/4" NPT MANUAL SHUT OFF VALVE SOFT SEAT EMICO 720 SERIES UL/ULC OR EQUIVALENT			
YS-1	1	1" Y STRAINER			
TC-1	1	FIELD SELECTION OF SUITABLE TEMPERATURE CONTROL ALLOWED.			
TSHH-1	1	FIELD SELECTION OF SUITABLE HIGH TEMPERATURE SWIT IS ALLOWED. NOTE 3			
PSHH-1	1	HIGH FUEL GAS SHUT DOWN SWITCH, ELECTRIC, DRY CON TACTS, CONTACTS TO OPEN ON PRESSURE RISING, SWITC TO BE CERTIFIED FOR APPROPRIATE ELECTRICAL AREA CLASSIFICATION			
PSLL-1 Optional (see note 2)	1	LOW FUEL GAS SHUT DOWN SWITCH, ELECTRIC, DRY CONTACTS, CONTACTS TO OPEN ON PRESSURE FALLING, SWITCH TO BE CERTIFIED FOR APPROPRIATE ELECTRICAL AREA CLASSIFICATION			

- 3.0 IF ELECTRIC SWITCHES ARE USED, THEY MUST BE CERTIFIED FOR THE ELECTRICAL CLASSIFICATION OF THE AREA
  4.0 ALL VENTS MUST BE PIPED TO A SAFE AREA.

		BILL OF MATERIALS				
	ITEM	QTY.	DESCRIPTION			
	PI1/PI2/PI3	3	WIKA 0-30 1/4" BM 2 1/2" LIQUID FILLED GAUGE OR EQUAL			
	PRV-1	1	1" PRESSURE REGULATOR, SELF OPERATED, POSITIVE SHUTOFF FISHER 627 OR EQUAL. ORIFICE MUST BE SIZED TO MEET APPLIANCE CAPACITY			
	PRV-2	1	1/4" PILOT GAS REGULATOR FISHER 67C OR EQUAL			
	ASSV-1	1	1" CERTIFIED AUTOMATIC SAFETY SHUTOFF VALVE WITH PROOF OF CLOSURE ACL-ASSV- 1P CSA CLASS 1 DIV1 6.5-2000 C/I . MINIMUM ACTUATOR OPERATING PRESSURE 60 PSIG			
Attition of a second	SSV-2	1	ACL-SV-SSO-1 1/8" NPT CERTIFIED PILOT GAS SAFETY SHUT OFF VALVE, CSA 6.5-2000, CSA C22.2, C/I			
	TCV-1	1	TEMP CONTROL VALVE FISHER 119 OR 128 OF EQUIVALENT			
	BA-1	1	ACL-HE-ON SERIES HIGH EFFICIENCY BURNER ASSEMBLY			
	BA-2	1	ACL-M50 PILOT ASSEMBLY			
	LSLL-1	1	FIELD SELECTION OF SUITABLE LOW LEVEL SWITCH IS ALLOWED NOTE 3			
	SCV-1	1	SPEED CONTROL VALVE			
	IA-1	1	ACL-IGNITOR ASSEMBLY			



January 30, 2008 DRAWING # ACL-1-P-XX-MDY Rev. 1 P.O. # 25642 ZIRCO ACL-1-P-24-040908-LR-01 Apr. 10/08 DESCRIPTION BY CK

Manufacturing Inc.

805 Main Ave West Box 2002 Sundre, Alberta, CANADA PHONE: (403) 638-5234 FAX: (403) 638-4973 LOCATION/JOB#

NWP: 1477 LSD: D-54-B/93-P-9 1" FUEL GAS VALVE TRAIN

USING ONE PNEUMATIC SAFETY SHUTOFF VALVE (CERTIFIED) WITH PROOF OF CLOSURE

DRAWN · NS	APPROVED	DATE .	SCALE NONE	REVISION
S.O. NO.	UNIT NO.	NO. REQ'D	DRAWING NO. STD003	SHEET 1 OF 1

