

# FINAL INSPECTION RELEASE CERTIFICATE

SALES ORDER # 1/6/102/13	
USTOMER: MURPHY DIL C/O HZ PROJECTS	w.o# 05835
RODUCT: (1) 0.75 mm btu/hr Lineheater, 42"x 12, 3"ANSI 1500	OHRIJ DATE: TROLUTO, 08
FINAL INSPECTION DOCUMENT	
REVIEWED BY: ACCEPTED:	REJECTED:
TANDARD DOCUMENTATION REQUIREMENTS: (SEE DOCUMENT REQUIREMENT	
ADDITIONAL DOCUMENT REQUIREMENTS: (TO BE RECORDED HERE IF APPLICABL	LE I.E. DOCUMENT PACKAGE
REQUIRED BY CUSTOMER ETC.) Pronghorn Permit Sticker	
Q.C. FILE CLOSURE BY:	DATE: July 10,08"
LOOSE COMPONENTS REQUIRED /	PREPARED
NO. OF BOXE  O 15 MM BIU LINUTUCTE  ADDITIONAL HARDWARE OR FASTENERS REQUIRED YES  NO. OF BOXE  NO. OF BOXE	sorpkgs. X Hackepskot Hamsed drawing Tutstbolts Nanuals
PREPARATION FOR SHIPMENT /	STORAGE
PREPARATION NEEDED / COMPLETED	
Rep NWP Quality Manual &	Sect.00 Kerlo
S/N # 1/02P-1477	
PART#	
INVENTORY TAGS ATTACHED YES ( NO )	
SHIPPING INSTRUCTION	NS
CUSTOMER P.O REVIEWED YES N/A D	
CONTACT PERSON AUTHORIZED TO RELEASE PRODUCT:	
PHONE: FAX:	
<del>-</del>	- ×
RELEASED TO INVENTORY:	DATE:
RELEASED TO CUSTOMER:	DATE: (clcf/),US.

NWP IN	DUST	RIES II	NCORPORA	TED							
SKIDDED EQUIPMENT TRAVEL SHEE	T		APPROVED BY:								
5/N NWP-1477			DATE: 1705 19.08								
WIO#:05835 DESCRIPTION: 0.75	mm &	stu/hr	Wheheater	42"x12"	3" An/51	1500 # 07					
DRAWING #: 05835 REVO; 058	335-/	<del>)</del>		2 711021 7							
	REQ.	HOLD	EMPLOYEE INT.	DATE COMPLETE	QC INIT.	DATE					
QUOTATION REVIEWED	N/A										
WORK INSTRUCTIONS ISSUED	-		St	April 9	19	May 19.00					
WORK INSTRUCTIONS REVIEWED		٠.	11	110119	TO.	Ma1190					
ABSA NOTIFIED FOR INSTALLATION INSPECTION	MA										
MATERIAL & PARTS RELEASED			A	1/1/10,08	(4)-	T. 0, 1008					
See piping travel sheet HYDRO TEST PIPING	NA			7. 1	_						
INSTRUMENTATION	U		11	July,10,08	(D) =	1000					
Shell/Coi/ PNEUMATIC LEAK TEST	2		18	J.11.1008	7	Tulyloc					
INSTRUMENTATION VALVES / FUNCTION TEST	V	<u></u>	M.	Juy, 10:08	NA	Justifica					
VISUAL INSPECTION P & ID CHECKED			101	July 1008	(P) -	TUDIO					
VISUAL INSPECTION OF BUILDING & RECEIVING OF P.O.			A	July 10,08	1	TUULOO					
ANY CHANGE ORDERS VERIFIED COMPLETE			19	July 10,08	(4)	Talino					
PREPARED FOR SHIPMENT & PACKAGE LOOSE ITEMS, TEST, CRATED AND DOCUMENTED			11	July 10,08		Tillo					
VISUAL INSPECTION AFTER PAINT & RECEIVING OF P.O.			11	Tululos		Tulino					
PACKAGING / PRESERVATION REQUIREMENTS COMPLETE			18	TILLIAGE	(A)	July					
SERVICING REQUIREMENTS DEFINED AND APPROVED			0~	July		Tice of C.					
QC INSPECTION AND FINAL RELEASE AND STICKER ATTACHED.			south or		(D)=	Julyou					
ACCEPTED BY CUSTOMER	· · · · · · · · · · · · · · · · · · ·	DAT	E		1	0					

) 	HOLD	EMPLOYEE	Slips Mark Skid f	X 7.06 /42" × 12	
) 		N: 16'y7'		7.06 ]/42" x 12	, , , , , , ,
) 		EMPLOYEE		/42" × 12	1 1-11-0
) 		EMPLOYEE		/42" x 12	1 1- 11-0
	HOLD			*	· LINE HET
		INT.	DATE COMPLETE	QC INIT.	DATE
					Mar 19.08
	٠	AR	1963b8	OP,	Mar 195
		<b>A</b> A a/		B	Margos
		es A	14/02/02	(A)	Mar 19/02 Mar 20/0
		M	22/03/08	A)	11/0/201
		rfk.	22/03/08	(A)	Man 2
AJA	_				T (W C)
J/A					
N/A		•			
					Mora
			Me		
	as/A J/A	JA JA	MA MA .	1 1 27/03/03 24 22/03/08 24 22/03/08 1/A .	1 1 29/03/08 D 24 22/03/08 D 24 22/03/08 D 24 22/03/08 D

Issuing Authority: Marvin J. (Ty) DeBelser / Dale Karg			~ N	Manufacturing						
Date of Issue: November 30, 2007 Rev Status: 1.0	INDUST	MIES II	NC.	FORM-LHTS-001 Line Heater Travel Sheet (Shell, Skid & Firetube Assembly)						
ву: (Д. О		Date: MG	ar/9.0	E		1				
w.o.# 05835 [	Description: リピン	12 LINE	- HEATER	0.75 mm	bhips; W,	/12" FIRETUB				
Drawing# 05835-4 Rev O			<del></del>		NWP-14	1				
А	Req.	Hold	Employee Initial	Date Complete	QC Initial	Date				
Work Instructions/Drawings Issued	V			1	100	Mar 19.08				
Work Instructions/Drawings Reviewed	V			1.	CD	Mar 19.06				
Material & Parts Released		~			100	Apr 24-08				
Welding Personnel Assigned	/				Dp .	ApraH-ay				
Visual Dimension Inspection - Firetube/Stack	ij.			16	ΙĠρ	Apr 24-09				
Visual Dimension Inspection - Skid	V				100	Apr 24.00				
Visual Dimension Inspection - Expansion Tank	V				1 Óp	Apr 24-08				
Visual Dimension Inspection - Preheat Line	V				00	Apr 24-08				
Visual Dimension Inspection - Shell Assy.	V				100	Apr24-08				
Pneumatic Test - Firetube	V				00	Apr 24-08				
Hydro Test - Preheat Line					190	HA733.09				
Pneumatic Test - Shell Assy.	1				DP	Mor-211-08				
Installation of All Welded Components Complete	~	4			*DD	AproH-08				
Final Inspection Release		/			100	July 7.06				
						U				
	,									
	,									
Accepted By Customer:			Date:							

W.	elded Piping foots mm btu/hr hine	heater, 42" × 12"
	PRESSURE PIPING EXAMINATIO	
 DR <i>v</i>	UG # 05835-5 Rev O JOB NUMBER.	wo #05835
NO.	FUNCTION	SIGNATURE OR INITIAL AND DATE
		O C. OWNERS INSPECTOR INSPECTOR
1	DRAWINGS: ABSA registration over 0.5 Cu.M. Approved by Owner. Approved for Construction (signed & dated).	NA
2	Owner's Inspector notified.	Mar1908 35-1-47/08
3	Registered Welding Procedure Specifications, Q.C. Manual and Forms available at site, Job File started.	Mar 1908 35-1-1/08  Omei A.08 DJ - 27/08
4	Welders qualified for WPS's and have valid Performance Qualification cards Welders Log completed. WPS reviewed with Welders.	COMO 1956 35 - 2-5 ks
5	Material checked against P.O., drawings, and specifications. Identification confirmed. Colour coding applied.	DA Aras
6	Sample of each Welder's work examined, including root spacing, alignment, cleaning, joint preparation, preheat and electrode control	D. Horasos
7	Nondestructive Examination completed Reports and radiographs reviewed, signed by Level II or III, Radiograph I.D. detailed on drawings.	( DAVAS.OS DJ - x-1/60
8	Visual Examination of all completed welds Welders I.D. stamped and recorded on drawings.	DA036.8
9	Heat Treatment verified and recorded on drawings.	1 May 6 18 25 -> 2 7/08
10	Each system checked against specifications and drawings before test	CD Aprilo08
"17	All deficiencies recorded and signed off by O.C.I. and Owner's Inspector before test.	D A911608
12	Pressure Test checked. Gauge calibration verified, gauge #'s recorded	CD Apr 16.06
13	System checked after test. Deficiencies recorded and corrected	OD April 08
14	Construction data reports (AB-83) prepared and signed by Q.C.I. and Owner's Inspector.	DAR1608 Daly 10:08
15	Declaration form (AB-81) submitted to ABSA	WA
1 (	As built drawings accepted by Owner	MA



#### / ONSTRUCTION DATA REPO. FOR PIPING SYSTEMS

In accordance with the provisions of the Safety Codes Act

Shop Construction ⊠;	Field Construction □;	Final Data Report ⊠
Partial Data Report □ (from ABSA- authorized Contra		ontractor to another

Complete both sides of this Form

l .	Constructed	_	(Name	of ABSA	authorize	d primary c , AB T4C	contractor or su	bcontract	Owner's Job No: 05835								
	Alberta Qua					,	(Address)		Expiry I	Date: Nov	24/08						
2.	Constructed	For: I	IZ Proje	ects													
			700 400	5+b A x	-	•	ontractor if differ B T2P0L6	rent from	above)								
			700-400	Jui A	- SW C	aigary, A	(Address)										
	Alberta Qua (Required when t	lity Pro he primary	ogram N Contractor	o. AQ undertak	P=NA s some/all c	f the quality		at'l supply	Expiry I , NDE, PWH	Date: NA I, Tie-in, fabri	cation, hydro	test, final as	ssembly				
3.	Owner: Mu	rphy O	 il Comp	any Lt	d			• • • •				`•					
	(Name and address) UNknown																
	UN	known			Ооса	tion of insta	llation)										
	Alberta Qua	ility Pr	ogram N r undertake	lo. AQ s some/a	P-NA							final asser	nbly etc.)				
4.	Piping Desi	gn Alb	erta Reg	gistratio	on No.: I	PP- <u>NA</u>			. 1.6			() 5					
5.	WP No.: W	P-1604	.2 ; C	ompan	y: NWP	Industrie	s Inc	(Re	quired if agg Owner;	regate piping 's WP No	. (If used)	): WP-N	A				
	(Alb No.)	erta Regi	stration No	.)							(A)	berta Reg	istration				
	WPS No(s)	. used:	NWP-1	NWP-	3		; Owner	's WPS	No(s). (I	f used): N	Α						
6.	Code:	ASM	E B31.1	Non I	Boiler Ex	ternal Pi	ping □;		ASM	Æ B31.1	Boiler Ex	ternal P	iping 🗆				
;						•											
	].	ASM	E B31.3	3 ⊠ - S	Service c	ategory: ]	Normal ⊠, I	⊃ □, M	[□, High	Pressure	□; B3	1.5 □;	B31.9				
П	Drawing No.	Fluid	Des.	Des.	Test	Test	Pipe Mat'l	C.A.	Pipe NPS	Flange	PWHT/	R.T.	Other				
		Air/Stm. Etc.)	Press. kPa	Temp. ℃	Press. kPa	Medium	Spec. & Grade	mm	& Schedule	Material & Rating	Preheat Temp.⁰C	%	NDE				
Ţ	<u>l</u>	WOG	3125psig	200F	4688psig	water	SA106B	.125"	3"SCH80	SA105	1150F	100%	visual				
	PG-3-A- 160AB-100									CL1500		<u> </u>					
-	1007100																
ļ		WOG	1000psig	200F	1500psig	water	SA106B	NA	1"SCH80	NA	NA	NA	visual				
-	Preheat Line												+				
ļ																	
										<u> </u>			+				
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											<u> </u>						
												ļ	Page 1 of 2				

No.	Line No.	Spool No.	Drg. No.	Contractor	AOD	T T T T T T T T T T T T T T T T T T T					
			(with Rev. No.)	(Name)	AQP No.	Expiry date					
	-										
kema ABCA	arks: Provide a	additional comm	ents including noting	g any code work that was	not performed	by the					
		711UUCLUL (	IVITED THIS HAVITHANT	20 1 Dartial Data Dame 1							
Codes	Act & Regulat	tions and applica	ble ASME Codes or	rall responsibility for condition who assures that all records who assures that all records are the conditions are the conditio							
ompl	eted prior to pu	itting the piping	system into service.	id who assures that all rec	quired code wo	ork is					
				*							
			Endor	se certificate 'A' or 'B	• •						
		Α.	CERTIFICATE	Se certificate A of D	B. CERTIF	CATE OF					
	7.	OF C	OMPLIANCE		COMPL						
	Signed by the subcon	tractor when supplying	g this certificate as a	Signed by the primary contractor							
		Partial Data Report			Data Report						
We c	ertify that the s	tatements in this	Data Report are	We certify that the stat	tements in this	Data Danas					
work	ct and that mat	erials, constructi	on and on conform to the	We certify that the statements in this Data Report are correct and that piping job no. 05835							
regist	tered quality sy	stem and the app	olicable Pining	described in this Data	-						
code(	(s).	mie die upp	measie i iping	accordance with the Pr	covince of Albe	erta Safety					
Date:				Codes Act and Regula	tions, and appl	icable					
		Subcontractor		ASME Piping Code(s)	•						
					WP Industries	Inc					
Print At	thorized Represen	tative's Name	Signature	Colleen Tysoe	imary Contractor	from a					
is ce	rtificate is not	valid unless it fo	orms part of a	Print Authorized Representat	iva'a Na	y W					
		\$ .			IVE S IVAILLE	Signature					
		CE	RTIFICATEO	F INSPECTION							
the i	ındersigned er	nployed by Ra	e Engineering								
,		inprojed by <u>Rai</u>	c Engineering	have in	spected the pip	oing					
ob no	. 05835	described in	n this Construction D	Into Domesta, 1, 1, 1, 1, 1							
		the Contractor	has construction D	ata Report and state that,	to the best of I	my					
f the	ASME Piping	Codes and Provi	nas constructed this nce of Alberta Safety	piping in accordance with Codes Act and Regulation	the applicable	e Sections					
	1 ~0		-	Codes Act and Regulation	ons.						
ate:				Date:							
_		Nam		Sign.:							
				<del>-</del>							
]	Print Owner's Inspe	ctor's Name Owne	er's Inspector's Signature	ABSA S	afety Codes Office ERNAL PIPING	er					

Current version of this Form may be obtained from www.absa.ca

#### **NWP** Industries Inc.

INDIRECT FIRED HEATER COIL EXAMINATION AND INSPECTION REPORT

DC	NOT START CONST		UT AI REV	IEW	EX	(AMINATIO	The contract of the contract o	PECTION F	REPORT
AIR	EVIEW: 31	red	nE,	VISION NO.		TEWS/0.	2/ 0		
SER	IAL NO .: NWP-14	10	05836	1112	COIL TY	PF : 3" 1500	THE RITIUM	, 6 PASS F,	142" 12 0.
	WING NO.: 05836-	· <del>·</del>		& EXA	AMINATION	ON AND	) INSPE	ECTION	REPORT (,)
Seq.	Item	Comments	Q.C.J.	Date	A.I. Hold Points	A.I.	Date	Owner	Date
1.	Calculations in File		(10)	Nov 1908	*	Beel	05/03/19		
2.	Release of App'd Dwg.	05836 RD	(10)	Ma119.08		ssel	03/03/19		
3.	Heat Numbers Recorded	130	(4)	Angre	)¢	Λ	1 1/1/2	PJ	W6/00/5
4.	MTRs Checked		19	A78.18	×	ester 1	03/04/09	.D.	16/04/18
5.	Materials Checked Against Drawings and specs	HOLD	O	Ariz8		JOKAS	08/04/67		
6.	W.P.S. Checked		14)	Mai 1908	1.04(13.15)(10.1				
7.	Welders Qualified	H01-0	79	Mer 19.00	,				
8.	Thicknesses Recorded	7,01-0		V/ (E117,00	<u> </u>				
9.	Fit-up Examination(s)		100	A0308					
10.	Impact Tests			TO CO	<b>)</b>				
11.	Welds Examined		(ca)	17079.08	λį	usul	stul a		16/04/08
12.	Welder I.D. Checked		A.	10 9 B	_4	J#4000	00/04/09	37	16/04/08
13	Final External Inspection	HOLD	19	19 1,01	} *	Mul	08/04/16		
14.	Radiography 100%		19	Ango		Gra	0/19/16	ファ	16 /00 /05
15.	Other N.D.E.	1162-0		1.00	**	Lan	0 8/24/03		16/09/08
16.	Final Ext. Prior to P.W.H.T.	HOLD	12	Ang 18	¥si	yes)	08/04/29		
17.	PWHT Chart Checked	1-toLD	19	Abr 14.00	/ ・ <u>・</u> ンシシ	Bul	oslatiu	ĎĴ	12/04/05
18.	Hydrostatic Test	Coil Gauge #	-1.3	10.			100/01/19	<b>T</b>	16/04/05
	1666:	Coil Gauge # No. 2	A	Apr/60	: ) YeYê "	: Dile	ostal in	3)	18/04/63
19.	CRN Drawing	89401 213	(4)	Mar 190		Ged	از ارتاب	DT	16/4/00
20.	N.C.R. #	1,41		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	<u> </u>	Total V	اللامادة		
21.	Nameplate Stamping		(A)	Ar/6.03	XX	. Side	asladin	DI.	\$6/U4/OF
22.	Data Report (AB-28) completed		184	H0716.00		4ul	08/04/16	DT	16/04/05
23.	Nameplate Installation		12	July 10.0		vivu	05/01/16	7 7	757 /5,
	_			Juxy10.0	U .			<del></del>	

The Authorized Inspector shall be presented with the Examination and Inspection Report prior to construction so that he can designate additional inspection points and/or Hold Points. Any revisions shall be marked with a delta symbol with revision number and described at the bottom of this page.

<sup>\*</sup> Denotes an A.I. Inspection Point \*\* Denotes an A.I. Hold Point

Issuing Authority: Marvin J. (Ty)
DeBelser / Dale Karg
Date of Issue: November 30, 2007

Rev Status: 1.0



ABSA

FORM-NDE-001

N.D.E. Requirements

	indostries inc.	
CLIENT:		w.o.# 05835
PROJECT: D.75 MM BTU	Lineheater (oil	DATE: ADV 7.08
PIPING: PRESSURE VESSEL:	TANK:	OTHER:
X-RAY  GAMMA RAY  ULTRASONICS  LIQUID PENETRANT  MAGNETIC PARTICLE  ACCOUSTIC EMISSION	100% FULL 25% 10% OTHER (DEFINE)	ASME SECTION VIII-UW-51  ASME SECTION VIII-UW-52  ASME B31.1  ASME B31.3 NFS  OTHER (SPECIFY)
ACCOUSTIC EMISSION		
GENERAL INSTRUCTIONS:	Vessel s/n NWP-147	7
P1 Material Welder ID L+ L,		
Shell-T= Pipe-T= 31150n100= 0  Total Welds 24 Welds	0,4381	
Please use wire type iQi Please note all indications on films on reports Please include O.F.D - S.O.D S.F.D on reports		
SPECIAL REQUIREMENTS:	P.O# 61-47/15	
		- -
PREPARED BY:		DATE
		DATE:

EAM® Industrial Ser es Inspection Services Canada

ISO 9001:2000 Certified

RT - 00648

RADIOG	RAPI	IIC
Inspect	TION	REPORT

DATE: APRIL 7 2008 PAGE 1 OF 1 JOB #5309-1043 P.O. # 61-47115

CLIENT: NWP IN JUSTICES

CODE: WOT 05 835

LOCATION: DEFECT LEGEND CODE LEGEND C - CRACK 1. ASME B31.3 NORMAL AC - ARC BURNS EP - EXCESSIVE PENETRATION 2. ASME B31.3 SEVERE IC - INTERNAL CONCAVITY

5 ASME 831 1 6. CSA Z 662

TECHNIQUES 1. SINGLE WALL EXPOSURE 2. DOUBLE WALL EXPOSURE

3. SINGLE WALL VIEWING 4. DOUBLE WALL VIEWING

Exp. Time Ci/min

Size 8

Туре

	SLAG - BURN THROUG	LC GH HB	- LOW	COVER	AD	SI 1	H - SH	RINKAG IT, 2 - M	E					WU I VIC WU VIC		7. API 65 8. OTHE		*****		2. D0	OUBLE WALL EXPOSURE	4. DOUBLE WALL V	VIEWING
	FILM #	LOCATION	THK	DIA.	WLDF SYM	IF	IP	uc	S	ВТ	Р	IC	LC	Eρ		TECH #	CC	DDE	ACC.		REMAR	√S	REJECT
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2	7	773			4															2			
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25	SF						5	့D	0			J)	<del>[</del> ]	.5	631					25			
No. o	Film Exp. Brand			o. of m. ner		ype	Ph	ysical	Ac	tivity	Maxim	um Source	Minim	um Source					Thickr	ess	10	ı E	xp. Time

This Certificate or Report is valid only for that work which was specifically requested. The Company is not responsible for any views or opinions expressed by employees performing this work which fall outside the contract terms or reference. All Certificates and / or reports are the result of work performed in conformance with applicable specifications and standards to the best of our ability and intent. However, the Company will not be responsible for deviation within the normal limits of accuracy in accordance with the standard practices. Final Code Acceptance shall require Client and Manufacturer Representative's signatures.

A M PM TOTAL HOURS KILOMETERS SUBSISTENCE FILM

to Object

Material

Side Object

			101.		AL HU	บทอ	KILOMETERS	SUBSIS	STENCE	FILM
TIME IN	TIME OUT	TIME IN	TIME OUT	S.T.	6	hrs.		MANDAY	OT / MEALS	24-211
				O.T.		hrs.				3
Film Interpret	ation is done in	accordance y	vith the specific	ed code.	to the t	est of m	v professional ability			

Radiographer: Kn. SVOC GUNTER SNT/CGSB Level:\_\_

Design

Type &

Thickness

:010 n

Film per

Cassette

Energy

The above interpretation is a professional opinion, final film interpretation is the responsibility of the client. I am in full agreement with the contents of this report and accept receipt of the associated film. Client Representative:

or K.V

Śize

Reg. No.: 2075 Assistant: CCQ (C) SISRN

Weld

R.F.

17-5

Base

Issuing Authority: Marvin J. (Ty) ABSA DeBelser / Dale Karg Date of Issue: November 30, 2007 FORM-NDE-001 Rev Status: 1.0 N.D.E. Requirements CLIENT: W.O.# PROJECT: PIPING: PRESSURE VESSEL: TANK: OTHER: X-RAY 100% **ASME SECTION VIII-UW-51** GAMMA RAY **FULL ASME SECTION VIII-UW-52 ULTRASONICS** 25% **ASME B31.1** LIQUID PENETRANT 10% ASME B31.3 NFS **MAGNETIC PARTICLE** OTHER (DEFINE) OTHER (SPECIFY) **ACCOUSTIC EMISSION** NWP-1477 GENERAL INSTRUCTIONS: P1 Material Welder ID Shell-T= Pipe-T= Total Welds Please use wire type iQi Please note all indications on films on reports Please include O.F.D - S.O.D S.F.D on reports P.0#61-47187 SPECIAL REQUIREMENTS:

DATE:

PREPARED BY:

Industrial Services Inspection Services Canada

ISO 9001:2000 Certified

RT - 00649

**TECHNIQUES** 

1. SINGLE WALL EXPOSURE

RADIOGRAP	HC
INSPECTION	REPORT

CLIENT:	M	WP	In	<b>₽</b> ∪	Si	rie	5

LOCATION: DEFECT LEGEND

IF - INCOMPLETE FUSION	P - POROSITY	(
IP - INCOMPLETE PENETRATION	HL - HIGH / LOW	1
UC - UNDERCUTTING	IC - INTERNAL CONCAVITY	Е
S - SLAG	1C - LOW COVER	c

C - CRACK AC - ARC BURNS

CODE LEGEND J. ASME B31.3 NORMAL

5. ASME B31.1

3. ŞINGLE WALL VIEWING

UC - UI S - SLA BT - BU	INDERCUTTI AG URN THROU	LU	IL - HIGH C - INTER C - LOW I IB - HOLL	RNAL COI V COVER LOW BEA	AD	TY EP SH 1-	- EXC	RINKAGE	E PENET IF	TRATION		3. ASM	ME VIII DI	3 SEVERE DIV I UW 5 DIV UW 52	51	6. CSA Z 66 7. API 650 8. OTHER	}		(2,00	OUBLE WALL EXP	OSURE (	4. DOUBLE WALL	.L VIEWING
	FILM #	LOCATION	ТНК	DIA.	WLDR SYM	IF	IP	UC	S	ВТ	Р	IC	LC			TECH #	CODE #	ACC.	Ī		REMARK	เร	REJECT
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No. of Ex	xp. Bra	ilm Screen	& Fili	No. of ilm per	1	Type of	Ph	hysical Size	${A}$	Activity or K.V.	Maxir Si	mum Source	ce Minimu	num Saurce Object		laterial		Thick			IQ	ا د	Exp. Time
1	Des	sign Thicknes	ss Ca	assette	En	nergy	+					ide Object ilm Distance		listance	<u> </u>		Base		/eld	R.F.	Туре	Size	Ci/min (mAs)
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This Certificate or Report is valid only for that work which was specifically requested. The Company is not responsible for any views or opinions expressed by employees performing this work which fall outside the contract terms or reference. All Certificates and / or reports are the result of work performed in conformance with applicable specifications and standards to the best of our ability and intent. However, the Company will not be responsible for deviation within the normal limits of accuracy in accordance with the standard practices. Final Code Acceptance shall require Client and Manufacturer Representative's signatures.

ıŀ		A.IVI.	Р.	M.	10	TAL HO	URS	KILOMETERS	SUBSIS	STENCE	[ FILM
	TIME IN	TIME OUT	TIME IN	TIME OUT	S.T.	1	hrs.		MANDAY	OT / MEALS	1-311
					O.T.		hrs.				
١.									L	!	

Film Interpretation is done in accordance with the specified code, to the best of my professional ability. Radiographer: Kris VCC Gon Ten SNT/CGSB Level:

The above interpretation is a professional opinion, final film interpretation is the responsibility of the client. I am in full agreement with the contents of this report and accept receipt of the associated film. Client Representative: Reg. No. 12975 Assistant: CCO; 1'S OISER

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•	,			P0#(0	1-47051
INCLUSTRICATION.	NUP-11	HEAT TRE	ATMENT REC	QUIREMENTS	(i)
OB NO.: 05 835	cust	OMER: MCLL	Dry Oil	DATE:	40r586.06
OMPONENT DESCRIPTION	·		<u> </u>		
DWG. NO. AND LINE NO.	DIAMETER	THICKNESS	MATERIAL	LENGTH	WEIGHT
Piana pool	13'W5	12436"	SHIWORS_	1-32	1-00100
- V - J - V	,				
YPE OF HEAT TREATMENT	r: PRES	SURE VESSEL ST	RESS RELIEVE P-	NO. 1	
EATING	220 5 (107 0) 1- 51	on E (E04:C) of a mayir	num rate of 40	)O .	
Temperature to be raised fro					•
			R EXCEED 400-F (22)		_
Calculated rate = 400 degrees	F/hr. (222 degrees C	(hr) Divided by the ma	aximum metal thickne	iss of the shell or near	O
olate in inches] OLDING		1 at			
remperature to be held at a min Holding time to be determined t	imum of 1100°F (594°	C) for(((	) minutes. s specified in UW-40(	<u>f)]</u>	a <u>en parte de la </u>
			1-17-X	). 	
Temperature to be lowered from	1100-F (594-C) to 800	F (427.C) at a maximi	im rate of		
(C) per h	our NOTE: THIS VAL	UE MUST ŅEVER EXC	EED 500-F (278-C ) PE	ER HOUR.	
Calculated rate = 500 degrees	F/hr. (278 degrees C	hr.) Divided by the m	aximum metal thickne	ess of the shell or hea	i <b>d</b>
plate in inches]			<del></del>		<u> </u>
From 800 F (427 C) items may be	cooled in still air.				
At a little and Diameters amount		the state of the s	a alaza with the oper	ator's signature & date	
FI Job number and de	scription required on	near treatment chart near treatment location	and verification of fun	ator's signature & date nace thermocouple	
			A 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		
	and the second and and and and and and and and and a	iall be located to cont	rolland maintain unifo	orm distribution of	Special Control of the Control of th
]	are a sign and mode of	harmarauniae enall f	e miechy anacheu w	the item or provision irge in accordance wit	h the
l					
ASME Code.  During the heating	period, there shall no	ot be a greater variation	on in temperature thro	oughout the portion of	the
vessel helng heate	d than 250 F (139 C)	) within any 15 ft. (4.6 m	ı) interval or lengili. All	adequate number of	
11	the used to ensure the	sis Code reduirement	is met.		
During the holding	period, there shall no throughout the north	or be a greater differe on of the vessel belot	heat treated, except	C) between the highest a where the range is fu	irther
	1 (1)				
i ran i i i i i i i i i i i i i i i i i i i	rung wolding in unod:	to attach thermocoup	les an ASME Code S	ection IX Welding Pro	iceuul ¢
1			and the energy outpu		
125 Watt-Seconds	s nermitted on vesse	ls or parts. [ 0.5 x Ca	pacitance in farads X	( Voltage <sup>2</sup> = W-Sec.)	•
The method of the	rmocouple removal s	hall not damage the	neat treated Item.		

Furnace Heat Number BF32-98-22)

Thermocouple Attachment Method: capacifor discharge

Q.C. Inspector Signature

Furnace Operator Signature

Date: \(\Delta\)

Date:



# R & R Stress Relieving Service Ltd. Nisku: 2103 - 6<sup>th</sup> Street, T9E 7X8 Tel: (780) 955-7559 Fax: (780) 955-2903

Nisku: 2103 – 6<sup>th</sup> Street, T9E 7X8 Tel: (780) 955-7559 Fax: (780) 955-2903 Blackfalds: #13 Burbank Industrial Park Tel: (403) 885-2280 Fax: (403) 885-0177 Calgary: (403) 236-8986 Toll Free: 1-800-499-HEAT(4328)

# CERTIFICATE OF CONFORMANCE OF RECORDING INSTRUMENTS

**CERTIFIED BY:** 

R & R Stress Relieving Service Ltd.

TEST NUMBER:

RR1207

DATE:

December 27, 2007

DATE DUE:

June 27, 2008

INSTRUMENT MFG:

Chino

MODEL NUMBER:

AH-3725 N00

SERIAL NUMBER:

AH-057C171

RECORDER NUMBER: IR-181

This instrument has been calibrated and it is within the manufacturers specifications.

#### REFERENCE STANDARDS

DIGI MITE 311600 S/N48430-5522	CERT DATE Nov 28/07
DIG. INDICATOR/CALIR. 028-8427113	CERT DATE Nov 28/07

The calibration of all standards and measuring instruments used in the calibration are traceable to the National Research Council of Canada in Ottawa or to the National Bureau of Standards in Washington, D.C.

Shane Stimson

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Po#61-47051



INQUSTRIES INC. Total oilfield supply.	NOP-14	HEAT IRE 177	EATMENT RE	QUIREMENTS	}
JOB NO.: 05835	CUST	OMER:///Legi	hy Oil	DATE	April 9.08
COMPONENT DESCRIPTION	0:75 ma		inchente	- / · / · · ·	7
PWG. NO. AND LINE NO.	DIAMETER	THICKNESS	MATERIAL	LENGTH	WEIGHT
COLL	3"NF5	0,436"	AIDOB	153	30101bs.
TYPE OF HEAT TREATMENT	PRES	SURE VESSEL ST	RESS RELIEVE P-	 NO 1	
HEATING				70	
Temperature to be raised from				<u>₩</u> . <sub>F</sub>	• :
1	our. NOTE: THIS V				
[ Calculated rate = 400 degrees Frolate in inches]	nr. (222 degrees C/r	nr) Divided by the ma	ximum metal thickne	ess of the shell or hea	ad
HOLDING Temperature to be held at a minim	oum of 1100°E (504°C	(00)	minutes.		A Company of the Comp
[Holding time to be determined by COOLING	Table UCS-56 for N	ominal Thickness as	specified in UW-40(i	)]	and the second second second
Temperature to be lowered from 1	100°F (594°C) to 800°F	- - (427∘C) at a maximui	n rate of 500	) <sub>*</sub> F	
	r NOTE THIS VALUE			R HOUR:	en ing terminan yang dia Kanada Permanan yang dia
Calculated rate = 500 degrees F/r			and the second s		art .
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જેલ્લાનાનું સંકલ્લા. calibration is required					
A sufficient number of temperature on all ves	thermocouples shall sels and parts. The	be located to contro	Land maintain unifor	m distribution or	
be made for thermoco	uple placement at bo	ottom, centre and top	of the furnace charg	ne nem or provision je in accordance wit	snad ງ the
ASME Code.  ☐ During the heating per	riod, there shall not b	e a greater variation	in temperature throu	ighout the portion of	
vessel being heated th	nan 250° F (139° C) wi	thin any 15 ft. (4.6 m) i	nterval of length. An a	dequate number of	the contract of the contract o
thermocouples must be  During the holding per	used to ensure this iod, there shall not b	Codé requirement is e a greater differenc	met. e than 150° E (83° C)	hotwoon the highest o	
lowest temperature thre	oughout the portion (	of the vessel being h	e than 130°F (63°C) eat treated, except w	between the nighest at here the range is fur	na ther
limited by these instruction of the control of the	ctions.			•	
Specification is require	ed (WPS qualification	n is not required), and	the energy output n	nust be limited to	edure
125 Watt-Seconds. No other welding is pe					
☐ The method of thermo	couple removal shall	not damage the hea	it treated item.	onage - = w-sec.j	
Q.C. Inspector Signature	4500		Date: /	pr14.08	
Thermocouple Attachment Meth	od: Capicitor Di	schange	ocation (s)	<i>V</i>	
_	2-08-167	,			
Furnace Operator Signature	Justes Skel	und	Date:	April -10 -	2008



# R & R Stress Relieving Service Ltd. Nisku: 2103 - 6<sup>th</sup> Street. T9E 7X8 Tel: (780) 955-7559 Fax: (780) 955-2903

Nisku: 2103 - 6<sup>th</sup> Street, T9E 7X8 Tel: (780) 955-7559 Fax: (780) 955-2903 Blackfalds: #13 Burbank Industrial Park Tel: (403) 885-2280 Fax: (403) 885-0177 Calgary: (403) 236-8986 Toll Free: 1-800-499-HEAT(4328)

# CERTIFICATE OF CONFORMANCE OF RECORDING INSTRUMENTS

CERTIFIED BY:

R & R Stress Relieving Service Ltd.

TEST NUMBER:

RR0108

DATE:

January 30, 2008

DATE DUE:

July 30, 2008

**INSTRUMENT MFG:** 

Chino

MODEL NUMBER:

AH-3725-N00

SERIAL NUMBER:

AH-02XA233

RECORDER NUMBER: IR-164

This instrument has been calibrated and it is within the manufacturers specifications.

#### REFERENCE STANDARDS

 DIGI MITE 311600 S/N48430-5522
 CERT DATE Nov 21/07

 DIG. INDICATOR/CALIR. 028-8427113
 CERT DATE Nov 21/07

The calibration of all standards and measuring instruments used in the calibration are traceable to the National Research Council of Canada in Ottawa or to the National Bureau of Standards in Washington, D.C.

Shane Stimson

INDUSTRIES INC.
Total cilfield supply.

# HYDROSTATIC TEST AFFIDAVIT

CUSTOMER:	W.O. #	15831/15835/15531
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TEST GAUGE IDENT.	PRESSURE RANGE	
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EST BY:		DATE:
APPROVED BY:		DATE: ///Q/4/4.68





# HYDROSTATIC TEST AFFIDAVIT

CUSTOMER:	. 1 w	10.# 05835/0583/0	
PROJECT: 0.75 MM BTU	inchecter (Dils P	ROJECT# AJA	٠.
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### HYDROSTATIC TEST AFFIDAVIT

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16/07/08



# PNEUMATIC TEST AFFIDAVIT

CUSTOME	ER:				w.o.#: 58	235	
PROJECT	:Firetubes				PROJECT #: N		
TEST PRE	SSURE: 16 oz. (1	psi)			HOLD TIME: A		
CODEREC	QUIREMENTS: No	on-code			DATE: AOF		
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EST /SIAD	PROVED BY:	1 4					
=51 (5) AP	PROVED BA:	Justin	Reitorsch	L DATE:	April 17-20	\\\ <del>\</del> \\\	



### PNEUMATIC TEST AFFIDAVIT

SUSTOMER:			w.o.#: 583	35
ROJECT:Lineheater Shell			PROJECT #: N/A	
EST PRESSURE: 16 oz. (1 psi)			HOLD TIME: As	
ODE REQUIREMENTS: Non-code				3 12100 B
PRODUCT DESCRIPTION:			121124 101 00	3 1 3 1 100 ()
ANK SER. # NWP-1477	DWG.#		REV. #	
FEST -		REPA	MRS AND COM	MENTS
1 – All weldments, bolts and plugs.		REPAIRIEROC	EDURE (BRIEFE	XRUANATION)
			1994. Personal in the Court Court of the Cou	
			APPROVED BY G	
		nite and the many		Total
		ADDITIONAL C	OMMENTS	
				<b>网络西班牙</b> 克拉尔克克克克克克克克克克克克克克克克克克克克克克克克克克克克克克克克克克克
art Time: Finish Time:_				
EST # TEST BY: Q.C.	DATE	TEST GAUGE ID.	DANCE	
100	Apr 22-08	/	RANGE	CALIBRATION DUE:
	1 13 133 04	nup gauges 19320	0-5P5i	Oct 14-2008
		7		
ST (S) APPROVED BY: QUILLY	Deityphe	DATE: ADT	124-2	XX



### MANUFACTURER'S DATA REPORT FOR INDIRECT FIRED HEATER COILS

Manufactured By:   MyP   Industries inc 4017 60th Ave Innisfail, AB T4G 1L.5     Murphy Oil     Ultimate Owner:   Murphy Oil     Murphy Oil   Murphy Oil     Murphy Oil	ARTIAL	lety authority						,	•			روسته		,		3-28 200
Manufactured For   Margly Oil   Utilizate Owner:   Utiliz	· —												A# _5	8112	<u> </u>	
Utilimate Owner			tries Inc 40	017 60thAve	Innisfail, AB T4	IG 1L5			<del></del>							
Manufacturer's Serial No.   Construction Drawing No.   CoDE: ASME B31.3   Year No.   Code														-		
Construction Drawing No.   Construction Drawing No.   Edition   2005   Add and   2005   2005   2005   Edition   2005   Add and   2005	-															
Weight	ocation of installat	ion: <u>unkn</u>	iown								<del></del>		***			
CONSTRUCTION	lanufacturer's Seri	al No.		Constru	ction Drawin	g No.						c	ODE: ASME B3	1 3	ly.	ear Buil
Design   Design   Design   Design   Design   Temp   Minimum   Corrosion   Allowance   Registered Drawing No.   OF	WP-1478	······································		05836-2Re	v0						Edition	T				
Design   D							CONC	·TD.	OTION							
Coil ID/Purpose			I				CONS	IRU	CHON	<del></del>						
Coli ID/Purpose					Daring											
a Coll A 3125psig 200F 20F 125" BDD300Rev10 P9407.213 b CollB 3125psig 200F 20F 20F 20F 20F 20F 20F 20F 20F 20	Coil ID/Pun	pose	Desigr	n Pressure						1	Ber	ateir	red Drawing No.			CDN
CollB	Coil A		3125psig									jiste	red Diawing No.		P940	CRN 7 213
Tubes	CoilB		3125psig		200F	-20		.1	25"							
COIL   Find Closures   Flanges   Openings   Flanges   Openings													· · · · · · · · · · · · · · · · · · ·		1	
COIL															1	
Tubes	1														1.	
Find					· • •			CO	IL							
Mat1 Spec.   Diameter   Thickness   Mat1 Spec.   Thickness   Mat1 Spec.   Rating   Mat1 Spec.   Size/Type   F							ı	End Cl	osures		T	T				
Matt   Spec.   Diameter   Thickness   Matt   Spec.   Thickness   Matt   Spec.   Rating   Matt   Spec.   Size/Type   F							end			Flanges				Openings	3	
SA106B   3*NPS						oec.	_			Врес.	Rating					Ratin
NA											CL1500	N/	Α			NA
NA		3"NPS		3"	SA234WPB		0.438	n	SA105		CL1500	N/	Α	NA		NA
NA		<del> </del>	<b>─</b> ├						<del> </del>			$\bot$				
Shell									ļ		ļ	$\bot$				ļ
Shell		<u> </u>							1	<del> </del>	<u> </u>					<u> </u>
Purpose   Size   Mat'l Spec.   Thickness   Mat'l Spec.   Thickness   Mat'l Spec.   Thickness   No   Mat'l Spec   Size/Type   Fallow		<del></del>				HE	ADEF	RS/M	ANIFOLD	<u>s</u>						
NA	Burnasa	0:-	_  -							ds			C	penings		
NA					Spec.				lat'l Spec.		kness			Siz	e/Type	Ratio
No.	NA							-								NA
Hydrostatic Test Pressure	<u> </u>								····					NA NA		NA
Pressure		Radiogra	I ES	Other	SURE, N	DE, P	<u>ostv</u>	VELD	HEAT T	REATM	ENT A	<u>UD</u>	SIZE			
Random   Temp. Time		l .				P	ostweld	l Heat	Treatment	ļ						
4688psig 100% visual 1100F 60mins 152.25" 67sqft 2.71cuft 4688psig 100% visual 1100F 60mins 152.25" 67sqft 2.73cuft	Pressure			(1-1	)(01)	1	emp.		Time	Over	all Lanath	ļ	11		1,	
4688psig 100% visual 1100F 60mins 152.25" 67sqft 2.73cuft	4688psig	100%	vis	ual				60min			air Lengin	_		пасе		
PACT TESTING: Exempt as per Table323.2.2ColumnA	4688psig	100%	vis	ual		1100	)F	<del> </del>								
IPACT TESTING: Exempt as per Table323.2.2ColumnA												$\dashv$	073411		12.1300	11
IPACT TESTING: Exempt as per Table323.2.2ColumnA								1				$\dashv$			+	
IPACT TESTING: Exempt as per Table323.2.2ColumnA								T			· · · · · · · · · · · · · · · · · · ·	-	·		+	
APACT TESTING: Exempt as per Table323.2.2ColumnA												$\dashv$			+	
THE PARTIES OF THE PA	<u> </u>	<u> </u>									-	$\neg \dagger$			<del>                                     </del>	
THAT IS THE TENTH OF THE TENTH	PACT TESTING:	Exempt as	ner Table?	323 2 2 Colum	nn Λ					<u> </u>						······································
MARKS: Weight empty 2510 lbs WO#05836 PO#61-47184		Excilipt as	per rabiec	J23.2.2COIUI)	IIIA				<del></del>							
	MARKS: Weight en	npty 2510 lbs V	VO#05836	PO#61-4718	<b>14</b>											
		-											·			
CERTIFICATE OF COMPLIANCE	_															
e certify that the statements in this report are correct and that all details of design, material, construction, and workmanship of this coil bundle are in according the above Provincial Registered Design.	certify that the state the state of the above Province	tements in th	his repor	t are corre	ct and that a	ll detail	s of des	sign, n	naterial, con:	struction,	and work	man	ship of this coil t	oundle ar	e in acr	cordanc
ar the above Provincial Registered Design.	IT THE ALLOVE FIGURE	Jai negister	ed Desig	<sup>jn.</sup>	()											
Date HAY/6.08 Signed A/600 · For NWP Industries Inc.	Date HAYIA	Sin	ned . ´	1/1	KM	)		_	o- Maron .							
FOI NWY MOUSINES INC	- Harrie	C C Clgi	<del>_</del> _	JAC,	(Representati	tive)	•	<u> </u>	or NWP Ind	ustries Inc			Manufact 1			
(Wallafacturer)	•			/	. ,	•						(4	vianuracturer)			
CERTIFICATE OF SHOP INSPECTION  he undersigned, a duly authorized Safety Codes Officer employed by ABSA has inspected the above Heater Coils and state that, to the best of my knowled belief, the construction is in accordance with the Alberta Safety Codes Act and Regulations.	ha vadet- :		. ~ -		CEI	RTIFIC	ATE OF	SHO	P INSPECT	ION						

AB# 146



277, 28042 Hwy 11, Red Deer County, AB T4S 2L4

Serial Number: 38023-264

Toll Free: 866-660-KING, Fax: 405.789.8198

OG1316.2C

email: info@kinasvalve.com

Customer: NWP INDUSTRIES

BOX 6280

INNISFAIL, ALBERTA

T4G 1S9

Date: 17-Mar-08

Certificate Number: 39524,5165

Customer P.O. #: 61-47070

#### Safety Relief Valve Certification

Taylor Valve Technology, Inc. Safety Relief Valves are designed, manufactured and tested in accordance with the provisions of the ASME Boiler and Pressure Vessel Code, Section VIII. This Valve is certified to relieve within plus or minus 2 psi of the set pressure 70 psig or below, and plus or minus 3% of set point for pressures above 70 psig, as allowed for within the provisions of ASME. The published relieving capacities have been certified by the National Board of Boiler and Pressure Vessel Inspectors.

#### Valve Specifications

Model Number: Taylor Model 8200 Soft Seat

Ε Orifice:

Body Size: 1 Inch

Orifice Diameter :

0.520 Inches

Part Number: 82E5351311

Orifice Area:

0.212 In<sup>2</sup>

Body Configuration: 1" MNPT X 1" FNPT

Operating Temperature:

70 °F

Spring Range:

226-450 PSI

Set Pressure:

**285 PSIG** 

#### **Materials**

Body: WCB Carbon Steel

Spring: 17.7 PH Stainless Steel

Seat Frame: Carbon Steel

Guide: 304 Stainless Steel

Seat Housing: 17.4 PH H900 Stainless Steel

Adjustment Screw: Carbon Steel with EN Plating

Trim: Standard

Options: None

Seat: FKM 90d

#### **Set Pressure Specifications**

**Customer Units** 

**ASME Units** 

285 psig

Set Pressure: ASME High Set Limit: 285.0 psig

Set Pressure:

294 psig

ASME Low Set Limit:

293.6 psig 276.5 psig ASME High Set Limit:

ASME Low Set Limit:

276 psig

ASME (90%) rated capacity at set pressure for indicated fluid, specific gravity and temperature.

Certifying Fluid: Air

1,063 SCFM

Spec Gravity: 1.00

Temp: 60 oF

API 520 (100%) calculated capacity at set pressure for indicated fluid, specific gravity and temperature.

Test Fluid: Air

1,170 SCFM

Spec Gravity: 1.00

Prepared by: Allen Mc Kenzie

Temp: 60 oF

Department: Valve Technician

Approved by: EARL PIKE

Department: Quality Verification

#### **BLASTING AND PRIMING REPORT "A"**

Job Number: Customer: Job Foreman:	SESS U NWP Steve	nit #: <u>//w///</u> 7	Customer Inspector		oxer nTipsol
Painter:		Thuse	Customer Phone #: Date:		28/09
SANDBLAST:	Time blasting	began: 9:45	AM Time	blasting complete: _	11:10AM
CONDITIONS: (Record Every 4 Hrs.)	1 <sup>st</sup> Reading	_ ricuding	3 <sup>rd</sup> Reading	4 <sup>th</sup> Reading	•
Time:	9:40 AN	11:20AL	4		☐ Field Work
Temperature:		- 590			O Shop Work
Relative Humidity: Dew Point:	53%	- 53%	·	<u> </u>	
	-NA	- N/A			
Surface Preparation I	Method: <u>59</u>	VDRLAST	· · · · · · · · · · · · · · · · · · ·		
Sandblast Specificat	ion Required: O∕SSPC 6		SPC 2 D SSPC 3 SPC 8 D SSPC 9		O SSPC 5 O SSPC 11
(Attach sample of TE Abrasive being used: Compressor air clean	ESTEX Surface Pro <u> </u>	file Tape.) ソーファンバ	quired by paint manufa aper sample.) Acce		No
	SA	NDBLASTING ACCEPT	Table to specificat	ION:	
Subjointistion			Jospector	Customer	s Inspirates.
MBeerfinse	'ZI and Date)		to a process of the contract o		
(Fabr sign	and Datel	A. Shiri, Shi	n and Data)	··· (Print; Sig	riand Care.
PRIME COAT: Tim	e priming began: _	<b>3/300</b> Must be	within 8 hrs of sandb	lasting) Time com	olete: 3 4/0 PM
CONDITIONS (Record Every 4 Hrs.)	1 <sup>st</sup> Reading	2 <sup>™</sup> Reading	3 <sup>rd</sup> Reading	4 <sup>th</sup> Reading	
Time:	2:20 Pm	4:00 Pm	<u> </u>		☐ Field Work
Temperature: Relative Humidity:	-620	(62)			G-Shop Work
Dew Point:	53%	53%_			E SHOP WOLK
Surface Temp:	- DU117	-NIA			•.
(Surface temperature Spray gun used:	must NOT be less				
Was all sandblasting (	Graeo	Fluid Tip:		Air Cap:	·
Were all laminations r			Yes Yes	□ No	
Any defects noted in		olasti	U Yes	No No	
Primer Used: Manufac		rdale Ti	ype: <u>Fooxy</u>	Batch #:	
Mils of primer specifie	ed: \forall - \forall		77.3		
Mils of primer measur	ed, average Wet N	Mils: 5.1-7.2	Dry Mils: 3.	(0-6.)	•
Were all areas of low	film thickness re-ci	pated satisfactorily?	□ Yes	□ No	
Did any dirt or abrasiv		edded in the paint film	7 🖸 Yes	12 No	
If so, note are					
Time priming complete					· ·
Any difficulties with jo Remarks:	DDI NO	Explain:	,		<u> </u>
ricinarys.				· · · · · · · · · · · · · · · · · · ·	
DDIESE CO. S. T.	OOEDT 4 54 5	Par 1	Inspector:	Customer's	Inspector:
PRIME COAT A	JUEP I ABLE	(Print, Sian	and Date)	(Print, Sign	and Date)
· ·		,			- • 1

#### **OVERCOATING REPORT "B"**

Job Number:	_5835_Unit	#: NWPN177	Description:	_ Lineber	itec		
Customer:	NIOP_		Customer Inspector:	Coller	7 TUSUE		
Job Foreman:	<u>steve</u>		Customer Phone #:				
Painter:	Chelsey	yensen	Date:	Aprila	29/08		
			· · · · · · · · · · · · · · · · · · ·	`			
□ FIRST COAT	Time Painting Be	gan: <u>9:00 A</u>	Time Pa	inting Complete:	10:15 AM		
CONDITIONS	1 <sup>st</sup> Reading	2 <sup>nd</sup> Reading	3 <sup>rd</sup> Reading	4 <sup>th</sup> Reading	•		
Record Every 4 Hrs.	i neading	z neading	3 heading	4 Hodding			
Time:	D'ED ALL	10:20 AM	•				
Temperature:	8:50 AM 56°				☐ Field Work		
Relative Humidity:	51°/0	5/10/0			Shop Work		
Dew Point:	NIA	NIA					
Surface Temp.	54°	54"					
Surface temperature				•			
Dry time of primer before	ore applying overcoat	1_15 hours	<u> </u>				
Time painting began: _	MA 00 . P	·	5-15	4: 6			
Spray gun used:(	DOUCO	Fluid Tip:	5-15	Air Cap:			
Thinning ratio:	70\D		· · · · · · · · · · · · · · · · · · ·		<del></del>		
			ype: Epoxy.	Batch #:			
Mils of overcoat spec	ified:	<u> </u>	Type Overcoat:				
Mils of overcoat meas	sured, average	WET: 5.6	-38 DRY:	_9.6-6	9		
Were all areas of low			√ Yes	□ No	· ·		
Did any abrasive parti				No No			
If so, note are	eas:	The second secon	pray, mud craclong, in	Section 10 Contract C	and the second s		
		d debris, Voida, 6776	spray, mud oracione, in	adequare cure, ract	C RAL MICHIGARICAL		
☐ Requires re-v	ork. John details:			والمتعادية والمنافية فيستعلق عالمان			
. Difficulties with job? L		Profisir		العرافي فراجا جالأ والألم فيستك أرواب	فرسيها أأرابها		
Remarks:			and the second section of the second	والأنف والوالف والمستعدد والمستعد والمستعدد والمستعد والمستعدد والمستعد والمستعدد والم	e de la composição de l		
		4					
G SECOND CO	DAT Time Pa	inting Began:	Time Pa	inting Complete:			
CONDITIONS			3 <sup>rd</sup> Reading				
Record Every 4 Hrs.	1 <sup>st</sup> Reading	2 Reading	3 Reading	4 neading			
Time:							
					☐ Field Work		
Temperature: Relative Humidity:					☐ Shop Work		
Dew Point:							
Surface Temp.							
(Surface temperature n			ew point.)		•		
Dry time of first coat b					<u></u>		
Spray gun used:	<u> </u>	Fluid Tip:		Air Cap:			
Thinning ratio:	<u> </u>						
Paint Used - Manufactu	ırer:	Ту	oe:	Batch #:_	<u> </u>		
Mils of overcoat specifi	ied:		Type Overcoat:				
Mils of overcoat measu	red, average	WET:	DRY: _				
Were all areas of low fi	lm build re-coated sa	atisfactorily?	Q Yes	□ No			
Did any abrasive particl			☐ Yes	□ No			
if so, note area		•					
	*						
Inspect for defects: Rui	ns, sags, embedded	debris, voids, oversn	ray, mud cracking, ina	dequate cure, lack	of adhesion.		
☐ Acceptable	,	,, o.o.op	77	•			
	rk. Give details:		• •				
Difficulties with job?		Explain:					
Remarks:					· ·		
nomano.		× · · · · · · · · · · · · · · · · · · ·					
	T		F				
			Inspector	Custome	r's Inspector		
INSPECTION	SIGNOFF				<u>.</u>		
			n and Date)	(Print, Sign and Date)			