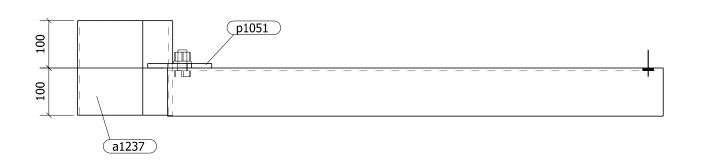
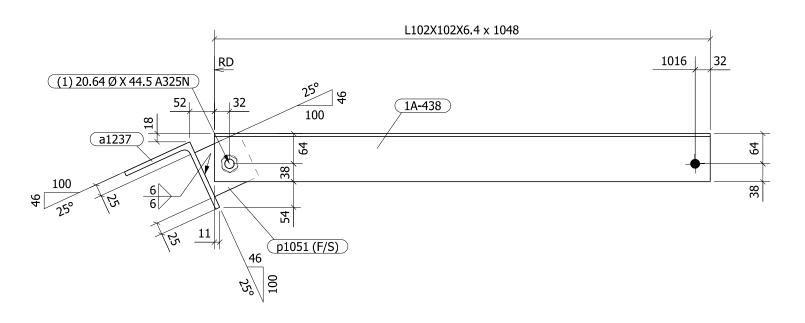


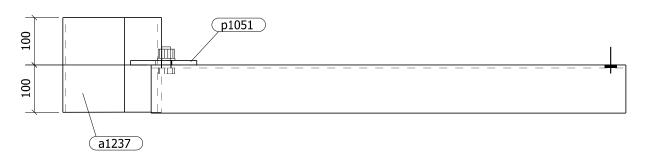
ı	T.o.s. Elev.	Grid Location
	+7.610	30-29/H-J

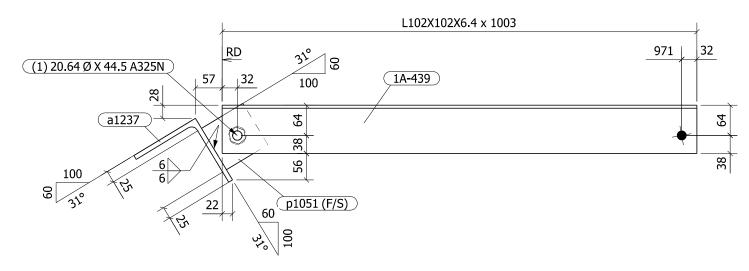




					ONE ANGLE - M	cd - 1A-438	A	ISSUED FO	OR APPROVAL	03/20/2020
					ONE ANGLE IVII	171 400 ———————————————————————————————————	Rev	Des	scription	Date
					Field Bolts		Ran	npart Steel I	Ltd 🔻	Structural Steel
					1 3/4" Ø A325N x1 3/4"			910 - 71 Street	W-W	Miscellaneous Iron
								monton , Alberta		Erection
1A-438	ONE	ANGLE		34.18				·	▼	
					Fittor.	Electrodes: E70XX	Custon	^{ner} CLARK Bl	JILDERS	
1A-438	1	L102X102X6.4	300W 1048	22.77	Fitter	Welds: 6mm FILLET	Contra	a+	ENERATIONS E	NEDCVITO
a1237	1	L152X152X9.5	300W 200	9.70		Holes: 13/16" Ø	<u></u>			
p1051	1	PL10X102	300W 102	1.71	Welder	Bolts: A325N	Drn. By ARN		Job No. 10572S	Drg. No.
	1	19.05 Ø A325N	44.45		_	Prep & Prime: SP3 & GREY 70327	1	By Date Issued		1A-438
Mark	Qty	Description	Grade Length	Total Weight Remarks		Paint:	KEN	20.03.2020	Ref. E-106	Rev. No.

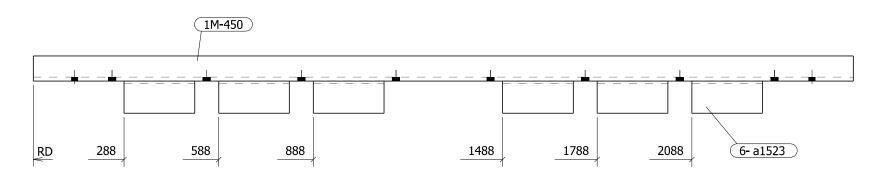
T.o.s. Elev.	Grid Location
+7.610	30-29/H-J

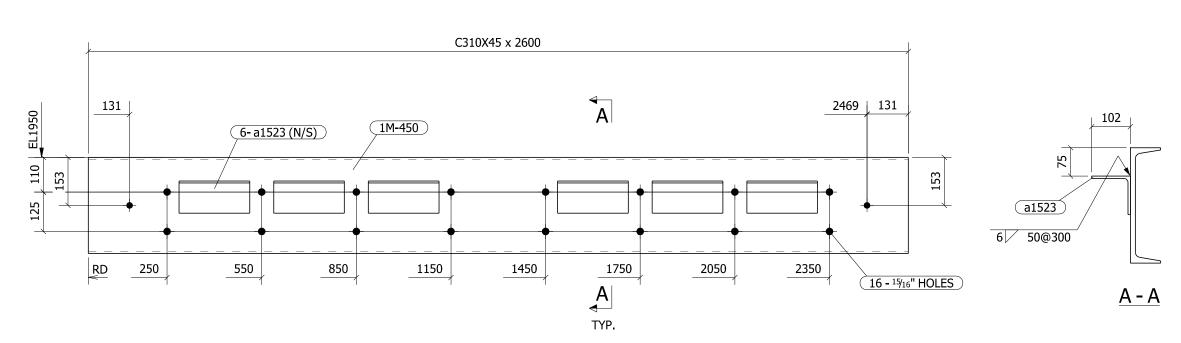




					ONE ANGLE - M	cd - 1A-439	A	ISSUED FO	OR APPROVAL	03/20/2020
					ONE ANGLE IVII		Rev	De	scription	Date
					Field Bolts		Ran	npart Steel I	Ltd Do	Structural Steel
					1 3/4" Ø A325N x1 3/4"			910 - 71 Street	W-W	Miscellaneous Iron
								monton , Alberta		Erection
1A-439	ONE	ANGLE		33.20				,	<u> </u>	
					F91.	Electrodes: E70XX	Custon	^{ner} CLARK Bl	JILDERS	
1A-439	1	L102X102X6.4	300W 1003	21.79	Fitter	Welds: 6mm FILLET	Contra	o+	ENERATIONS E	NEDCVITO
a1237	1	L152X152X9.5	300W 200	9.70		Holes: 13/16" Ø				
p1051	1	PL10X102	300W 102	1.71	Welder	Bolts: A325N	Drn. By ARN		Job No. 10572S	Drg. No.
	1	19.05 Ø A325N	44.45			Prep & Prime: SP3 & GREY 70327	1	By Date Issued		1A-439
Mark	Qty	Description	Grade Length	Total Weight Remarks		Paint:	KEN	20.03.2020	Ref. E-106	Rev. No.

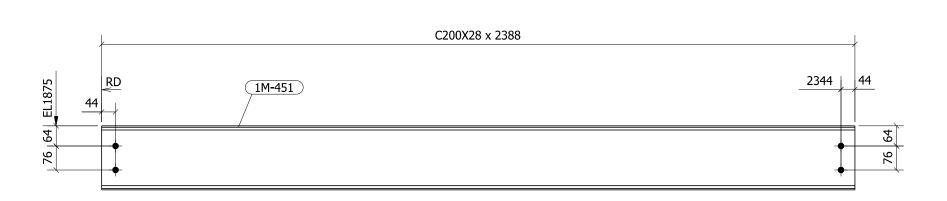
	T.o.s. Elev.	Grid Location
ı	+1.950	26/F1-G





							ONE	BEAM - Mkg	d - 1M-450	A	ISSUED FOR		03/20/2020
										Rev	Descr	iption	Date
							Field Bolts 16 3/4"Ø HILTI_KB3 2 3/4"Ø A325N	x2" x2 3/8"		69 ⁻	part Steel Lt 10 - 71 Street nonton , Alberta		Structural Steel Miscellaneous Iron Frection
1M-450	ONE	BEAM			287.11		Fitter		Electrodes: E70XX Welds: 6mm FILLET Holes: 13/16" Ø	Custome	CLARK BUII	LDERS IERATIONS E	NERGY LTD.
1M-450 a1523	1	C310X45 L102X102X6.4	350W 300W	2600 224	29.19		Welder		Bolts: A325N	Drn. By SMY Chkd. By	20.03.2020	10572S	Drg. No. 1M-450
Mark	Qty	Description	Grade	Length	Total Weight Lbs/Page	Remarks			Paint:	KEN	20.03.2020 RE	^{rf.} E-115 & E-116	Rev. No.

T.o.s. Elev. Grid Location +1.875 27-26/F1-G

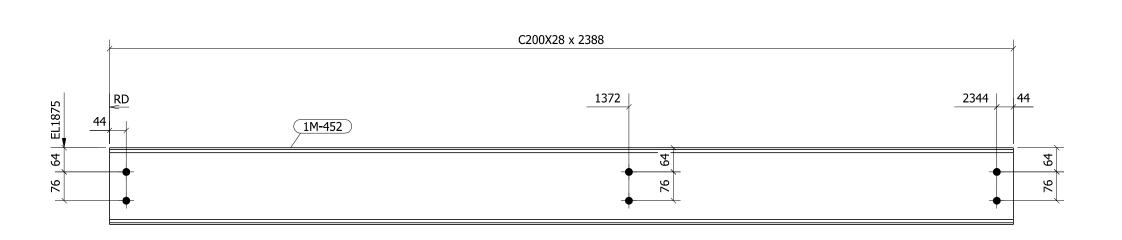


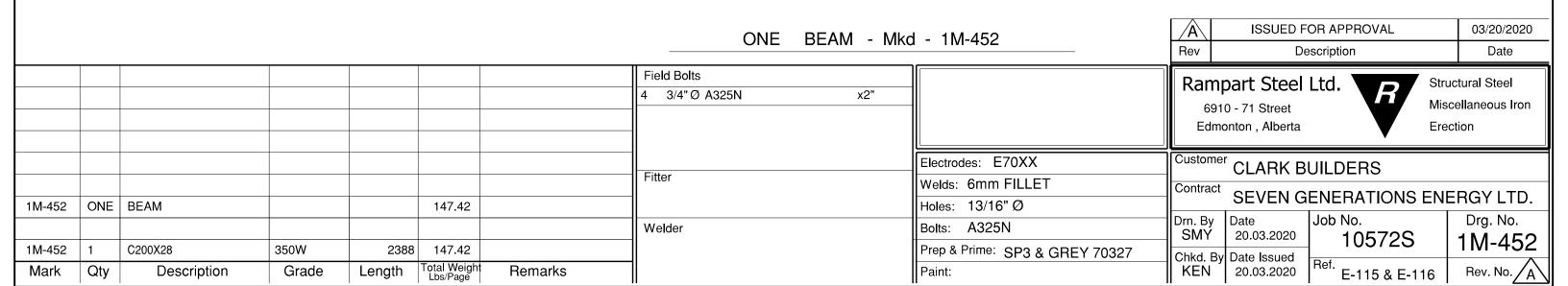
ONE BEAM - Mkd - 1M-451

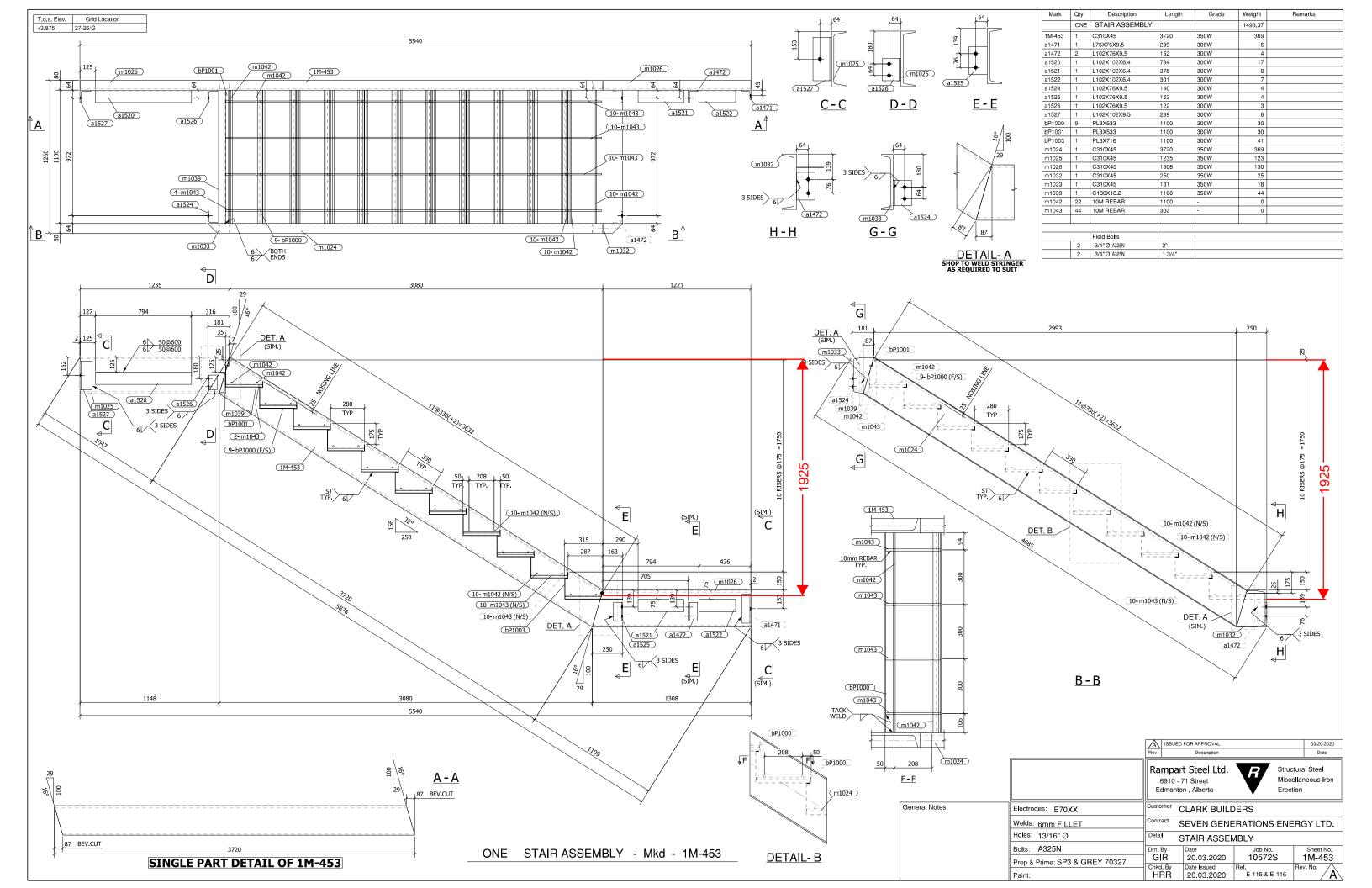
A	ISSUED FOR APPROVAL	03/20/2020
Rev	Description	Date

							Field Bolts 4 3/4" Ø A325N	x2"		69	part Steel 10 - 71 Street ionton , Alberta	M	tructural Steel discellaneous Iron
1M-451	ONE	BEAM			147.42		Fitter			Custome	er CLARK E	UILDERS ENERATIONS EN	NERGY LTD.
1M-451 Mark	1 Qty	C200X28 Description	350W Grade	2388 Length	147.42 Total Weight	Remarks	Welder		Bolts: A325N Prep & Prime: SP3 & GREY 70327 Paint:	Drn. By SMY Chkd. B KEN	Date 20.03.2020 Date Issued 20.03.2020	Job No. 10572S Ref. E-115 & E-116	Drg. No. 1M-451 Rev. No.

T.o.s. Elev. Grid Location +1.875 27-26/F1-G







T.o.s. Elev. Grid Location -0.038 30-29/H-J

2

Qty

a1473

L76X76X9.5

Description

300W

Grade

128

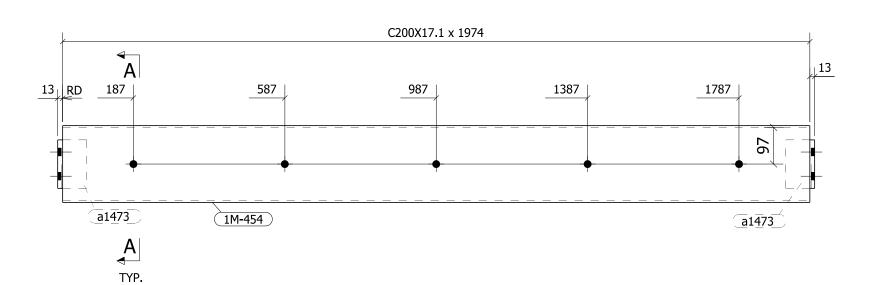
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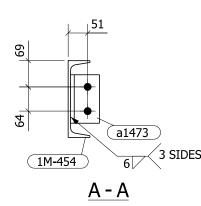
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Remarks

Total Weight Lbs/Page

MEMBER NOT FOUND, CHECK LOCATION





Chkd. By Date Issued 20.03.2020

Ref.

E-117

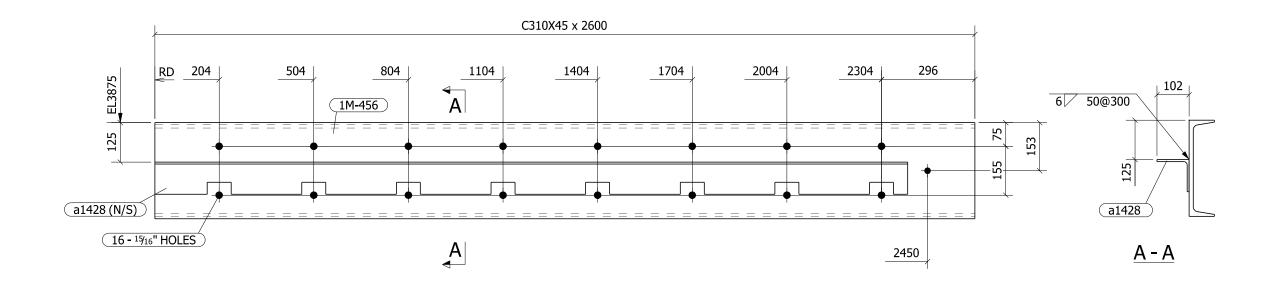
Rev. No.

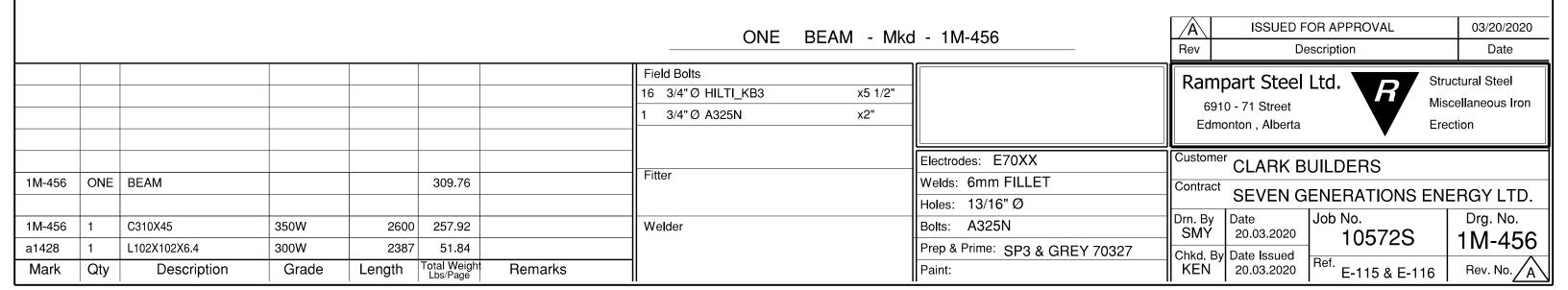
Prep & Prime: SP3 & GREY 70327

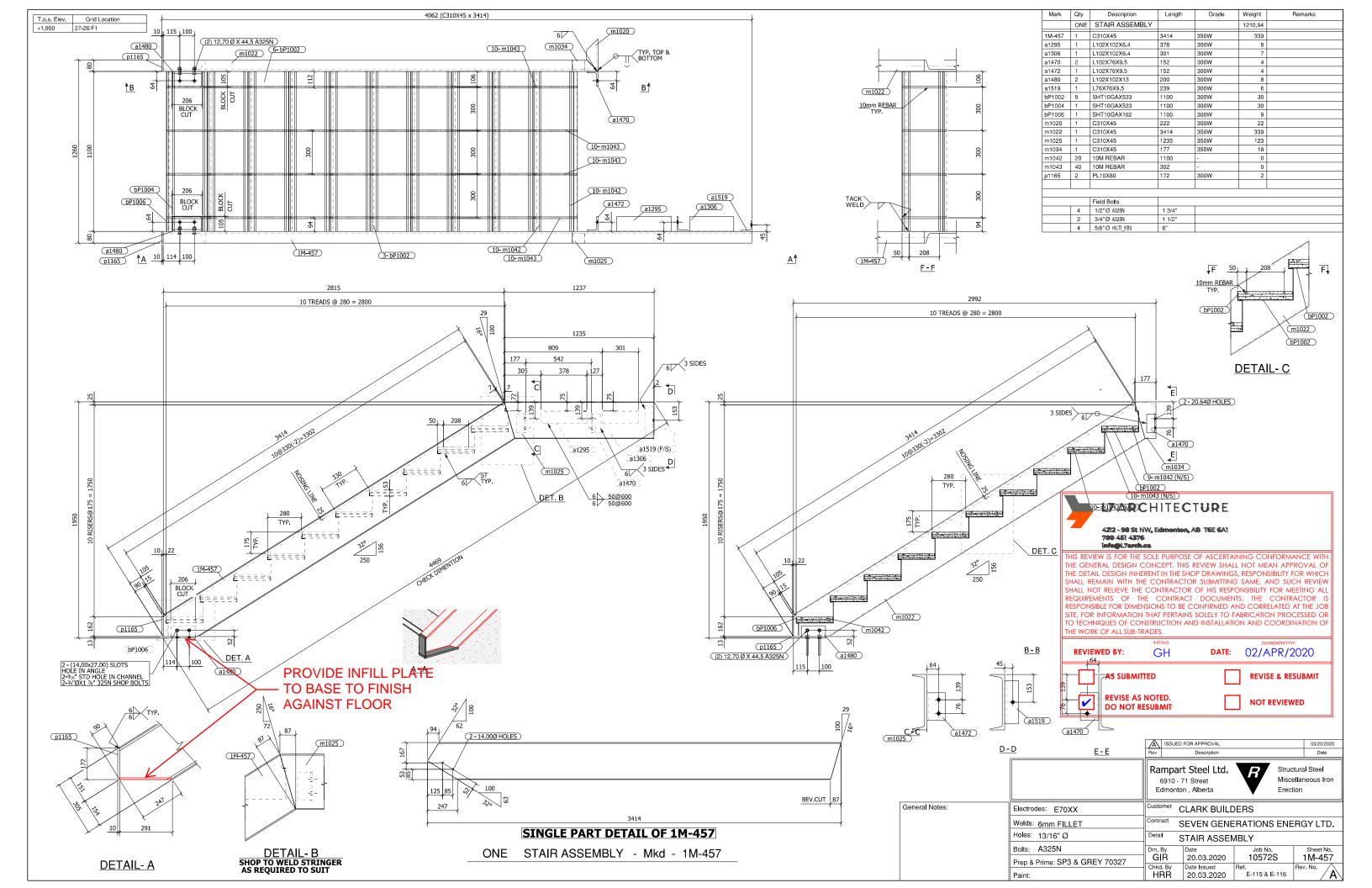
5 5/8" Ø HILTI_KB3 x6" 5 5/8" Ø HILTI_KB3 x6" Edmonton , Alberta		R APPROVAL 03/20/2020
4 3/4" Ø A325N x1 3/4" 5 5/8" Ø HILTI_KB3 x6" Rampart Steel Ltd. 6910 - 71 Street Edmonton , Alberta		cription Date
Flectrodes: F70XX Customer out a pur		Structural Steel Miscellaneous Iron Erection
1M-454 ONE BEAM 80.17 Fitter Welds: 6mm FILLET Contract	1M-454	JILDERS ENERATIONS ENERGY LTD.
1M-454 1 C200X17.1 350W 1974 74.13 Welder Bolts: A325N Drn. By Date Job No.		Job No. Drg. No. 10572S 1M-454

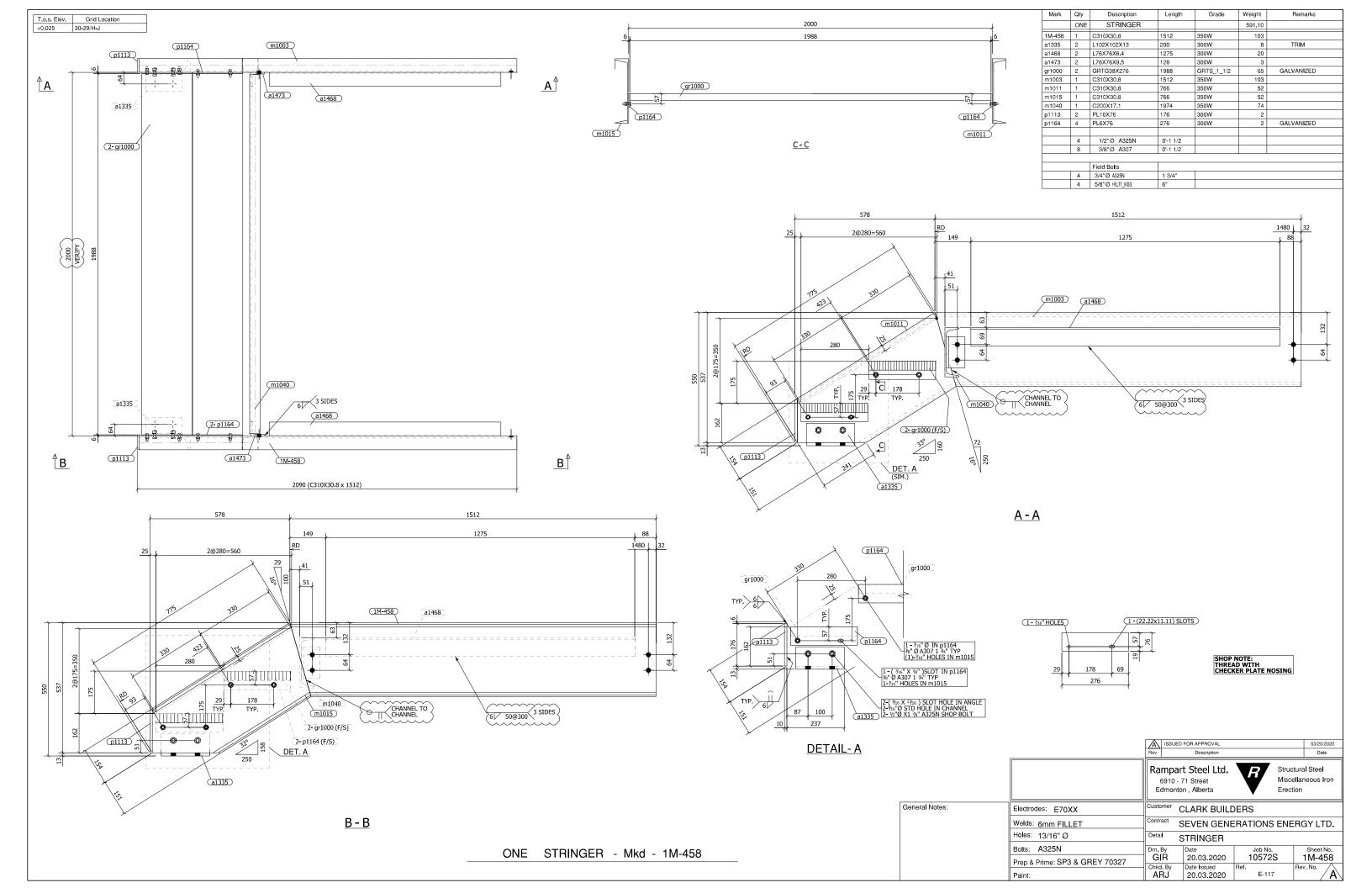
Grid Location +3.875 27-26/F1-G 1M-455 m1035 C180X18.2 x 2468 1452 RD 2424 A1M-455 EL3750 1M-455 76@300 6 76@300 2 1M-455 <u>A - A</u> $\begin{array}{|c|c|} A & \\ \hline \end{array}$ m1035 (N/S) **ISSUED FOR APPROVAL** 03/20/2020 ONE BEAM - Mkd - 1M-455 Description Date Field Bolts Rampart Steel Ltd. Structural Steel 2 3/4"Ø A325N x1 3/4" Miscellaneous Iron 6910 - 71 Street Edmonton , Alberta Erection Customer CLARK BUILDERS Electrodes: E70XX Fitter Welds: 6mm FILLET ONE BEAM 1M-455 236.50 SEVEN GENERATIONS ENERGY LTD. Holes: 13/16" Ø Job No. Drg. No. Drn. By SMY Date Bolts: A325N 1M-455 C180X18.2 350W Welder 2468 99.09 10572S 20.03.2020 1M-455 Prep & Prime: SP3 & GREY 70327 C310X45 350W 1385 137.41 m1035 Chkd. By Date Issued 20.03.2020 Total Weight Lbs/Page Qty Description Rev. No. /A Mark Grade Remarks Length E-115 & E-116

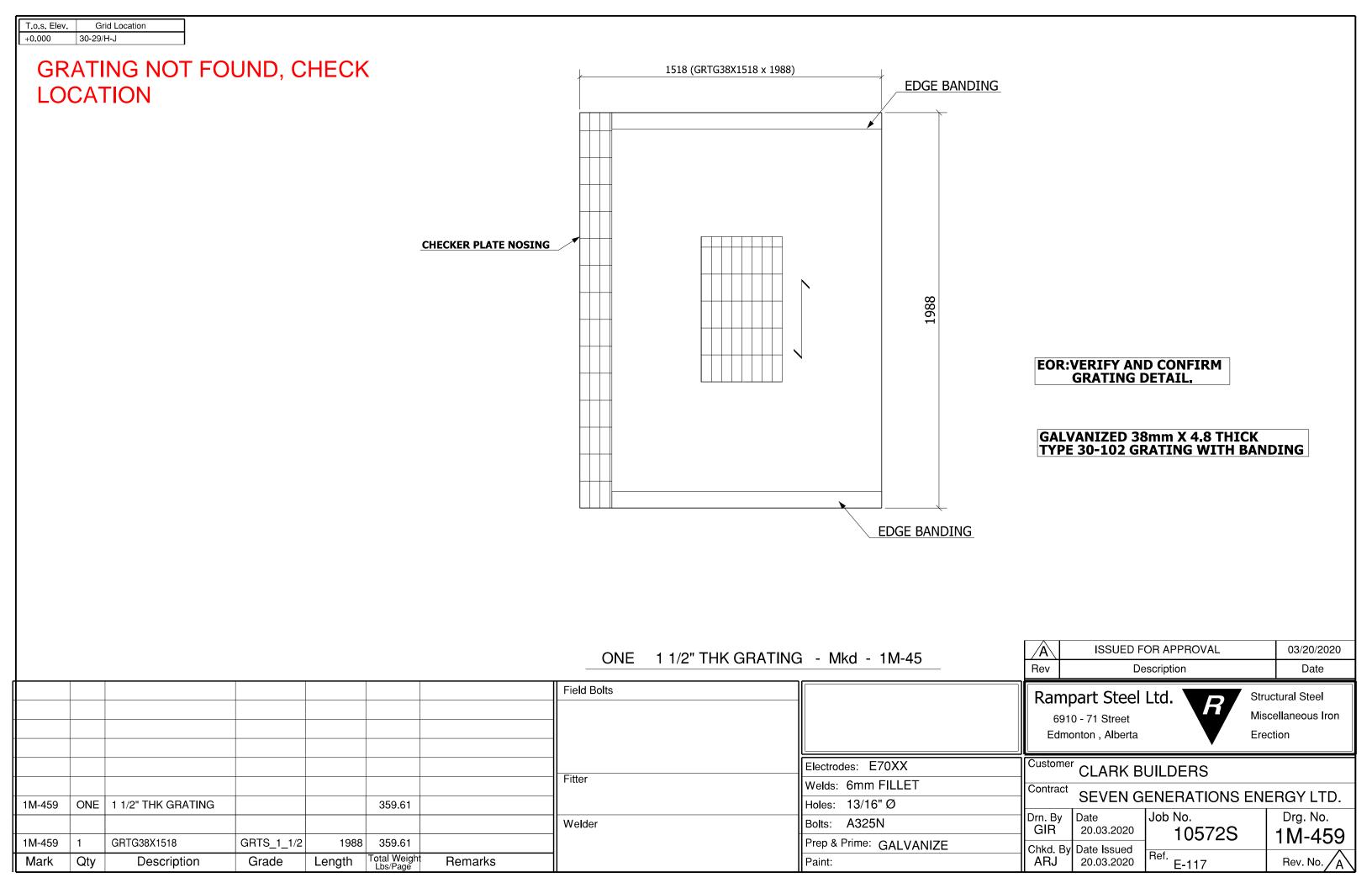
T.o.s. Elev.	Grid Location
+3.875	27/F1-G



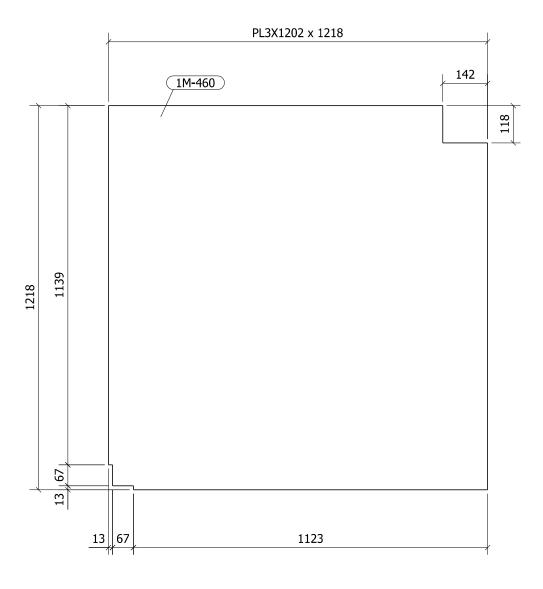


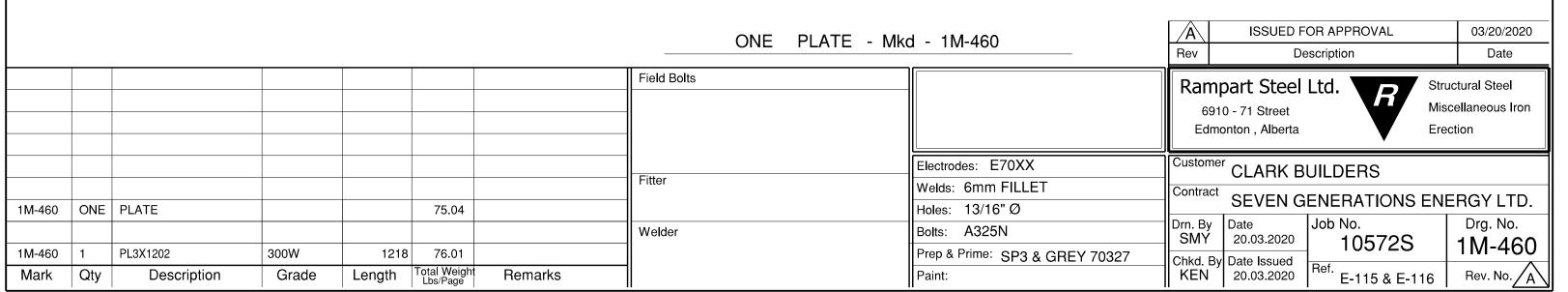




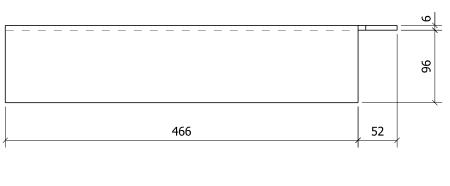


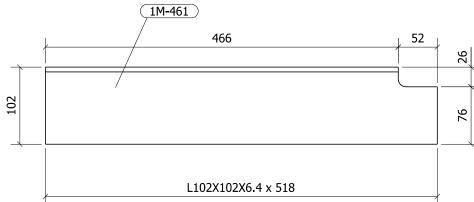
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+1.878	27-26/F1-G





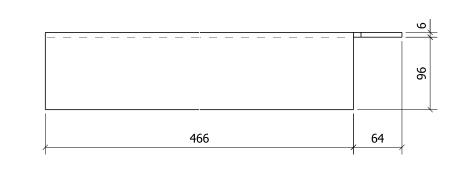
ı	T.o.s. Elev.	Grid Location
	+1.875	27-26/F1-G

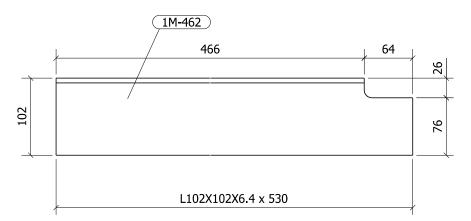




							ONE ANGLE	- Mkd - 1M-461	A	ISSUED FOF Desc	R APPROVAL cription	03/20/2020 Date
							Field Bolts			npart Steel Lt 910 - 71 Street monton , Alberta	Structural Steel Miscellaneous Iron Erection	
1M-461	ONE	ANGLE			11.24		Fitter	Electrodes: E70XX Welds: 6mm FILLET Holes: 13/16" Ø	Custom	CLARK BUI	ILDERS NERATIONS EI	NERGY LTD.
1M-461 Mark	1 Qty	L102X102X6.4 Description	300W Grade	518 Length	11.24 11.24 Total Weight Lbs/Page	Remarks	Welder	Bolts: A325N Prep & Prime: SP3 & GREY 70327 Paint:	Drn. By SMY Chkd. B KEN	20.03.2020 By Date Issued	ob No. 10572S lef. E-115 & E-116	Drg. No. 1M-461 Rev. No. A

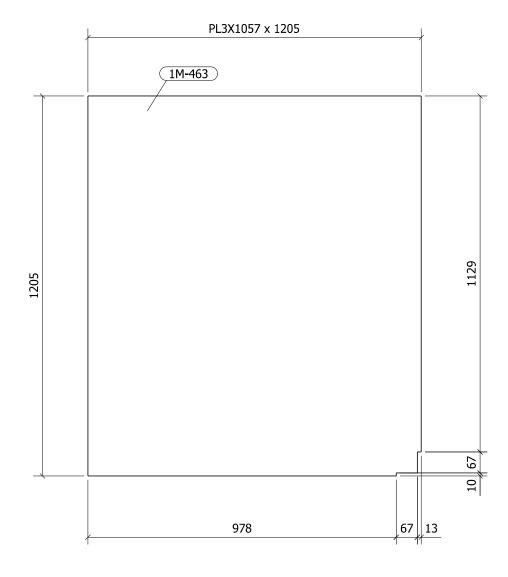
ı	T.o.s. Elev.	Grid Location
	+1.875	27-26/F1-G

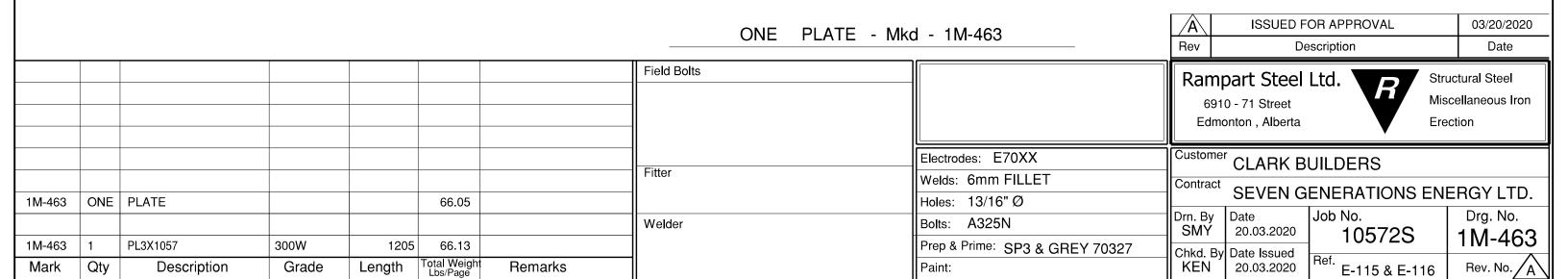




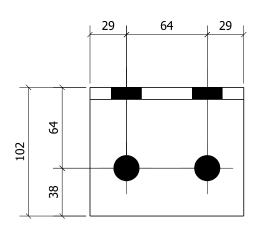
							ONE ANGLE - M	kd - 1M-462	Rev		PR APPROVAL scription	03/20/2020 Date
							Field Bolts		6910 - 71 Street Mis		Structural Steel Miscellaneous Iron Erection	
1M-462 C	ONE .	ANGLE			11.51		Fitter	Electrodes: E70XX Welds: 6mm FILLET Holes: 13/16" Ø	Custom	SEVEN GEI	NERATIONS E	
1M-462 1 Mark C	1 Qty	L102X102X6.4 Description	300W Grade	530 Length	11.51 Total Weight Lbs/Page	Remarks	Welder	Bolts: A325N Prep & Prime: SP3 & GREY 70327 Paint:	SMÝ	20.03.2020 By Date Issued	Job No. 10572S Ref. E-115 & E-116	Drg. No. 1M-462 6 Rev. No. A

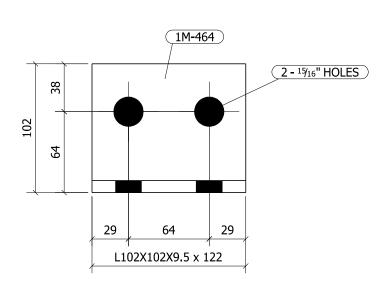
T.o.s. Elev.	Grid Location
+1.878	27-26/F1-G





T.o.s. Elev.	Grid Location
+3.724	27-26/F1



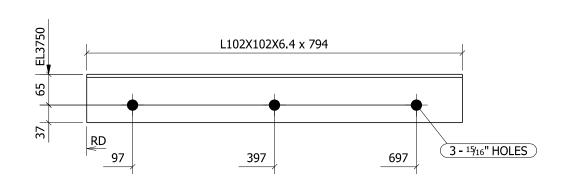


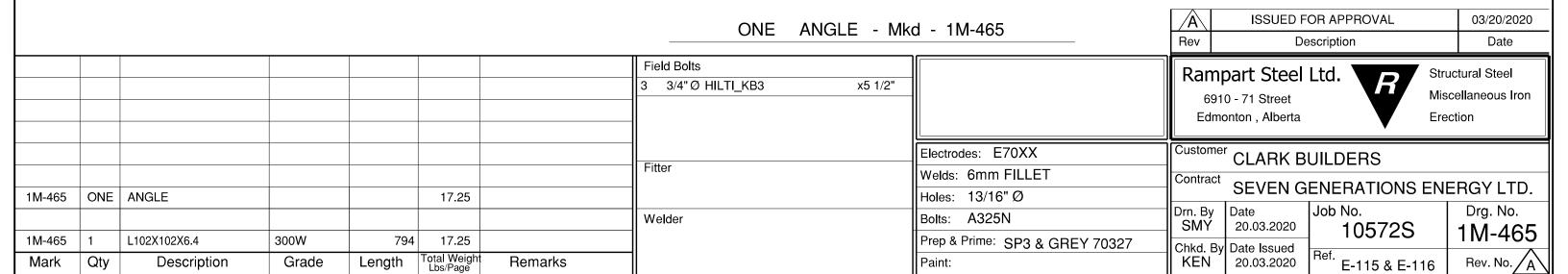
ONE ANGLE	- Mkd -	1M-464
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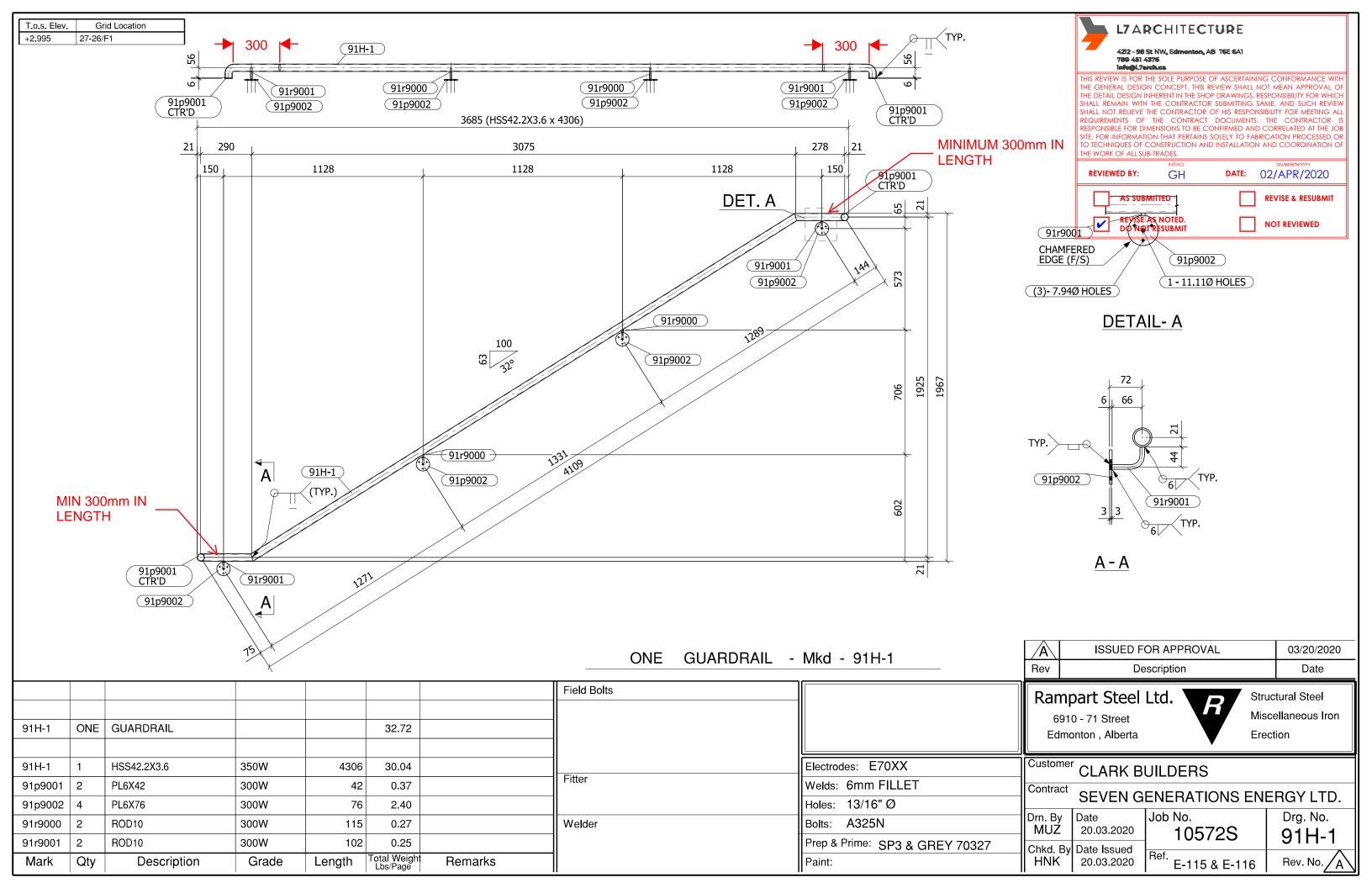
A	ISSUED FOR APPROVAL	03/20/2020
Rev	Description	Date

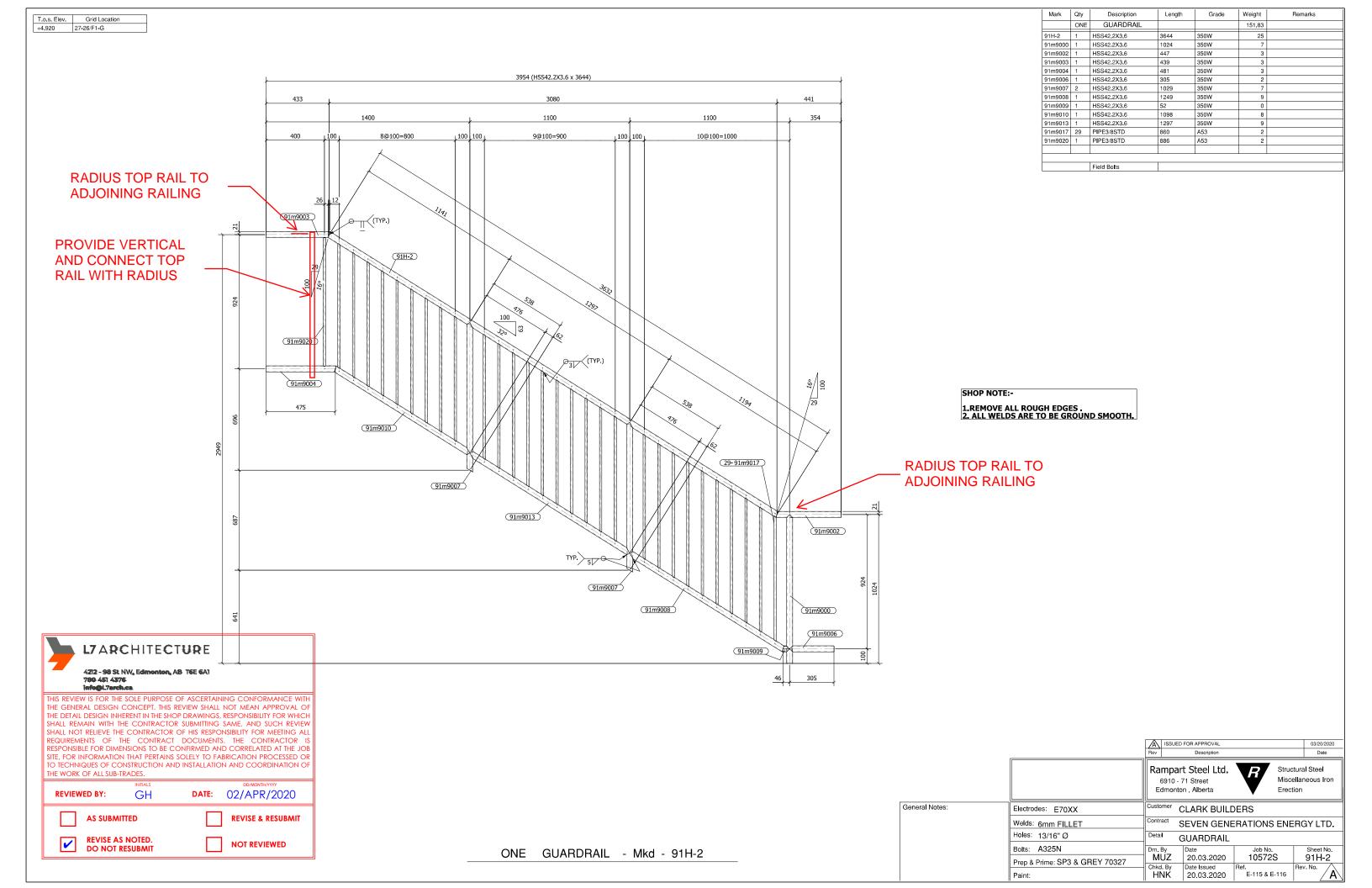
							Field Bolts 2 3/4" Ø A325N 2 3/4" Ø HILTI_HUS	x2 1/4" x1 7/8"		691	part Steel 0 - 71 Street onton , Alberta	W	Structural Steel Miscellaneous Iron Erection
1M-464	ONE	ANGLE			3.90		Fitter					UILDERS ENERATIONS E	NERGY LTD.
1M-464	1	L102X102X9.5	300W	122	3.90		Welder		Bolts: A325N	SMÝ	20.03.2020	Job No. 10572S	Drg. No. 1M-464
Mark	Qty	Description	Grade	Length	Total Weight Lbs/Page	Remarks			Paint:	KEN	Date Issued 20.03.2020	Ref. E-115 & E-116	Rev. No.

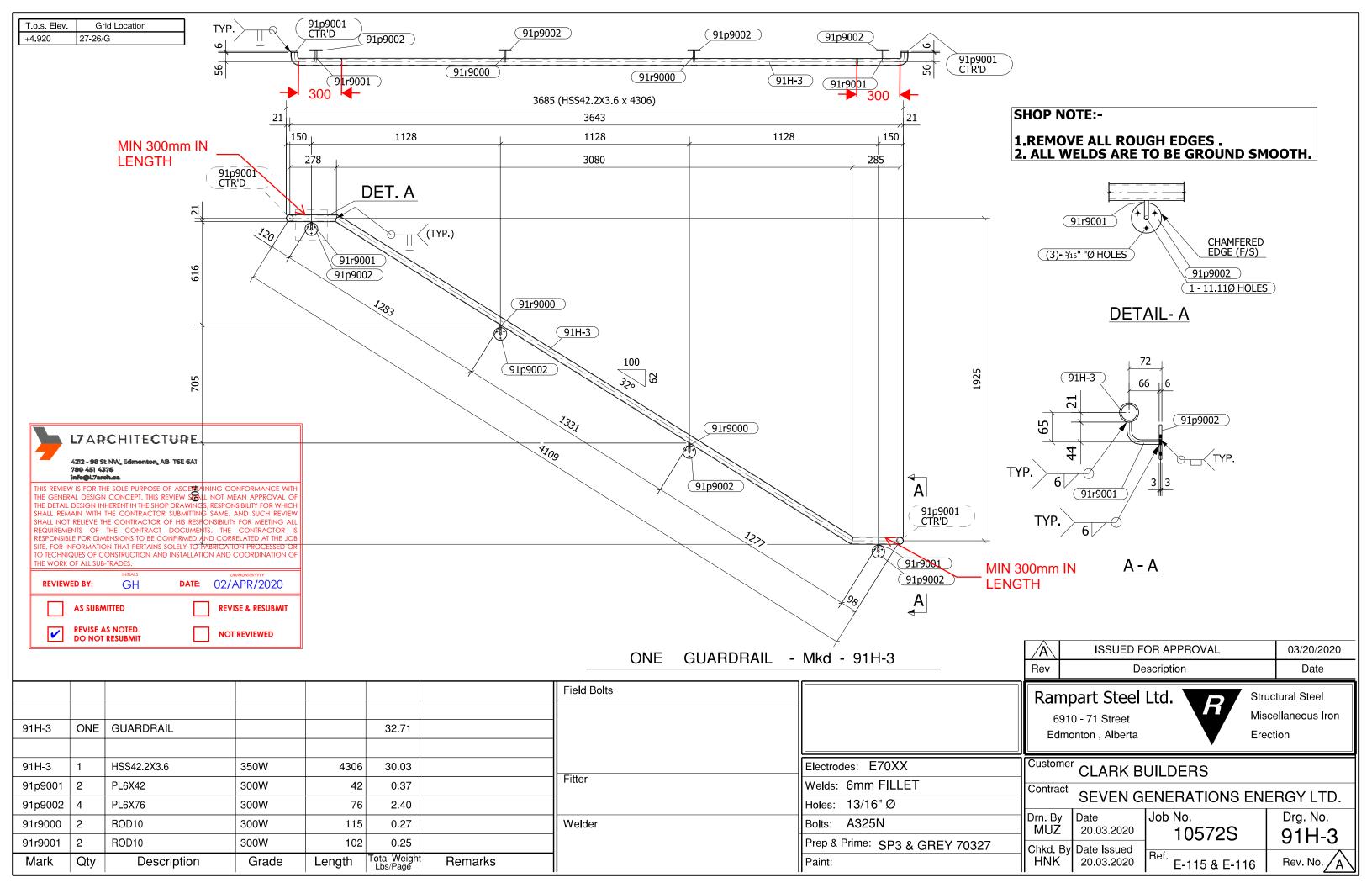
I	T.o.s. Elev.	Grid Location
ı	+3.750	27-26/F1

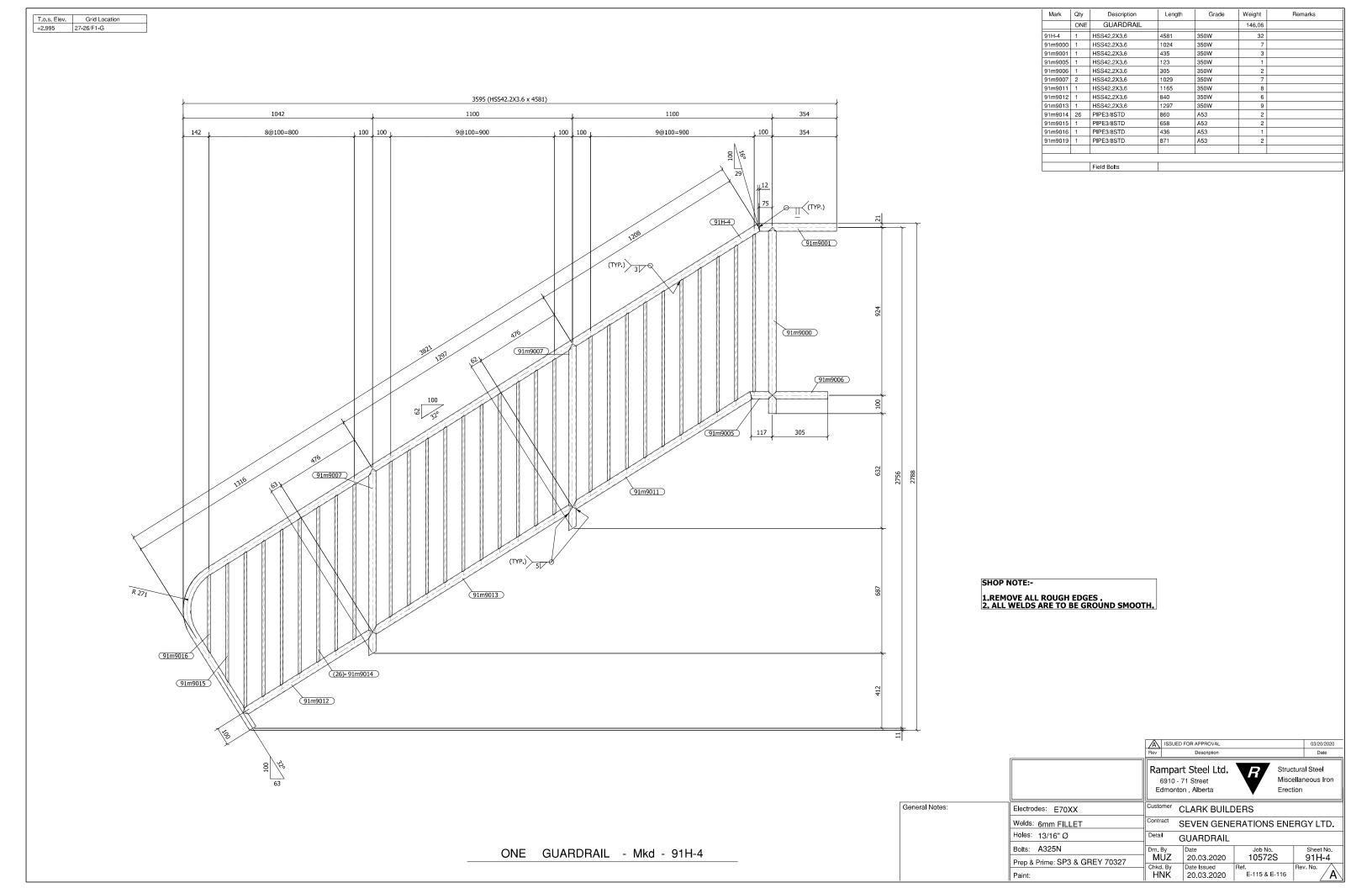












T.o.s. Elev. +4.920	Gi 27-26/	rid Location F1-G									
THIS REVIEW THE GENER. THE DETAIL I SHALL NOT REQUIREME! RESPONSIBL SITE, FOR IN TO TECHNIG THE WORK C	4212 - 98 SI 790 451 43 40 617ax 1 IS FOR THA AL DESIGN DESIGN INI AIN WITH RELIEVE TH NTS OF E FOR DIM FORMATIC UUES OF CO DF ALL SUB-	E SOLE PURPOSE OF ASCERTAINING CO CONCEPT. THIS REVIEW SHALL NOT ME HERENT IN THE SHOP DRAWINGS, RESPON THE CONTRACTOR SUBMITTING SAME, A HE CONTRACTOR OF HIS RESPONSIBILITY THE CONTRACT DOCUMENTS. THE ENSIONS TO BE CONFIRMED AND CORR IN THAT PERTAINS SOLELY TO FABRICATIC DONSTRUCTION AND INSTALLATION AND CITRADES.	EAN APPROVAL OF SIBILITY FOR WHICH AND SUCH REVIEW FOR MEETING ALL CONTRACTOR IS ELATED AT THE JOB ON PROCESSED OR COORDINATION OF		100	21 67		HSS42.2X3.6 x 1370 12@100=1200 91H-5 m9001	(TYP.)	m9004 MOV FUR ALLO RAD SHOP NO 1.REMO	'E VERTICAL IN THER TO DW FOR IUS TO TO RAIL
	REVISE A	S NOTED. NOT	REVIEWED					ONE GUARDRAIL -	Mkd - 91H-5		A ISSUED FOR APPROVAL 03/20/2020 Rev Description Date
							Field Bolts				Rampart Steel Ltd. 6910 - 71 Street Edmonton , Alberta Structural Steel Miscellaneous Iron Erection
91H-5 91H-5 91m9020	1	GUARDRAIL HSS42.2X3.6 PIPE3/8STD	350W A53	1370	9.56 30.10		Fitter		Electrodes: E70X Welds: 6mm FIL Holes: 13/16" Ø	LE I	Customer CLARK BUILDERS Contract SEVEN GENERATIONS ENERGY LTD.
m9001 m9004 Ma rk	1 2 Qty	HSS42.2X3.6 HSS42.2X3.6 Description	350W 350W Grade	1334 1045 Length	9.30 14.58 Total Weight Lbs/Page	Remarks	Welder		Bolts: A325N Prep & Prime: SP3 Paint:	3 & GREY 70327	Drn. By MUZ Date 20.03.2020 Job No. 10572S Drg. No. 91H-5 Chkd. By HNK Date Issued 20.03.2020 Ref. E-115 & E-116 Rev. No. A

T.o.s. Elev.	Grid Location
+1.125	30-29/H-J

91p9003 6

Qty

PL10X76

Description

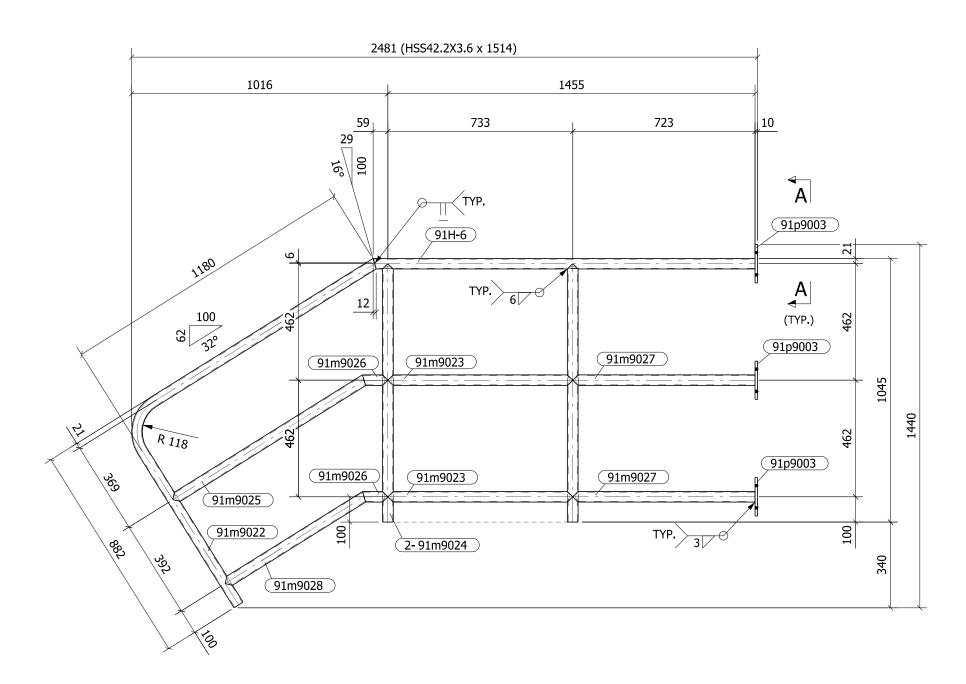
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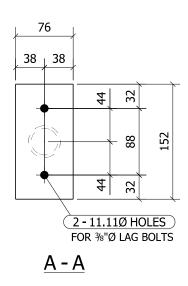
Grade

12.00

Total Weight Lbs/Page

Remarks





QUERY:

Prep & Prime: SP3 & GREY 70327

PLEASE VERIFY AND CONFIRM PAINT **DETAIL FOLLOWED IS CORRECT**

SHOP NOTE:-1.REMOVE ALL ROUGH EDGES .
2. ALL WELDS ARE TO BE GROUND SMOOTH.

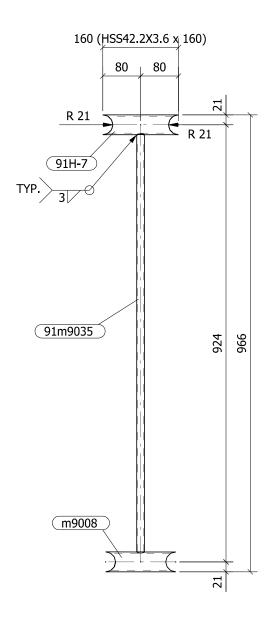
Chkd. By Date Issued 20.03.2020

Rev. No. /A

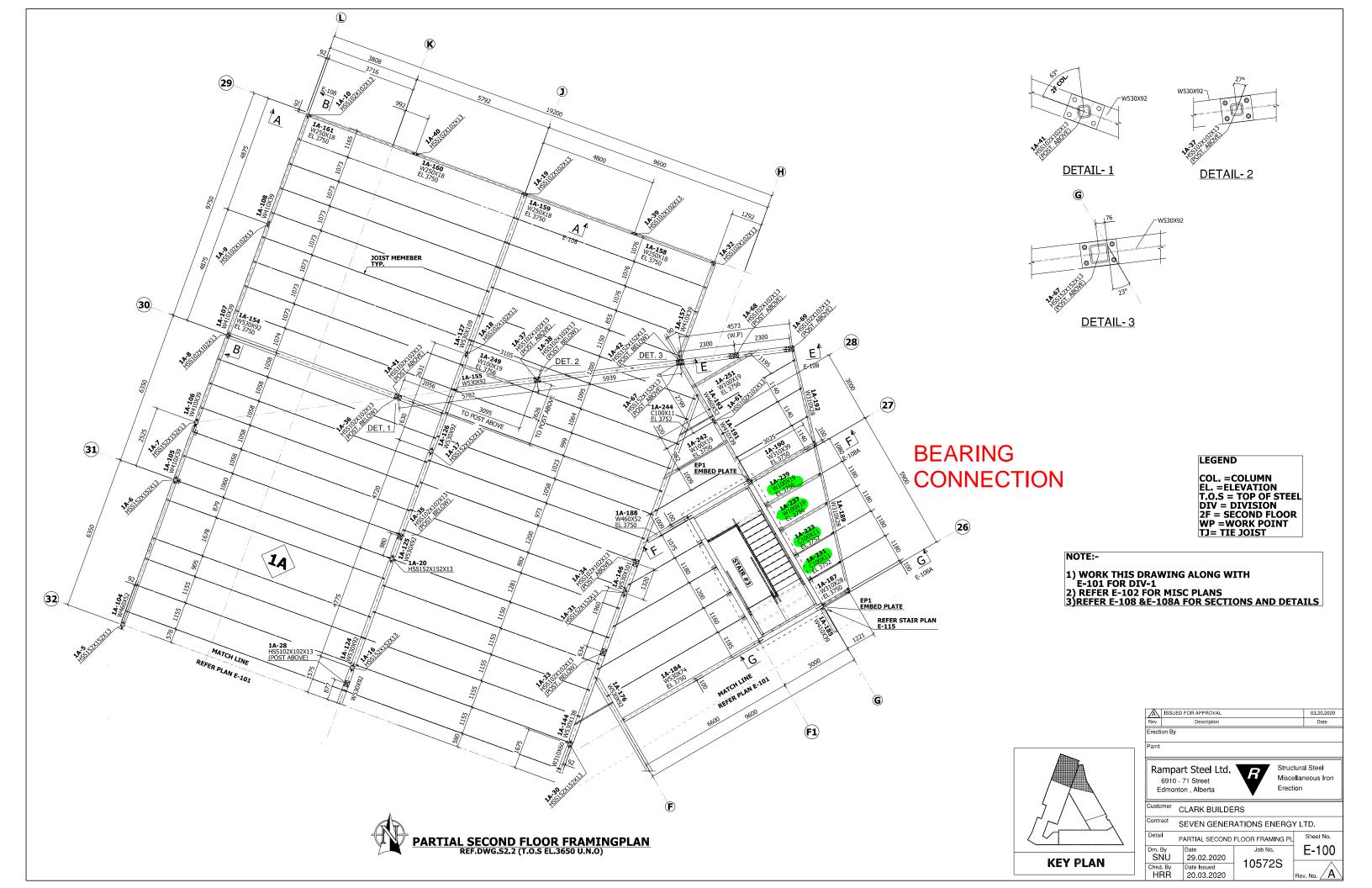
E-115 & E-116

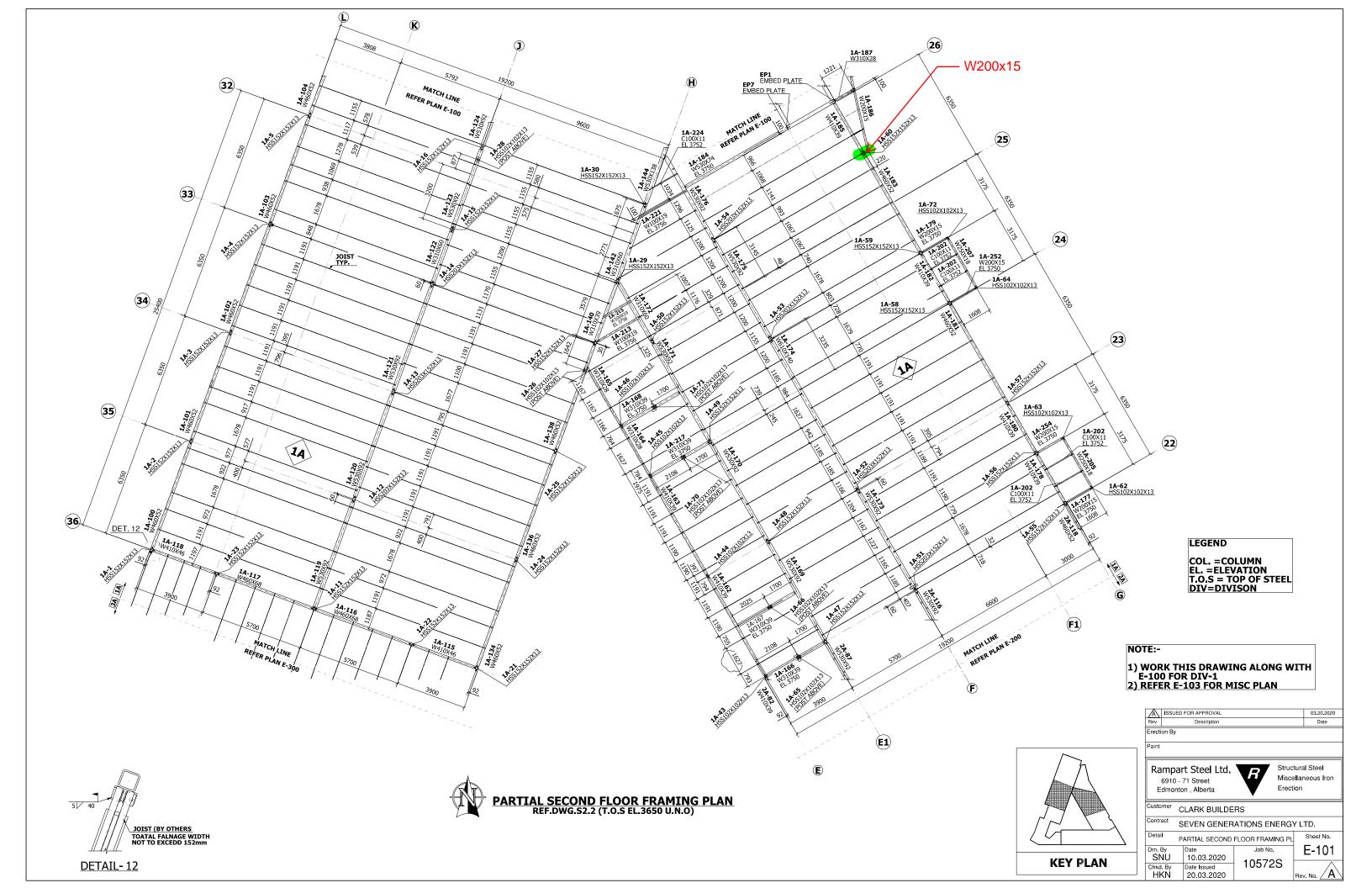
91H-6 2	GUARDRAIL		154.39	2 GUARDRAIL - Mkd - 91H-6		A	A ISSUED FOR APPROVAL		
					TIDITALE WING STITE	Rev	De	escription	Date
91H-6 2	HSS42.2X3.6	350W	1514 21.12	Field Bolts		Ram	part Steel	Itd S	tructural Steel
91m9022 2	HSS42.2X3.6	350W	1980 27.62				10 - 71 Street		liscellaneous Iron
91m9023 4	HSS42.2X3.6	350W	733 20.44				nonton , Alberta		rection
91m9024 4	HSS42.2X3.6	350W	1024 28.56				, 	V	
91m9025 2	HSS42.2X3.6	350W	900 12.55		Electrodes: E70XX	Custom	^{er} CLARK B	UILDERS	
91m9026 4	HSS42.2X3.6	350W	101 2.81	Fitter	Welds: 6mm FILLET	Contrac	+		VEDOVI TO
91m9027 4	HSS42.2X3.6	350W	723 20.16		Holes: 13/16" Ø		1	ENERATIONS EN	
91m9028 2	HSS42.2X3.6	350W	655 9.13	Welder	Bolts: A325N	Drn. By GIR	Date 20.03.2020	Job No.	Drg. No.
91p9003 6	PL10X76	300W	152 12.00		Prep & Prime: SP3 & GREV 70327		20.03.2020	10572S	91H-6

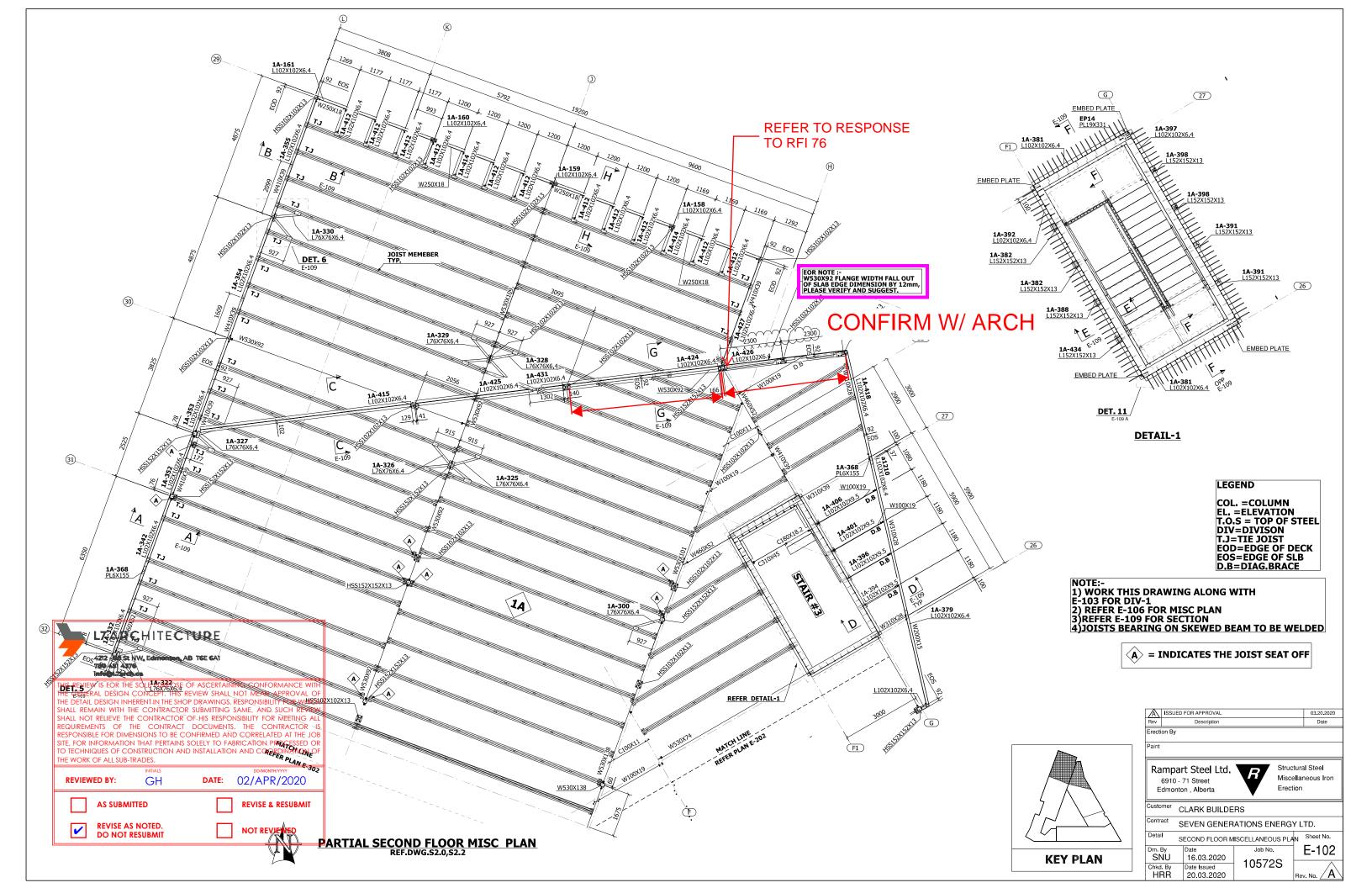
I	T.o.s. Elev.	Grid Location		
I	+2.995	27-26/F1-G		

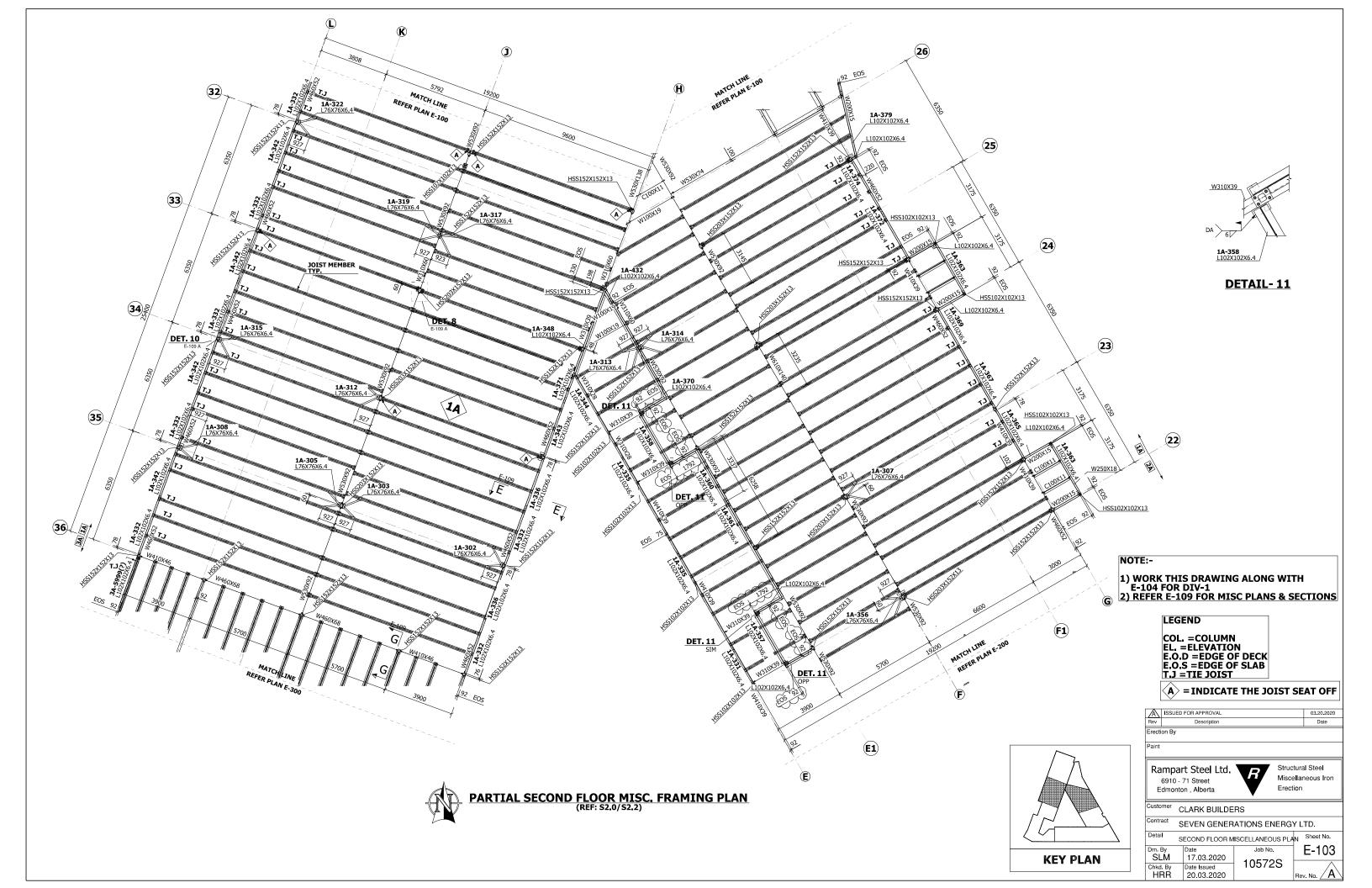


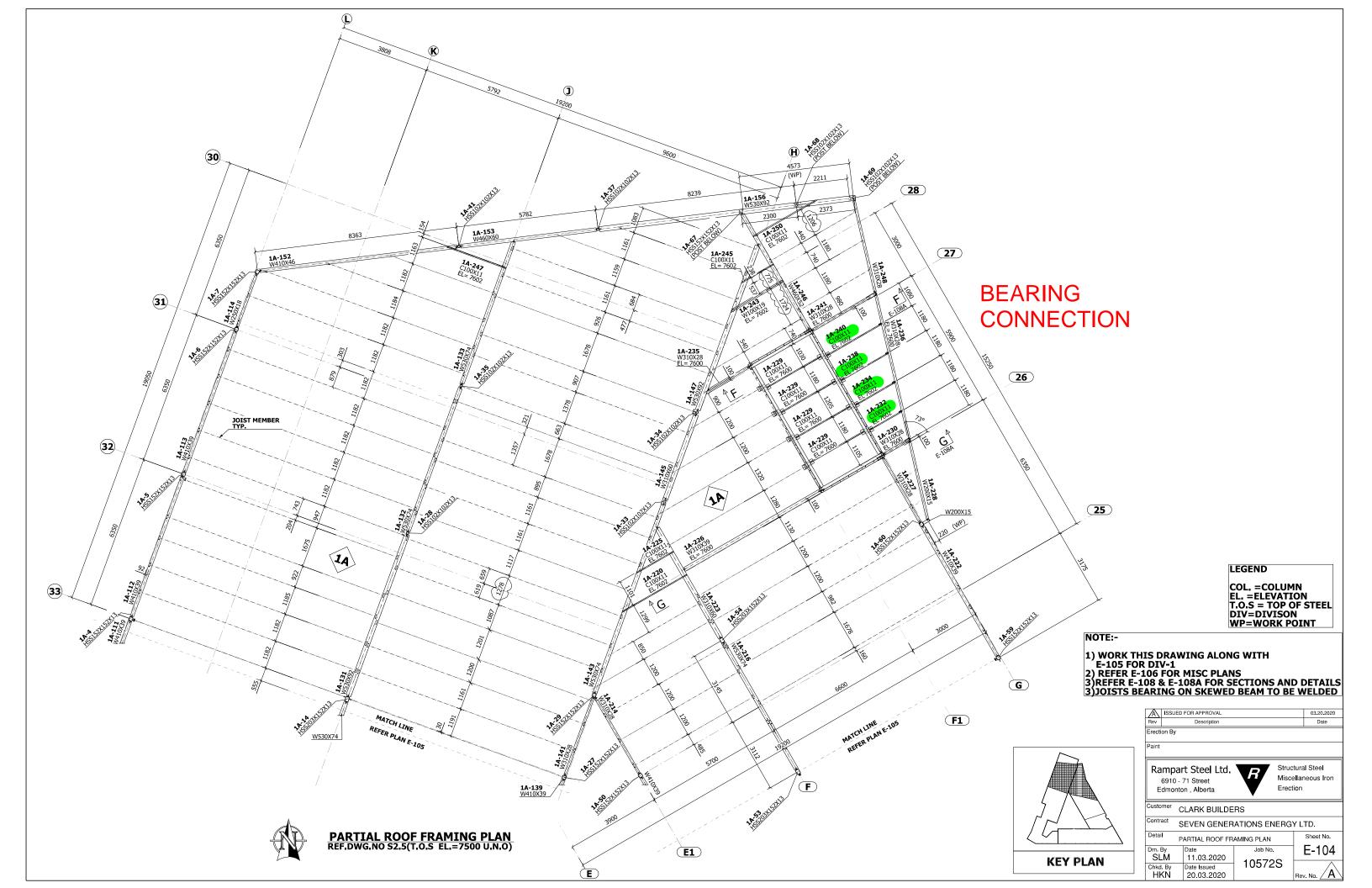
ONE GUARDRAIL - Mkd - 91H-7								ISSUED FOR A		03/20/2020
							Rev	Descrip	otion	Date
					Field Bolts		69 ⁻	npart Steel Ltd 110 - 71 Street nonton , Alberta	Mise	uctural Steel scellaneous Iron ection
91H-7 ONE	GUARDRAIL		4.46		- Cittor	III/A/-I-I Crops LIIILLI	Custome Contract	er CLARK BUIL		EDCYLTD
91H-7 1	HSS42.2X3.6	350W	160 1.12	, 	1	Holes: 13/16" Ø	 	SEVEN GENERATIONS ENERGY		
91m9035 1	PIPE3/8STD	350W	886 2.32		Welder	Bolts: A325N	Drn. By MUZ		No. 10572S	Drg. No. 91H-7
m9008 1	HSS42.2X3.6	350W	148 1.03	,	1	Prep & Prime: SP3 & GREY 70327	Chkd. B	By Date Issued		910-/
Mark Qty	Description	Grade Lengt	th Total Weight Lbs/Page	Remarks	1	Paint:	HNK		E-115 & E-116	Rev. No.

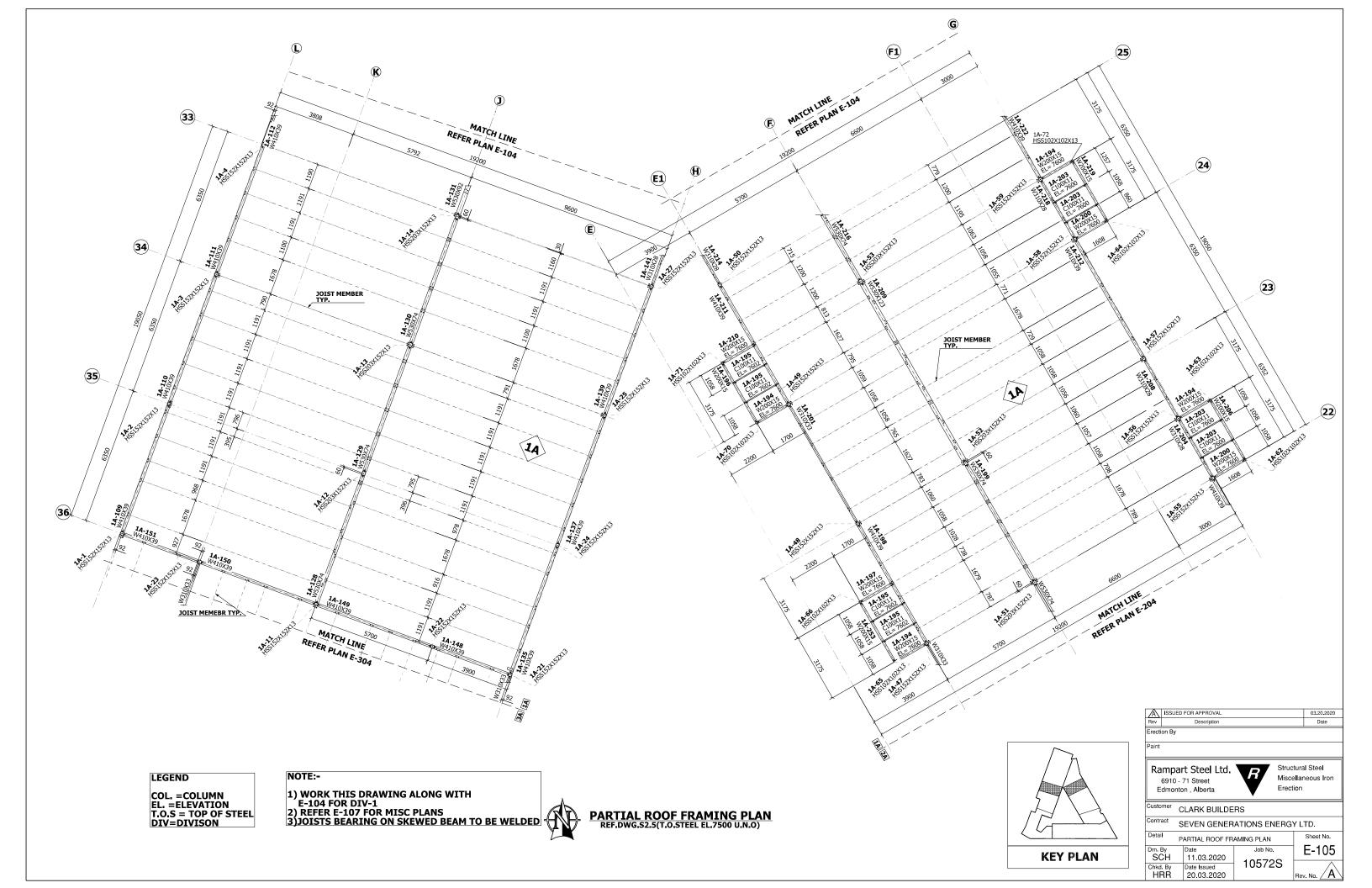


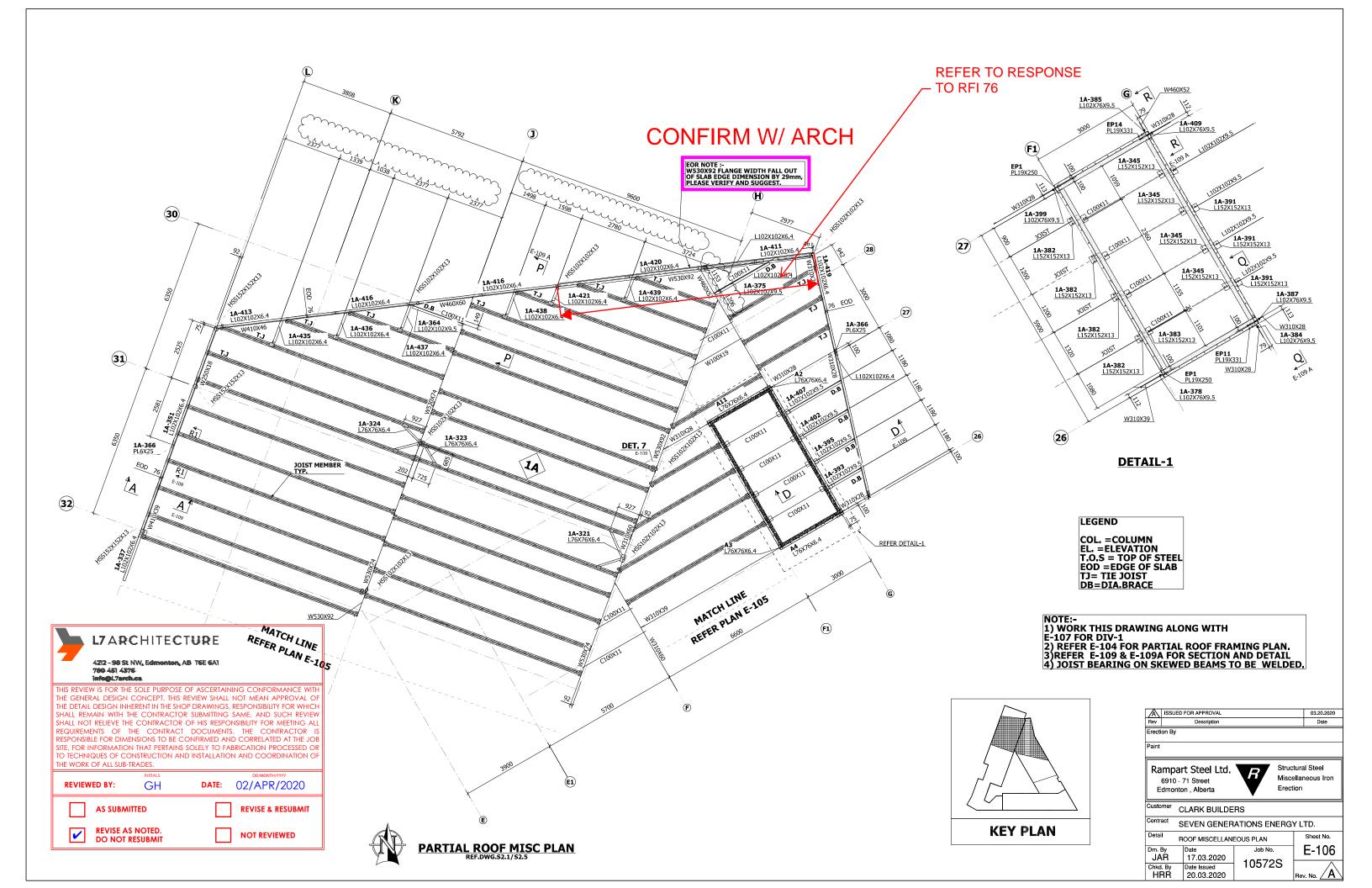


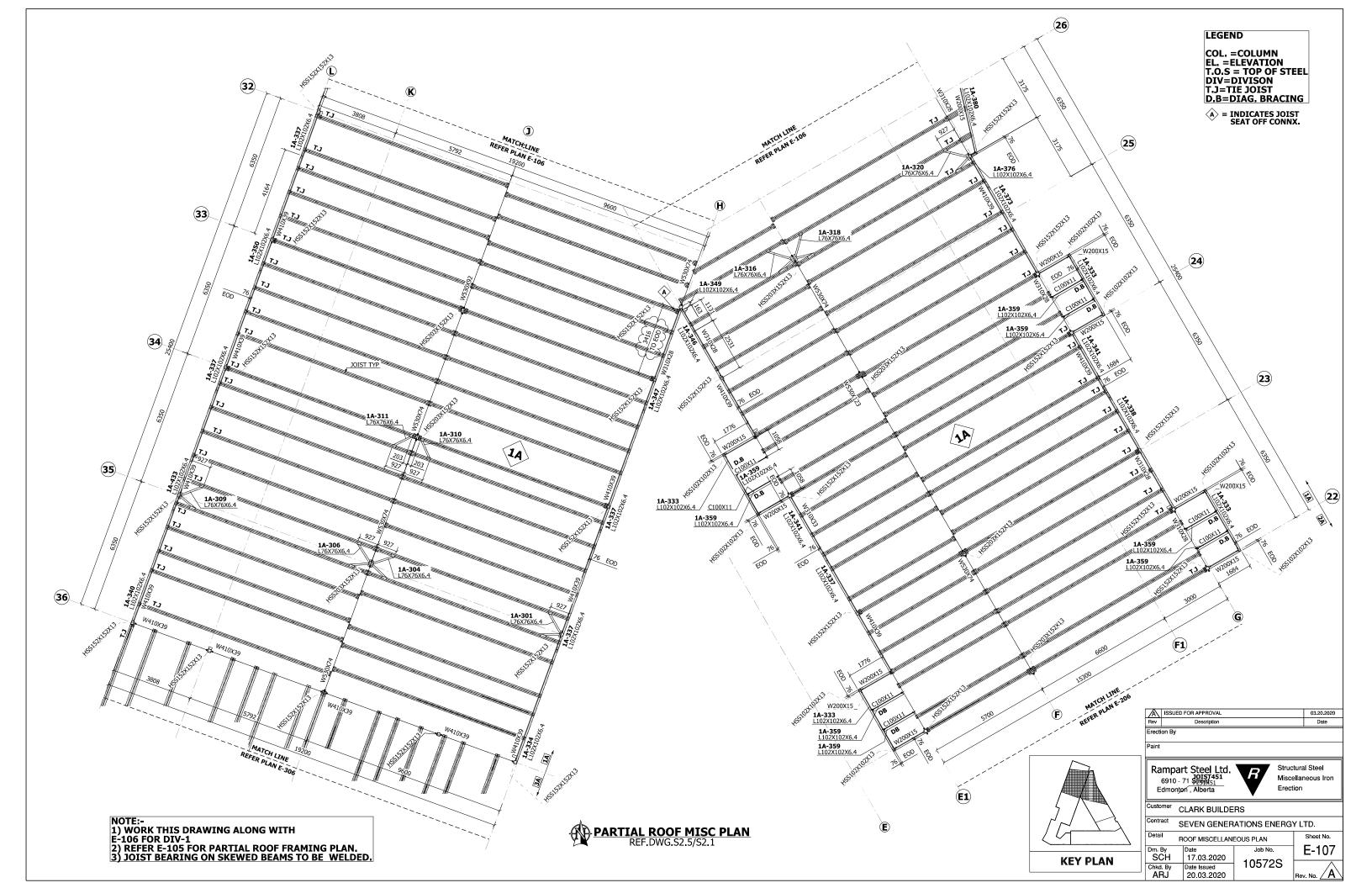


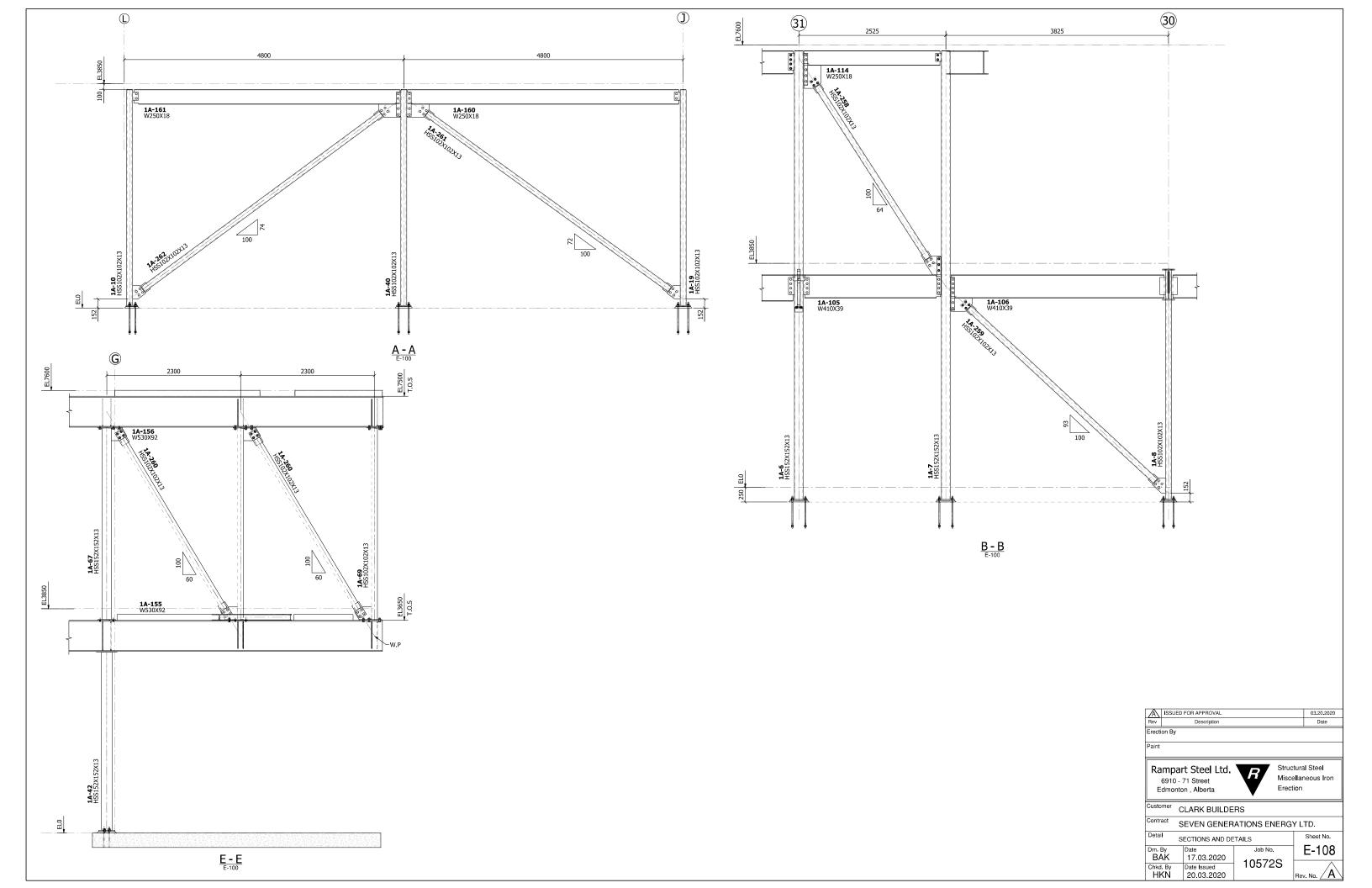


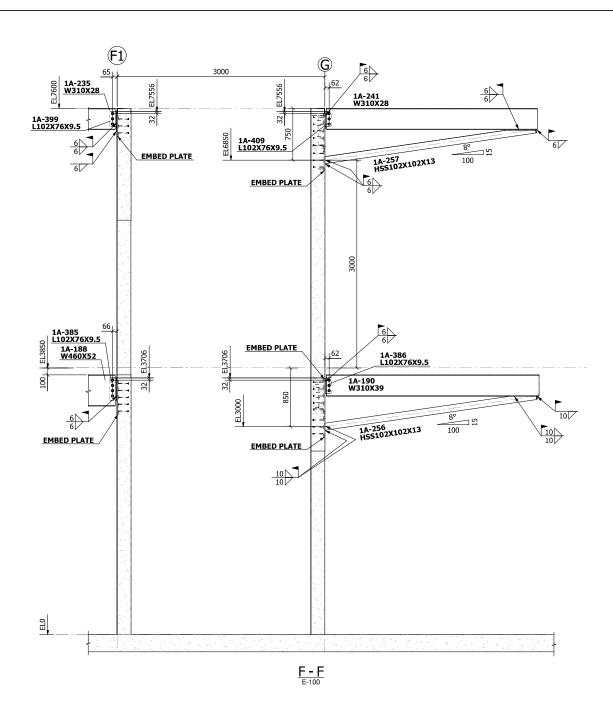


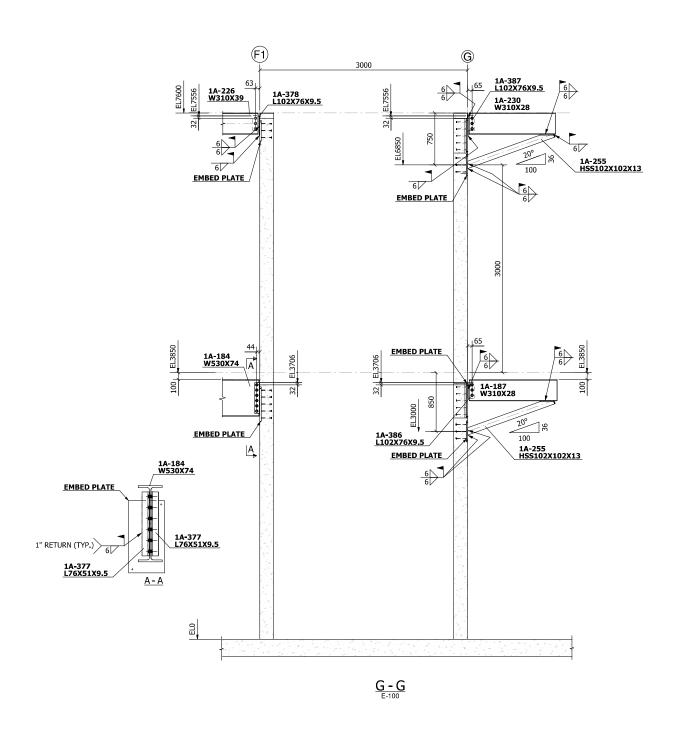


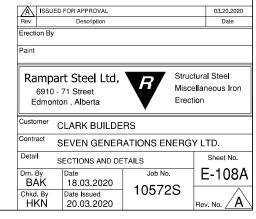


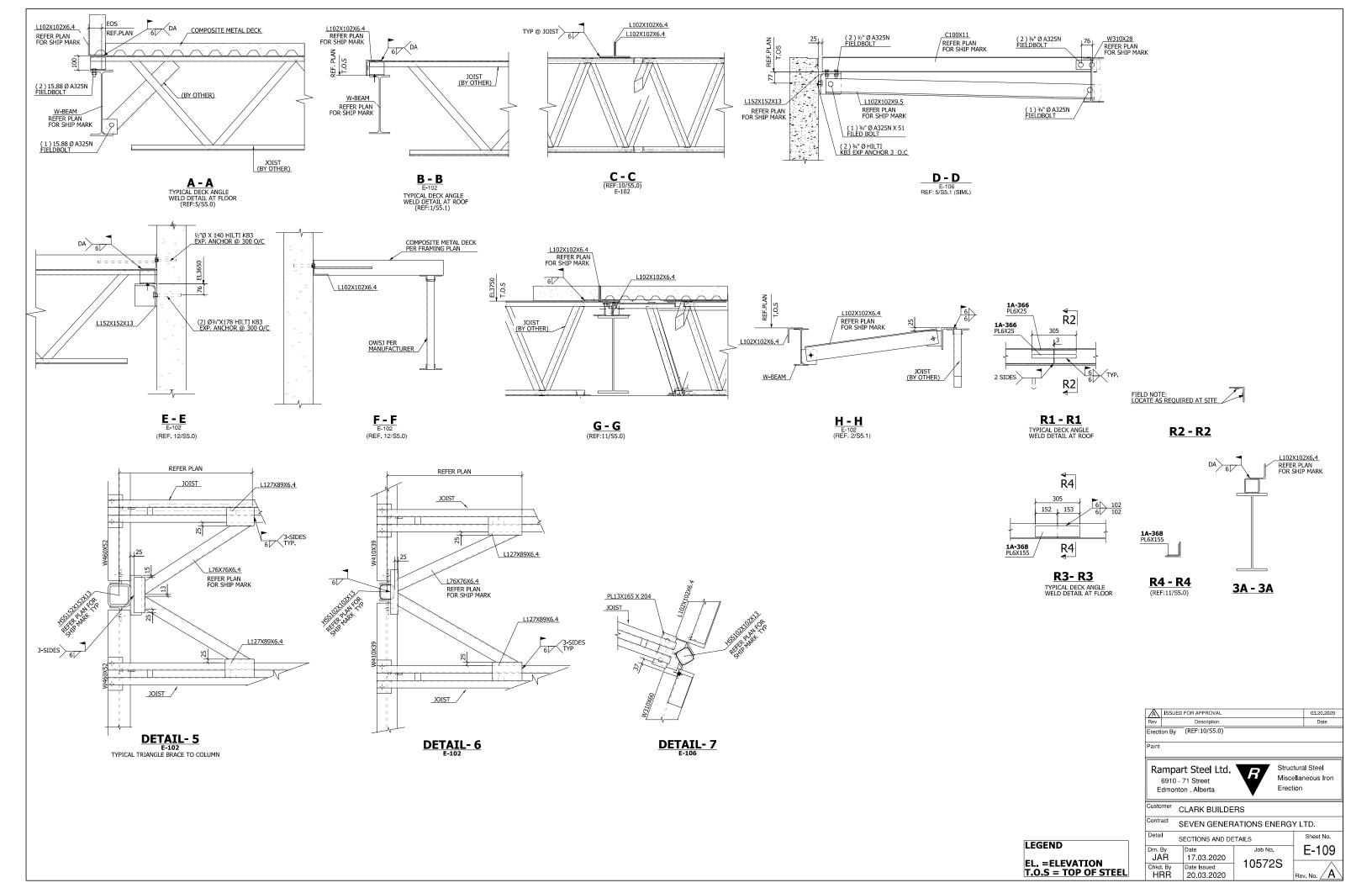


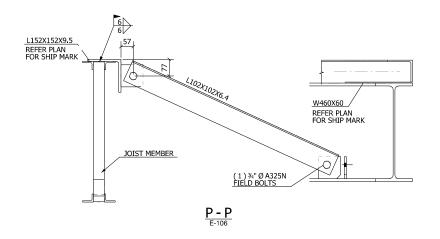


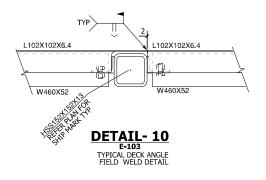


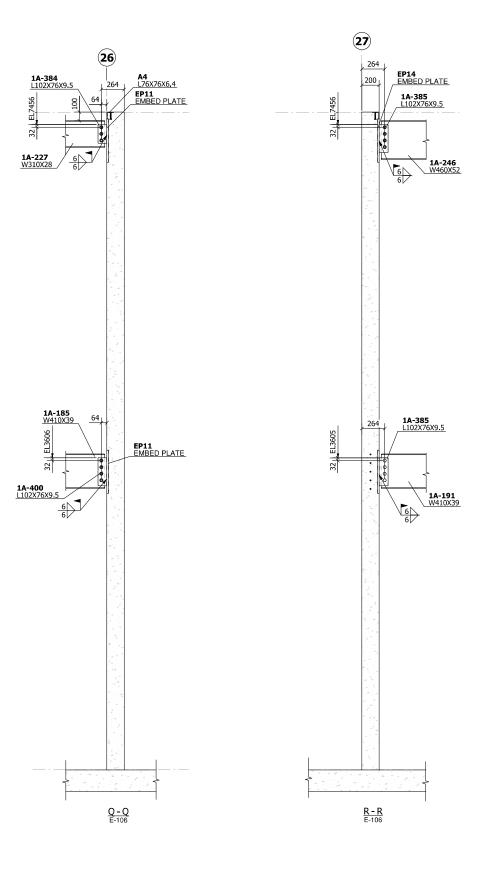












LEGEND

EL. =ELEVATION
T.O.S = TOP OF STEEL
T.O.E.P= TOP OF EMBED PLATE

A	ISSUED FOR APPROVAL	03.20.2020			
Rev	Description	Date			
Erection By					

Structural Steel Miscellaneous Iron Rampart Steel Ltd. 6910 - 71 Street Erection Edmonton , Alberta

Customer CLARK BUILDERS

Chkd. By Date Issued 20.03.2020

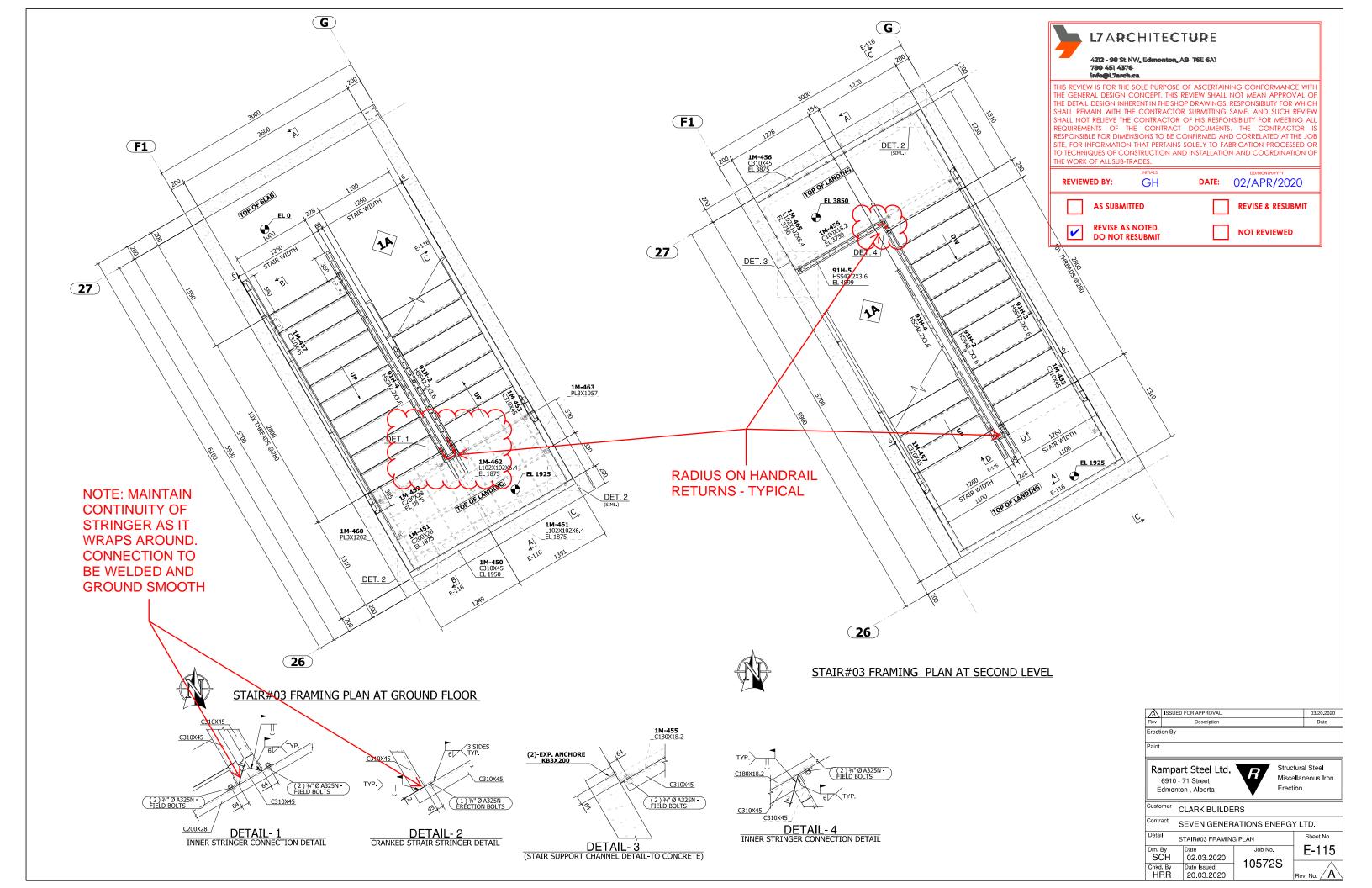
Contract SEVEN GENERATIONS ENERGY LTD.

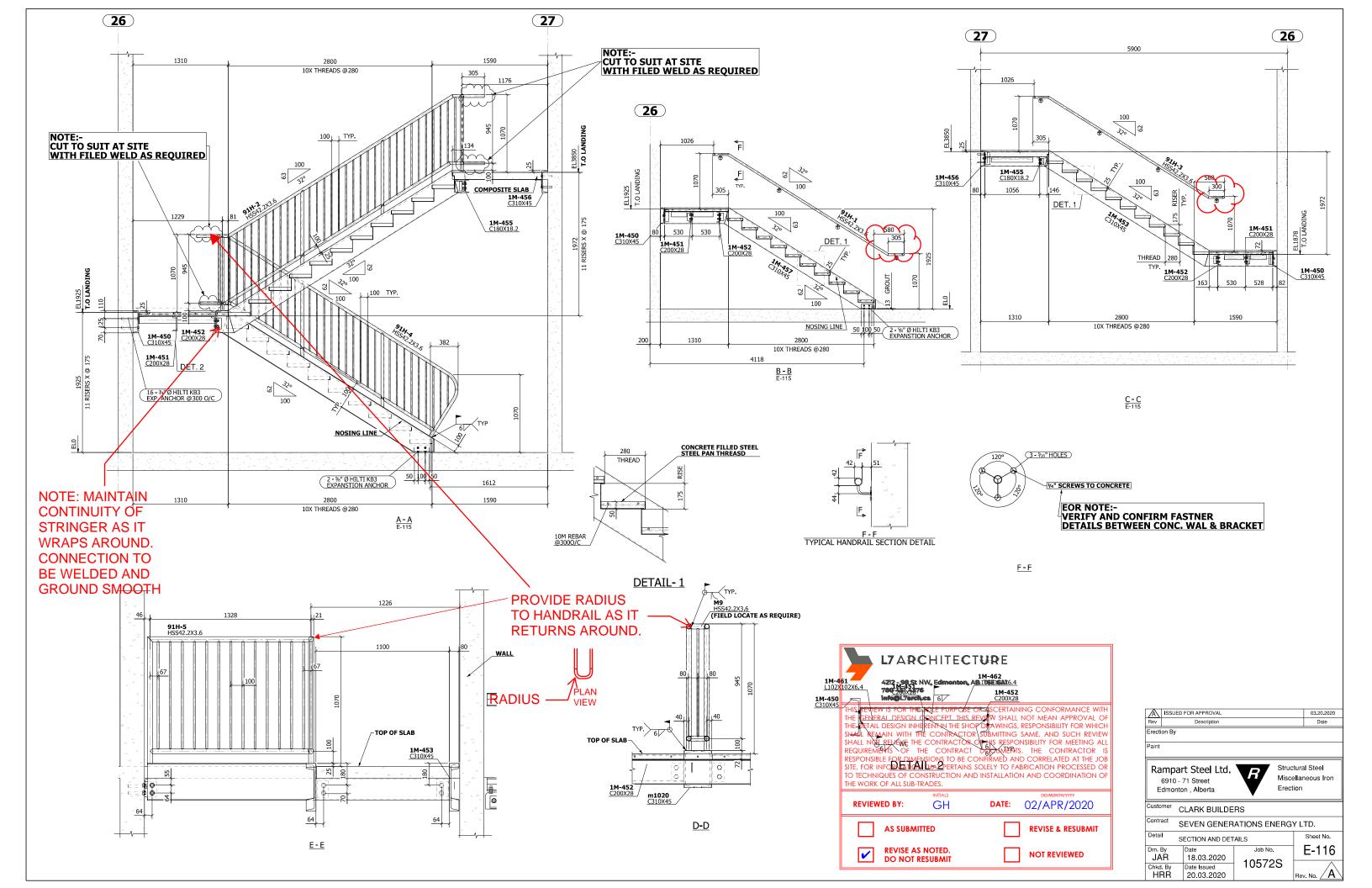
SECTIONS AND DETAILS Drn. By SCH Date 18.03.2020

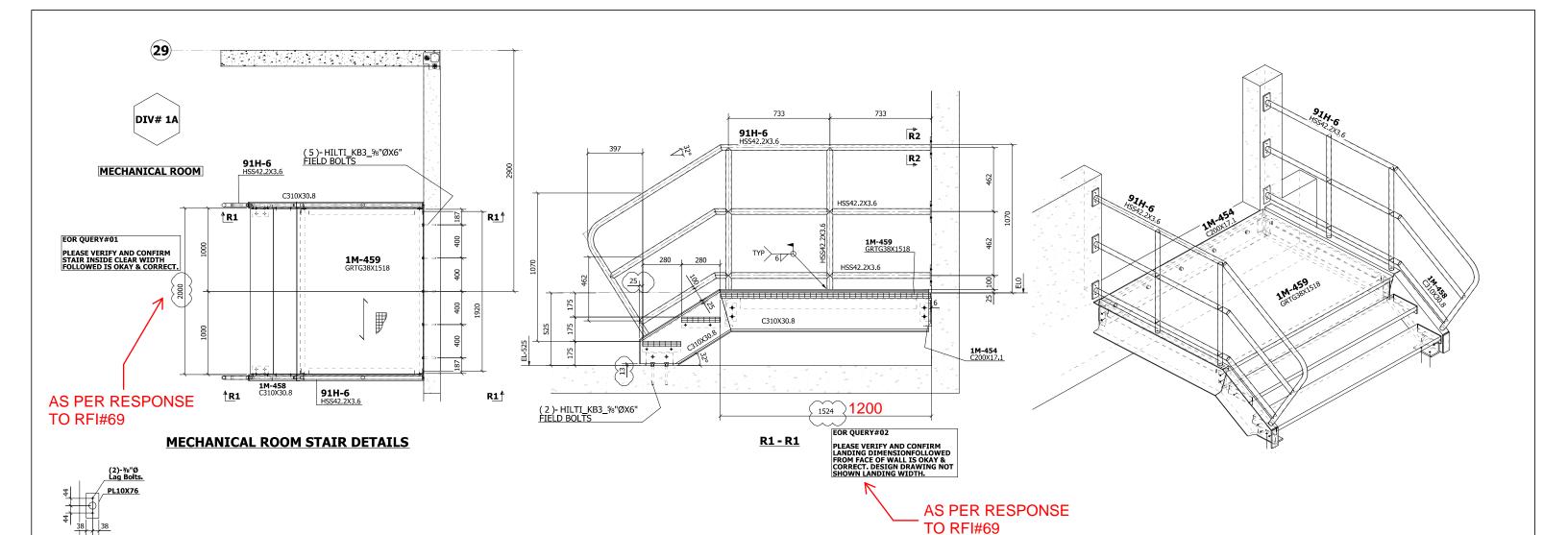
10572S

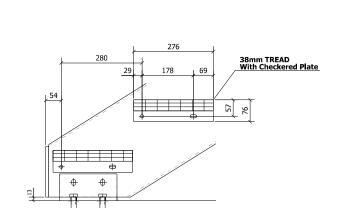
E-109 A

Sheet No.









R2 - R2

TYPICAL DETAIL



A	ISSUE	D FOR APPROVAL			03.20.2020		
Rev		Description			Date		
Erect	ion By						
Paint							
Rampart Steel Ltd. 6910 - 71 Street Edmonton , Alberta Structural Steel Miscellaneous Ind Erection							
Custo	mer	CLARK BUILDE	:RS				
Contract SEVEN GENERATIONS ENERGY LTD.							
Detail MECHANICAL ROOM STAIR DETAIL Sh							
Drn.	rn. By Date		Job No.		E-117		
J٨	١R	19.03.2020	105700	、			
	I. By	Date Issued	10572S				
	RF	20.03.2020			ev. No. / A		