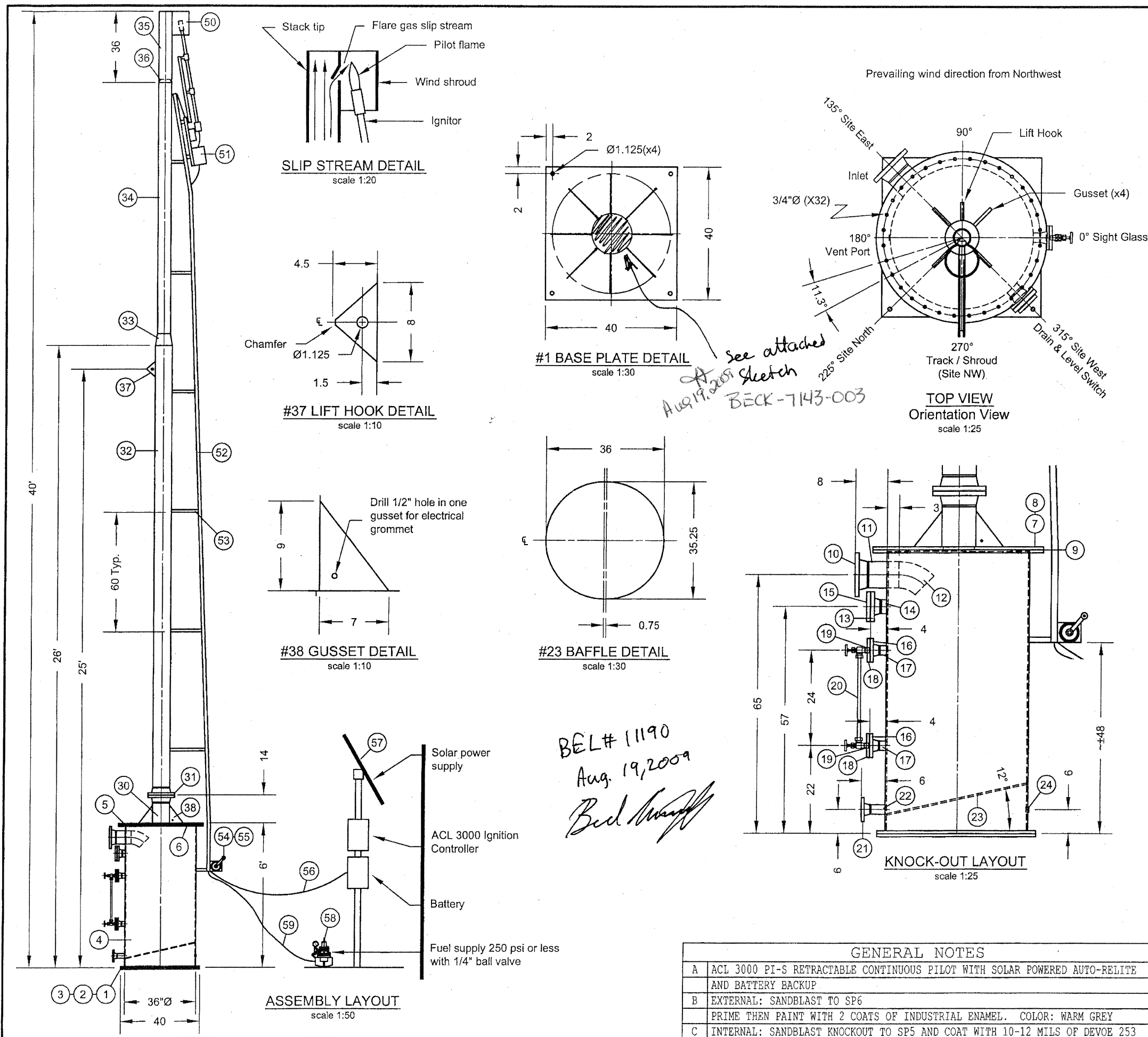




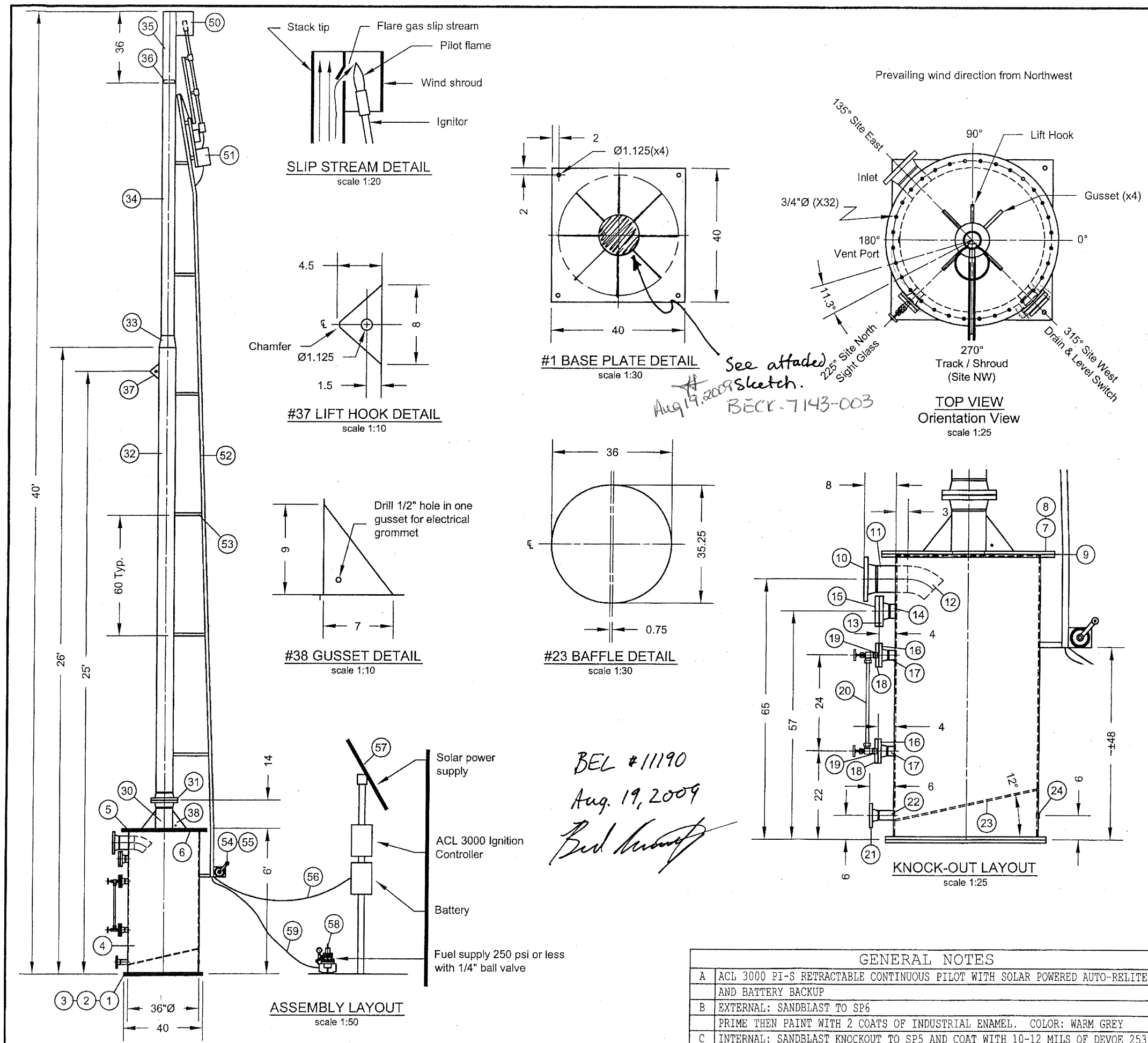
BILL OF MATERIALS				
ID	Qt	Part	Description	Material
KNOCK-OUT COMPONENTS				
1	2	BASE PLATE	3/4" THICK X 40" X 40" - SEE DETAIL	SA-36
2	4	BOLT	1" x 4 1/2" LONG STUD BOLT	SA-193-B7M
3	8	NUT	1" HEX NUT	SA-194-2HM
4	1	KNOCK OUT	36" STD. PIPE X 70 1/8" LONG	DSAW
5	1	KO COVER	3/4" THICK X 43"Ø - SEE ORIENTATION VIEW	SA-36
6	1	KO FLANGE	3/4" THICK X 43"Ø OD - 36"Ø ID	SA-36
7	32	BOLT	5/8" x 3 1/2" LONG STUD BOLT	SA-193-B7M
8	64	NUT	5/8" HEX NUT	SA-194-2HM
9	1	GASKET	1/8" X 43"Ø OD X 36"Ø ID	GARLOCK
10	1	INLET FLANGE	6" 150# ANSI RFWN FLANGE	SA-105N
11	1	INLET NOZZLE	6" STD. PIPE X 7.5" LONG	SA-106-B
12	1	INLET ELBOW	6" X 45° SR WELD ELBOW	SA-234-WPB
13	1	LSW FLANGE	3" 150# ANSI RFWN FLANGE	SA-105N
14	1	NIPPLE	3" STD. PIPE X 1 3/4" LONG	SA-106-B
15	1	BLIND FLANGE	3" 150# ANSI RF BLIND FLANGE	SA-105N
16	2	SG FLANGE	2" 150# ANSI RFWN FLANGE	SA-105N
17	2	NIPPLE	2" SCH. 80 PIPE X 2" LONG	SA-106-B
18	2	BLIND FLANGE	2" 150# ANSI RF BLIND FLANGE - BORED	SA-105N
19	2	HALF COUPLING	3/4" NPT CLASS 3000 HALF COUPLING	SA-105N
20	1	SIGHT GLASS	PENBERTHY SIGHT GLASS ASSEMBLY - 24"	
21	1	DRAIN FLANGE	2" 150# ANSI RFWN FLANGE	SA-105N
22	1	NIPPLE	2" SCH. 80 PIPE X 3 1/2" LONG	SA-106-B
23	1	BAFFLE	3/8" PLATE - SEE DETAIL	SA-36
24	1	VENT PORT	1" SCH. 80 PIPE X 3/4"	SA-106-B
MAIN STACK COMPONENTS				
30	1	KO NOZZLE	8" STD. PIPE X 10" LONG	SA-106-B
31	2	KO FLANGE	8" 150# ANSI RFWN FLANGE	SA-105N
32	1	LOWER STACK	8" STD. PIPE X 18'-6" LONG	SA-106-B
33	1	CON. REDUCER	8" X 6" CONCENTRIC REDUCER	SA-234-WPB
34	1	UPPER STACK	6" STD. PIPE X 10'-6" LONG	SA-106-B
35	1	FLARE TIP	6" SCH. 10 PIPE X 3' LONG	316 SS
36	1	PURGE RED.	1/8" PLATE	316 SS
37	1	LIFT HOOK	3/4" PLATE - SEE DETAIL	SA-36
38	4	GUSSET	3/4" PLATE - SEE DETAIL	SA-36
IGNITION SYSTEM				
50	1	SHROUD	8" SCH. 10 PIPE X 12" LONG	316 SS
51	1	IGNITOR ASS.	SEE GENERAL NOTES	
52	1	TRACK	1 5/8" UNISTRUT X ~32' LONG	GALV. STEEL
53	6	BRACKET	1" SCH. 80 PIPE X LENGTH TO SUIT	SA-36
54	1	WINCH	HEAVY DUTY WINCH WITH STOP	
55	1	CABLE	5/32" AIRCRAFT CABLE X ~40' LONG	SS
56	1	WIRE	14/3 TYPE SOW CABTIRE X ~40' LONG	
57	1	SOLAR PANEL	12VDC SOLAR PANEL WITH BATTERY BACKUP	
58	1	REGULATOR	1/4" NPT BELLOFRAM, MODEL 962-365-000	
59	1	PILOT LINE	CSA 1/4" 350 PSI HOSE X ~40' LONG	

GENERAL NOTES	
A	ACL 3000 PI-S RETRACTABLE CONTINUOUS PILOT WITH SOLAR POWERED AUTO-RELITE AND BATTERY BACKUP
B	EXTERNAL: SANDBLAST TO SP6 PRIME THEN PAINT WITH 2 COATS OF INDUSTRIAL ENAMEL. COLOR: WARM GREY
C	INTERNAL: SANDBLAST KNOCKOUT TO SP5 AND COAT WITH 10-12 MILS OF DEVCO 253

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SWATECH INDUSTRIES LTD. #144 339 - 50 AVE, S.E., CALGARY, ALBERTA T2G 2B3 Phone: (403) 228-0677 FAX: (403) 244-7020					
BAYTEX ENERGY LTD. 6" X 40' SELF-SUPPORTING FLARE STACK - 3' X 6' INTEGRAL KO CASING GAS FLARE, F-610 LOC: CLIFFDALE 04-15-84-17-W5					
Drawn by	Date	Scale	Sheet #	Drawing #	Serial #
	2009-08-02	As Noted	1 of 1		SWT-1030

BECK-7143-004

Aug 19, 2009



BILL OF MATERIALS				
ID	Qt	Part	Description	Material
KNOCK-OUT COMPONENTS				
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59	1	PILOT LINE	CSA 1/4" 350 PSI HOSE X ~40' LONG	

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BAYTEX ENERGY LTD.
6" X 40' SELF-SUPPORTING FLARE STACK - 3' X 6' INTEGRAL KO
TANK VENT GAS FLARE, F-600 LOC: CLIFFDALE 04-15-84-17-W5

Drawn by	Date	Scale	Sheet #	Drawing #	Serial #
	2009-08-02	As Noted	1 of 1		SWT-1031

Handwritten notes:
Aug 19, 2009
BECK-7143-005