## FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (A) 580829. (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1 and and certified by Bilton Welding and Manufacturing Ltd., 5815 - 37th Street, Innisfail. AB T4G 188

1. M	anufactured and c	ertified by	Bilton Welding	and Mar	nutacturi	ng Lta., 58	15 - 3/th Stre ame and address	et, Innistail, AB 140 of manufacturer)	5 188	<del></del>			
2 M	anufactured for	OPH Focus (	Corporation, 4	129 - 8th	Street 9	S.E., Calda	rv. AB T2G 3	BA5					
3.10	Manufactured for DPH Focus Corporation, 4129 - 8th Street S.E., Calcarv, AB T2G 3A5  (Name and address of purchaser)  A Location of installation Harvest Operations Corp., 1900 - 330 5th Ave S.W., Calcarv, AB T2P 2V6 LSD: 07 - 26 - 73 - 01 W5												
	Havinantal V		14615 ^				Name and address NM-106-04			· 2007 -			
4. Ty	(Horiz, or ven	., tank)	(Mfr.'s serial No.		R640		(Drawing N	lo.) (Natl.	Bd. No.}	(Year built)			
5. Th	e chemical and pl	ysical prope	rties of all part	ts meet th	e requir	ements of r	naterial specif	fications of the ASMI	E BOILER AN	ND PRESSURE VESSEL			
CC	DE. The design,	onstruction,	and workman	ship cont	orm to A	ASME Rules	, Section VIII,	Division 1	20 Ye	ear · · · · · · · · · · · · · · · · · · ·			
**	2006												
iO					Code Case			Special Service.per UG-120(d)					
6. SI	5. Shell: SA-516-70N 0.375" 1							6' - 0" Diam. I.D. (ft. & in.)		10' - 0" Length (overall) (ft. & in.)			
		sec. No., Grade)				N/A		utt Weld	· Full				
7. Se	Butt Weld	Dbi Snol. Lan.	Full Butt) R.T. (Spot of	or Full)	0% 新、物	H.T. Temp. (°F)		irth, (Welded, DbL, Sngl., La	ap, Butt) R.T. (S	Spot Eff. No. of Courses			
									or F	ull) (%)			
8. Heads: (a) Mati. SA-516-70N (Spec. No., Grade) (Spec. No., Grade)													
	Location (Top,	Minimum	Corresion	Corresion Crown		Elliptical	d Conical	Hemispherical	Flat	Side to Pressure			
	Bottom, Ends)	Thickness	Allowance	Radīus	Radius	Ratio	Apex Angl	e Radius	Diameter	(Convex or Concave)			
(a)	End	0.313" -	0.125"	66"	5"	·				Concave ·			
(b)	End	0.313" -	0.125"	66"·	5"				* ,-	Concave			
)f	removable, bolts u	sed (describe	e other fasteni	nas) SA	-193-B7	M, SA-194	2HM, 1 1/4",	20,					
••	_					•	- {Ma	ri., Spec. No., Gr., Size, No		υΛ <b>α</b> Ξ			
9. M		() ernal}	<u> </u>	N/A (external)	· · ·	_ psi at ma	ax. temp	(internal)	<u> </u>	/A . °F.			
		20	0T -b	50	Poš	Uvdra no	ou or comb	test pressure75_		psi.			
	in design metal to	Jp			psi	Tydro-, pri	eu., or como.	test pressure		,			
10. N	ozzles, inspection	and sarety va											
١.,	Purpose	No.	Diam. or Size	Тур	oe e	Matl.	Nom. Thk.	Reinforcement Matl.	How	LOCATION			
	(Inlet, Outlet, Drain)  1,N2 - Inlet, Outlet 2 N		NPS 8			A106B/SA105N		N/A	UW-16.1				
	Level Gauge	1	NPS'4	CI. 150 I		A106B/SA105N	0.337"	N/A	UW-16.1	(c) Shell			
-	Truckout ·	svei dauge		Cl. 150	RFWN SA106B/SA105N		0.300" -	. N/A	UW-16.1	(c) Shell			
N5 -	NDC C CLAS		Cl. 150	RFWN S	A106B/SA105N	0.432" ·	N/A	UW-16.1					
		) lugo	1 0	one (	) 1	ther Sad	dles	Attached Sad	ldles Welde				
111. 5	upports: Skirt No	s or no)	(No.)		le.)		(Describe)			ere and how)			
12. R	emarks: Manufact	urer's Partial	Data Reports p	properly i	dentified	l and signed	i by Commiss	sioned Inspectors hav	ve been furn	ished for the following			
īt	ems of the report:	<del> </del>		Name of par	t. item nutt	ber. Mfr.'s nar	ne and identifying	stamp)		•			
С	onst. Dwg: C287-1	R0, Impacts E	exempt per UG-	-20(f)(1-5)	, 100% F	T per UW-1	1(a) per Client	Request, PSV approv	ed by owner	per UG-125 - on piping			
7	olume: 337 ft^3 (	9.6 m^3), Se	e Supplement	tary									
ſ				CERTIF	CATE OF	SHOP/FIEI	D COMPLIAN	VCE	•	. j			
We	certify that the sta	tements mad	e in this repor	t are corr	ect and t	hat all detai	is of design, r	naterial, construction	n, and works	nanship of this vessel			
COL	form to the ASN	IE Code for	Pressure Ve	ssels, Se	ection V	III, Division	1. "U" Cer	rtificate of Authoriz	atjon No.	33,470			
exp	ires August 16, 2	008							2				
	10/25/07		Bilton Welding ar			d	Sī	gned	(Represent	nting)			
<u> </u>	· · · · · · · · · · · · · · · · · · ·			. (Ma	nufacturer)			· · · / · · ·	(napresent				
1.		B. 114.4		CERTIF	ICATE O	F SHOP/FIE	LD INSPECTI	<b>ON</b>  5 - 37th Street, Inni:	efeil AR TA	IG 158			
Ves	sel constructed i	A Bilton Mei	ding and Manura	acturing Ltd	1								
l, th	e undersigned, hol Albe	ding a valid o rta	ommission iss	sued by th	e Nation an	al Board of d employed	Boiler and Pre	ABSA ABSA	ors and/or u	ne State or Province of			
hav	e inspected the co	mponent des	cribed in this N	// Anufactu	rer's Dat	ta Report or	_OCTOB	En 25, 201	<u> </u>	, and state that,			
Alberta and employed by ABSA have inspected the component described in this Manufacturer's Data Report on OCTOBEL 3-5, 2007, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division													
1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel													
described in this Manufacturer's Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal													
des	cribed in this Man	ufacturer's D	ata Report. Fu	othermor	e, neithe	r the inspec	tor nor his en	nployer shall be liabl	le în any ma	nner for any personal			
des	cribed in this Man ry or property dar e <sup>2</sup> 007/10/25	ufacturer's D nage or a los	ata Report. Fu s of any king	rthermor arising fy	e, neithe om or co	r the inspec- innected wi	tor nor his en th this inspec	nployer shall be liabl	le in any ma	nner for any personal			

## FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET 580829 As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufac	ctured and certifi	led by	Bilton Welding and Manufacturing Ltd., 5815 - 37th Street, Innisfail, AB, T4G 1S8  [Mame and address of Manufacturer)  Focus Corporation, 4129 - 8th Street S.E., Calgary, AB T2G 3A5										
2. Manufac	tured for	7H Focus	Corporation	1, 4129 - 8			2G 3A5						
3. Location	of installation												
	,		(Nême and address)										
4. Type:	Horizo				Knockout		14615						
•		vert., or sphere)		π	ank, separator, heat exh., etc.)		(Mig's. serial No.)						
-	R6405.2		BWM-106-04 R4				·		2007				
	(CRN)				(Drawing No.)		(Nøt'l. Bd. No.)	(Yes	ու բոնի)				
	ta Report n Number					Remarks							
PURF	POSE	No.	Diam. or Size	Туре	Matl.	Nom. Thk.	Reinforcement Matl.	How Attached	Location				
M1 - Manway	· · · · · · · · · · · · · · · · · · ·	1	NPS 20 (	CI. 150 RFSO	SA-106-B / SA-105-N	0.375"	N/A	UW-16.1(c)	Shell				
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amiliani ak	A sakka aka aka ak	T A	SME "U" Stamp	No. 33,4	70	5	August 16, 2008						
eruncate of	Authorization:	Туре 🗡		. No. 33,4		Expires		·					
ate 10/	25/67	Name _E	lilton Welding and	l Manufacturing	ı Ltd.		Signed	a					
<u> </u>		144)(16		(Me	nufacturer)		Signed Ass	(Representative)	······································				
ate 200	7/10/25		Name .	&Pinc	(Authorized Inspector)		Commission /134	ord incl. endorsement, State, i	Province and No.)				

This form (E00118) may be obtained from the ASME Order Dept , 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300