

PRESSURE, DIFFERENTIAL PRESSURE, AND TEMPERATURE SWITCHES









FEATURES

- 316 Stainless Steel Construction
- Hermetically Sealed Micro-switch
- Convenient Field Adjustment
- Belleville Actuated
- UL, cUL approved and ATEX compliant
- Dual Seal Certified
- Adjustable Ranges:

Pressure: 1 to 12,500 psi (68,9 mbar to 861,9 bar)

Differential Pressure: 0.7" wcd to 150 psid (1,7 mbar to 10,3 bar)

Temperature: -130°F to 650°F

(-90°C to 340°C)







OVERVIEW

12 Series hazardous location switches are ideal for operation in tough applications where space is at a premium. A snap-action Belleville spring assembly is used to provide vibration resistance and prolonged switch life. The 316 stainless steel enclosure and hermetically sealed switch provide rugged protection from the environment. Approved for use in hazardous locations worldwide, the 12 Series is installed within applications ranging from offshore oil rigs to rotating equipment, and more.



FEATURES

- UL, cUL and ATEX approved for Div. 1 or Zone 1 hazardous locations, CE compliant
- Dual seal compliant to ANSI/ISA 12.27.01
- Pressure switch wetted parts are NACE MR-0175 compliant
- Snap-acting Belleville spring for long life, vibration resistance and stability
- Optional Hastelloy® and Monel® sensor material for corrosive media
- Optional medium-pressure and high-pressure autoclave pressure connections
- Mounting bracket available for retrofit applications
- 72" leadwires
- 3-year warranty

APPLICATIONS

Triple approval (UL, cUL and ATEX) mean the 12 Series meets the demanding requirements of critical applications within hazardous locations. Additionally, the 12 Series complies with ANSI/ISA 12.27.01, "secondary seal requirements for process sealing between electrical systems and flammable or combustible process fluids." It can be used in a variety of applications where space is at a premium. All metal wetted parts comply with NACE MR-0175 and the 316 stainless steel, type 4X enclosure rating assure long-term performance in the harshest environments.

Offshore Platforms



Instrument Panels



Chemical Plants & Refineries



Rotating Equipment

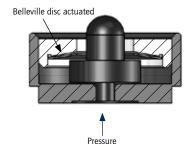


TECHNOLOGY

At the heart of the 12 Series is a Belleville spring assembly. The spring is a small conical washer that transfers motion to a hermetically sealed 1 or 5 amp microswitch. Its 'snap-action' provides fast, positive contact transfer. The Belleville spring 'snaps over' when pressure is applied and 'snaps back' upon pressure release.

Advantages:

- <u>Set point stability:</u> The switch performs under challenging environmental conditions such as vibration and temperature changes. In addition, minimal movement of components reduces sensor fatigue thereby increasing life and accuracy.
- Resistance to vibration: Preloading of the electrical switch helps reduce 'contact chatter.'
- <u>Small size:</u> Belleville springs are simple in appearance, but can deliver a heavy load with a relatively small deflection, contributing to a compact design.
- <u>Deadbands</u>: The Belleville is a 'negative-rate' snap acting device, so on-off deadband values are wider at the low end of the range. To minimize deadbands, select a model with a set point at the higher end of the range whenever possible.





SPECIFICATIONS

STORAGE TEMPERATURE -58° to 203°F (-50 to 95°C)

OPERATING AMBIENT

TEMPERATURE

-58 to 203°F (-50 to 95°C). Set point shifts less than 1% of range for a 50°F (28°C) ambient temperature change. Slight ambient effects for 25-50' extra

capillary length on temperature switch models, consult factory.

MEDIA TEMPERATURE Pressure models: Sensor types 2, 7, 9: -50 to 400°F (-45 to 204°C)

Sensor types 3, 4, 8: -20 to 200°F (-28 to 93°C) Sensor types 5, 6: 0 to 320°F (-18 to 160°C)

Sensor type P: 0 to 200°F (-18 to 93°C); 20 to 250°F (-7 to 121°C) for

optional Viton sensor

Differential pressure models: Sensor type K: 0 to 180°F (-18 to 82°C);

20 to 250°F (-7 to 121°C) for optional Viton sensor

Temperature models: See model chart.

SET POINT REPEATABILITY Temperature models: ±1% of adjustable range

Pressure models: Sensor types 2, P: ±1.5% of adjustable range

Sensor types 3-9: ±1% of adjustable range

Differential pressure models: K1 to K3: ±1%, K4 to K6: ±1.5% of adjustable

range

SHOCK Differential pressure and temperature models: set point repeats after

15 G's, 10 millisecond duration

Pressure models: Set point repeats after 75 G's, 10 milliseconds

VIBRATION Differential pressure and temperature models: Set point repeats after

2.5 G's, 10-2000 Hz.

Pressure models: Set point repeats after 15 G's, 10-2000 Hz

ENCLOSURE 316 stainless steel

ENCLOSURE CLASSIFICATION Certified to Enclosure Type 4X

Class I, Division 1 product meets enclosure Type 7; Class II, Division I

product meets enclosure type 9. Certified to IP66 requirements

SWITCH OUTPUT Code S: One SPDT, hermetically sealed.

Code D: Two SPDT for DPDT action, hermetically sealed

ELECTRICAL RATINGS Code H: 5 A at 125/250 VAC, 5 A resistive and 3 A inductive at 28 VDC.

Silver contacts

Code L: 1 A at 125 VAC, 1 A resistive and 0.5 A inductive at 28 VDC

Bifurcated gold contacts

ELECTRICAL CONNECTION

Code N: 1/2" NPT (male) with 72" leadwires Code M: M20 metric threads, 72" leads

Option M515, 4 terminal DIN connector

(DIN 43650 Form A) available SPDT only (does not meet Div. 1 or 2, or ATEX requirements.)

WEIGHT Temperature models: approximately 1 lb 14 oz. (0,85 kg)

> Pressure models: approximately 12 ounces (0,34 kg) Differential models: approximately 3 lb (1,4 kg)

TEMPERATURE ASSEMBLY

Non-toxic oil fill; 6 feet 304 stainless steel. Optional lengths available

TEMPERATURE Typically 2% of range under laboratory conditions

(70°F ambient circulating bath at a rate of 1/2°F per minute change) **DEADBAND**

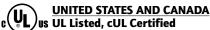
PRESSURE 1/2" NPT (female) or 1/4" NPT (female). CONNECTION Differential pressure: 1/8" NPT (female)

Optional pressure connections available, see page 11.

Pressure: May be pipe mounted or bracket mounted using kit 62169-13 MOUNTING

> Differential Pressure: Should be mounted using 2 mounting holes on sensor bracket Temperature: Mounting kit 62169-13 should be specified for new installations

APPROVALS



Class I, Division 1 and 2, Groups A, B, C & D Class II, Division 1 and 2, Groups E, F & G

Class III

Class I, Zone 1, Group IIC Enclosure Type 4X

Pressure: UL 508 & 698: CSA C22.2 No. 14. 25 & 30 -

File # E40857

Dual seal certified to ISA 12.27.01 (meets CEC secondary seal requirements) standard on straight pressure models

Temperature: UL 873, 1203; CSA C22.2 No. 24, 25 & 30 -

File # E43374



EUROPEAN UNION ATEX Directive 94/9/EC



II 2 G Ex d IIC T6 II 2 D Ex tD A21 IP66 T+85C Tamb = -50° C to $+80^{\circ}$ C UL International DEMKO A/S (N.B.# 0539) Certificate # DEMKO 08 ATEX 0717128X EN 60079-0, 60079-1, 61241-0 & 61241-1

II 1 G EEx ia IIC T6 (OPTIONAL - code M405) Tamb = -50° C to $+60^{\circ}$ C UL International DEMKO A/S (N.B.# 0539) Certificate # DEMKO 03 ATEX 0335063 EN 50014, 50020 & 50284

Pressure Equipment Directive (PED) 97/23/EC

Compliant to PED

Products rated lower than 7.5 psi are outside the scope of the PED



Low Voltage Directive (LVD) 73/23/EC & 93/68/EEC

Compliant to LVD

Products rated lower than 50 VAC and 75 VDC are outside the scope of the LVD

The Low Voltage Directive does not apply to products for use in

hazardous locations



RUSSIA

Gosgortechnadzor Permit (OPTIONAL - code M406)

0ExiaIICT6

Tamb = -50°C to +60°C

1ExdIICT6X

Tamb = -56°C to +85°C

NANIO CCVE Certification Center

Certificate # ROSS US.GB05.Bo2933

GOST R 51330.0, 51330.1, 51330.10 & 51330.14



MODEL CHART

Model	Adjustable Range	Deadband	Over Range	Proof Pressure * *
	Lower end of range on fall;		Pressure*	
	High end of range on rise			

Sensor Type 2, 316 stainless steel 1/2" NPT (female) pressure connection and welded diaphragm, 23/32" orifice for clean out purposes. High proof pressure. Not recommended for high cycling applications. (NACE MR-0175 compliant)

	psi	bar	psi	bar	psi	bar	psi	bar
Α	10 to 25	0,7 to 1,7	2 to 7	0,1 to 0,5	1000	68,9	2500	172,4
В	15 to 45	1,0 to 3,1	3 to 10	0,2 to 0,7	1000	68,9	2500	172,4
С	25 to 85	1,7 to 5,9	5 to 20	0,3 to 1,4	1000	68,9	2500	172,4
D	50 to 130	3,4 to 9,0	7 to 25	0,5 to 1,7	1500	103,4	2500	172,4
E	100 to 210	6,9 to 14,5	8 to 30	0,6 to 2,1	1500	103,4	2500	172,4
F	160 to 400	11,0 to 27,6	10 to 50	0,7 to 3,4	1500	103,4	2500	172,4
G	275 to 850	19,0 to 58,6	40 to 125	2,8 to 8,6	1500	103,4	2500	172,4

Sensor Type 3, 316L stainless steel 1/2" NPT (female) pressure connection, Teflon® coated Polyimide (Kapton®) diaphragm, Buna N O-ring, 1/2" orifice for clean out purposes. (NACE MR-0175 compliant)

Sensor Type 4, 316L stainless steel 1/4" NPT (female) pressure connection, Teflon® coated Polyimide (Kapton®) diaphragm, Buna N O-ring, 1/8" orifice. (NACE MR-0175 compliant)

	psi	bar	psi	bar	psi	bar	psi	bar
Α	8 to 30	0,6 to 2,1	2 to 6	0,1 to 0,4	600	41,4	1000	68,9
В	15 to 55	1,0 to 3,8	3 to 8	0,2 to 0,6	600	41,4	1000	68,9
С	30 to 170	2,1 to 11,7	5 to 15	0,3 to 1,0	600	41,4	1000	68,9
D	100 to 370	6,9 to 25,5	15 to 50	1,0 to 3,4	600	41,4	1000	68,9
E	200 to 700	13,8 to 48,3	40 to 90	2,8 to 6,2	1500	103,4	3000	206,8
F	400 to 1500	27,6 to 103,4	100 to 250	6,9 to 17,2	3000	206,8	4500	310,3
G	1000 to 3200	68,9 to 220,6	100 to 500	6,9 to 34,5	6000	413,7	10000	689,5
Н	2000 to 6000	137,9 to 413,7	400 to 800	27,6 to 55,2	8000	551,6	10000	689,5

Teflon® is a registered trademark of the DuPont Company.

Kalrez® and Viton® are registered trademarks of Dupont Performance Elastomers. Hastelloy® is a registered trademark of Haynes International, Inc.

Monel® is a registered trademark of The Special Metals Corporation.

Aflas® is a registered trademark of Asahi Glass.

^{*}Over Range Pressure: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability.

**Proof Pressure: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g., start-up, testing).

Kapton® is a registered trademark of E.I. DuPont de Nemours and Company.

Model	Adjustable Range	Deadband	Over Range	Proof Pressure **
	Lower end of range on fall;		Pressure*	
	High end of range on rise			

Sensor Type 5, 316L stainless steel 1/2" NPT (female) pressure connection and diaphragm (optional Hastelloy® C or Monel®), Viton® O-ring (optional Kalrez®, Ethylene Propylene, or Aflas®), 1/2" orifice for clean out purposes. (NACE MR-0175 compliant)

Sensor Type 6, 316L stainless steel 1/4" NPT (female) pressure connection and diaphragm (optional Hastelloy® C or Monel®), Viton® O-ring (optional Kalrez®, Ethylene Propylene, or Aflas®), 1/8" orifice. (NACE MR-0175 compliant)

	psi	bar	psi	bar	psi	bar	psi	bar
Α	9 to 35	0,6 to 2,4	2 to 7	0,1 to 0,5	600	41,4	1000	68,9
В	25 to 65	1,7 to 4,5	3 to 10	0,2 to 0,7	600	41,4	1000	68,9
С	50 to 150	3,4 to 10,3	5 to 15	0,3 to 1,0	600	41,4	1000	68,9
D	100 to 350	6,9 to 24,1	15 to 50	1,0 to 3,4	600	41,4	1000	68,9
E	250 to 700	17,2 to 48,3	40 to 95	2,8 to 6,6	1500	103,4	3000	206,8
F	400 to 1500	27,6 to 103,4	100 to 300	6,9 to 20,7	3000	206,8	4500	310,3
G	1000 to 3200	68,9 to 220,6	100 to 500	6,9 to 34,5	6000	413,7	10000	689,5
Н	2000 to 6000	137,9 to 413,7	400 to 1000	27,6 to 68,9	8000	551,6	10000	689,5

Sensor Type 7, 1/2" 316L stainless steel NPT (female) pressure connection and welded diaphragm. Large 23/32" orifice for clean out purposes. (NACE MR-0175 compliant)

	psi	bar	psi	bar	psi	bar	psi	bar
Α	3 to 15	0,2 to 1,0	1 to 4	0,1 to 0,3	300	20,7	500	34,5
В	10 to 35	0,7 to 2,4	1 to 6	0,1 to 0,4	300	20,7	500	34,5
С	25 to 85	1,7 to 5,9	3 to 11	0,2 to 0,8	300	20,7	500	34,5
D	65 to 125	4,5 to 8,6	6 to 18	0,4 to 1,2	300	20,7	500	34,5

Sensor Type 8, 316L stainless steel 1/4" NPT (female) pressure connection, Teflon® coated Polyimide (Kapton®) diaphragm (optional Hastelloy® C or Monel®), Buna N O-ring (optional Kalrez®, Silicone, Ethylene Propylene, or Aflas®), 1/8" orifice. Non-Belleville actuation. (NACE MR-0175 compliant)

	psi	bar	psi	bar (unless noted)	psi	bar	psi	bar
A [†]	3 to 25	0,2 to 1,7	0.5 to 4	34,5 mbar to 0,3 bar	600	41,4	1000	68,9
В	15 to 75	1,0 to 5,2	1 to 7	0,1 to 0,5	600	41,4	1000	68,9
С	25 to 150	1,7 to 10,3	1 to 12	0,1 to 0,8	600	41,4	1000	68,9
D	50 to 450	3,4 to 31,0	3 to 28	0,2 to 1,9	2000	137,9	3000	206,8
E	100 to 900	6,9 to 62,1	10 to 60	0,7 to 4,1	2000	137,9	3000	206,8
F	500 to 2500	34,5 to 172,4	20 to 140	1,4 to 9,7	6000	413,7	7500	517,1
G	700 to 4000	48,3 to 275,8	40 to 250	2,8 to 17,2	6000	413,7	7500	517,1

Application Note: The use of metallic diaphragms where higher pressure shock or heavy cycling is expected should be avoided. Sensor Type 7 or 9 should not be used where system or startup vacuum pressure might exceed 26" Hg Vac.

1 2 - B - O 6

^{*}Over Range Pressure: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability.

^{**}Proof Pressure: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g., start-up, testing). †Adjustable range is 4 to 25 psi (0,3 to 1,7 bar) for DPDT switch output



MODEL CHART

8

9

8

1200 to 5500

4000 to 12,500

Model	Lower end of rang	Adjustable Range Lower end of range on fall; High end of range on rise		Deadband		Over Range Pressure*		essure**
	ype 9 , 316L stainles: purposes. Non-Belle	•	onnection and welded on pliant)	diaphragm.	Large 23/3	2" orifice for		
	psi	bar	psi	mbar (unless noted)	psi	bar	psi	bar
Α	1 to 15	0,1 to 1,0	0.5 to 2	34,5 to 137,9	300	20,7	500	34,5
В	3 to 50	0,2 to 3,4	0.5 to 4	34,5 to 275,8	300	20,7	500	34,5
С	5 to 100	0,3 to 6,9	1.0 to 8	0,1 to 06 bar	300	20,7	500	34,5
	ype P, 316 stainless ville actuation. (NAC			1 316 stainless steel 1/4	4" NPT (fen	nale) pressure	e connection	
	psi	bar	psi	bar	psi	bar	psi	bar
0	50 to 500	3,4 to 34,5	15 to 65	1,0 to 4,5	6000	413,7	10000	689,5
1	300 to 1200	20,7 to 82,7	30 to 200	2,1 to 13,8	6000	413,7	10000	689,5
2	600 to 2600	41,4 to 179,3	50 to 350	3,4 to 24,1	6000	413,7	10000	689,5
3	1200 to 5500	82,7 to 379,2	100 to 800	6,9 to 55,2	7500	517,1	10000	689,5
4	4000 to 12,500	275,8 to 861,9	300 to 1250	20,7 to 86,2	14000	965,3	16000	1103,2
	ype P, 316 stainless actuation. (NACE MR		na N O-Ring with	1 316 stainless steel 1/4	4" NPT (fen	nale) pressure	e connection	
	psi	bar	psi	bar	psi	bar	psi	bar
6	300 to 1200	20,7 to 82,7	30 to 200	2,1 to 13,8	6000	413,7	10000	689,5
7	600 to 2600	41,4 to 179,3	50 to 350	3,4 to 24,1	6000	413,7	10000	689,5

100 to 800

82,7 to 379,2

275,8 to 861,9

300 to 1250 20,7 to 86,2

6,9 to 55,2

7500

14000

517,1

965,3

689,5

1103,2

10000

16000

1 2 - B - O 6 $w\ w\ w\ .\ u\ e\ o\ n\ l\ i\ n\ e\ .\ c\ o\ m$

^{*}Over Range Pressure: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability.

**Proof Pressure: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g., start-up, testing).

Application Note: The use of metallic diaphragms where higher pressure shock or heavy cycling is expected should be avoided. Sensor Type 7 to 9 should not be used where system or startup vacuum pressure might exceed 26" Hg Vac.

DIFFERENTIAL PRESSURE MODEL CHART

Model	Adjustable Range	Deadband	Working	Proof Pressure**
	Lower end of range on fall;		Pressure	
	High end of range on rise		Range***	

Sensor Type K, Buna N diaphragm and sealing diaphragms with epoxy coated aluminum 1/8" NPT (female) pressure connections. Non-Belleville actuation. 303/304 stainless steel mounting bracket attached.

SPDT Switch (single pole double throw)‡

	"wcd	mbar	"WC	mbar	psi (unless noted)	bar	psi	bar
1	0.7 to 10	1,7 to 24,9	0.2 to 1	0,5 to 2,5	30 "Hg Vac to 200	-1,0 to 13,8	400	27,6
2	3 to 20	7,5 to 49,8	0.3 to 1.5	0,7 to 3,7	30 "Hg Vac to 200	-1,0 to 13,8	400	27,6
3	10 to 150	24,9 to 373,4	0.3 to 5	0,7 to 12,4	30 "Hg Vac to 200	-1,0 to 13,8	400	27,6
	psid	bar	psi	bar (unless noted)	psi (unless noted)	bar	psi	bar
4	2 to 20	0,1 to 1,4	0.3 to 1.5	20,7 to 103,4 mbar	30 "Hg Vac to 1200	-1,0 to 82,7	2500	172,4
5	5 to 80	0,3 to 5,5	1 to 8	0,1 to 0,6	30 "Hg Vac to 1200	-1,0 to 82,7	2500	172,4
6	10 to 150	0,7 to 10,3	1 to 10	0,1 to 0,7	30 "Hg Vac to 1200	-1,0 to 82,7	2500	172,4

Sensor Type K, Buna N diaphragm and sealing diaphragms with epoxy coated aluminum and 1/8" NPT (female) pressure connections. Non-Belleville actuation. 303/304 stainless steel mounting bracket attached.

DPDT Switch (double pole double throw)‡

	"wcd	mbar	"WC	mbar	psi (unless noted)	bar	psi	bar
1	0.7 to 10	1,7 to 24,9	0.2 to 1.5	0,5 to 3,7	30 "Hg Vac to 200	-1,0 to 13,8	400	27,6
2	3 to 20	7,5 to 49,8	0.3 to 2	0,7 to 5,0	30 "Hg Vac to 200	-1,0 to 13,8	400	27,6
3	10 to 150	24,9 to 373,4	0.3 to 8	0,7 to 19,9	30 "Hg Vac to 200	-1,0 to 13,8	400	27,6
	psid	bar	psi	bar	psi	bar	psi	bar
4	2 to 20	0,1 to 1,4	0.3 to 3	20,7 to 206,8 mbar	30 "Hg Vac to 1200	-1,0 to 82,7	2500	172,4
5	5 to 80	0,3 to 5,5	1 to 10	0,1 to 0,7	30 "Hg Vac to 1200	-1,0 to 82,7	2500	172,4
6	10 to 150	0,7 to 10,3	1 to 15	0,1 to 1,0	30 "Hg Vac to 1200	-1,0 to 82,7	2500	172,4

TEMPERATURE MODEL CHART (Standard capillary: 6ft, 304 st/st)

Installation may require optional mounting bracket kit (P/N 62169-13, see page 14)

Model	Adjustable	justable Range		mperature	Bulb Size
	°F	°C	°F	°C	
R1	-130 to 120	-90 to 48.9	170	76.7	3/8 O.D. x 4-7/8"
R2	0 to 150	-17.8 to 65.6	200	93.3	3/8 O.D. x 7-1/4"
R3	50 to 300	10 to 148.9	350	176.7	3/8 O.D. x 4-7/8"
R4	150 to 650	65.6 to 343.3	700	371.1	3/8 O.D. x 4"

^{**}Proof Pressure: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g., start-up, testing)

^{***}Working Pressure Range: The pressure range within which two opposing sensors can be safely operated and still maintain set point adjustability.

^{\$}See page 10 on building a part number for switch codes.



HOW TO ORDER

Select letter or number "codes" to construct part number

Series Housing Electrical Switch Electrical Sensor Material Rating Output Conduit Type 12 S H S ORDERING CODE DESCRIPTION SERIES 12 DESIGNATION 12 Designation for Spectra 12 product line HOUSING MATERIAL S 316 Stainless Steel ELECTRICAL RATING* L 1 amp H 5 amp SWITCH OUTPUT S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY 2 Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection Teflon® coated Polyimide (Kapton®) diaphragm, Buna N O-ring, 1/2" NPT (female) pressure		Model next page) 2	·	M20	
ORDERING CODE DESCRIPTION SERIES 12 DESIGNATION 12 Designation for Spectra 12 product line HOUSING MATERIAL S 316 Stainless Steel ELECTRICAL RATING* L 1 amp H 5 amp SWITCH OUTPUT S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY 2 Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection	·			M20	
DESCRIPTION SERIES 12 DESIGNATION 12 Designation for Spectra 12 product line HOUSING MATERIAL S 316 Stainless Steel ELECTRICAL RATING* L 1 amp H 5 amp SWITCH OUTPUT S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY 2 Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection	·			M20	
ORDERING CODE DESCRIPTION SERIES 12 DESIGNATION 12 Designation for Spectra 12 product line HOUSING MATERIAL S 316 Stainless Steel ELECTRICAL RATING* L 1 amp H 5 amp SWITCH OUTPUT S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY 2 Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection	N	2	A	M20	
DESCRIPTION Designation for Spectra 12 product line HOUSING MATERIAL S 316 Stainless Steel ELECTRICAL RATING* S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
Designation for Spectra 12 product line HOUSING MATERIAL 316 Stainless Steel ELECTRICAL RATING* 1 amp 5 amp SWITCH OUTPUT 5 SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
Designation for Spectra 12 product line HOUSING MATERIAL 316 Stainless Steel ELECTRICAL RATING* 1 amp 1 5 amp SWITCH OUTPUT S SPDT DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread ELECTRICAL CONDUIT OR BULB & CAPILLARY Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
ELECTRICAL RATING* 1 amp 1 5 amp SWITCH OUTPUT S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
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SWITCH OUTPUT S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
SWITCH OUTPUT S SPDT D DPDT ELECTRICAL CONDUIT N 1/2" NPT male M M20 metric thread SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
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SENSOR TYPE, PRESSURE CONNECTION OR BULB & CAPILLARY Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
Welded 316 stainless steel diaphragm, 1/2" NPT (female) pressure connection					
Teflon® coated Polyimide (Kanton®) diaphragm, Runa N.O. ring, 1/2" NPT (female) press					
renon coated rolymide (rapton) diaphiagm, band it o mig, 172 it i (remaie) press	Teflon® coated Polyimide (Kapton®) diaphragm, Buna N O-ring, 1/2" NPT (female) pressure connection				
Teflon® coated Polyimide (Kapton®) diaphragm, Buna N O-ring, 1/4" NPT (female) pressure connection					
316L stainless steel diaphragm, Viton® O-ring, 1/2" NPT (female) pressure connection					
316L stainless steel diaphragm, Viton® O-ring, 1/4" NPT (female) pressure connection					
Welded 316L stainless steel diaphragm, 1/2" NPT (female) pressure connection					
Kapton® diaphragm, Buna N O-ring, 1/4" NPT (female) pressure connection (non-Bellevi		,			
316L stainless steel welded diaphragm, 1/2" NPT (female) pressure connection (non-Bel actuation)	lleville)			
P 316 stainless steel piston, Buna N O-ring, 1/4" NPT (female) 316 stainless steel pressure	e conno	ections			
(Belleville and non-Belleville actuated models) K Kapton® diaphragm, Buna N sealing diaphragm, 1/8" NPT (female) pressure connection (non-Belleville actuation)	ns				
R Remote bulb & capillary, temperature					
MODELS PANCE					

MODELS, RANGE

A, B, C, D, E, See model chart for range specifications

F, G, H, 0, 1, 2,

3, 4, 5, 6, 7, 8, 9

^{*} All switches have limited DC capabilities. Consult factory for details.

12 S H S N 2 A M201

OPTION	NS ————————————————————————————————————
M201	Factory set switch, specify increasing or decreasing pressure
M277	Range in kPa or mPa on nameplate, factory selected. NOT AVAILABLE ON TEMPERATURE VERSIONS
M278	Range in kg/cm ² on nameplate. NOT AVAILABLE ON TEMPERATURE VERSIONS
M405	European ATEX intrinsic safety compliance
M406	Flameproof and intrinsic safety compliance per Russian Gosgortechnadzor standards
M421	Gosgortechnadzor flameproof junction box, pre-wired (not UL approved or ATEX certified) (NOT AVAILABLE ON M2C METRIC THREAD ELECTRICAL CONDUIT VERSION)
M423	ATEX flameproof compliant junction box, pre-wire (not UL approved) (NOT AVAILABLE ON M20 METRIC THREAD ELECTRICAL CONDUIT VERSION)
M430	Cover lock
M444	Paper ID tag
M446	Stainless steel ID tag and wire attachment
M460	External ground screw; required for non-metallic conduit systems (ATEX installations only)
M480	316 Stainless steel construction, pressure connections only, sensor material cannot be changed. AVAILABLE SENSOR TYPE K ONLY.
M511	1/4" NPT (male) pressure connection for sensor types 3, 4, 5, 6 and 8 only
M513	UL/CSA approved, explosion proof junction box, pre-wired (meets enclosure 4). NOT AVAILABLE ON M20 METRIC THREAD ELECTRICAL CONDUIT VERSION. NOT ATEX COMPLIANT.
M515	DIN Connector-4 terminal; conforms to DIN 43650 Form A, (not approved for Class I Div. 1 & 2 or ATEX flame proof requirements). NOT AVAILABLE ON DPDT OR METRIC THREAD ELECTRICAL CONDUIT VERSIONS
M521	LF4 Medium pressure autoclave 1/4" (female); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M522	LM4 Medium pressure autoclave 1/4" (male); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M523	LF6 Medium pressure autoclave 3/8" (female); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M524	LM6 Medium pressure autoclave 3/8" (male); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M525	HF4 High pressure autoclave 1/4" (female); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M526	HM4 High pressure autoclave 1/4" (male); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M527	HF6 High pressure autoclave 3/8" (female); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M528	HM6 High pressure autoclave 3/8" (male); AVAILABLE SENSOR TYPES P4 & P9 ONLY
M540	Viton® construction (deadband and low end of range will increase slightly): SENSOR TYPE K wetted parts include Kapton diaphragm, Viton® O-ring and sealing diaphragm, aluminum pressure connection; SENSOR TYPE 8 wetted parts include stainless steel diaphragm and pressure connection with Viton O-ring; SENSOR TYPE P wetted parts include stainless steel piston and pressure connection with Viton O-ring.
M541	Ethylene propylene (EPDM) O-ring for sensor types 5, 6, & P only
M550	Oxygen service cleaning; internal construction and materials may change (includes Viton® diaphragm and/or O-ring when applicable). NOT AVAILABLE ON SENSOR TYPES 3, 4, AND 8
M924	7/16-20 SAE (female) stainless steel pressure connection. AVAILABLE SENSOR TYPE 6 ONLY
NC1	NACE certificate; NOT AVAILABLE FOR SENSOR TYPE K AND TEMPERATURE MODELS

ACCESSORIES

- 62169-13 Mounting bracket kit (available with pressure and temperature models only)
- 62169-31 ATEX flameproof compliant junction box and terminal kit, not pre-wired (see option code M423)
- 6361-694 Junction box and terminal kit, not pre-wired (see option code M513 for description)



OPTIONS FOR TEMPERATURE MODELS

OPTIONAL SENSOR MATERIALS FOR CORROSIVE MEDIA AVAILABLE SENSOR TYPE 8

XD002	Hastelloy® C diaphragm
XD003	Monel® diaphragm
XP112	1/2" NPT Hastelloy® C pressure connection
XP113	1/2" NPT Monel® pressure connection
XP114	1/4" NPT Hastelloy® pressure connection
XP115	1/4" NPT Monel® pressure connection
XR211	Kalrez ® O-ring
XR213	Ethylene propylene O-ring
XR214	Aflas ® O-ring
XR216	Viton O-ring

UNION CONNECTORS*

Replacement Number	Description
304 Stainless Steel	
SD6213-28	1/2" NPT w/ 3/4" bushing
SD6213-46	3/4" NPT
SD6213-50	1/2" NPT
	304 Stainless Steel SD6213-28 SD6213-46

THERMOWELLS

For all bulb & capillary switches

	316 Stainless Steel	
W076	SD6225-76	3/4" NPT, 4.5" BT
W193	SD6225-193	1/2" NPT, 4.5" BT
W119	SD6225-119	3/4" NPT, 7.5" BT
W177	SD6225-177	1/2" NPT, 7.5" BT

OPTIONAL LENGTHS

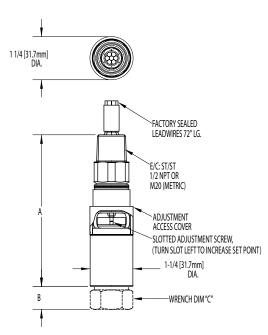
Optional capillary length to \$\pm\$50' available in 304 st/st. Armor or Teflon® capillary protection available to lengths less than or equal to capillary length. Consult UE for additional information.

DIMENSIONAL DRAWINGS

Dimensional drawings for all models may be found at www.UEonline.com

PRESSURE & TEMPERATURE SWITCH / CONNECTION CHART Dimension "A" Dimension "B" Dimension "C"

Туре	Description	Inches	mm	Inches	mm	Inches	mm
2	1/2" NPT (female)	4.4	111.1	0.7	16.5	1-1/16	27.0
3, 5	1/2" NPT (female)	4.4	111.1	0.6	15.2	1-1/16	27.0
4, 6, 8	1/4" NPT (female)	4.4	111.1	0.6	15.2	1-1/16	27.0
7, 9	1/2" NPT (female)	4.0	100.3	1.6	40.6	1-1/8	28.6
P1-P9	1/4"NPT (female)	4.4	111.1	1.0	25.4	1-1/16	27.0
K1-K3	1/8"NPT (female)	4.4	111.1	1.7	42.9	N/A	N/A
K4-K6	1/8"NPT (female)	4.4	111.1	1.8	44.5	N/A	N/A
R1-R4	Temperature	4.4	111.1	0.6	15.2	N/A	N/A
M521	LF4 Autoclave 1/4" (female)	4.4	111.1	1.2	29.7	1-1/16	27.0
M522	LM4 Autoclave 1/4" (male)	4.4	111.1	1.4	34.8	1-1/16	27.0
M523	LF6 Autoclave 3/8" (female)	4.4	111.1	1.4	36.1	1-1/16	27.0
M524	LM6 Autoclave 3/8" (male)	4.4	111.1	1.5	38.4	1-1/16	27.0
M525	HF4 Autoclave 1/4" (female)	4.4	111.1	1.2	29.7	1-1/16	27.0
M526	HM4 autoclave 1/4" (male)	4.4	111.1	1.3	32.8	1-1/16	27.0
M527	HF6 Autoclave 3/8" (female)	4.4	111.1	1.4	36.1	1-1/16	27.0
M528	HM6 Autoclave 3/8" (male)	4.4	111.1	1.5	37.6	1-1/16	27.0



[‡]Consult UE regarding repeatability and ambient effects on capillary lengths over 30'.

^{*}Dimensional drawings for union connectors and thermowells may be found at www.ueonline.com

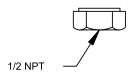
DIMENSIONAL DRAWINGS

Dimensional drawings for all models may be found at www.UEonline.com

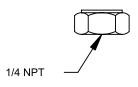
SENSOR DETAILS

Pressure

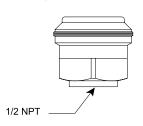
TYPES 2, 3, 5 SENSOR



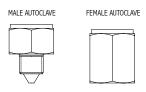
TYPES 4, 6, 8 PO-P9



TYPES 7, 9 SENSOR



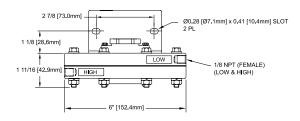
TYPES P4 & P9 SENSOR ONLY



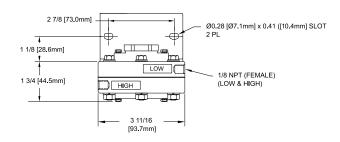
See Options for autoclave types

Differential Pressure

TYPE K1-K3*

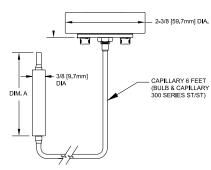


TYPES K4-K6*



Temperature

TYPES R1-R4



BULB DIMENSIONS				
Dimension A				
Types	Inches	mm		
R1	4-7/8"	123.8		
R2	7-1/4"	184.2		
R3	4-7/8"	123.8		
R4	4"	101.6		

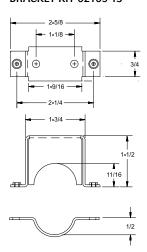
^{*}Shown with mounting bracket attached



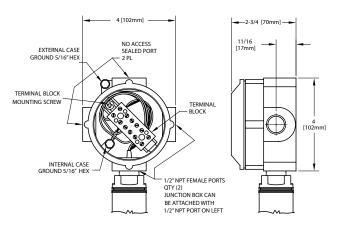
DIMENSIONAL DRAWINGS

Dimensional drawings for all models may be found at www.UEonline.com

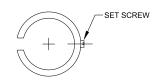
OPTIONAL MOUNTING BRACKET KIT 62169-13



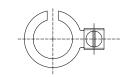
OPTION M423 JUNCTION BOX



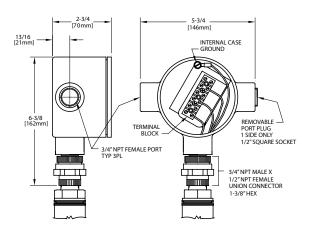
OPTION M430 COVER LOCK



OPTION M460 EXTERNAL GROUNDING SCREW

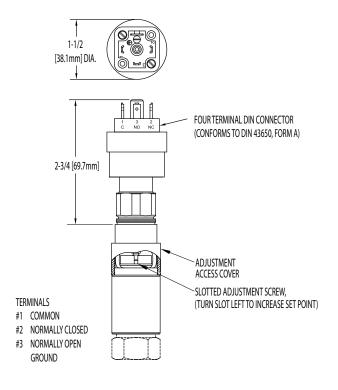


OPTION M513 JUNCTION BOX



Junction box meets enclosure type 4 requirements only. Not ATEX compliant (see option M423 for ATEX junction box)

OPTION M515 DIN CONNECTOR.



Does not meet Div 1 or 2 , or ATEX requirements.

ALTERNATIVE PRODUCTS FROM UE

TX200 Series Pressure Transmitters for Class I, Div. 1, Zone 1 Areas

- Welded, hermetically sealed, 316 stainless steel enclosure type 4X/IP66
- Ranges 0 to 15 psi up to 0 to 25,000 psi
- Choice of field adjustable or fixed range models
- 4-20 mA, 1-5 or 0-10 VDC output









120 Series

- Explosion-proof line of pressure, differential pressure, and temperature models with wide selection of ranges, sensors and pressure connections
- UL, cUL, ATEX certified for hazardous locations
- Single or dual switch outputs
- Welded stainless steel diaphragm pressure sensor
- Internal or external set point adjustment



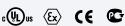






One Series for Division 1 (Zone 1)

- Electronic pressure and temperature switches with no moving parts
- Fully adjustable deadband and smart self diagnostics
- 4-20 mA output and digital process display
- Explosion-proof enclosure for Division 1 (Zone 1) hazardous areas
- 2-wire, 4-wire and loop powered models available
- Digital display and tamper-proof keypad adjustment of setpoint and deadband











117 Series

- Single switch for corrosive and hazardous Division 2 locations
- Compact pressure, differential pressure and temperature models
- Hermetically-sealed SPDT or DPDT output
- Epoxy-coated, weather-tight design houses stainless steel internal construction (UL) (Ex) (E
- · Convenient terminal block wiring



Temperature Sensors

Rugged RTDs and thermocouples for process and energy applications, available with Nema 4X and explosion-proof heads to match heat-trace, turbine, combustion, and stack-emission applications



RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure transmitters. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (i.e., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Supply voltage stated in literature and on nameplate must not be exceeded. Overload on a transmitter can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 36 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

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