FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

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If removable, boits used (describe other fastenings) N/A Not. N/A Not. N/A Not. Not. N/A Not.		Тор	_				T					Concave		
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12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: Impact Test Exempt UG -20(f) (Name of pr.1 item number, Miy's name and identifying tame) 3 Phase Separator Capacity .53m ³ P S V Located in Piping CERTIFICATE OF SHOP COMPLIANCE We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 14259 expires Oct 7 , 19 98. Date 98-1-21 Co. name ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. Signed CERTIFICATE OF SHOP INSPECTION Vessel constructed by ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. at EDMONTON I, the undersigned, holding a valid commission issued by the National Board of Soler and Pressure Vessel Inspectors and/or the State or Province of ALBERTA sand employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected the component described in this Manufacturer's Date Report on 19 98 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warrenty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Date Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of eny kind arising from or connected with this inspection. ALBERTA S			Va		N/ 6							JIET I		
the report: Impact Test Exempt UC -20(f) (Name of pr.1, item number, Migr. name and Identifying reamp) 3 Phase Separator Capacity .53m ³ P S V Located in Piping CERTIFICATE OF SHOP COMPLIANCE We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 14259 expires Oct 7 , 19 98. Date 92-1-21 Co. name ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. Signed CERTIFICATE OF SHOP INSPECTION (Name of pr.1, inspection and workmanship of this vessel constructed No. 14259 expires Oct 7 , 19 98. CERTIFICATE OF SHOP COMPLIANCE (Name of pr.1, inspection No. 14259 expires Oct 7 , 19 98. CERTIFICATE OF SHOP INSPECTION CERTIFICATE OF SHOP INSPECTION (Name of pr.1, inspection No. 14259 expires Oct 7 , 19 98. (ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. at EDMONTON I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected the component described in this Manufecturer's Date Report on ALBERTA SOCIATION have inspected the component described in this Manufecturer's Date Report on ALBERTA SOCIATION this certificate neither the Inspector nor his employer makes any warrenty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Date Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property demage or a loss of eny kind engine from or connected with this inspection. ALBERTA SOCIATION ALBER	• 1.	Supports: Skil	·——		. wys			(Describe	1)		(Where a	nd haw)		
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CERTIFICATE OF SHOP COMPLIANCE We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 14259 expires Oct 7 , 19 98. Date 98-1-21 Co. name ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. Signed CERTIFICATE OF SHOP INSPECTION Vessel constructed by ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. at EDMONTON I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected the component described in this Manufecturer's Date Report on 98 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warrenty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Date Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of eny kind arising from or connected with this inspection. ALBERTA Security Commissions		3 Phase S	eparat	or	Capaci									
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Date 98-1-21 Co. name ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. Signed (Representative) CERTIFICATE OF SHOP INSPECTION Vessel constructed by ALCO GAS & OIL PRODUCTION EQUIPMENT LTD. at EDMONTON I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected the component described in this Manufacturer's Data Report on 98 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warrenty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shell be liable in any manner for any personal injury or property damage or a loss of eny kind arising from or connected with this inspection. Commissions ALBERTA Section 1. By Section 1. By Section 1. By Section 2. Commissions ALBERTA Section 2. By Section 2. By Section 2. By Section 3.		• •												
CERTIFICATE OF SHOP INSPECTION ALCO CAS & OIL PRODUCTION EQUIPMENT LTD. at EDMONTON I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by ALBERTA BOILERS SAFETY ASSOCIATION have inspected the component described in this Manufacturer's Data Report on 1998, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vestel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warrenty, expressed or implied, concerning the pressure vestel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions ALBERTA S														
I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and/or the State or Province of ALBERTA ALBERTA BOILERS SAFETY ASSOCIATION have inspected the component described in this Manufacturer's Data Report on						CER	TIFICATE OF	SHOP INSPECT	TION		***************************************	··		
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Date Commissions ALDER IN Signed Visit Speed (Mark Prov. and Res.)										A1 D	EDTA 4			
	'	Detegra.2		 s	igned 200	Mutho	rized Impector)	Co	mmissions	(Men'l Board (in	al. endormental, State	s, Prov. and No.1		

(A)416808

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

. Manufactured for	AEC W	EST LTI	707 -	8TH AVE	S W CALGARY AB					
					(Name and address of Purchasor)					
Location of installation	ST	OCK		 	Stome and editoral					
. Type:V	ERT			3 PHASE S		97C-5870-07				
.,,,,,	rert, or sphere	,			wroter, heat ests., etc.)		Mig's seigl			
N-61	N-6105.21			A-21	225 R2	N/A		1997		
(Cive)	***			© n	roing Na.)	Stet 1, 64	. No.)	(Year built)		
Date Report Itom Humber					Remarks	 :				
LSHH	1	419	RFWN	600#	5A-105N/106P	S-L 160	C4 546 700	154 45 4	· · · ·	
Water Out		2"	RFWN	600#	SA-105N/106B SA-105N/106B	Sch 160 Sch 160	SA-516-70N N/A	UW-16.1	She11	
Cond Outlet	· - -	2"	RFWN	600#	SA-105N/106B	Sch 160	N/A N/A	UW-16.1	Shell Shell	
Drain	· - 	211	RFWN	600#	SA-105N/106B/234WPB	Sch 160	N/A	UW-16.1	Bts. H	
Press Ind	·	2"	RFWN	600#	SA-105N/106B	Sch 160	N/A	UW-16.1	Shell	
emp ind	1	2"	RFWN	600#	SA-105N/106B	Sch 160	N/A	UW-16.1	Shell	
evel Gauge	2	2"	RFWN	600#	SA-105N/106B	Sch 160	N/A	UW-16.1	Shell	
evel Gaugw	2	2"	RFWN	600#	SA-105N/106B	Sch 160	N/A	UW-16.1	Shell	
Inspection	1	3"	RFWN	600#	SA-105N/106B	Sch 160	SA-516-70N	ี ปฟ−16.1	Shell	
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tificate of Authorization:	Туре	U	t	io. <u>14</u>	259 Expire	• Octo	ober 7		98_	
· 98-1-21	Name .	ALCO	CAS & 01	PRODUCT I	ON EQUIPMENT LTD.	Signed	West of	lag		
/ _				<i>Q</i>				- 1		