

P:\400000_Projects\40_42600-42669\42637_EFX_Casper_Rental - F18G SJG JG2 1\4. Drafting\42637-MODEL~AS-Built.Dwg

NOTE:
ALL TAIL DIMENSIONS ARE
TAKEN FROM REFERENCE
POINT  AT TOP OF SKID

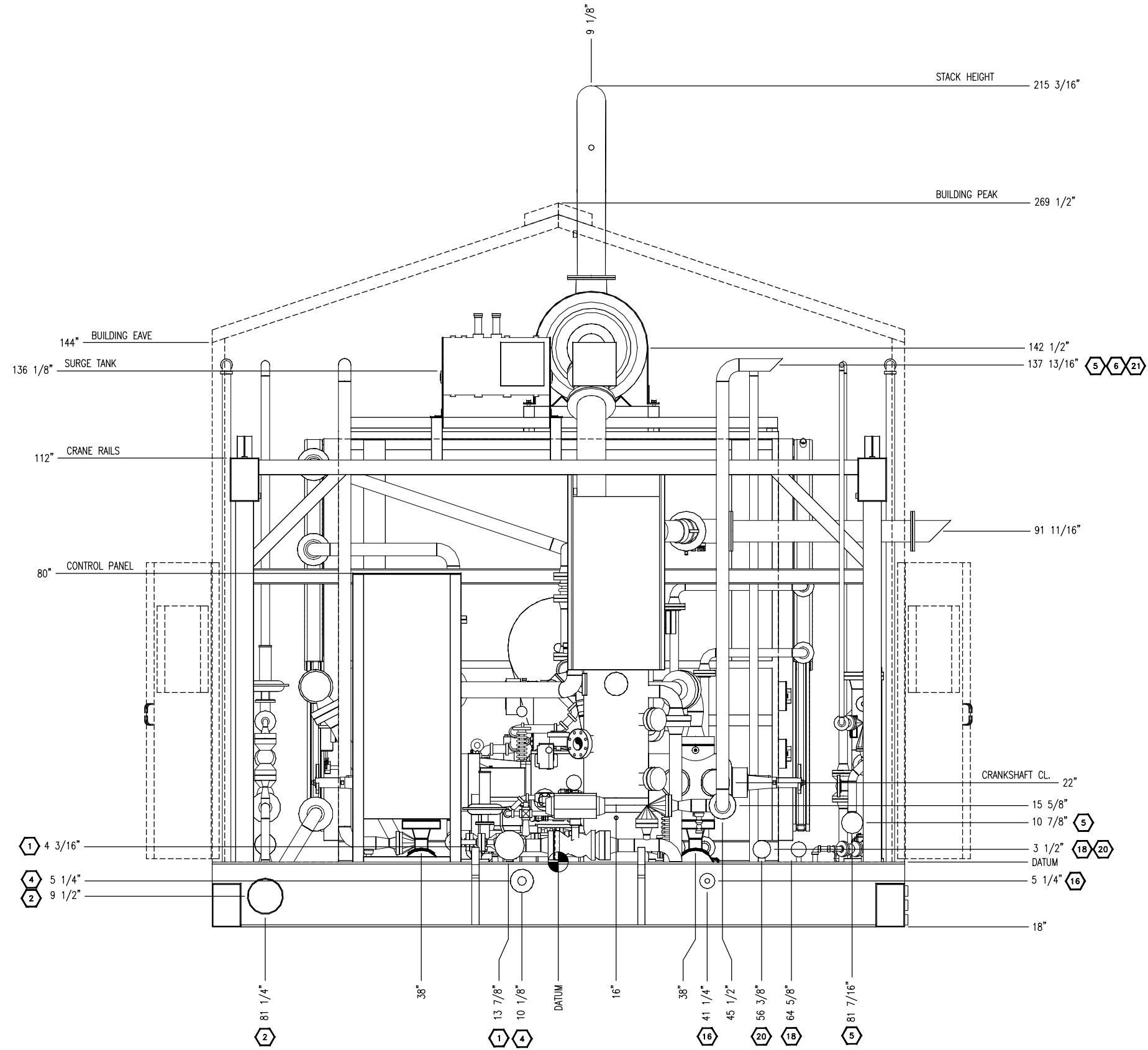
**FINAL
AS BUILT**

| | | | |
|-----|-------------------------|-----------|------|
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| | | | |
| | | | |
| 1 | AS BUILT | SEP.06.13 | W.T. |
| 0 | ISSUED FOR CONSTRUCTION | MAY.24.13 | A.Y. |
| REV | DESCRIPTION | DATE | BY |

| | | | | | | |
|------------------|--------------|-------|------------------|------------|---|-----------------|
| DATE | FEB.18.2013 | | SCALE | NTS | ENERFLEX INC. RENTAL WAUKESHA F18CSI ARIEL JGJ/2-1 STD SWEET | |
| DRAWN BY | W.TURCIO | | CHECKED BY | K.OXFORD | | |
| PROJECT MANAGER | BRIAN LANGER | | PROJECT ENGINEER | ALLEN YUEN | | |
| CUST PO | P.O. | | | | | |
| APEGA PERMIT No: | | P8651 | | STEP CODE | 198/298/490/511/591 | WORK ORDER, W.O |

ENERFLEX
Calgary, Alberta,
Canada

GENERAL ARRANGEMENT
ELEVATION B-B



PLOT DATE Sep 05, 2013, Wurcios P:\40000 Projects\40-42600-42699\42337 EFX Casper Rental - F18GSJ JG2-1\4, Drafting\42637-MODEL-AS-BUILT.dwg

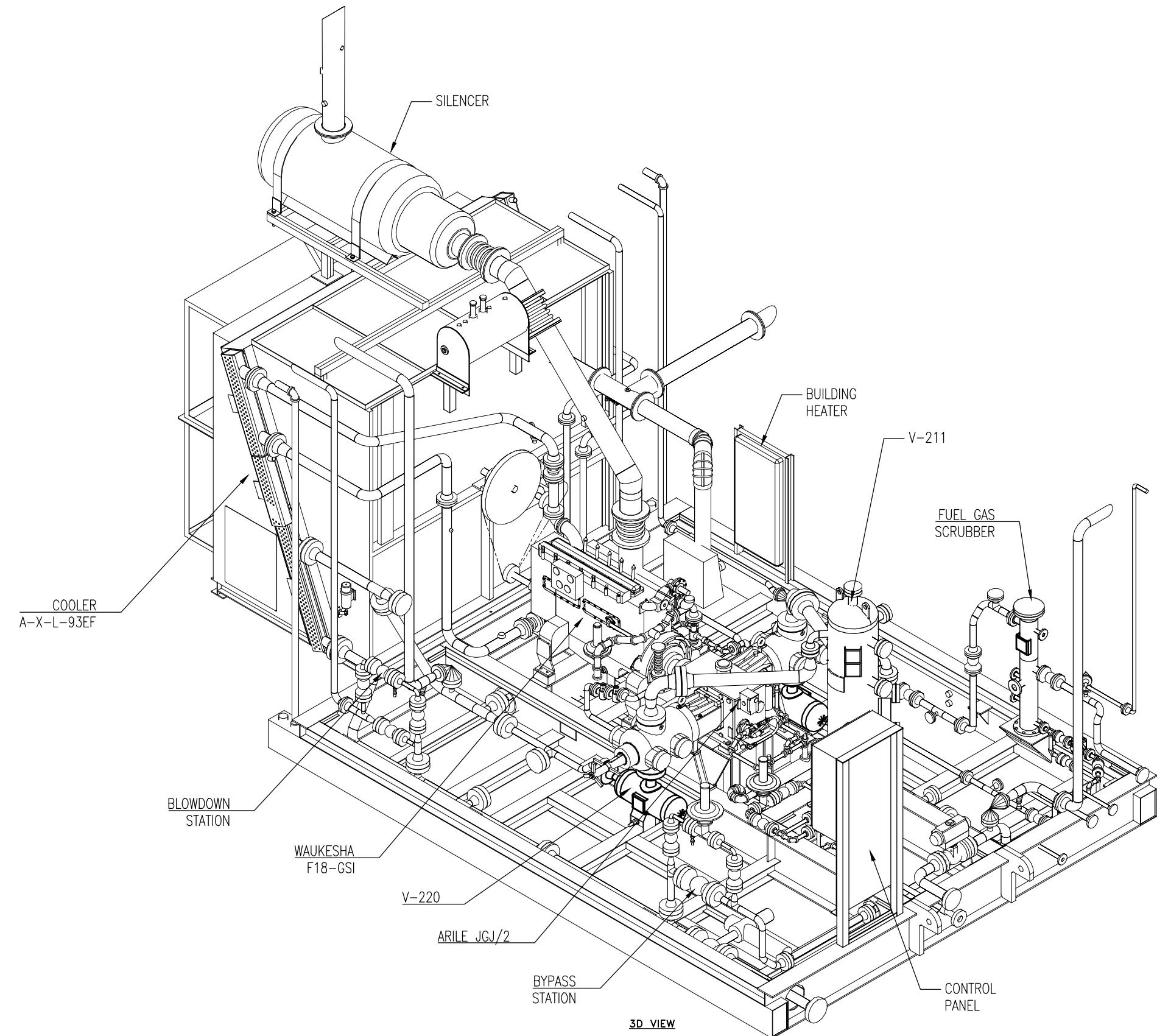
**FINAL
AS BUILT**

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|-----|-------------------------|-----------|------|------|
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| | | | | |
| 1 | AS BUILT | SEP.06.13 | W.T. | A.W. |
| 0 | ISSUED FOR CONSTRUCTION | MAY.24.13 | W.T. | A.W. |
| REV | DESCRIPTION | | DATE | BY |

| | | | | | |
|-------------------|--------------|--|---------------------|------------|-----------------|
| DATE | FEB.18.2013 | | SCALE | NTS | |
| DRAWN BY | W.TURCIO | | CHECKED BY | K.OXFORD | |
| PROJECT MANAGER | BRIAN LANGER | | PROJECT ENGINEER | ALLEN YUEN | |
| CUST PO | | | P.O. | | |
| APEGRA PERMIT No: | | | STEP CODE: | | WORK ORDER W.O. |
| P8651 | | | 198/298/490/511/591 | | |

ENERFLEX
Calgary, Alberta,
Canada

GENERAL ARRANGEMENT
ELEVATION C-C



PLOT DATE Sep 05, 2013, Wtcurtios P:\400000 Projects\40-42600-42699\2637 EFX Casper Rental - F18GSI JGJ2-114. Drafting\42637 - MODEL -AS-BUILT.dwg

**FINAL
AS BUILT**

PROJECT DESCRIPTION

ONE (1) SWEET GAS COMPRESSOR PACKAGE
FOR: ENERFLEX LTD. RENTAL

FABRICATED BY:

ENERFLEX LTD.
CASPER, WY, USA

DESIGN CRITERIA & APPLICABLE CODES

| | |
|--------------------------|---|
| SITE ELEVATION: | 7200 FT ABOVE MEAN SEA LEVEL |
| BAROMETRIC PRESSURE: | 11.234 PSIG |
| AMBIENT TEMPERATURE: | MAXIMUM 100°F MINIMUM -20°F |
| PROCESS INLET: | DESIGN 800 PSIG @ 300°F |
| PROCESS FINAL DISCHARGE: | DESIGN 1932 PSIG @ 350°F |
| INSTRUMENT AIR: | MINIMUM PRESSURE 100 PSIG MAXIMUM PRESSURE 150 PSIG |
| APPLICABLE CODE: | QUALITY FILTERED/DRY, 50°F MAXIMUM DEW POINT CODE PIPING B31.3 – LATEST EDITION NON-CODE PIPING EFX C01, 1mm CA VESSEL ASME SECTION VIII EXCHANGER ASME SECTION VIII STRUCTURAL AWS D1.1 ELECTRICAL NEC VESSEL NB GASKETS CGI TYPE, SPIRAL WOUND, GRAPHITE FILLED, 316SS WITH A CENTERING RING AND CARBON STEEL INNER RING |
| REGISTRATION: | PROCESS PIPE CARBON STEEL SCRUBBER DRAINS CARBON STEEL UTILITY PIPE CARBON STEEL FLANGES RAISED FACE ORIFICE PLATES REMOVABLE SIZED BORE ORIFICE, SUCTION & DISCHARGE FOR EACH CYLINDER |
| ELECTRICAL: | RIGID ALUMINUM CONDUIT SUITABLE FOR USE IN: CLASS 1, DIV. 2, GROUP D |

PAINT SYSTEMS:

| | |
|--|---|
| STRUCTURAL: | SSPC-SP-1, FIN 2-A, CARLSBAD CANYON TAN |
| MAJOR EQUIPMENT (COMPR./MOTOR/COOLER): | OEM STANDARD PRIMER AND FINISH PAINT |
| VESSELS AND PIPING: | SSPC-SP-3, FIN 2-A, CARLSBAD CANYON TAN |

**FINAL
AS BUILT**
NAME: A.ROMERO DATE: AUG 06/13

POWER REQUIREMENTS

CONTROL PANEL: VOL: 24 VDC AMPS: NOM: TBC MAX: TBC

SYSTEM CONSUMABLES

COMPRESSOR CRANKCASE LUBE OIL: SAE 40, LOW ASH
COMPRESSOR CYLINDER LUBE OIL: SAE 40, LOW ASH
ENGINE CRANKCASE LUBE OIL: SAE 40, LOW ASH
GLYCOL: 50% ETHYLENE INHIBITED GLYCOL/WATER
SOLUTION IN ENGINE JACKET WATER SYSTEMS

TANK CAPACITIES

| | |
|---|--------------|
| GLYCOL (EJW) SURGE TANK: | 13.8 GALLONS |
| GLYCOL (AJW) SURGE TANK: | 9.3 GALLONS |
| GLYCOL RUNDOWN TANK: | 104 GALLONS |
| CYLINDER LUBE OIL DAYTANK: | 95 GALLONS |
| COMPRESSOR FRAME/ENGINE OIL DAYTANK: | 95 GALLONS |
| COMPRESSOR FRAME/ENGINE WASTE OIL TANK: | 104 GALLONS |

DESIGN SPECIFICATION:

ENERFLEX LTD. (EFX) SCOPE OF SUPPLY ON THIS PROJECT CONSISTS OF ONE SKIDDED SWEET GAS COMPRESSOR PACKAGE.

PACKAGE CONSISTS OF ONE (1) WAUKESHA F18GSI DRIVING AN ARIEL JGJ/2, SINGLE STAGE, SWEET GAS COMPRESSOR.

PROCESS PIPING:
-SPOT X-RAY(5%)
-1/16" CORROSION ALLOWANCE
-NO PWHT
-SPOILING BETWEEN CONE STRAINER AND COMPRESSOR
SUCTION FLANGE SANDBLASTED INTERNALLY SSPC-SP6
-1.5x MAWP HYDROTEST
-SPOT X-RAY(5%)
-1/8" CORROSION ALLOWANCE
-NO PWHT
-SUCTION VESSELS BETWEEN CONE STRAINER AND
COMPRESSOR SUCTION FLANGE SANDBLASTED
INTERNALLY SSPC-SP6
-1.5x MAWP HYDROTEST

VESSELS:

| PROCESS | |
|----------------------|-----------------------------|
| TUBING SPECIFICATION | ENERFLEX: G-S16-S16-S16-375 |
| TUBING MATERIAL | 316SS |
| FITTING MATERIAL | 316SS C/W BACK FERRULE |
| OD | MINIMUM WALL THICKNESS |
| 1/4" | 0.028" |
| 3/8" | 0.035" |
| 1/2" | 0.049" |
| 3/4" | 0.065" |
| -- | -- |
| -- | -- |
| UTILITY | |
| TUBING SPECIFICATION | ENERFLEX: G-S16-S16-S16-375 |
| TUBING MATERIAL | 316SS |
| FITTING MATERIAL | 316SS C/W BACK FERRULE |
| OD | MINIMUM WALL THICKNESS |
| 1/4" | 0.028" |
| 3/8" | 0.035" |
| 1/2" | 0.049" |
| 3/4" | 0.065" |
| -- | -- |
| -- | -- |
| FRAME INTERNALS | |
| TUBING SPECIFICATION | ARIEL STANDARD TUBING |
| TUBING MATERIAL | 304SS |
| FITTING MATERIAL | 304SS C/W BACK FERRULE |

ENERFLEX LTD. RENTAL
WAUKESHA F18GSI
ARIEL JGJ/2-1 STD SWEET

ENERFLEX
Calgary, Alberta,
Canada

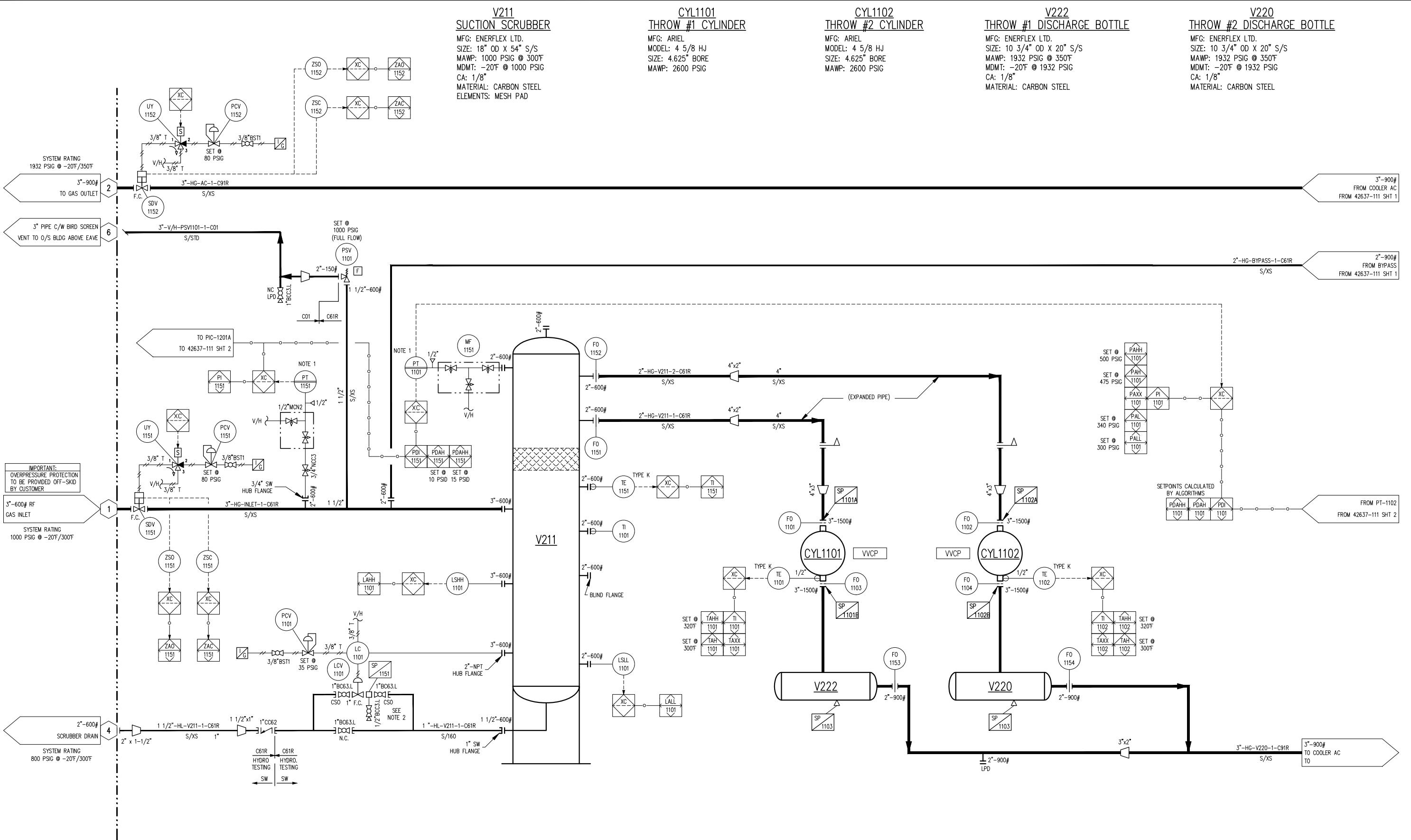
P&I DIAGRAM
PROJECT DESCRIPTION
& OVERVIEW

DWG NO 42637-099 SHT 1 REV 2

GENERAL NOTES:

1. CRANE,HANDRAILS AND LADDERS ARE TO BE PAINTED SAFETY YELLOW.
2. FABREKA IS NEEDED ON PIPE CLAMPS. PIPE CLAMPS ARE NEEDED ON 2" PIPE AND LARGER.
3. PIPE THREADS SHALL BE COATED WITH NON-LOCKING PIPE THREAD SEALANT. TEFLO
TAPE IS NOT ACCEPTABLE. SHOP TO USE TEFLO DOPING INSTEAD.
4. ALL CONNECTIONS SHALL BE LABELLED WITH REMOVABLE TAGS AT SKID EDGE.

| 2 | AS-BUILT | AUG 06/13 | AR | AY | DATE FEB 02/13 | SCALE | NTS | DRAWN BY | CHECKED BY | APPROVED BY |
|-----|---------------------------------|-----------|----|-----|-------------------|------------------|------------|------------|------------|-------------|
| 1 | REVISED PAINT AND GENERAL NOTES | JUN 24/13 | CS | AY | G.PAHL | A.YUEN | B.LANGER | | | |
| 0 | ISSUED FOR CONSTRUCTION | MAY 21/13 | CS | AY | PROJECT MANAGER | PROJECT ENGINEER | | | | |
| B | ISSUED FOR PCR APPROVAL | APR 09/13 | AT | AY | B.LANGER | A.YUEN | | | | |
| A | ISSUED FOR APPROVAL | MAR 18/13 | NH | AY | CUST PO | | | | | |
| | | | | | | | | | | |
| REV | DESCRIPTION | DATE | BY | APR | APEGGA PERMIT NO: | P8651 | OPER. CODE | WORK ORDER | 42637 | DWG NO |



NOTES:

1. PRESSURE TRANSMITTER INSTRUMENT TO BE INSTALLED ON RACK BY PANEL.
2. LOCAL VENT SHOULD POINT AWAY FROM OPERATOR.

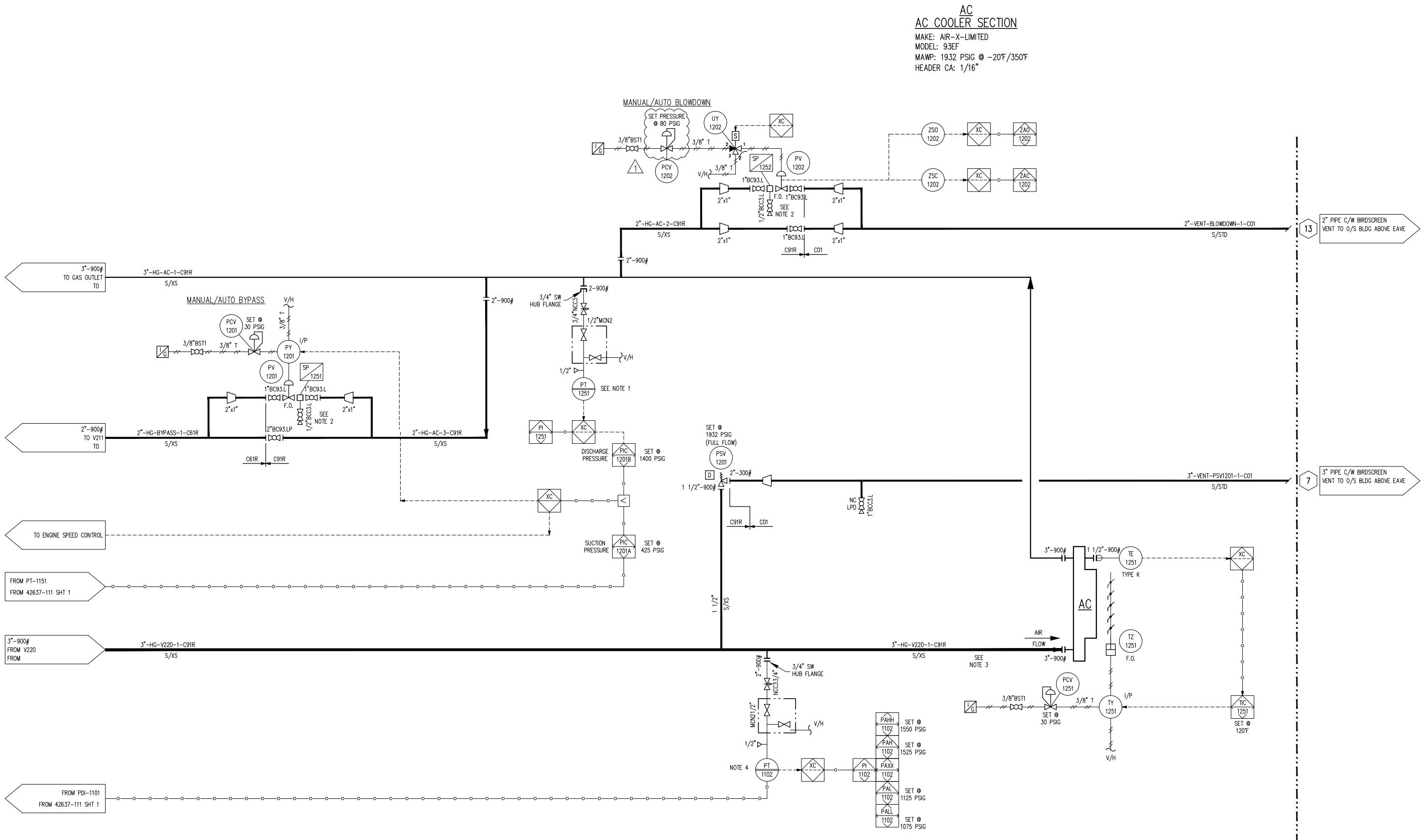
| | | | | | DATE | FEB 02/13 | SCALE | NTS | |
|------|--|--|-----------|----|----------|-------------------|-------------|-----|------------|
| | | | | | DRAWN BY | CHECKED BY | APPROVED BY | | |
| 2 | AS-BUILT | | AUG 06/13 | AR | | | | | |
| 1 | REV. SUCT. SCRUBBER DRAINS & PCV SET PRESSURES | | JUN 24/13 | CS | AY | | | | |
| 0 | ISSUED FOR CONSTRUCTION | | MAY 21/13 | CS | AY | | | | |
| B | ISSUED FOR PCR APPROVAL | | APR 09/13 | AT | AY | | | | |
| A | ISSUED FOR APPROVAL | | MAR 18/13 | NH | AY | | | | |
| REV. | DESCRIPTION | | DATE | BY | APR | | | | |
| | | | | | | APEGGA PERMIT No: | P8651 | | OPER. CODE |

ENERFLEX LTD. RENTAL
WAUKESHA F18GSI
ARIEL JGJ/2-1 STD SWEET

ENERFLEX

Calgary, Alberta,
Canada

P&I DIAGRAM PROCESS



NOTES:

1. NEEDLE VALVE TO BE INSTALLED AT ROOT AND VALVE MANIFOLD TO BE INSTALLED WITH INSTRUMENT ON RACK BY PANEL.
2. LOCAL VENT SHOULD POINT AWAY FROM OPERATOR.
3. PLACE SIGN STATING "CAUTION: HOT PIPING" NEAR PIPING TO THE AC COOLER.
4. PRESSURE TRANSMITTER INSTRUMENT TO BE INSTALLED ON RACK BY PANEL.

FINAL AS BUILT

| | | | | | | | | |
|--|----------------------------|-------------|-----------|----|----------|-------------------|------------------|------------|
| | | | | | DATE | FEB 02/13 | SCALE | NTS |
| | 2 AS-BUILT | | AUG 06/13 | AR | DRAWN BY | G.PAHL | CHECKED BY | A.YUEN |
| | 1 REVISED PCV SET PRESSURE | | JUN 24/13 | CS | AY | | APPROVED BY | B.LANGER |
| | 0 ISSUED FOR CONSTRUCTION | | MAY 21/13 | CS | AY | PROJECT MANAGER | PROJECT ENGINEER | |
| | B ISSUED FOR PCR APPROVAL | | APR 09/13 | AT | AY | B.LANGER | A.YUEN | |
| | A ISSUED FOR APPROVAL | | MAR 18/13 | NH | AY | CUST PO | | |
| | REV | DESCRIPTION | DATE | BY | APR | APEGGA PERMIT No: | P8651 | OPER. CODE |

ENERFLEX LTD. RENTAL
WAUKESHA F18GSI
ARIEL JGJ/2-1 STD SWEET

ENERFLEX

Calgary, Alberta,
Canada

P&I DIAGRAM PROCESS

BF2101 A/B
BUILDING FAN

POWER: 115/230V, 1PH, 60Hz, 1/4HP

C2101
RECIPROCATING GAS COMPRESSOR FRAME
MFG: ARIEL
MODEL: JGJ/2
RATED POWER: 620 HP @ 1800 RPM
STROKE: 3.50 in.
ROD LOAD, TOTAL: 42,000 LBS
ROD LOAD, COMPRESSION: 23,000 LBS
ROD LOAD, TENSION: 21,000 LBS

CE2101
COMPRESSOR ENGINE

MFG: WAUKEEHA
MODEL: F18GSI
BORE: 5.98"
STROKE: 6.5"
DISPLACEMENT: 1096 IN CU.
COMP RATIO: 8.6:1
POWER: 354 BHP @ 1800 RPM

CP2101
CONTROL PANEL

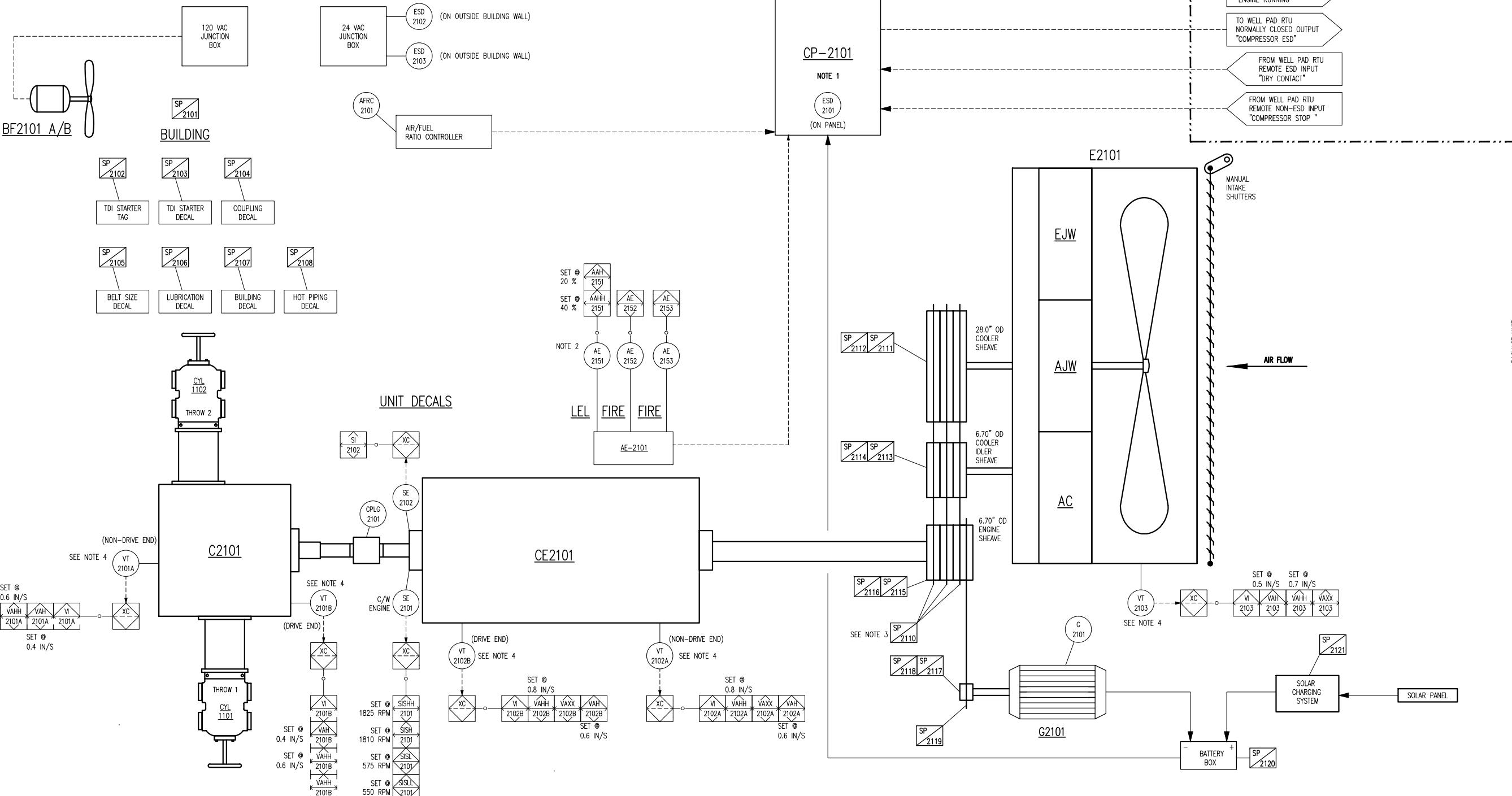
MFG: EFX
POWER: 24 VDC
PROCESSOR: COMPACT LOGIX

E2101
GAS/GLYCOL COOLER

MFG: AIR-X-LIMITED
MODEL: 93EF
TYPE: FORCED
AIR FLOW: 61,758
FAN TYPE: 1 MOORE 6 BLADE x 93 DIA
FAN POWER: 20.2 BHP @ 432 RPM
FAN BLADE PITCH: 20 DEGREES
AMBIENT AIR: 100°F

G2101
GENERATOR

MAKE: CERAMAG
MODEL: A-60-24V
POWER: 24 VDC
CURRENT: 60 A



NOTES:

1. WIRING TO AND FROM WELL PAD RTU IS BY OTHERS.
2. ROUTE GAS DETECTOR CALIBRATION TUBE TO OPERATOR HEIGHT.
3. SINGLE 5VX BELTS ARE TO BE USED.
4. VIBRATION TRANSMITTERS ARE TO BE DRILLED AND TAPPED INTO THE EQUIPMENT. DO NOT USE A FLANGE PLATE THAT IS BOLTED TO THE EQUIPMENT SURFACE. ARMORED CABLE SHOULD NOT BE TERMINATED AT THE END OF THE VIBRATION TRANSMITTERS TO MINIMIZE THE WEIGHT OF THE ELECTRICAL CONNECTIONS.

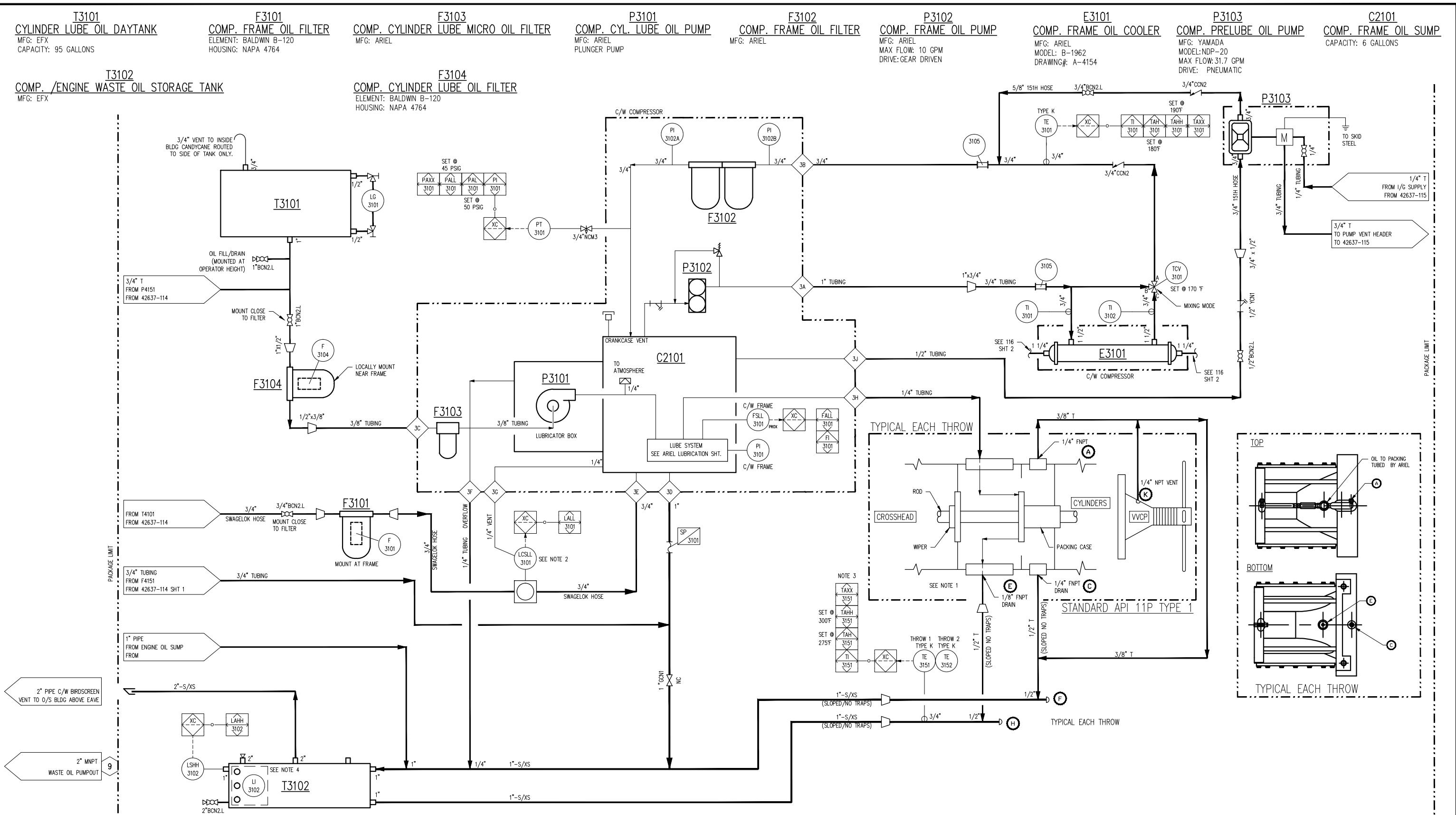
| REV | DESCRIPTION | DATE | BY | APR | DATE | FEB 02/13 | SCALE | NTS | DRAWN BY | CHECKED BY | APPROVED BY |
|-----|---------------------------------|-----------|----|-----|-----------|-----------|-------|-----|-------------------------|------------------|-------------|
| 2 | AS-BUILT | AUG 06/13 | AR | | JUN 24/13 | CS | AY | | G.PAHL | A.YUEN | B.LANGER |
| 1 | ADDED NOTE 4 AND AE-2101 MODULE | | | | MAY 21/13 | CS | AY | | PROJECT MANAGER | PROJECT ENGINEER | |
| 0 | ISSUED FOR CONSTRUCTION | | | | APR 09/13 | AT | AY | | B.LANGER | A.YUEN | |
| B | ISSUED FOR PCR APPROVAL | | | | MAR 18/13 | NH | AY | | CUST PO | | |
| A | ISSUED FOR APPROVAL | | | | | | | | APEGGA PERMIT NO: P8651 | OPER CODE | WORK 42637 |
| | | | | | | | | | | | DWG NO |
| | | | | | | | | | | | 42637-112 |
| | | | | | | | | | | | SHT 1 |
| | | | | | | | | | | | REV 2 |

FINAL AS BUILT
NAME: A.ROMERO DATE: AUG 06/13

ENERFLEX LTD. RENTAL
WAUKEEHA F18GSI
ARIEL JGJ/2-1 STD SWEET

ENERFLEX
Calgary, Alberta,
Canada

P&I DIAGRAM
DRIVE TRAIN/
CONTROL PANEL



NOTES

1. LETTER TAGS REFER TO CAC-ENG-DAN-003, "ARIEL VENTING & DRAINING REQUIREMENTS"
2. LEVEL CONTROLLER TO BE POST MOUNTED.
3. PACKING TEMPERATURE SETPOINTS MUST BE REVIEWED AND RESET POST STARTUP.
TAH SETPOINT = OPERATING TEMP.+15 °F
TAHH SETPOINT = OPERATING TEMP.+25 °F
4. PLACE SIGHT GLASSES ON THE EXTERIOR OF THE SKID TANK BY THE PUMPOUT CONNECTION

| | | | | | | | | | | |
|-----|-------------------------|-----------|----|--------------------|-----------------------------|---|----------------------------|------------------|-------|-------|
| | | | | DATE FEB 15/13 | SCALE NTS | <p>ENERFLEX LTD. RENTAL WAUKESHA F18CSI ARIEL JGJ/2-1 STD SWEET</p> <p>ENERFLEX Calgary, Alberta, Canada</p> | P&I DIAGRAM | | | |
| | | | | DRAWN BY G.PAHL | CHECKED BY A.YUEN | | COMP. LUBE OIL & UTILITIES | | | |
| 1 | AS-BUILT | AUG 06/13 | CS | | APPROVED BY B.LANGER | | | | | |
| 0 | ISSUED FOR CONSTRUCTION | MAY 21/13 | CS | AY | PROJECT MANAGER B.LANGER | PROJECT ENGINEER A.YUEN | | | | |
| B | ISSUED FOR PCR APPROVAL | APR 09/13 | AT | AY | CUST PO | | | | | |
| A | ISSUED FOR APPROVAL | MAR 18/13 | NH | AY | | | | | | |
| REV | DESCRIPTION | DATE | BY | APR | APEGGA PERMIT No: P8651 | OPER CODE 490 511 591 | WORK ORDER 42637 | DWG NO 42637-113 | SHT 1 | REV 1 |

PLOT 20 Aug, 2013-1:19pm, anno the INFORMATION CONTAINED HEREIN IS THE CONFIDENTIAL PROPERTY OF ENERFLEX, LTD, AND IS NOT FOR PUBLICATION, AND NO PART THEREOF SHALL BE COPIED OR COMMUNICATED TO A THIRD PARTY WITHOUT AUTHORIZATION FROM ENERFLEX, LTD.

P4151
FRESH OIL TRANSFER PUMP
MFG: YAMADA
MODEL: NDP-20
MAX. FLOW: 31.7 GPM
DRIVE: PNEUMATIC

F4151
FRESH OIL TRANSFER FILTER
ELEMENT: BALDWIN B-120
HOUSING: NAPA 4764

F4102
ENGINE OIL FILTER (C/W ENGINE)

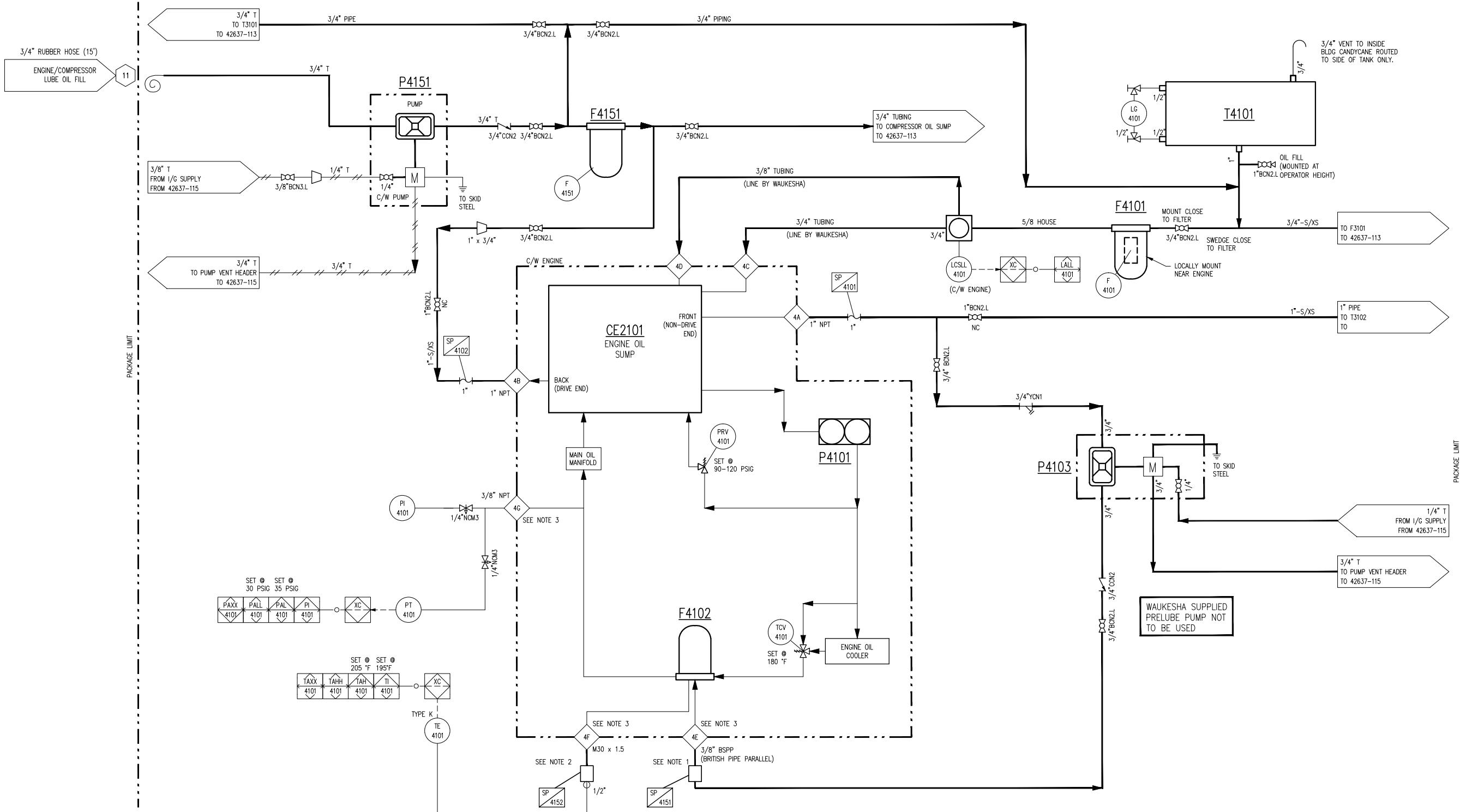
CE2101
ENGINE OIL SUMP
CAPACITY: 44 GALLONS

P4101
ENGINE LUBE OIL PUMP
MFG: WAUKESHA
CAPACITY: TBC

P4103
ENGINE PRE/POST LUBE OIL PUM
MFG: YAMADA
MODEL: NPD-20
MAX. FLOW: 31.7 GPM
DRIVE: PNEUMATIC

P F4101
ENGINE OIL FILTER
ELEMENT: BALDWIN B-120
HOUSING: NAPA 4764

T4101
COMPRESSOR FRAME/ENGINE OIL DAY TANK
MFG: EFX (INTEGRAL WITH CRANE RAIL)
CAPACITY: 95 GALLONS



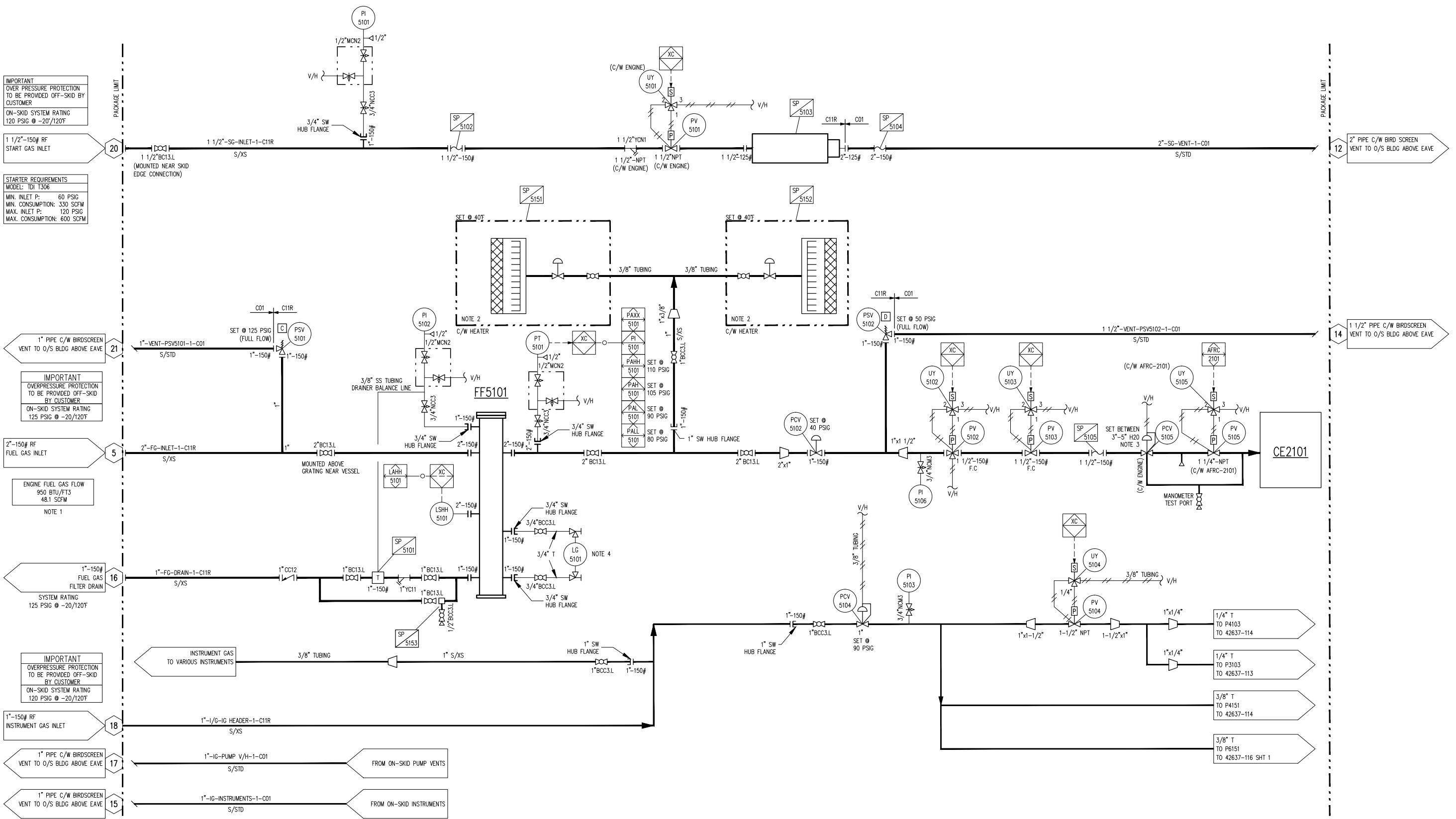
NOTES:

1. AN 3/8" BSPP (BRITISH PIPE PARALLEL) TO 3/4" NPT ADAPTER FITTING IS NEEDED. (ORDERED BY SHOP).
2. AN M30 x 1.5 (METRIC FINE THREAD) TO 1/2" NPT ADAPTER FITTING IS NEEDED. (ORDERED BY SHOP).
3. REFER TO WAUKEEHA DRAWING S-0764-58 FOR INSTRUMENT CONNECTIONS.

FINAL AS BUILT

| | | | | | | | | | | | |
|-----|-------------------------|-----------|----|-----|-----------------------------|----------------------------|---------------------------|--|--|---------------------------------------|-------|
| | | | | | DATE FEB 15/13 | SCALE NTS | | ENERFLEX LTD. RENTAL WAUKESHA F18GSI ARIEL JGJ/2-1 STD SWEET | ENERFLEX Calgary, Alberta, Canada | P&I DIAGRAM ENGINE LUBE OIL SYSTEM | |
| | | | | | DRAWN BY N.HUANG | CHECKED BY A.YUEN | APPROVED BY B.LANGER | | | | |
| 1 | AS-BUILT | AUG 06/13 | AR | | PROJECT MANAGER B.LANGER | PROJECT ENGINEER A.YUEN | | | | | |
| 0 | ISSUED FOR CONSTRUCTION | MAY 21/13 | CS | AY | | | | | | | |
| B | ISSUED FOR PCR APPROVAL | APR 09/13 | AT | AY | CUST PO | | | | | | |
| A | ISSUED FOR APPROVAL | MAR 18/13 | NH | AY | | | | | | | |
| REV | DESCRIPTION | DATE | BY | APR | APEGGA PERMIT No: | P8651 | OPER. 490 511 591 CODE | WORK ORDER 42637 | DWG NO 42637-114 | SHT 1 | REV 1 |

FF5101
FUEL GAS FILTER
MFG: EFX
SIZE: 6" OD X 51-1/2"
MAWP: 245 PSIG @ 250



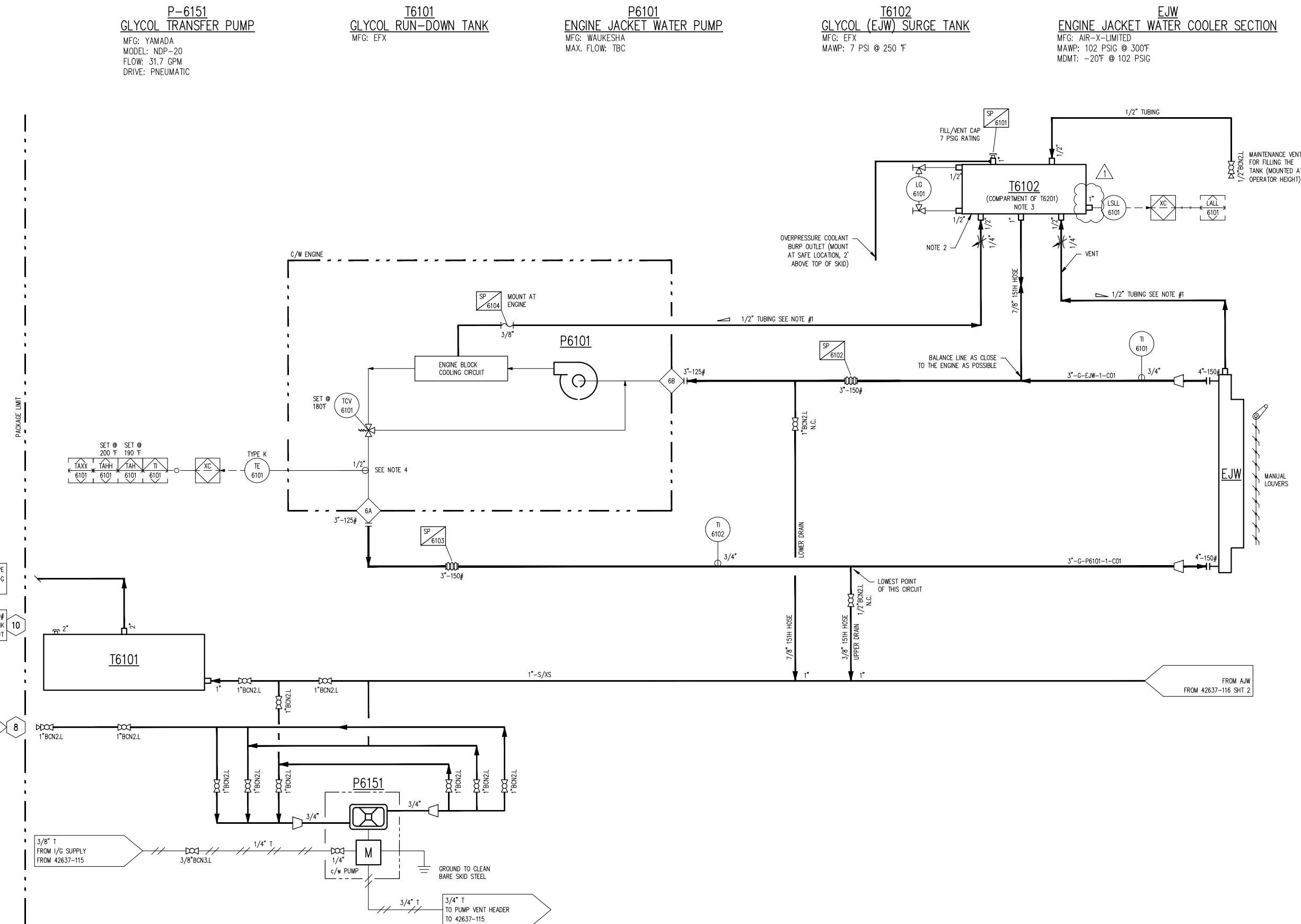
NOTES

NOTES:

1. FLOW METER FOR FUEL GAS IS BY OTHERS.
2. HEATERS COME WITH 24 VDC STARTERS.
3. FINAL SETTING TO BE CONFIRMED DURING UNIT COMMISSIONING TO ENSURE SET POINT IS RIGHT FOR SITE CONDITIONS.
4. LEVEL GAUGE TO BE POST MOUNTED.

**FINAL
AS BUILT**
A. ROMERO
AUG. 06/13

| | | | | | | | | | |
|-----|--|-----------|-----|----|-----------------------------|----------------------------|---|--|-------------|
| 2 | AS-BUILT | AUG 06/13 | AR | | DATE FEB 15/13 | SCALE NTS | <p>ENERFLEX LTD. RENTAL WAUKESHA F18GSI ARIEL JGJ/2-1 STD SWEET</p> <p>ENERFLEX Calgary, Alberta, Canada</p> | <p>P&I DIAGRAM START/FUEL GAS SYSTEM</p> | |
| 1 | REV. SET PRESSURES & GAS LINE TO HEADERS | JUN 24/13 | CS | AY | DRAWN BY N.HUANG | CHECKED BY A.YUEN | APPROVED BY B.LANGER | | |
| | ADDED FUEL FILTER DRAIN, MOVED PV-5105 | | | | | | | | |
| 0 | ISSUED FOR CONSTRUCTION | MAY 21/13 | CS | AY | PROJECT MANAGER B.LANGER | PROJECT ENGINEER A.YUEN | | | |
| B | ISSUED FOR PCR APPROVAL | APR 09/13 | AT | AY | CUST PO | | | | |
| A | ISSUED FOR APPROVAL | MAR 18/13 | NH | AY | APEGGA PERMIT No: P8651 | OPER. CODE 490 511 591 | WORK ORDER 42637 | DWG NO 42637-115 | SHT 1 REV 2 |
| REV | DESCRIPTION | DATE BY | APR | | | | | | |



| REV | DESCRIPTION | DATE | BY | APR | DATE | FEB 15/13 | SCALE | NTS | DRAWN BY | CHECKED BY | APPROVED BY | ENERFLEX LTD. RENTAL | ENERFLEX | P&I DIAGRAM |
|-----|-----------------------------------|-----------|----|-----|-----------|-----------|-------|-----|-------------------|------------------|-------------------------|-------------------------|----------|----------------------------|
| 2 | AS-BUILT | AUG 06/13 | AR | | JUN 24/13 | CS | AY | | N.HUANG | A.YUEN | B.LANGER | WAUKESHA F18GSI | | ENGINE JACKET WATER SYSTEM |
| 1 | REVISED LSLL-6101 CONNECTION SIZE | | | | MAY 21/13 | CS | AY | | PROJECT MANAGER | PROJECT ENGINEER | | ARIEL JGJ/2-1 STD SWEET | | |
| 0 | ISSUED FOR CONSTRUCTION | | | | APR 09/13 | AT | AY | | B.LANGER | A.YUEN | | | | |
| B | ISSUED FOR PCR APPROVAL | | | | MAR 18/13 | NH | AY | | CUST PO | | | | | |
| A | ISSUED FOR APPROVAL | | | | | | | | APEGGA PERMIT NO: | P8651 | OPER. CODE: 490 511 591 | WORK ORDER 42637 | DWG NO | 42637-116 |
| | | | | | | | | | | | | | SHT | 1 OF 2 |
| | | | | | | | | | | | | | REV | 2 |

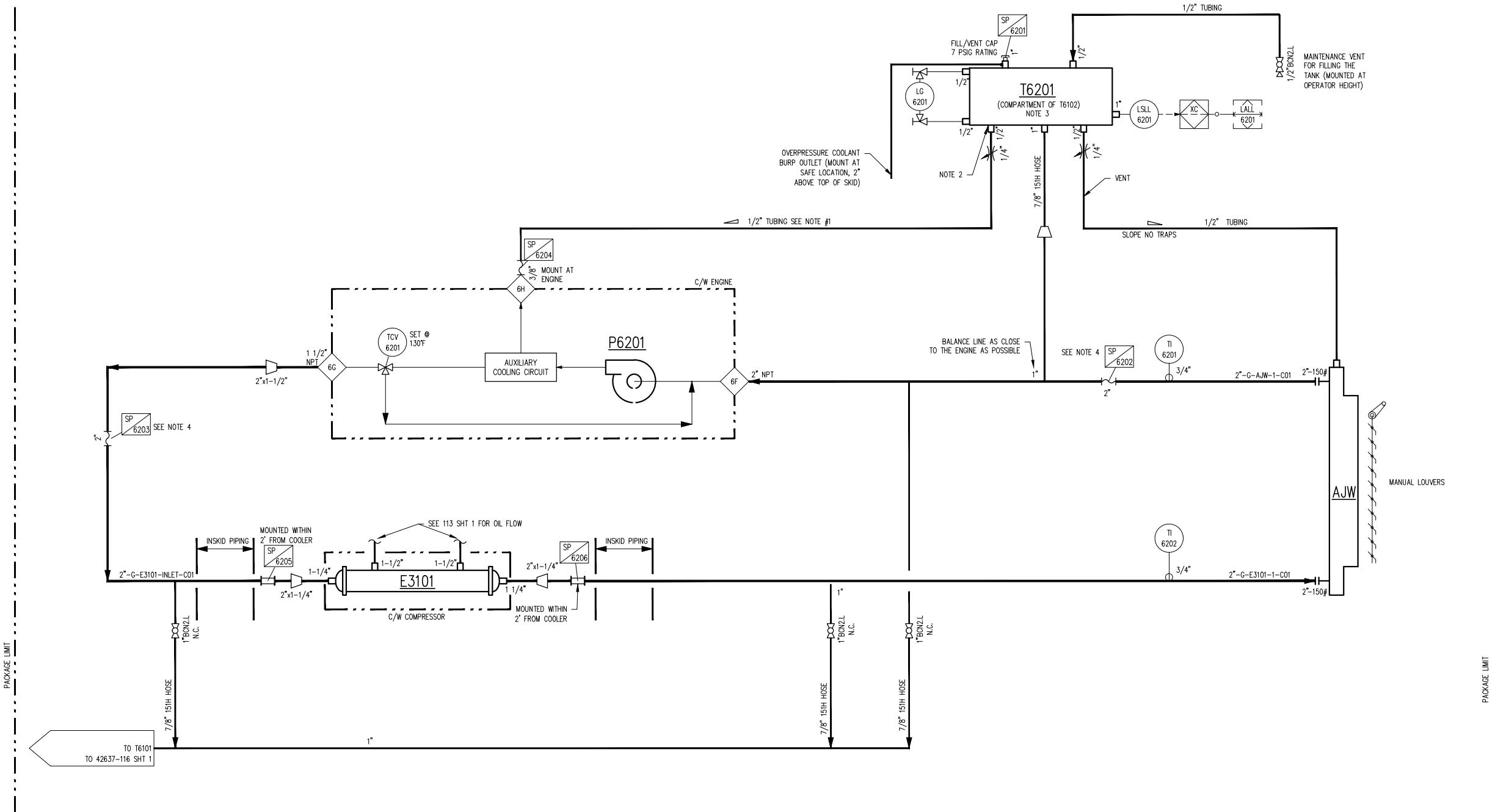
**FINAL
AS BUILT**
NAME: A.ROMERO DATE: AUG 06/13

E3101
COMP. FRAME OIL COOLER
MFG: ARIEL
MODEL: B-1962
DRAWING: A-4154

P6201
ENGINE AUXILIARY JACKET WATER PUMP
MFG: WAUKESHA
MAX. FLOW: TBC

T6201
GLYCOL (AJW) SURGE TANK
MFG: EFX
MAWP: 7 PSI @ 250 °F

AJW
ENGINE AUXILIARY WATER COOLER SECTION
MFG: AIR-X-LIMITED
MAWP: 102 PSI @ 300°F
MDMT: -20°F @ 102 PSIG



NOTES:

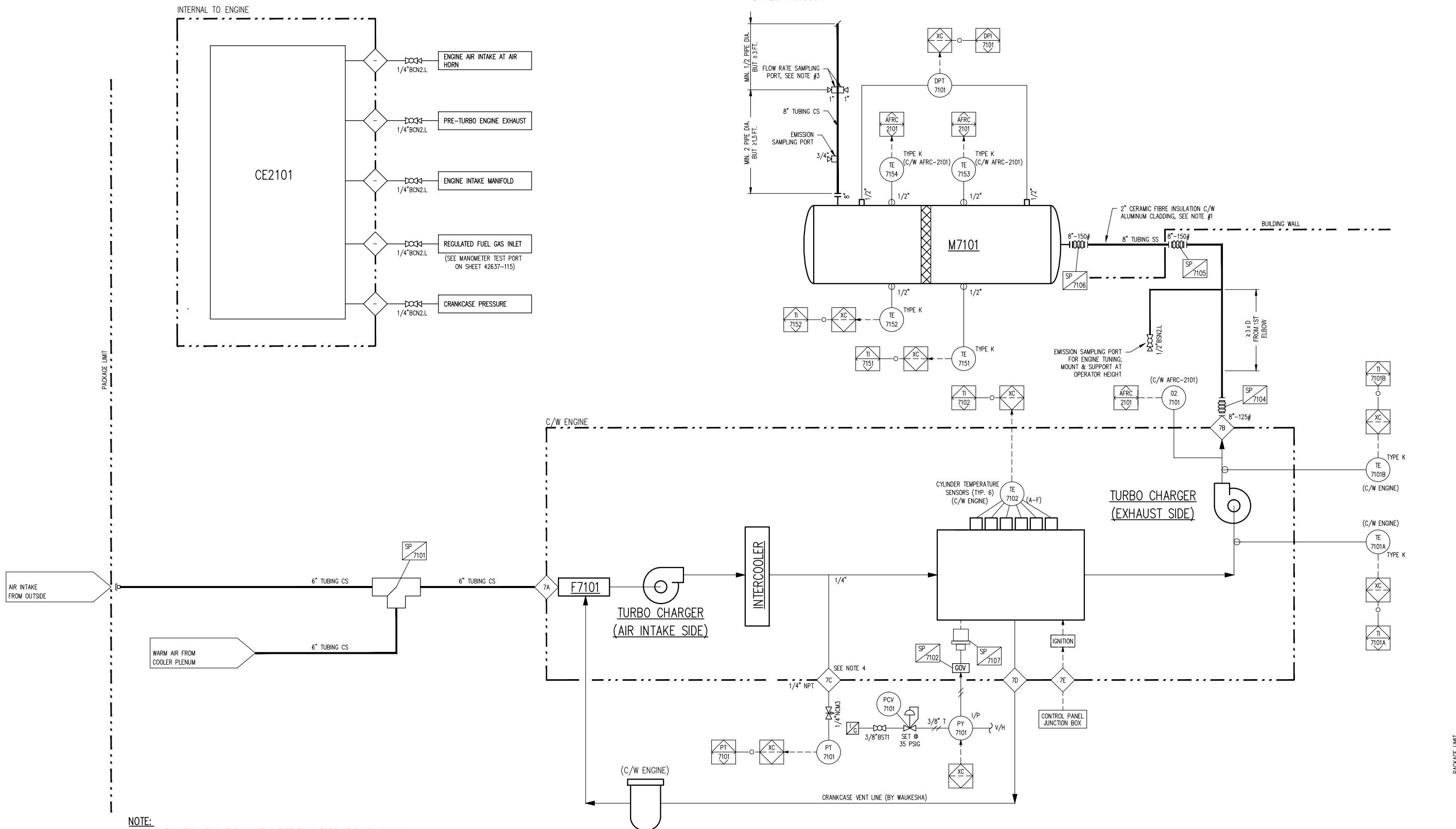
1. SLOPE ALL VENTS UP & CONNECT TO THE BOTTOM OF THE SURGE TANK, 1/4"-1/2" PER FOOT NO TRAPS.
2. BOTTOM OF SURGE TANK SHALL BE MINIMUM 6" (150mm) ABOVE HIGHEST POINT OF COOLER SECTION FOR PROPER VENTING; 5" (120MM) ABOVE WATER PUMP INLET TO KEEP MINIMUM PRESSURE AT THE WATER PUMP INLET 2.5 PSI.
3. SURGE TANKS FILLED TO 1/3 OF CAPACITY AT START UP.
4. SHOP TO ORDER RUBBER HOSE.

**FINAL
AS BUILT**
NAME: A.ROMERO DATE: AUG 06/13

| REV | DESCRIPTION | DATE | BY | APR | DATE | FEB 15/13 | SCALE | NTS | DRAWN BY | CHECKED BY | APPROVED BY | ENERFLEX LTD. RENTAL | ENERFLEX | P&I DIAGRAM | |
|-----|-----------------------------------|-----------|----|-----|-----------|-----------|-------|-------------------|----------|------------------|-------------|-------------------------|----------|-------------------------------|--|
| 2 | AS-BUILT | AUG 06/13 | AR | | JUN 24/13 | CS | AY | N.HUANG | | A.YUEN | | B.LANGER | | AUXILIARY JACKET WATER SYSTEM | |
| 1 | REVISED LSLL-6201 CONNECTION SIZE | | | | MAY 21/13 | CS | AY | PROJECT MANAGER | | PROJECT ENGINEER | | B.LANGER | | Calgary, Alberta, Canada | |
| 0 | ISSUED FOR CONSTRUCTION | | | | APR 09/13 | AT | AY | CUST PO | | A.YUEN | | ARIEL JGJ/2-1 STD SWEET | | DWG NO | |
| B | ISSUED FOR PCR APPROVAL | | | | MAR 18/13 | NH | AY | APEGGA PERMIT No: | | P8651 | | OPER. CODE: 490 511 591 | | WORK ORDER 42637 | |
| A | ISSUED FOR APPROVAL | | | | | | | REV | | SHT | | 42637-116 | | 2 OF 2 | |

F7101
AIR FILTER
MFG: WAUKESHA
QTY: 1

M7101
SILENCER
MFG: EMIT
MODEL: EAH-2150T-0808F-21CEO-C



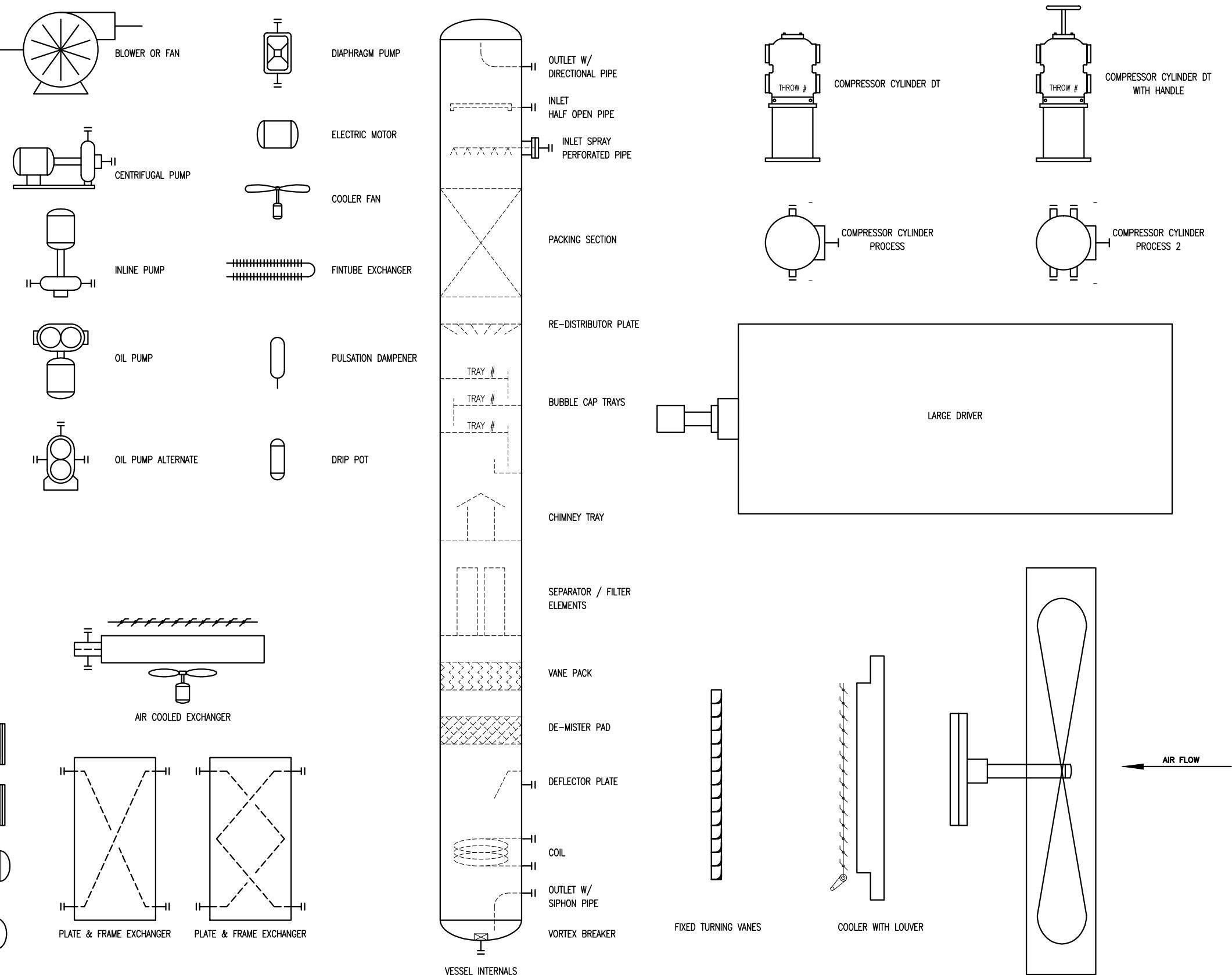
**FINAL
AS BUILT**
NAME: A.ROMERO DATE: AUG 06/13

| REV | DESCRIPTION | DATE | BY | APR | DATE | FEB 15/13 | SCALE | NTS | DRAWN BY | CHECKED BY | APPROVED BY |
|-----|--|-----------|----|-----|-----------|-----------|-------|-----|-----------------|------------------|-------------|
| 2 | AS-BUILT | AUG 06/13 | AR | | JUN 24/13 | CS | AY | | N.HUANG | A.YUEN | B.LANGER |
| 1 | REVISED EXHAUST TUBING & ADDED SILENCER INFO | | | | MAY 21/13 | CS | AY | | PROJECT MANAGER | PROJECT ENGINEER | |
| 0 | ISSUED FOR CONSTRUCTION | | | | APR 09/13 | AT | AY | | B.LANGER | A.YUEN | |
| B | ISSUED FOR PCR APPROVAL | | | | MAR 18/13 | NH | AY | | CUST PO | | |
| A | ISSUED FOR APPROVAL | | | | | | | | PTC | | |
| | | | | | | | | | SP 7102 | SP 7107 | |
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| | | | | | | | | | SET @ 35 PSIG | | |
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| LINE IDENTIFICATION | | VALVE IDENTIFICATION | | LINE CODE | | (MODIFIER) | | | INSTRUMENT IDENTIFICATION GENERAL REFERENCE (ISA - S5.1) | | | | | | | | | | | | | | | |
|---|--------------------------|----------------------|-----------------------|-----------|--|--------------|--|--------------------|--|--|-----------|----------|------------|------------|-----------|--------------|---------|-------|----------------------------|----------------------|--------------------|----|-----|----|
| A-B-CD-EF-GHIJ-KL,M-N | | A"BCDE,F | | | | FIRST LETTER | | SUCCEEDING LETTERS | | PRIMARY ELEMENT | INDICATOR | RECORDER | CONTROLLER | | | TRANS-MITTER | CONTROL | | CONTROL VALVE OR REGULATOR | SELF-ACTIVATED VALVE | RELAY OR CONVERTOR | | | |
| A : NOMINAL LINE SIZE IN INCHES | B : FLUID / SERVICE | A : TYPE | | | | | | | | | | | BLIND | INDICATING | RECORDING | | SWITCH | ALARM | AV | | | | | |
| A : AMMONIA | IG : INSTRUMENT GAS | A : ANGLE GLOBE | N : NEEDLE | | | | | | | A : ANALYSIS | | | AE | AI | AR | AC | AIC | ARC | AT | AS() | AA() | AV | AY | |
| AM : AMINE | L : LUBE OIL | B : BALL | P : PLUG | | | | | | | B : BURNER FLAME | | | | | | | | | | | | | | |
| C : CARBON DIOXIDE | N : NITROGEN | C : CHECK | S : START-UP STRAINER | | | | | | | C : CONDUCTIVITY | | | CE | CI | CR | CC | CIC | CRC | CT | CS() | CA() | CV | CY | |
| CO : CARBON MONOXIDE | NG : NATURAL GAS | G : GATE | T : TEE STRAINER | | | | | | | D : DENSITY OR MASS (DIFFERENTIAL) | | | DE | DI | DR | DC | DIC | DRC | DT | DS() | DA() | DV | DY | |
| CW : COOLING WATER | O : OXYGEN | L : GLOBE | U : BUTTERFLY | | | | | | | E : VOLTAGE | | | EE | EI | ER | EC | EIC | ERC | ET | ES() | EA() | EV | EY | |
| F : FREON | P : PROPANE | M : MANIFOLD | Y : PATTERN STRAINER | | | | | | | F : FLOW (RATIO OR FRACTION) | | | FE | FI | FR | FC | FIC | FRC | FT | FS() | FA() | FV | FCV | FY |
| FG : FUEL GAS | PG : PURGE GAS | | | | | | | | | G : GAUGING | | | GE | GI | GR | GC | GIC | GRC | GT | GS() | GA() | GV | | |
| G : GLYCOL | R : REFRIGERANT | | | | | | | | | H : HAND | | | | | | HC | HIC | HRC | HT | HS() | | HV | HCV | HY |
| H : HYDROGEN | S : STEAM | | | | | | | | | I : CURRENT | | | IE | II | IR | IC | IRC | IT | IS() | IA() | | | | IY |
| HE : HELIUM | SG : SYNGAS | | | | | | | | | J : POWER (SCAN) | | | JE | JI | JR | JC | JIC | JRC | JT | JS() | JA() | | JY | |
| HG : HYDROCARBON GAS | V : PRODUCED WATER | | | | | | | | | K : TIME | | | KI | KR | KC | KIC | KRC | KT | KS() | KA() | | KV | | KY |
| HL : HYDROCARBON LIQUID | W : WATER | | | | | | | | | L : LEVEL | | | LE | LI | LR | LC | LIC | LRC | LT | LS() | LA() | LV | LCV | LY |
| IA : INSTRUMENT AIR | | | | | | | | | | M : MOISTURE, HUMIDITY | | | ME | MI | MR | MC | MIC | MRC | MT | MS() | MA() | | MY | |
| C : EQUIPMENT TYPE / MODIFIER (IF REQUIRED) | | | | | | | | | | N : USER'S CHOICE | | | | | | | | | | | | | | |
| B : BLOWER OR FAN | H : HEATER | | | | | | | | | O : USER'S CHOICE | | | | | | | | | | | | | | |
| C : COMPRESSOR | JB : JUNCTION BOX | | | | | | | | | P : PRESSURE OR VACUUM | | | PE | PI | PR | PC | PIC | PRC | PT | PS() | PA() | PV | PCV | PY |
| CPL : CONTROL PANEL | P : PUMP | | | | | | | | | Q : QUANTITY OR EVENT (INTEGRATE/TOTALIZE) | | | QI | QR | QC | QIC | QRC | QT | QS() | QA() | QV | | | |
| D : DRIVER (MOTOR/ENGINE) | T : TOWER OR TANK | | | | | | | | | R : RELIEF OR RESTRICTION OR RADIOACTIVITY | | | RE | RI | RR | RC | RIC | RRC | RT | RS() | RA() | | RY | |
| E : EXCHANGER | UH : UNIT HEATER | | | | | | | | | S : SPEED OR FREQUENCY | | | SI | SR | SC | SIC | SRC | ST | SS() | SA() | | SY | | |
| F : FILTER | V : PRESSURE VESSEL | | | | | | | | | T : TEMPERATURE | | | TE | TI | TR | TC | TIC | TRC | TT | TS() | TA() | TV | TCV | TY |
| FS : FLARE STACK | | | | | | | | | | U : MULTI-VARIABLE | | | UI | UR | UC | UIC | URC | | | | | UV | | |
| D : EQUIPMENT NUMBER: | | | | | | | | | | V : VIBRATION OR VISCOSITY | | | VE | VI | VR | VC | VRC | VT | VS() | VA() | VW | | VY | |
| 101 TO 999 SEQUENTIAL NUMBERS | | | | | | | | | | W : WEIGHT OR FORCE | | | WE | WI | WR | WC | WRC | WT | WS() | WA() | WW | | WY | |
| CD : LINES TO/FROM SKID CALLED UP AS | | | | | | | | | | X : LIGHT | | | XE | XI | XR | XC | XRC | XT | XS() | XA() | XV | | XY | |
| INLET, OUTLET, HEADER, DRAIN, SUPPLY, ETC. | | | | | | | | | | Y : USER'S CHOICE | | | | | | | | | | | | | YY | |
| EF : LINE NUMBER: | | | | | | | | | | Z : POSITION | | | ZE | ZI | ZR | ZC | ZIC | ZRC | ZT | ZS() | ZA() | | ZY | |
| E : 1 TO 9 SEQUENTIAL NUMBERS FROM EQUIPMENT | | | | | | | | | | | | | | | | | | | | | | | | |
| 1.1 FOR 1ST BRANCH CONNECTION FROM 1ST LINE | | | | | | | | | | | | | | | | | | | | | | | | |
| 1.2 FOR 2ND BRANCH CONNECTION FROM 1ST LINE | | | | | | | | | | | | | | | | | | | | | | | | |
| F : SKID/AREA REFERENCE LETTER (A, B, C,...) | | | | | | | | | | | | | | | | | | | | | | | | |
| ('X' SIGNIFIES OFF SKID/INTERCONNECTING PIPE) | | | | | | | | | | | | | | | | | | | | | | | | |
| GHJ : PIPING SPECIFICATION | | | | | | | | | | | | | | | | | | | | | | | | |
| G : MATERIAL GROUP | | | | | | | | | | | | | | | | | | | | | | | | |
| C : CARBON STEEL | | | | | | | | | | | | | | | | | | | | | | | | |
| L : LOW TEMPERATURE CARBON STEEL | | | | | | | | | | | | | | | | | | | | | | | | |
| S : STAINLESS STEEL | | | | | | | | | | | | | | | | | | | | | | | | |
| H : ANSI 16.5 FLANGE CLASS | | | | | | | | | | | | | | | | | | | | | | | | |
| O : NON CODE | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 : 150# | 6 : 600# | 15 : 1500# | | | | | | | | | | | | | | | | | | | | | | |
| 3 : 300# | 9 : 900# | 25 : 2500# | | | | | | | | | | | | | | | | | | | | | | |
| I : LINE MATERIAL SPECIFICATION REFERENCE: | | | | | | | | | | | | | | | | | | | | | | | | |
| PIPING SPECIFICATION NUMBER | | | | | | | | | | | | | | | | | | | | | | | | |
| J : R : RECIPROCATING PACKAGE SPECIFICATION | | | | | | | | | | | | | | | | | | | | | | | | |
| BLANK FOR PROCESS PACKAGE SPECIFICATION | | | | | | | | | | | | | | | | | | | | | | | | |
| K,L,M : INSULATION (IF REQUIRED) | | | | | | | | | | | | | | | | | | | | | | | | |
| K : INSULATION TYPE | | | | | | | | | | | | | | | | | | | | | | | | |
| C : COLD | HT : HEAT TRACING | | | | | | | | | | | | | | | | | | | | | | | |
| H : HOT | PP : PERSONAL PROTECTION | | | | | | | | | | | | | | | | | | | | | | | |
| HC : HOT/COLD | | | | | | | | | | | | | | | | | | | | | | | | |
| L : INSULATION THICKNESS IN MILLIMETERS OR INCHES (") | | | | | | | | | | | | | | | | | | | | | | | | |
| M : TRACING (IF REQUIRED) | | | | | | | | | | | | | | | | | | | | | | | | |
| ET : ELECTRICAL TRACING | | | | | | | | | | | | | | | | | | | | | | | | |
| GT : GLYCOL TRACING | | | | | | | | | | | | | | | | | | | | | | | | |
| ST : STEAM TRACING | | | | | | | | | | | | | | | | | | | | | | | | |
| N : PED PIPE IDENTIFICATION SUFFIX (IF REQUIRED) | | | | | | | | | | | | | | | | | | | | | | | | |

ABBREVIATIONS

| | | | |
|-------|-------------------------------|-------|------------------------------------|
| AMB | AMBIENT | M2 | SQUARE METERS |
| ATM | ATMOSPHERE | M3 | CUBIC METERS |
| BW | BUTT WELD | MAX | MAXIMUM |
| BOP | BOTTOM OF PIPE | MAWP | MAXIMUM ALLOWABLE WORKING PRESSURE |
| CA | CORROSION ALLOWANCE | MCC | MOTOR CONTROL CENTER |
| CC | CORROSION COUPON | MDMT | MINIMUM DESIGN METAL TEMPERATURE |
| CS | CARBON STEEL | MIN | MINIMUM |
| CSC | CAR SEAL CLOSED | MM | MILLIMETER |
| CSO | CAR SEAL OPEN | NB | NATIONAL BOARD |
| CUST | CUSTOMER | NC | NORMALLY CLOSED |
| DB | DEADBAND | NLL | NORMAL LIQUID LEVEL |
| △ | DELTA (DIFFERENTIAL) | NO | NORMALLY OPEN |
| DBB | DOUBLE BLOCK & BLEED | NPT | NATIONAL PIPE THREAD |
| DEG.C | DEGREES CELSIUS | OAL | OVERALL LENGTH |
| DEG.F | DEGREES FARENHEIT | OD | OUTSIDE DIAMETER |
| DIR | DIRECT ACTING | PB | PUSH BUTTON |
| EL | ELEVATION | PL | PILOT LIGHT |
| ESD | EMERGENCY SHUTDOWN | PLC | PROGRAMMABLE LOGIC CONTROLLER |
| ESDV | EMERGENCY SHUTDOWN VALVE | PPD | PINTS PER DAY |
| FC | FAIL CLOSED | PSIA | POUNDS / SQUARE INCH ABSOLUTE |
| FF | FLAT FACED | PSID | POUNDS / SQUARE INCH DIFFERENTIAL |
| FL | FAIL LAST | PSIG | POUNDS / SQUARE INCH GAUGE |
| FLG | FLANGED | REV | REVERSE ACTING |
| FO | FAIL OPEN | RF | RAISED FACE |
| FOB | FLAT ON BOTTOM | RFLX | REFLEX GAUGE |
| FOT | FLAT ON TOP | RO | RESTRICTION ORIFICE |
| FT2 | SQUARE FEET | RTD | RESISTANCE TEMPERATURE DEVICE |
| FT3 | CUBIC FEET | RTJ | RING TYPE JOINT |
| FV | FULL VACUUM | SCFM | STANDARD CUBIC FEET PER MINUTE |
| FVCP | FIXED VOLUME CLEARANCE POCKET | SCR | SILICON CONTROLLED RECTIFIER |
| FX | FROST EXTENSION | S/F | SEAM TO FACE OF FLANGE |
| HI | HIGH | SO | SLIP ON |
| HLL | HIGH LIQUID LEVEL | SP | SETPOINT |
| HP | HIGH POINT | SPC | CALCULATED SETPOINT |
| HPV | HIGH POINT VENT | SS | SELECTOR SWITCH |
| HTR | HEATER | S/S | SEAM TO SEAM |
| ID | INSIDE DIAMETER | SVU | SUCTION VALVE UNLOADER |
| KGS | KILOGRAMS | SW | SOCKET WELD |
| KPAA | KILOPASCAL ABSOLUTE | TC/K | THERMOCOUPLE / (TYPE) |
| KPAD | KILOPASCAL DIFFERENTIAL | T/L | TUBE LENGTH |
| KPAG | KILOPASCAL GAUGE | TS/TS | TUBESHEET TO TUBESHEET |
| KW | KILOWATTS | VB | VORTEX BREAKER |
| LBS | POUNDS | V/H | VENT HEADER |
| LC | LOCKED CLOSED | VTA | VENT TO ATMOSPHERE |
| LLL | LOW LIQUID LEVEL | VTH | VENT TO HEADER |
| LO | LOCKED OPEN | WVCP | VARIABLE VOLUME CLEARANCE POCKET |
| LP | LOW POINT | W/ | WITH |
| LPD | LOW POINT DRAIN | W/O | WITHOUT |



FOR
REFERENCE
ONLY
NAME G.Pahl DATE APR 09/13

| | | | | | | | | | | | | | |
|--|-----------------------------|----------------------------|-------------------------|--|-------------------------|-----------------------|--|--|----------------------------------|--|--|--|------------------|
| | | | | | DATE APR 09/13 | SCALE NTS | ENERFLEX LTD. RENTAL WAUKESHA F18GSI ARIEL JGJ/2-1 STD SWEET | ENERFLEX Calgary, Alberta, Canada | P&I DIAGRAM LEGENDS & SYMBOLS | | | | |
| | DRAWN BY G.PAHL | CHECKED BY A.YUEN | APPROVED BY B.LANGER | | | | | | | | | | |
| | PROJECT MANAGER B.LANGER | PROJECT ENGINEER A.YUEN | | | | | | | | | | | |
| | CUST PO | | | | | | | | | | | | |
| | B | ISSUED FOR REFERENCE | | | APR 09/13 | GP | | | | | | | AY |
| | REV | DESCRIPTION | | | DATE | BY | | | | | | | APR |
| | | | | | APEGGA PERMIT No: P8651 | STEP CODE 490 511 591 | | | | | | | WORK ORDER 42637 |

PLEASE READ CAREFULLY

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1. THE DESIGN OF THE FOUNDATION FOR THIS COMPRESSOR PACKAGE IS NOT IN THE SCOPE OF SUPPLY BY EFX. AS SUCH, THE DESIGN AND ADEQUACY OF THE FOUNDATION IS ENTIRELY THE RESPONSIBILITY OF THE O/O AND/OR ITS ENGINEERING FIRM AND THEIR REPRESENTATIVES.

2. THE RECOMMENDATIONS SHOWN ON THE DIAGRAM AT LEFT ARE BASED UPON ACTUAL FIELD EXPERIENCE ONLY. THESE FOUNDATION RECOMMENDATIONS HAVE NOT BEEN SPECIFICALLY DESIGNED BY A QUALIFIED CIVIL ENGINEER FOR THIS PROJECT. EFX AND ITS REPRESENTATIVES SHALL NOT BE HELD LIABLE FOR ANY COSTS INCURRED RESULTING FROM THE USE OR MISUSE OF THE RECOMMENDATIONS.

3. THIS DRAWING INDICATES THE MINIMUM SUGGESTED NUMBER OF SUPPORT POINTS. THE ACTUAL NUMBER AND LOCATION REQUIRED MAY BE MORE, DEPENDING ON SOIL CONDITIONS, PILE DEPTH OF REFUSAL, FIELD EXPERIENCE, ENGINEERING OPINION, LOCAL CODES OR LAWS, ETC. EFX DOES NOT AND CANNOT WARRANT THIS SUGGESTED DESIGN AND IT IS STRONGLY RECOMMENDED THAT A CIVIL ENGINEER FAMILIAR WITH PACKAGED RECIPROCATING COMPRESSORS OF THIS HP MAGNITUDE BE CONSULTED TO DESIGN THE FOUNDATION FOR THIS COMPRESSOR PACKAGE. EFX IS NOT AN EXPERT IN FOUNDATION DESIGN, IS NOT BEING PAID TO DESIGN THE FOUNDATION AND, IN CONSIDERATION OF EFX EXPENDING THE TIME AND RESOURCES ON THIS DIAGRAM TO ASSIST THE O/O, THE O/O HEREBY RELEASES EFX, AND THEIR REPRESENTATIVES FROM ANY LIABILITY, OF ANY NATURE, WHATSOEVER, WITH RESPECT TO THE ADEQUACY, USEFULNESS, OR FITNESS FOR PURPOSE, OF THE DIAGRAM OR RESULTING FOUNDATION.

4. ALL PILE CAPS/SLLEEVES MUST BE SHIMMED LEVEL AND WELDED TO THE SKID WITH CONTINUOUS WELDMENTS USING GOOD INDUSTRY WELDING PRACTICES. STITCH WELDING IS NOT ACCEPTABLE. STEP SHIMMING IS NOT ACCEPTABLE. EFX DOES NOT WARRANT VIBRATION ISSUES RELATING TO POOR PILE TO SKID CONNECTIONS.

5. AS A MINIMUM, (3) SIDES OF THE PILE CAP SHALL BE WELDED TO THE SKID MEMBER.

6. PACKAGES INCORPORATING ENVIRONMENTAL PANS (DRIP) IN THE WINGS WILL RESTRICT ACCESS TO SUPPORTS BELOW. IT WILL BE NECESSARY TO CUT THE SEAL PAN TO GAIN ACCESS TO THESE AREAS FOR WELDING PURPOSES.

7. A RECIPROCATING COMPRESSOR IS CAPABLE OF PRODUCING VERY HIGH HORIZONTAL COUPLES ABOUT THE CENTERLINE OF THE CRANKCASE. SPECIAL ATTENTION MUST BE GIVEN TO ALL TWO THROW AND HIGH ROD LOAD RATED FRAMES. CAREFUL CONSIDERATION MUST BE GIVEN TO THE LOCATION OF SUPPORT BELOW THE CYLINDER CROSSHEAD AREA OF THE SKID. A SINGLE POINT OF SUPPORT BELOW THE CENTERLINE OF EACH THROW IS NOT SUFFICIENT. SUPPORT SHOULD STRADDLE EACH THROW.

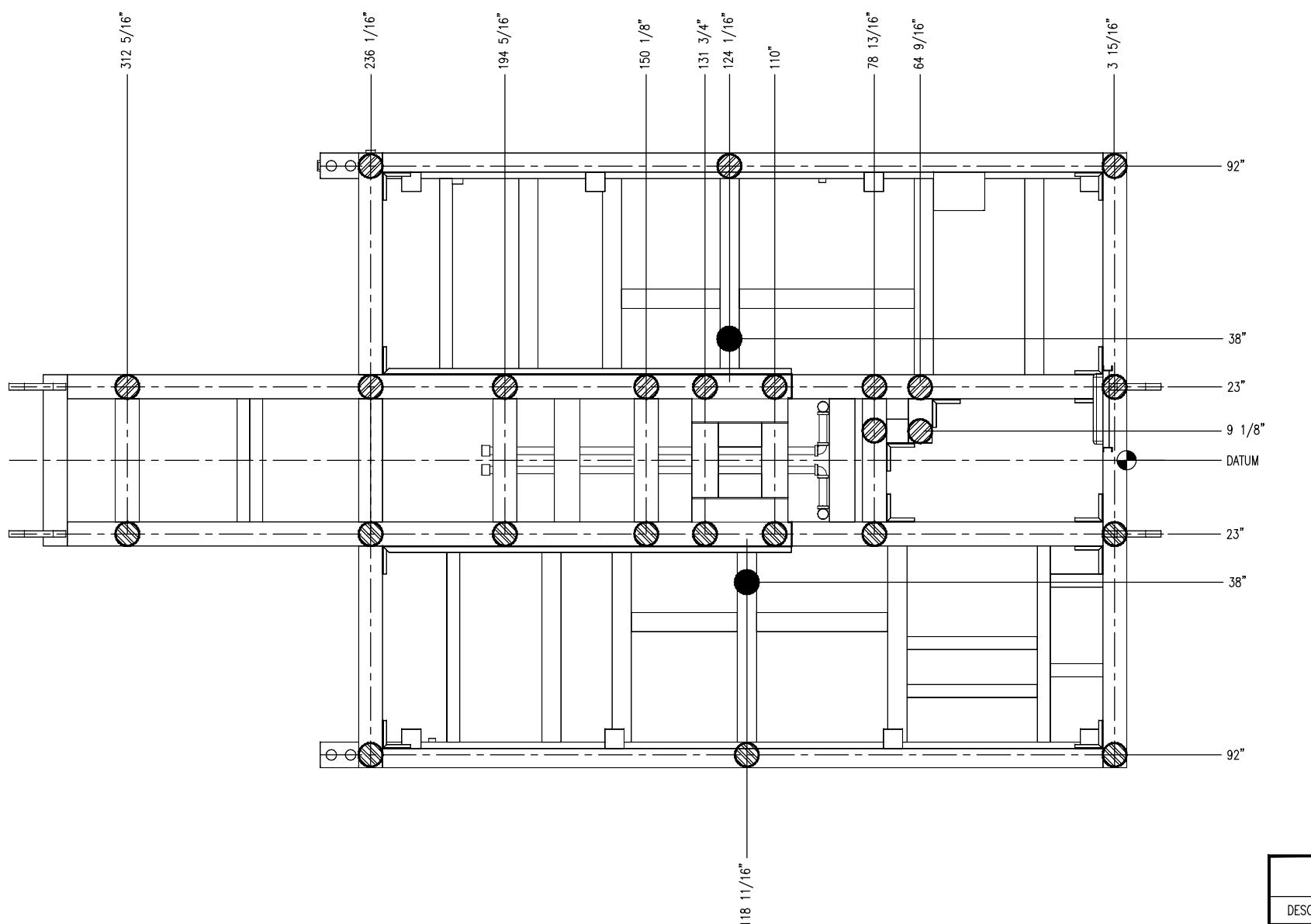
8. IT IS ALWAYS RECOMMENDED TO PERFORM A GEO-TECHNICAL INVESTIGATION OF THE SUB-SURFACE CONDITIONS OF THE SOIL AT THE INSTALLATION SITE.

9. IT IS THE END USER'S RESPONSIBILITY TO HAVE THE PILES PLACED AS RECOMMENDED BY A QUALIFIED CIVIL ENGINEER.

10. SKID DEFLECTION CAN CAUSE EQUIPMENT ALIGNMENT PROBLEMS, PIPE STRAIN AND VIBRATION. ONCE EQUIPMENT HAS BEEN PLACED ON THE FOUNDATION, IT MUST BE CHECKED FOR ALIGNMENT AND PIPE STRAIN. ALIGN AS REQUIRED TO MEET ROTATING EQUIPMENT MANUFACTURER'S SPECIFICATIONS.

11. REFERENCE DRAWING 42637-201 FOR LOCATION OF MAJOR EQUIPMENT.

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PLAN VIEW

PLOT DATE: Aug 29, 2013, WTurcios, P:\40000 Projects\4042637\42637 EFX Compressor Rental - F18GS1\42637-Model-As-Built.dwg

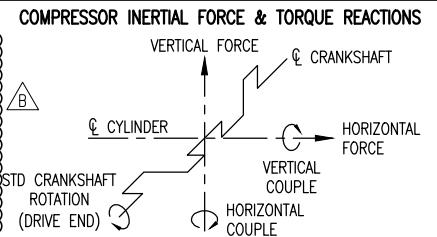
| FRAME: JGJ/2 MAX. RPM: 1800 | | | | | |
|-----------------------------|-------|-------|---|---|---|
| THROW # | 1 | 2 | 3 | 4 | 5 |
| CYL. BORE (in.) | 4.625 | 4.625 | - | - | - |

UNBALANCED FORCES & COUPLES

| HORIZONTAL | | PRIMARY | SECONDARY |
|-----------------------------|----------|---------|-----------|
| FORCE, KIP AT MAX. Imb: | 1.00 lbs | 0.161 | 0.028 |
| FORCE, KIP (ACTUAL WEIGHTS) | | 0.016 | 0.002 |
| COUPLE, KIP-ft | | 2.898 | 1.209 |
| VERTICAL | | PRIMARY | SECONDARY |
| FORCE, KIP | | 0.000 | - |
| COUPLE, KIP-ft | | 4.185 | - |

NOTE:
ALL TAIL DIMENSIONS ARE TAKEN
FROM REFERENCE POINT

FOR
REFERENCE
ONLY
NAME: Wilber Turcios DATE: AUG.28.2013



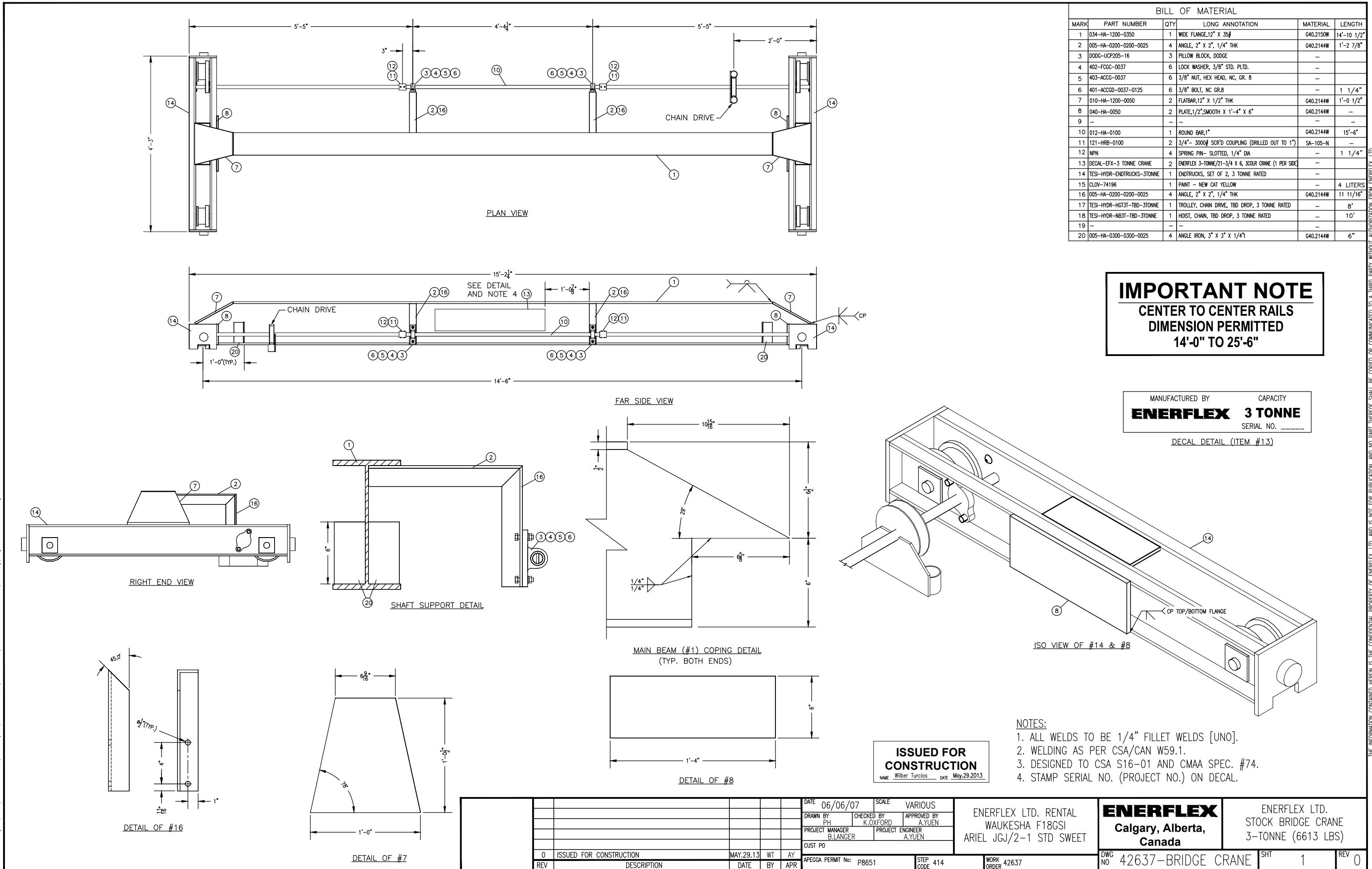
| MAJOR COMPONENT WEIGHTS | |
|-------------------------------------|---------------|
| DESCRIPTION | WEIGHT (LBS.) |
| COMPRESSOR FRAME: | 2,027 |
| ENGINE: (c/w FLUIDS) | 5,955 |
| COOLER: (DRY) | 9,050 |
| SUCTION SCRUBBER | 1,483 |
| THROW #1 CYLINDERS & BOTTLES: | 1,696 |
| THROW #2 CYLINDER & BOTTLES: | 1,696 |
| SKID BASE: (w/o CONCRETE) | 10,500 |
| SKID BASE: (w/ CONCRETE) | 18,990 |
| BUILDING: | 7,100 |
| MISCELLANEOUS COMPONENTS | 15,007 |
| TOTAL PACKAGE: (LESS COOLER) | 53,954 |
| TOTAL PACKAGE: (c/w ON-SKID COOLER) | 63,004 |

THESE SUPPORT POINTS ARE NOT NECESSARILY A PILE LOCATION

ENERFLEX INC. RENTAL
WAUKESHA F18GS1
ARIEL JGJ/2-1 STD SWEET

ENERFLEX
Calgary, Alberta,
Canada
DWG NO 42637-351
SHT 1
REV B

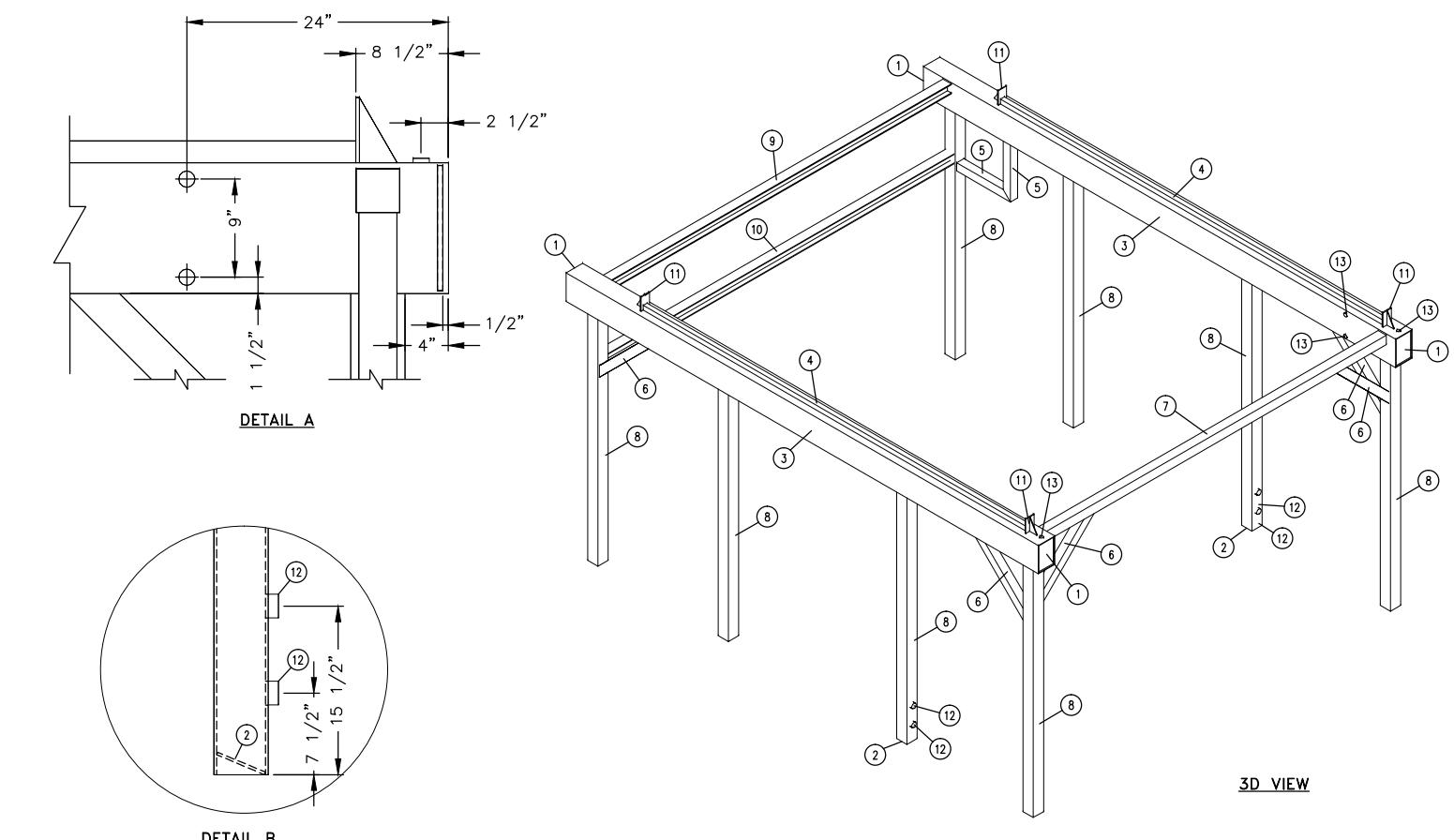
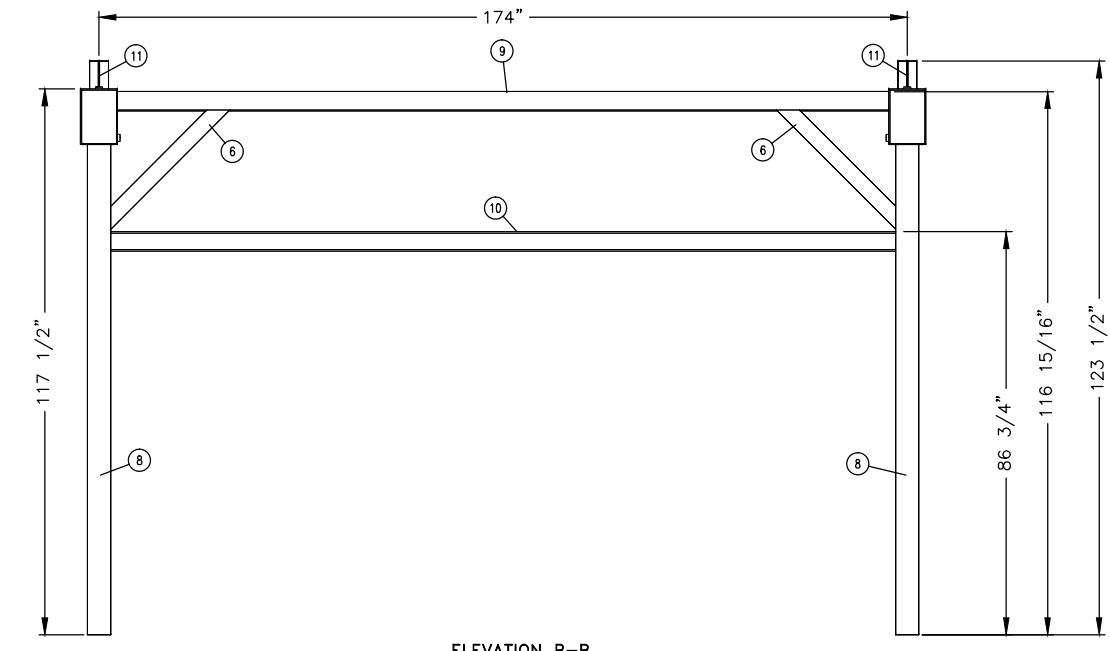
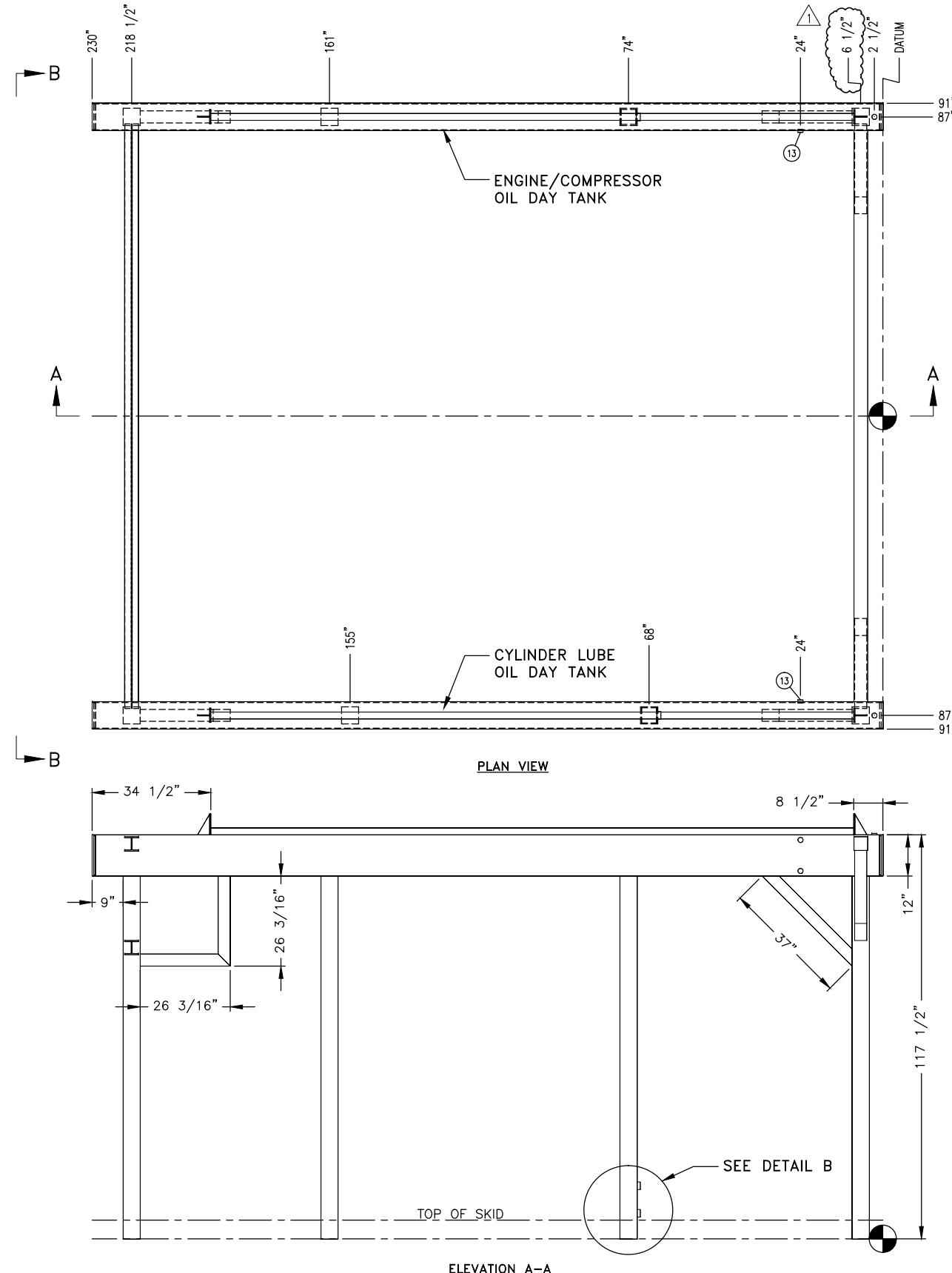
SUGGESTED SUPPORT
LOCATION
(< 800 BHP)



BILL OF MATERIAL

| MARK | QTY | DESCRIPTION | MATERIAL | LENGTH |
|------|-----|--|-----------|---------|
| 1 | 4 | PLATE,1/2",SMOOTH X 11.5000000 X 7.5000000 | G40.2144W | 11.5 |
| 2 | 2 | PLATE,1/4",SMOOTH X 4.7500000 X 4.3750000 | G40.2144W | 4 3/4 |
| 3 | 2 | TUBING,12"X8",1/4" THK | G40.2135W | 230 |
| 4 | 2 | TUBING,2"X2",1/4" THK | G40.2135W | 187 |
| 5 | 2 | TUBING,3-1/2"X3-1/2",1/4" THK | G40.2135W | 26 3/16 |
| 6 | 5 | TUBING,3-1/2"X3-1/2",1/4" THK | G40.2135W | 37 |
| 7 | 1 | TUBING,4"X4",1/4" THK | G40.2135W | 166 |
| 8 | 8 | TUBING,5"X5",1/4" THK | G40.2135W | 105 1/2 |
| 9 | 1 | WIDE FLANGE,4" X 13# | G40.2150W | 166 |
| 10 | 1 | WIDE FLANGE,4" X 13# (ONE CUTS TWO) | G40.2150W | 170 |
| 11 | 2 | WIDE FLANGE,4" X 13# (ONE CUTS TWO) | G40.2150W | 6 |
| 12 | 4 | COUPLING,1",3000#,NPT,HALF,SA-105 | G40.2150W | |
| 13 | 6 | COUPLING,1/2",3000#,NPT,HALF,SA-105 | G40.2150W | |

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**ISSUED FOR
CONSTRUCTION**

NAME: Wilber Turcios DATE: Aug.24.2013

| REV | DESCRIPTION | DATE | BY | APR |
|-----|--------------------------------|-----------|------|------|
| 1 | TITLE BLOCK, DIMENSION UPDATED | AUG.24.13 | W.T. | A.Y. |
| 0 | ISSUED FOR CONSTRUCTION | MAY.29.13 | W.T. | A.Y. |
| | | | | |

DATE: MAY.24.13 SCALE: NTS
 DRAWN BY: W.TURCIOZ CHECKED BY: K.OXFORD APPROVED BY: A.YUEN
 PROJECT MANAGER: BRIAN LANGER PROJECT ENGINEER: ALLEN YUEN
 CUST PO: P.O.
 APEGA PERMIT No: P8651 STEP CODE: 415 WORK ORDER: 42637

ENERFLEX INC. RENTAL
 WAUKESHA F18GSI
 ARIEL JGJ/2-1 STD SWEET

ENERFLEX
 Calgary, Alberta,
 Canada

STRUCTURAL STEEL
 CRANE RAILS
 FOR 3-TONNE (6613 LBS) CRANE

HARRINGTON

HOISTS AND CRANES

Harrington Hoists, Inc.
401 West End Avenue
Manheim, PA 17545
Phone: (717) 665-2000

Harrington Hoists, Inc.
2341 Pomona Rd #103
Corona, CA 92880
Phone: (951) 279-7100

www.harringtonhoists.com

Certificate of Inspection and Test

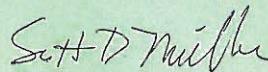
Overhead Hoist

This certifies that the following Harrington product:

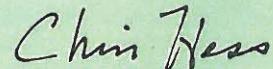
- Conforms to the latest version of ASME B30.16.
- Was thoroughly inspected.
- Was subjected to a load test in accordance with the latest version of ASME B30.16.



Load Applied: Not less than 125 % of rated capacity



Scott Miller
Quality Manager



Chris Hess
Manager of Engineering