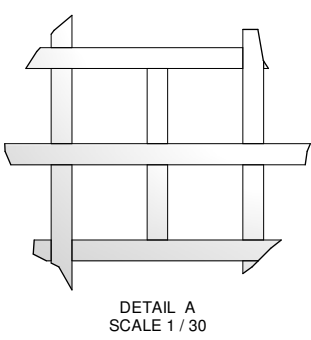
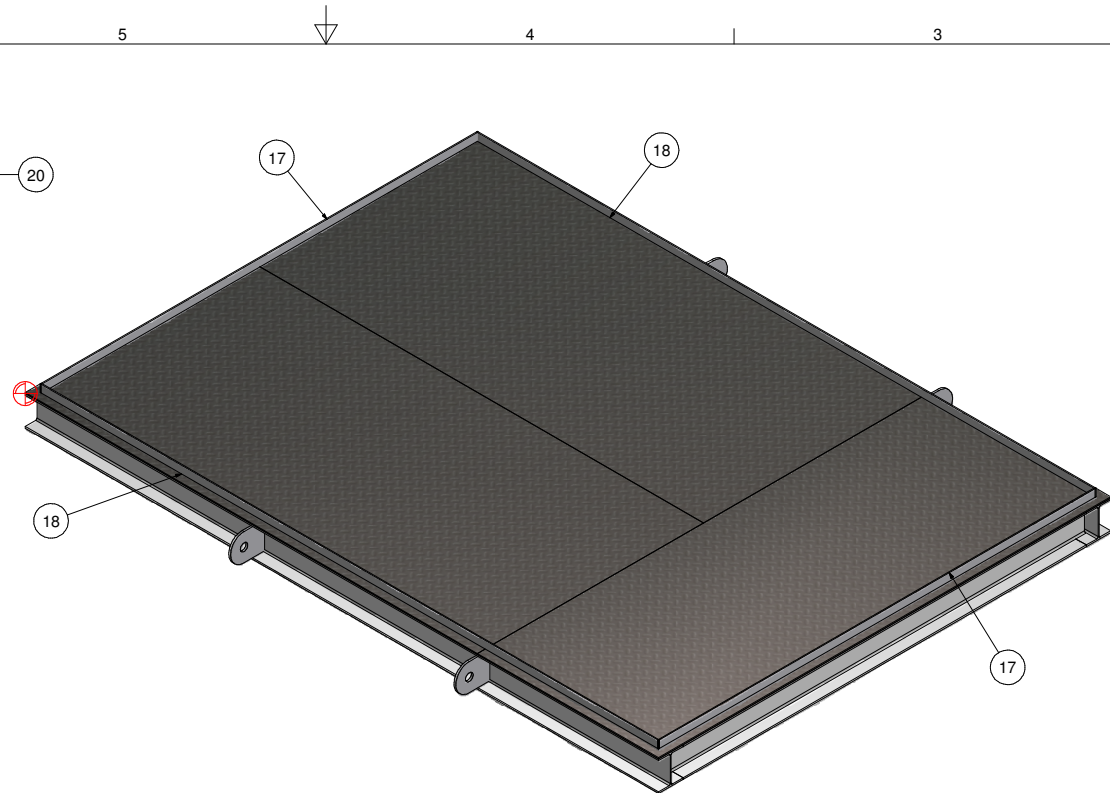
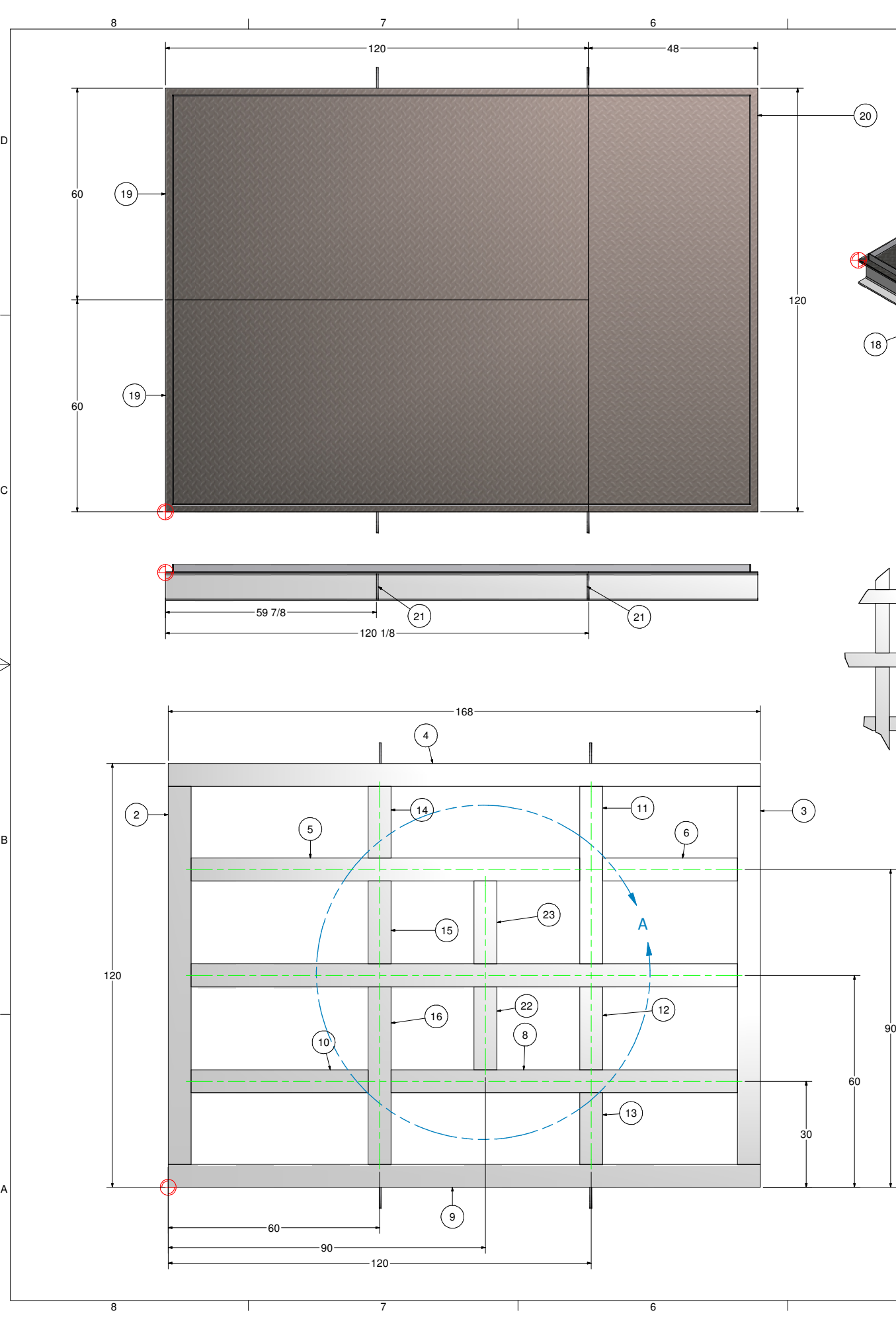
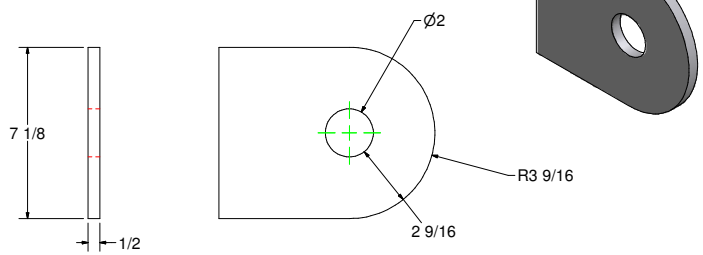




NOTE: Extra weld required in circled area on checker plate. 6-12 Stich.



**8@24 Lifting Lug
Qty. 4**

**MOR
10030-001A0**

NOTES:
-DATUM IS FROM TOP OF STRUCTURAL BEAM & DOES NOT INCLUDE PLATE FOR ELEVATIONS
-APPLY 3" OF CLASS 1 SPRAY FOAM TO UNDERSIDE OF SKID!
-PLACE INOVATOR RAIL MOUNTING HOLES 13/16" Ø ON ENDS OF SKID, CENTERED & 72" APART.

BILL OF MATERIAL				
ITE	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	1571 Skid Sketch		44W
2	112 in	WSS WF8.000@24 00000016	WIDE FLANGE BEAM	Default
3	112 in	WSS WF8.000@24 00000017	WIDE FLANGE BEAM	Default
4	168 in	WSS WF8.000@24 00000018	WIDE FLANGE BEAM	Default
5	116 in	WSS WF8.000@24 00000019	WIDE FLANGE BEAM	Default
6	44 in	WSS WF8.000@24 00000020	WIDE FLANGE BEAM	Default
7	160 in	WSS WF8.000@24 00000021	WIDE FLANGE BEAM	Default
8	104 in	WSS WF8.000@24 00000022	WIDE FLANGE BEAM	Default
9	168 in	WSS WF8.000@24 00000023	WIDE FLANGE BEAM	Default
10	56 in	WSS WF8.000@24 00000024	WIDE FLANGE BEAM	Default
11	56 in	WSS WF8.000@24 00000025	WIDE FLANGE BEAM	Default
12	30 in	WSS WF8.000@24 00000026	WIDE FLANGE BEAM	Default
13	26 in	WSS WF8.000@24 00000027	WIDE FLANGE BEAM	Default
14	26 in	WSS WF8.000@24 00000028	WIDE FLANGE BEAM	Default
15	30 in	WSS WF8.000@24 00000029	WIDE FLANGE BEAM	Default
16	56 in	WSS WF8.000@24 00000030	WIDE FLANGE BEAM	Default
17	2.000 ft	F.250X116)	2" x 1/4" Flat Bar	44W
18	2.000 ft	F.250X164	2" x 1/4" Flat Bar	44W
19	2	PLATECH .250(5x10)	5ft x 10ft x 1/4in Checkerplate	44W
20	1	PLATECH .250(4x10)	4ft x 10ft x 1/4in Checkerplate	44W
21	4	LIFTING LUG 8@24	1/2" PLATE	44W
22	30 in	WSS WF8.000@24 00000031	WIDE FLANGE BEAM	Default
23	30 in	WSS WF8.000@24 00000032	WIDE FLANGE BEAM	Default

Table					
Structural	Personnel	Date	QC Inspect	Date	Hold Point
Structural layout checked					
Beam straightness after framing					
Weld quality inspected					
-Framing					
-Floor and Stands					
-Piping					
Equipment base location checked					
Floor plate fit up checked					
Skid straightness after flooring					
All Containment areas Seal Welded					
Lifting lugs installed					
Holes in Main Skid for Rollers					
Spray Foam Insulation					

Table						
Measurement	Design	Frame Up	Final	Difference	Tolerance	Sign Off
LENGTH NORTH SOUTH					+1/4"	
WIDTH EAST WEST					+1/4"	
CORNER-TO-CORNER NW TO SE NE TO SW					+1/4"	
FLATNESS EAST WEST					+1/4"	
CONTAINMENT LIP NORTH SOUTH EAST WEST					+1/8"	

CONT2

BEAM-PLATE

LIFTEND

WFR-R

NOTES:

MATERIAL:	WEIGHT	N/A
NO.	REVISION DESCRIPTION	BY: DATE:
0	Issued for Construction	KDH Nov 27-14

WATERFLOOD PRODUCTION SYSTEMS LTD.

Box 1490 Strathmore, AB T4A 2L7
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FAX: (306) 634-7887
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TITLE: 1571 Tundra VRU

DGN: kresten	DATE: 21/11/2014
DWN: Kirsten Heier	DATE: 21/11/2014
CHKD: Dave Heier	DATE: 21/11/2014
APP:	DATE:

REV: 0 | PAGE: 1 OF 1 | PART NO: 1571 Skid Print