* (Corrected Copy)

FORM U - 1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Ma	nufactured	and certi	fied by			Patri	k Fab	ricating & Weldi	ng Enterprises, I	nc. , 22216 Pr	ats Dairy	/ Road Abita S _l	orings, LA. 70	0420		
2.11									(N	ame and address)					**************************************	
2. Ma	nufactured :	for		Min manageoperating designation	THE STREET, ST	Markette Kalenda in Arginia kanalakan da kanalakan da kanalakan da kanalakan da kanalakan da kanalakan da kana		Process Services			onton, A	B T6N 1H8 Ca	ınada	Mentify Control Street Spring Control		
3. Location of Installation					(Name and address) Unknown											
				W Project Annies Const.	-	**********************	T-COLUMN TO STATE OF THE STATE	· Wast Access and make a second recovery to the production of the contract of	(N	ame and address)	AND DELINIONS AND SCHOOL	Hitisha kiliman yanan dabah ya sasama b	THE RESIDENCE OF THE PROPERTY OF THE PARTY O	THE RESERVE THE PARTY OF THE PA	Street in the second of the second	
4. Type Vertical					08	V763-01		U8910.2	,	3-10-01 Rev 4		471				
(Hoiz, or vert., tank)			0	(Mfgr's serial No.)			(CRN)	(Drawing No.)		(Nat'l. Bd. No.)		THE THEORY IN THE PROPERTY OF THE	2009			
5. The	chemical	and phys	sical pr	operties of			quirer	ments of material		***			RE VESSEI	(Year built)		
								on VIII, Division		2007		112120000	CE TROOPE	CODE. THE		
									and the second s	Year	**************	MANAGEMENT OF THE PARTY OF THE				
to	PATRICIPATE DATE OF THE PATRICIPATE OF THE PATRICIP		·	N/A	~~~	to deliter providente su	***********		N/A					N/A		
			Adde	nda (Date)					Code Case No	s.			Special Ser	vices per UG-120(d)	A COLUMN TO THE PARTY OF THE PA	
6.	Shell	S	A-516-	70N	-	0.625" / 3	15.9m	m	0.125" / 3.2m	m	5'-10 3/4" / 1797.1mm		20	20'-0" / 6096mm S/S		
		Mat'l.	(Spec. No	o., Grade)		Nom. Th	ık. (In.)		Corr. Allow. (In.)		Diam. I.D. (Ft. & in.)		Length (overall) (ft. & in.)			
7.	Seams			d	Fu			100%	1150	1	Type-1		Ful	Full 100%		
	Long. (Welded,) Sngl., Lap, Bu			, R.T. (Spot or Full)			Eff(%) H	T. Temp. (° F)		Sirth (Welded., Dbl., Sngl., Lap,			pot, Eff (%)	No. Of		
		S.	ngr., cap,	Duit)						(hr)		Butt	Partial, o	r Full)	Course s	
8. Heads; ((a) Mat'l.			SA-516-7((Spec. No., Gr				(b)	Mat'l.			SA-516	-70N		
				We describe the second									(Spec. No.	. Grade)	***************************************	
	Location Bottom,			imum kness	Corrosio Allowana			Knuckle	Elliptical	Conical Ape	x I	Hemispherical	Flat	Side to Pre		
(a)	Tor	***		25"	0.125"		me morrows	Radius	Ratio	Angle		Radius	Diameter	(Convex or C		
(b)	Botto			525"	0.125"		-	-	2:1	-				Conca		
(10)	L	7111			0.123		*********	_	2:1	-			-	Conca	ve .	
	ı. design me	tal temp.	(in	. / 256 PSI ternal) -46°C / -	50°F	N/A (externs		psi at ma 1765 kPa / 256 l		**************************************	C / 212°l nternal)	7	(e)	N/A cternal) Pa / 333 PSIG	° F	
	zzles, inspe Purpose et, Outlet, Dr		No.	Diam or S		Туре		Mat'l.	Nom. Thk.	Reinforceme	nt Mat'l.	How Atta	i	Location		
Inlet / Outlet			,	2 3"		RFLWN		A-350LF2CL1	0.625	T1		rt (Per UW 1)		011		
TG		·L	1			RFLWN		4-350LF2CL1 A-350LF2CL1	0.530"	Inherent Inherent		Fig. C		Side Side		
		***************************************		1 2"					ļ			Fig. H				
PG/Vent			l l			Pipe RFWN		SA-333Gr6 SA-333Gr6	0.344" 150#	SA-516-70N Inherent		Type 1		Top		
11.	Supports:	THE STREET OF TH	Yes	Lu _s		ICI WIN	1	Legs	130#	Other	an. Ski		Attached	Pipe Head B/We		
	опррога.		(Yes or		50	(No.)			(No.)		Describe)	II.		(Where and How)	eraea	
12. Rei	narks:		ues reservantes and an			destructions of the boundary and an include	-	erpés en recenipos des en recoluente de sensual a alcono		inter the of embass also lives as benefit the authority page 1000 for present any any		*******************************		********************		
				No. 2 Edition in an annual series												
	**************************************			***************************************		***************************************		of part, item number, N ertificate of 3			***************************************		*********************			
	•		III, Div		J" Certific	cate of Auth k Fabricati	all deta orizat	ails of design, ma ion No. 31,3 Welding Ent. Inc.	terial, constructi	on, and workn	20	of this vessel con	nform to the	ASME Code for		
		***************************************	·····	MATHEMATINE REPUBLICATION OF THE	and the state of t	67.555	-	Certificate of	Shon Inspe	ction	3		CONTROL OF A CONTR	Community of the Community of the State of t		
Vessel	constructed	lbv F	atrick I	abricating	g & Weldi	ing Ent. Inc			2216 Prats Dair		Springs.	LA. 70420				
I, the u	indersigned, ployed by	, holding Or	a valid neBeaco	commission America , and st	oned by th a Insuranc ate that, to	ne National ce Compan o the best o	Board Y f my k	of Boiler and Pro have inspected nowledge and be	essure Vessel Ins I the component lief, the Manufac	spectors and/or described in the sturer has cons	the Stat is Manu tructed t	e or Providence facturer's Data his pressure ves	Report onsel in accorda			
								nspector nor his e her the Inspector r								
	e or a loss		ıd arisir	ng from or		d with inspe			NB61393	"A"			1508			
	<u> </u>			(Aut	normed In	ispector)		*	(Nat I E	oaru (mei. enc	misemer	us) state Provid	ichce and ivo	. J		

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

* (Corrected Copy)

Manufactured and certif	ied by	Patrick Fabricating & Welding Enterprises, Inc., 22216 Prats Dairy Road, Abita Springs, LA. 70420 (Name and Address of Manufacturer)											
2. Manufactured for	CONTRACTOR DE PROFESSIONE LA CONTRACTOR DE C	MONEY DAY ON THE LINE OF	I	Process Service	es, Inc. 9552 - 26th Ave	enue Edmonton	, AB T6N 1H8 Ca	nada					
					(Name and Add	dress of Purchaser)		COMPANY WAY TO SEE SEE	CONTRACTOR CONTRACTOR AND CONTRACTOR				
3. Location of Installation	Mainth, for the convenience and the late of the late o	Unknown											
		(Name and Address)											
4. Type:	Vertical	Lean Amine Charcoal Filter 08V763-01											
((Horiz., vert,, or sphere)			(Tank, sep	arator, heat exh., etc.)	CONTRACTOR DESCRIPTION OF THE PERSON OF THE	(Mfg's, Serial No.)						
U891	0.2	780	763-10-0	1 Rev 4		471							
(CRN	-	CO Commence of the Commence of			Ala		2009						
(CIG	,				(Nat'l Bd. No.)		(Year Built)						
Data Report	CONTRACTOR OF THE STATE OF THE			O CHARLO TO COLOR DE LE COMPANSO DE LA PARTE MANAGEMENTO DEL PARTE MANAGEMENTO DE LA PARTE MANAGEMENTO DEL PARTE MANAGEMENTO DE LA PARTE MANAGEMENTO DEL PARTE MANAGEMENTO DE LA PARTE MANAGEMENTO DEL PARTE MANAGEMENTO DE LA PARTE MANAGEMENTO DEL PARTE MANAGEMENTO DE LA P	HAMILIONIA PROPERTIENTAL MENTE CONTRACTOR PROPERTIES AND ACCUSANCES	ALS A PROCESSION AND STATEMENT	DENON-MACES AND	No de la companya de	MATERIAL MATERIAL STATES AND				
Item Number				A promision and a source distance of the contract party and	Remar	ks							
10	Purpose	No.	Diam.	Туре	Mat'l	Nom. Thk.	Reinf. Mat'l	How Attached (Per UW 16.1)	Location				
	Dump	1	6"	RFLWN	SA-350LF2CL1	0.875"	Inherent	Fig. C	Side				
	PSV	1	3"	Pipe	SA-333Gr6	0.438"	SA-516-70N	Fig. H	Тор				
		1	3"	RFWN	SA-333Gr6	150#	Inherent	Type 1	Pipe				
	PDG	2	2"	RFLWN	SA-350LF2CL1	0.530"	Inherent	Fig. C	Side				
	Drain	1	3"	Pipe	\$A-333Gr6	0.438"	SA-516-70N	Fig. H	Bottom				
		1	3"	Elbow	SA-420 WPL6	0.438"	Inherent	Туре 1	Pipe				
		1	3"	Pipe	SA-333Gr6	0.438"	Inherent	Fig. C	Elbow				
		1	3"	RFWN	SA-333Gr6	150#	Inherent	Type 1	Pipe				
	Purge	1	2"	Pipe	8A-333Gr6	0.344"	SA-516-70N	Fig. H	Тор				
		1	2"	RFWN	SA-333Gr6	150#	Inherent	Type l	Pipe				
	Flush	1	6"	RFLWN	SA-350LF2CL1	0.875"	SA-516-70N	Fig. H	Side				
	Manway	1	24"	RFLWN	SA-350LF2CL1	1.125"	SA-516-70N	Fig. C	Side				
	Manway	1	24"	Pipe	SA-333Gr6	0.500"	SA-516-70N	Fig. H	Тор				
	White Problems to the supplier of the supplier	1	24"	RFWN	SA-333Gr6	150#	Inherent	Type I	Pipe				
ethabburk Michael milar sakrel san i kommonannan makan sanat una, sepanyak dipinanyan ak kayan													
TIVI SINING THE WHO IN A MARKATA AND A STATE OF THE WAY													
	M1A 24" Manway	/ has 150#,	SA-350L	F2CL1, B16.5	RFBF, w/ (20) 1 1/4	" x 7" Lg. SA-1:	93B7M Bolts w/ 2	2 SA-1942HM, H.H	. Nuts each				
	M1B 24" Manway	has 150#,	SA-350L	F2CL1, B16.5	RFBF, w/ (20) 1 1/4	" x 7" Lg. SA-19	93B7M Bolts w/ 2	SA-1942HM, H.H.	. Nuts each				
	* Flanges are B16.	* Flanges are B16.5, SA-350LF2CL1, 150#, Vessel Hydro Tested in Horizontal Position, Over Pressure Protection to be Installed by Owner											
	Production Charpy	Production Charpy @ -50 Deg F weld and HAZ. All material impact tested at -50 Deg F or colder.											
	Bolting exempt fro	om impact t	esting per	Fig. UCS-66 (c).	The state of the s							
		The state of the s	***************************************	Parks for Macanillo happens and Adaptive Sales hilly a cities to middle		aktore morphis kangkis kangkaking moranipakan paramanan							
Certificate of Authorizatio	n: Type	U	ſ		o. 31,373	Expire	s June	June 20 ,20 11					
	**** divember on a management												
Date 7/30/001	Name Patri	ck Fabricat	ting & Welding Ent. Inc.		Signed	1786							
,		(1)	famufacturer)			(oresentative)					
Date 7/30/69	Name			9	Commission	1/8/139	24"	LAIS	508				
- //*//			zed Inspector	\		Nacion	Naci paradia di Pada	sement, State, Province, a	······································				