



Estevan, Sask
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FT 2969

Client:	Westlake
Date:	Feb 3, 2025
Location:	13-16-001-33 W1M
Field:	N/A
Tube Size:	20' x 24"
Tube #:	MOC 726
Treater Info:	Sivalls
Inspected at:	Flying G

Codes and Standards:	Codes	ASME V Art 7	Standards	ASTM E709	SI-MT-01	Rev	04
		ASME V Art 4		ASTM E797	Still Procedure		

Other	☒ X	Three Section Mitred Return Bend
	☒ X	Initial Inspection
		Flange Prep/Repairs
		Final Inspection
		Ref. Report
		Ref. Report
Flange Thickness: 1 5/8"		Flange Orientation: ☒ Horizontal ☐ Vertical

Techniques and Equipment:	☒ X	MT	☒ X	38 DLP	UTX/Water Mixture
AC Yoke: Parker P2	SN: 3661	Cal Date: 02/03/2025	Pie Gauge	SN:	
UT Equipemnt:	SN: 171488204	Cal Date: 11/22/2024	Probe SN: 1524800	Mhz: 7.5	Inch: 1/4"
5 Step Cal Block .100 - .500	SN: 052117				

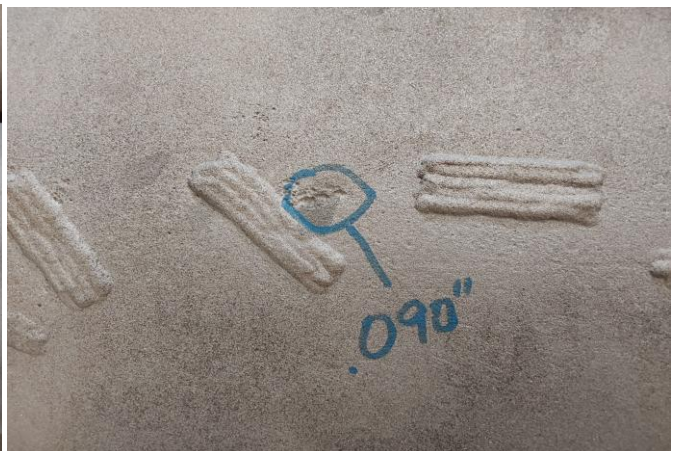
Notes:	☐ MT - Acceptable, no indications at time of inspection
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MT - All Accessible Welds

- Cracks on FireTube Rest Bracket (Both Legs) as marked
- General Corrosion & Isolated Pitting at 12:00 on U-Tube - 0.060" - 0.100"
- Minimum remaining material approx. 0.375"
- Burner Leg has a bow midway at 12:00 (5/8" Deep & 6' Long)

.001"	Stack Leg				Burner Leg				Tube Nominal:	Time
	3	6	9	12	3	6	9	12		
A	0.408	0.498	0.475	0.480					UT Min:	5.5
B	0.485	0.512	0.496	0.490						Km's
C	0.482	0.510	0.487	0.475						Con
D	0.522	0.491	0.477	0.492					UT Notes	
E	0.512	0.511	0.503	0.494						
F	0.504	0.502	0.509	0.510						
G					0.507	0.509	0.499	0.511	Client Contact:	Dean Lemieux
H					0.509	0.524	0.498	0.484	Client Phone:	
I					0.496	0.508	0.511	0.510	Client Signature:	
J					0.488	0.492	0.506	0.524	Level II Tech:	Wayne Naka CGSB#: 12597
K					0.527	0.513	0.479	0.473	Technician:	Terry Naka CGSB#:
									Level II Signature	<i>Wayne Naka</i>

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