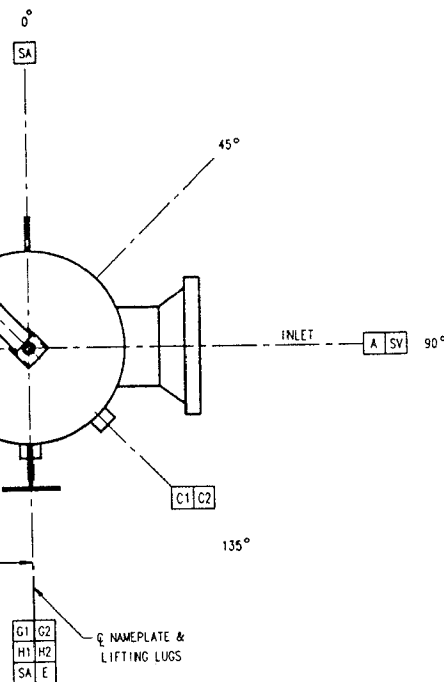


SCHEDULE OF OPENINGS

TYPE	SERVICE	NECK				PROJ.	WELD	WELD SIZE				RE-PAD	
		BORE	SCH.	WALL	LG.			DT'L	a	b	c	WD.	THK.
N FLG	INLET	5.761	80	.432	5"	SET SO.	NW-14	3/8			9/16	2	3/4
N FLG	OUTLET	5.761	80	.432	5 1/8"	SET SO.	NW-14	3/8			9/16	2	3/4
PLG	PR. GA.						OW-3	3/8					
PLG	HYDRO VENT						OW-3	3/8					
PLG	DRAIN	.815	160	.250	1 3/16"	SET SQ.	OW-16	3/8					
PLG	SUPPLY GAS						OW-3	3/8					
PLG	GA. GLASS						OW-3	3/8					
PLG	GA. GLASS						OW-3	3/8					
PLG	LEVEL SWITCH						OW-3	3/8					
PLG	LEVEL SWITCH						OW-3	3/8					
PLG	W.D.V.						OW-3	3/8					
PLG	W.D.V.						OW-22	3/8					
OLE	SHIRT VENT												
OLE	SHIRT ACCESS												

WELD DETAILS	
DESCRIPTION	DETAIL
SHELL TO CLOSURE	CWS-2
SHELL TO HEAD	CWS-4
SHELL GIRTH SEAM	CWS-2
LONGITUDINAL SEAM ITEM	LWS-
LONGITUDINAL SEAM ITEM	LWS-
SUPPORT DETAIL	SPT-200



E ORIENTATION

TAG NO.: F-100

CRN:

REVISION	NAMEPLATE INFORMATION	
	DESCRIPTION	DETAIL
FIRST ISSUE (DWR# 7641)	NAT'L. BD. NO.: YES ☐ NO ☐	
REVISE WORKING TEMP. (DWR# 7791)	"U" STAMP: YES ☐ NO ☐	
PER CUSTOMER APPROVED MARKUP (DWR# 7831)	NAME: 1416 PSIG (99.5 Kg/Cm ²) AT 149 °F (65 °C)	
	MONIT: -20 °F (-29 °C) AT 1416 PSIG (99.5 Kg/Cm ²)	
	CORR. ALLOW.: .0625 INCH (1.6 MM)	
	RT-1 ☐ RT-2 ☒ RT-3 ☐ RT-4 ☐ NONE ☐	
	HEAT TREAT: YES ☐ NO ☐	
	HYDRO PRESS 2124 PSIG (149.3 Kg/Cm ²)	

WEIGHTS	
EMPTY	FULL OF WATER
2970 LBS	1350 KG
NAT. BD. FILING SQ.FT.	
REQ'D. 1	
W.O. 268472	
CUSTOMER: PRO-QUIP	
P.O. NO.: 60300008	

PERRY EQUIPMENT CORPORATION	
Manufacturers	MINERAL WELLS, TEXAS
BOX 640, MINERAL WELLS, TEXAS 76068	
PECO SERIES 75V	
MODEL: 75V-4-FG324-16-1416-WP	
VERTICAL FILTER SEPARATOR	
DWG BY: SMW	CHK BY: CAR
DATE: 10-07-94	DATE: 10-12-94
DRAWING NO: 01-098717 D-73574	REV.: 2
SCALE: NONE	

F-100

SEAL WELD ALL EXTERNAL ATTACHMENTS

CERTIFIED
BY PERRY EQUIPMENT CORP.

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