FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

A 595239

	1. Manufactured and certified byENERFLEX SYSTEMS LTD. PRODUCTION AND PROCESSING, 2103 - 8 STREET, NISKU, AB, CANADA, T9E 7Z1															
2. Manu	factured for					ВС	INTER	RNATIO	me and address ONAL PROJECT	LTD, CA	NADA					-
3. Locat	(Name and address of purchaser) 3. Location of installation SUNDANCE GAS FACILITY LSD: d-A21-C/93-I-16															
4. Type	HORI (Horiz ve	ZONTAL	re)	(Name and address) PREHEATER B7563-20												
	•	J9168.21	10)		B7562-00-		•			, , , , , , , , , , , , , , , , , , ,						
		(CRN)				Drawing				(Nat	Bd No.)			()	2009 Year Built)
5. ASME	E Code, Sec	tion VIII, Di	iv. 1 _		200		I- /D-I-									
Edition and Addenda (Date) Code Case No. Special Service per UG-120 (or litems 6-11 incl. to be completed for single wall vessels, jackets of jacketed vessels, shell of heat exchangers, or chamber of multi-chamber vessels.												20 (d)				
6. Shell:	Shell: (a) No. of course(s)3 (b) Overall length (ft & in.):30'-0"															
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		ırse(s)	0:->	Ma	Thic				Joint (Cat. A) Circum						atment	
No. E	42"	Length (no	& In.)				1	1				1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			Temp	Time
-	42	10		SAS	16-70N		0.125"	1_	FULL	100%		FULL		100%		1
-		 -				+-						-				
7 Heads																
7. I leau:	s. (a) Iviali.				No., Grade)			(b) Matt		·	SA350LF (Spec. No.,		<u></u>		
	ation (Top,	Thickn		Rad	ius I	Elliptical			Hemispherical			to Pressure		Ca	tegory A	
	tom, Ends)	Min.	Corr.		Knuckle		An	gle	Radius	Diamet	er Conv	ex Concave		_	Spot, Nor	ne Eff
(a)	END	0.4375"	0.125	<u> </u>		2:1		-			NC	YES	SMLS	3	NONE	
(b)	END	3.81"	0.125					-	Management	49.5"						
If rem	ovable, bolt	s used (Des	scribe o	other faster	nings)		36 OF 1	1/2" >	(1' SA 193 B7M	STUDS	C/W (2)	SA 194 2HM	1 HEX	NUTS	EACH	
8 Tyne	of jacket				_			lack	(Mati., : et Closure	Spec., N	o., Gr., S	ize, No.)				
• •	-							_		(D	escribe a	s ogee & w	eld, bai	r, etc.)		
If bar,	give dimens															
9. MAW	P) nal)	/extern	psi a	t max. tem)	400 ernal)	- - ,	°F. Mexternal)	fin. desig	n metal i	temp <u>-4</u>	<u>o_</u> °	Fat_	190	psi
10. Impa	act test						Gillai)			re of						°F.
	(Indicate yes or no and the component(s) impact tested)															
11.	Hydro tes	11. Hydro test press. 247 Proof test														
Items 12 and 13 to be completed for tube sections.																
Items 12	2 and 13 to b	e complete	ed for tu	ube section				Pro	of test			The second secon				·
		e complete	ed for to	ube section			***************************************	Pro	of test		-					·
Items 12 12. Tube	esheet		-		ns.	 subject to	press.)			(Corr. A	- low., in.)	「Attac	hment	 (welde	ed or bolte	ed)1
	esheet		-		ns.	 subject to	press.)		of test Nom. thk., in.)	(Corr. A	- low., in.)	[Attac	hment	 (welde	ed or bolte	ed)]
12. Tube	esheet	ationary (Ma	- at'l Spe	ec. No.)]	ns.	 subject to			Nom. thk., in.)		-	[Attac				ed)]
12. Tube	esheet [Sta	ationary (Ma	- at'l Spe	ec. No.)]	ns. [Dia., in. (s 	 subject to			Nom. thk., in.)	(Corr. A	-	[Attac		 (welde ttachm		ed)]
12. Tube	esheet [Sta	ationary (Ma	 at'l Spe	ec. No.)] (D	[Dia., in. (s ia., in.)		(No	[] (I	Nom. thk., in.)	(Corr. A	-	[Attac				ed)]
12. Tube	esheet [Sta	ationary (Ma	 at'l Spe	ec. No.)] (D	ns. [Dia., in. (s 		(No	[] (I	Nom. thk., in.)	(Corr. A	-		(A	 ttachm		ed)]
12. Tube	esheet [Sta	Spec. No.)]	at'l Spe	(D	[Dia., in. (s ————————————————————————————————————	in.)	(No	om. thk	Nom. thk., in.)	(Corr. A	- low., in)		(A	 ttachm	ent)	ed)]
12. Tube	esheet [Sta	Spec. No.)]	at'l Spe	(D	[Dia., in. (s ————————————————————————————————————	in.)	(No	om. thk	Nom. thk., in.)	(Corr. A	- low., in)		(A	 ttachm	ent)	ed)]
12. Tube	esheet [State of State of Stat	Spec. No.)	at'l Spe	(D	[Dia., in. (s ————————————————————————————————————	in.) reted ves	(No	om. the	Nom. thk., in.), in.), in. or gauge)	(Corr. A	low., in)		(A	 ttachm	ent)	ed)]
12. Tube	esheet	Spec. No.)] pec. No., G pe complete	at'l Spe	cc. No.)] (D r Type) nner cham	[Dia., in. (s ia., in.) (O.D.,	in.) ceted ves	(No	om. the	Nom. thk., in.), in.), in. or gauge) els of heat exchar	(Corr. A (N ngers.	low., in)		(A	 ttachm Straigh	nt or U)]	
12. Tube	esheet	Spec. No.)] pec. No., G pe complete f course(s)	at'l Spe	r Type) nner cham	[Dia., in. (s ————————————————————————————————————	in.) xeted ves(b) C	(No	om. this	Nom. thk., in.), in.), in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat.	(Corr. A (N ngers. 228'-6	low., in)	n, Joint (Cat	(A	 ttachm Straigh	ent) It or U)] Heat Tre	atment
12. Tube	esheet [State of State of Stat	Spec. No.)] pec. No., G pe complete f course(s)	at'l Spe	r Type) nner cham 8 Mat	[Dia., in. (s ————————————————————————————————————	in.) seted ves (b) C Thick	(No	om. the	Nom. thk., in.) i., in.) i., in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non	(Corr. A (N ngers. 228'-6	low., in)	n, Joint (Cat Full, Spot, I	(A Type (straigh	nt or U)] Heat Tre	
12. Tube [Fig. 13. Tube 14. Shel No. Di	esheet [Statement of Statement	spec. No.)] pec. No., Good complete f course(s) Length (ft	at'l Spe	r Type) nner cham 8 Mar Spec./Gra	[Dia., in. (s ————————————————————————————————————	in.) seted ves (b) C Thick Nom. 0.674"	(Notes sels or overall letters Corr. 0.125"	om. the channe ength (to SMLS	Nom. thk., in.) , in.) , in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non	(Corr. A (N ngers. 228'-6		n, Joint (Cat Full, Spot, I	(A Type (Straigh	Heat Tre Temp	atment Time
12. Tube [Flo. 13. Tube 14. Shel No. Di 2	esheet [State of State of Stat	spec. No.) pec. No., Go complete f course(s) rse(s) Length (ft 30'2.75	at'l Spe	r Type) nner cham 8 Mar Spec./Gra	[Dia., in. (s ia., in.) (O.D., bers of jack	in.) seted ves (b) C Thick Nom. 0.674"	(No	om. the channe ength (to SMLS	Nom. thk., in.) i., in.) i., in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non	(Corr. A (N ngers. 228'-6 A) e Eff.	low., in) umber) Circun Type	n, Joint (Cat Full, Spot, I	(A Type (straigh	nt or U)] Heat Tre	atment Time
12. Tube [Flo. 13. Tube 14. Shel No. Di 2	esheet [State of State of Stat	spec. No.) pec. No., Go complete f course(s) rse(s) Length (ft 30'2.75	at'l Spe	r Type) nner cham 8 Mar Spec./Gra	[Dia., in. (s ————————————————————————————————————	in.) seted ves (b) C Thick Nom. 0.674"	(Notes sels or overall letters Corr. 0.125"	om. the channe ength (to SMLS	Nom. thk., in.) , in.) , in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non	(Corr. A (N ngers. 228'-6		n, Joint (Cat Full, Spot, I	(A Type (Straigh	Heat Tre Temp	atment Time
12. Tube [Flo. 13. Tube 14. Shel No. Di 2	esheet	spec. No.)] pec. No., Good complete f course(s) Length (ft 30'2.76 168'	at'l Spe	(D r Type) Inner cham 8 Mat Spec./Gra SA	[Dia., in. (s ia., in.) (O.D., bers of jack terial de or Type 106C 106C	in.) seted ves (b) C Thick Nom. 0.674* 0.674*	(Notes and the content of the conten	om. the channed Type SMLS	Nom. thk., in.) i., in.) i., in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non- NONE NONE	(Corr. A (N ngers. 228'-6 A) e Eff.	Circun Type 1 1	n, Joint (Cat Full, Spot, I	(A Type (Straight Eff. 100% 100%	Heat Tre Temp 1150°F 1150°F	atment Time
12. Tube [Flo. 13. Tube Items 14. Shel No. Di 2 6 15. Head	esheet	pec. No., Go complete f course(s) rse(s) Length (ft 30'2.76 168' SA 350LF2 (Mat'l Spec	at'l Spe	r Type) nner cham 8 Mar Spec./Gra SA CL 2500 R' Grade or T	[Dia., in. (some serial decored to Type (H.T	in.) (b) C Thick Nom. 0.674" 0.674" 0 F FOR Time &	(Notes sels or Overall letters Corr. 0.125" 0.125" 0.125" 1 HR)	om. the	Nom. thk., in.) i., in.) i., in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non- NONE NONE NONE NONE SA350I	(Corr. A (N ngers. 228'-6 A) e Eff LF2CL1,	CL 2500	n, Joint (Cat Full, Spot, I FULL FULL RTJWN(118	A, B & None	straigh & C) Eff. 100% 100% —	Heat Tre Temp 1150°F 1150°F	atment Time
12. Tube [Fig. 13. Tube 14. Shel No. Di 2 6 15. Head	esheet [Standard Mat'l estandard Mat'l Standard Mat	pec. No., Go complete f course(s) rse(s) Length (ft 30'2.76 168' SA 350LF2 (Mat'l Spec	at'l Spe	r Type) nner cham 8 Mat Spec./Gra SA CL 2500 Rt Grade or T	[Dia., in. (some serial	in.) seted ves (b) C Thick Nom. 0.674" 0.674" 0 F FOR Time & iptical	(Notes sels or Overall letters Corr. 0.125" 0.125" 1 HR) Temp) Conice	om. the channer of SMLS SMLS	Nom. thk., in.) , in.) , in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non NONE NONE NONE (b) SA3501 (Mat Hemispherical	(Corr. A (N ngers. 228'-6 A) e Eff LF2CL1, r'l Spec. I	Circum Type 1 1 1 CL 2500 Io., Grace	n, Joint (Cat Full, Spot, I FULL FULL RTJWN(111 de or Type) (to Pressure	(A Type (: . A, B & None	Straight Str	Heat Tre Temp 1150°F 1150°F — IR) Temp)	atment Time 1 1
12. Tube [Flo 13. Tube Items 14 14. Shel No. Di 2 6 — Loca Bott	esheet [State of State of Stat	pec. No., Go complete f course(s) rse(s) Length (ft 30'2.76 168' SA 350LF2 (Mat'l Spec	at'l Spe	(D r Type) nner cham 8 Mai Spec./Gra SA CL 2500 R Grade or T Rac Crown	[Dia., in. (some serial	in.) (b) C Thick Nom. 0.674* 0.674* Time & iptical Ratio	(Notes assets or contest of the cont	om. the channer of SMLS SMLS	Nom. thk., in.) , in.) , in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non NONE NONE NONE (Mathemispherical Radius I	(Corr. A (N (N ngers. 228'-6 A) e Eff. ——— —— LF2CL1, r'l Spec. I	Circun Type 1 1 1 CL 2500 No., Grace Side	n, Joint (Cat Full, Spot, I FULL FULL RTJWN(11: de or Type) (to Pressure ex Concave	A, B & None	Straight Str	Heat Tre Temp 1150°F 1150°F — IR) Temp)	atment Time 1 1
12. Tube [Fig. 13. Tube 14. Shel No. Di 2 6 15. Head	esheet [Standard Mat'l estandard Mat'l Standard Mat	pec. No., Go complete f course(s) rse(s) Length (ft 30'2.76 168' SA 350LF2 (Mat'l Spec	at'l Spe	(D r Type) nner cham 8 Mai Spec./Gra SA CL 2500 R Grade or T Rac Crown	[Dia., in. (some serial	in.) seted ves (b) C Thick Nom. 0.674" 0.674" 0 F FOR Time & iptical	(Notes sels or Overall letters Corr. 0.125" 0.125" 1 HR) Temp) Conice	om. the channer of SMLS SMLS	Nom. thk., in.) , in.) , in. or gauge) els of heat exchar ft & in.): Long, Joint (Cat. Full, Spot, Non NONE NONE NONE (b) SA3501 (Mat Hemispherical	(Corr. A (N ngers. 228'-6 A) e Eff LF2CL1, r'l Spec. I	Circum Type 1 1 1 CL 2500 Io., Grace	n, Joint (Cat Full, Spot, I FULL FULL RTJWN(111 de or Type) (to Pressure	(A Type (: . A, B & None	Straight Str	Heat Tre Temp 1150°F 1150°F — IR) Temp)	atment Time 1 1

(Matl., Spec., No., Gr., Size, No.)





18.	16. MAWP	4500 internal		90 ernal)	psi at max. temp. 400 (internal)		al)	400 (external)	°F. Min. desig	n metal tem	°F at 4500 psi	
Hydro test press. 5850 Proof test Prupose (niss, Inspection, and safety valve openings Prupose (niss, I No.) Diameter Flange Material Nozzie Thickness Reinforcement How Attached Location (Mist. Quelle, Data) Proof Size Pro	17. Impact test		,	,					• <u> </u>			
18. Nozzices, Inspection, and safety valve openings Purpose (Triet, No. Diameter Finge Material Nozzice Finge Materi	18.	Hvd		•			•		est		-	
Purpose (filet, Nin). Diameter Flange Material Nozzie Flange Nozzie Nozz	,	•	•		7.7	7000						
HM 2 C C 300 RPWN SA33GPR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL DRAIN 1 Z C 300 RPWN SA33GPR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL PSV 1 Z C 3.00 RPWN SA33GRR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL LSL 1 Z C 3.00 RPWN SA33GRR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL LSL 1 Z C 3.00 RPWN SA33GRR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL LSL 1 Z C 3.00 RPWN SA33GRR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL LSL 1 Z C 3.00 RPWN SA33GRR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL LSL 1 Z C 3.00 RPWN SA33GRR SA59UF2CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL SECONDARY SA59UF3CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL SECONDARY SA59UF3CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL SECONDARY SA59UF3CL 10.74* 0.125* — LW16.1(c) TYPE 1 SHELL SECONDARY SA59UF3CL 10.74* 0.125* — TYPE 1 SHELL SECONDARY SA59UF3CL 10.75* — TYPE 1	Purpose (Inlet,	No.	Diameter	Flange	Mate							
DRAIN 1 2 CL 300 RFWN SA333GR8 SA350F2CL1 0.344* 0.125* — UW16.1(c) TYPE 1 SHELL PSY 1 1 4* CL 300 RFWN SA33GR8 SA350F2CL1 0.344* 0.125* — UW16.1(c) TYPE 1 SHELL LSLL 1 4* CL 300 RFWN SA33GR8 SA350F2CL1 0.344* 0.125* — UW16.1(c) TYPE 1 SHELL LSLL 1 4* CL 300 RFWN SA33GR8 SA350F2CL1 0.344* 0.125* — UW16.1(c) TYPE 1 SHELL LSLL 1 4* CL 300 RFWN SA33GR8 SA350F2CL1 0.344* 0.125* — UW16.1(c) TYPE 1 SHELL LSLL 1 1 4* CL 300 RFWN SA33GR8 SA350F2CL1 0.544* 0.125* — UW16.1(c) TYPE 1 SHELL SA350F2CL1 1 45* CL 10* STEP 1 SHELL SA350F2CL1 1 5* CL 10* STEP 1 SHELL SA350F2CL1 1 STEP 1 SHELL SA350F2CL1 1 STEP 1 SHELL SA350F2CL1 1 STEP 1 STEP 1 SHELL SA350F2CL1 STEP 1									Material			Transfer of the second
PSY 1 4°C.3.00 RFWN SA333GR6 SA350F2CL1 0.674* 0.125* — UW18.1(c) TYPE 1 SHELL LSL 1 4°C.3.00 RFWN SA333GR6 SA350F2CL1 0.444* 0.125* — UW18.1(c) TYPE 1 SHELL GS INOUT 2 4°CL2500 RFWN SA33GR6 SA350F2CL1 574* 0.125* — UW18.1(c) TYPE 1 SHELL GS INOUT 2 4°CL2500 RFWN SA33GR6 SA350F2CL1 574* 0.125* — UW18.1(c) TYPE 1 SHELL GS INOUT 2 4°CL2500 RFWN SA35GR6 SA350F2CL1 574* 0.125* — UW18.1(c) TYPE 1 HEAD DS KRFLG 1 42°CL150 RFWN SA35GR6 SA350F2CL1 574* 0.125* — UW18.1(c) TYPE 1 HEAD DS SUpport Skirt NO Lugs SA350F2CL1 574* 0.125* — UW18.1(c) TYPE 1 HEAD DS SUPPORT Skirt NO Lugs SA350F2CL1 574* 0.125* — TYPE 1 SHELL END CYES or No) (No.) (No								 				
PG/TGIPT 3 2 CL 300 RFWN SA333GR6 SA350LF2CL1 0.344* 0.125* — UW16.1(c) TYPE1 SHELL LISL 1 1 4* CL 300 RFWN SA333GR6 SA350LF2CL1 574* 0.125* — UW16.1(c) TYPE1 SHELL GAS INVOLVE 2 4* CL250 RFWN SA33GR6 SA350LF2CL1 574* 0.125* — UW16.1(c) TYPE1 SHELL RD BRK RG 1 4* CL 250 RFWN SA33GR6 SA350LF2CL1 574* 0.125* — TYPE1 SHELL RD BRK RG 1 4* CL 250 RFWN SA33GR6 SA350LF2CL1 574* 0.125* — TYPE1 SHELL RD BRK RG 1 4* CL 250 RFWN SA35GR6 SA350LF2CL1 574* 0.125* — TYPE1 SHELL RD			1			1000						· · · · · · · · · · · · · · · · · · ·
LSIL 1 4*C. 300 RFWN SA333GR8 SA35UF2CL1 574* 0.125* — UW16.1(c) TYPE 1 SHELL GAS IN/OUT 2 4*CL2500 RTWN SA 1086 SA35UF2CL1 574* 0.125* — UW16.1(f) TYPE 1 HEAD BRK FLG 1 42*CL 150 RFWN — SA35UF2CL1 - 0.125* — TYPE 1 SHELL END 20. Support Skit* NO Lugs — Legs 2 Others — Attached SHELL WELDED 21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report List the name of part, item number, migs, name and identifying number) 22. Remarks: PREHEATER (E-100). Const Dwg: 87562-00-DR-20-001-001 REV 4 Line 10) Yes. Production Impact per UG-84 @-40F. No exempt per UG-20(f), UGS-65(3(g), Fig UGS-66 note (c). SHELL VOLUME: 305 cut, fit.65 curm). Coll. VOLUME: 12.48 cut.fl (0.563 curm). Heating Surface 279.2 sq.ft (25.5sq.m). PSV by Others. CERTIFICATE OF SHOP COMPLIANCE We certify that the statements on this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels. Section VIII, Division 1. U Certificate of Authorization 18081 Expires JUN 29, 2010 CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Bolies and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by Asse inspectod the pressure vessel described in this Manufacturer's Data Report on AIII 7 0 1009 and state that, to the best of my knowledge and belief, the Manufacturer shae constructed this pressure vessel has pectors and/or the State or Province of ALBERTA and employed by Manufacturer's Data Report on AIII 7 0 1009 and state that, to the best of my knowledge and belief, the Manufacturer's Data Report on Benefit or might concerning the pressure vessel described in this Manufacturer's Data Report on Section VIII, Division 1. Date Manufacturer's Data Report, Furthermore, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel			T									
GAS INIOUT 2 4*C12500 RTJWN SA 106C SA350LF2CL1 574* 0.125* — UW16.1(0) TYPE 1 HEAD BRKFLG 1 4*2*C1.150 RFWN — SA350LF2CL1 0.125* — TYPE 1 SHELLEND 20. Support Skirt NO Lugs — Legs 2 Others — Attached SHELL.WELDED 21. Manufacturers Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report (List the name of part, item number, mfgs, name and identifying number) 22. Remarks: PREHEATER (E-100). Const Dwg: B7562-00-DR-20-001-001 REV 4 Liber 10) Yes. Production Impact PUS-46 (2-40F. No. exempt ber US-20fft, UCS-66(a)(g), Fig UCS-66 note (c). SHELL VOLUME: 305 cut ft (8.65 cu.m.) COIL VOLUME: 12.84 cu.ft (0.363 cu.m.), Heating Surface: 279.2 sq.ft (25.9sq.m.). PSV by Others. CERTIFICATE OF SHOP COMPLIANCE We certify that the statements on this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. U certificate of Authorization 15081 Expires Jun 29, 2010 Date Aug. 26. 2007 Name EnerELEX SYSTEMS LTD. PRODUCTION AND PROCESSING Signed (Bepresentative) CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and/or the State or Province of ALBERTA and employed by ABSA have inspected the pressure vessel described in this Manufacturer's Data Report on ALBERTA and employed by ABSA have inspector for his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report on Commissions (Nati Board ind. endorsement, State, Province and No.) CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel in spectors and/or the State or Province of ALBERTA and employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report or nor his e										 		
BRIKFLG 1 42°CL 150 RFWN — SA350LF2CL1 — 0.125′ — TYPE1 SHELLEND 20. Support Skirt NO Lugs — Legs 2 Others — Attached SHELL WELDED (No.)												
20. Support Skirt No Lugs — Legs 2 Others — Attached SHELLWELDED (Where and how) 21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report List the name of part, item number, mtg/s, name and identifying number) 22. Remarks: PREHEATER (E-100), Const Dwg. B7562-00-DR-20-001-001 ReV.4 Line 10) Yes, Production Impact per UG-84 (@-40F, No. exempt per UG-20(f), UGS-86(e)(g), Fig UGS-86 note (o). 33. SHELL VOLUME: 305 cu.ft (8.85 cu.m.) COIL VOLUME: 12.84 cu.ft (0.363 cu.m.) . Heating Surface: 279.2 sq.ft (25.9sq.m.). PSV by Others. CERTIFICATE OF SHOP COMPLIANCE We certify that the statements on this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. Ucertificate of Authorization 16081 Expires JUN 29, 2010 Date Aug. 26, 2000 Name ENERFLEX SYSTEMS LTD PRODUCTION AND PROCESSING Signed CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by ALBERTA and employed by CERTIFICATE OF SHOP INSPECTION ABSA AND AND AND AREA CONTROLLED AND AR							 			<u>`</u>		
(No.) (Describe) (Where and how) 1. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report (List the name of part, item number, mig's, name and identifying number) 22. Remarks: PREHEATER (E-100). Const Dwg. B7582-00-DR-20-001-001 REV 4 Line 10) Yes, Production Impact per UG-84 @-40F. No exempt per UG-20(f), UCS-66(a)(g), Fig UCS-66 note (c). SHELL VOLUME: 305 cu.ft (8.55 cu.m.) COIL VOLUME: 12.24 cu.ft (0.365 cu.m.), Healing Surface: 279.2 sq.ft (25.9sq.m.). PSV by Others. CERTIFICATE OF SHOP COMPLIANCE We certify that the statements on this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. U Certificate of Authorization 16081 Expires JUN 29, 2010 Date Aug. 26, 2007 Name ENERFLEX SYSTEMS LTD. PRODUCTION AND PROCESSING Signed CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and/or the State or Province of AUBERTA and employed by ABSA Alberta and employed by Abso and employed by Abso and belief, the Manufacturer has constructed this pressure vessel in a coordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor fis employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor fis employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor in employer or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor fis employer or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer or	L			! <u>-</u>		<u></u>	L	1L	****	المستخدما		
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ALBERTA and employed by ABSA ALBERTA have inspected the pressure vessel described in this Manufacturer's Data Report on AUII 7 5 2009 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspector. Date AUG 2 6 2009 Signed CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE We certify that the statements on this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME Code, Section VIII, Division 1. U Certificate of Authorization No. 16081 Expires JUN 29, 2010 Date Name ENERFLEX SYSTEMS LTD. PRODUCTION AND PROCESSING Signed (Assembler) CERTIFICATE OF FIELD ASSEMBLY INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of ALBERTA and employed by of and employed by of have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items , not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME Code, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of psi. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel in accordance or a loss of any kind arising from or connected with this inspection					CERTIF	ICATE OF	SHOP	INSPE	CTION			
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