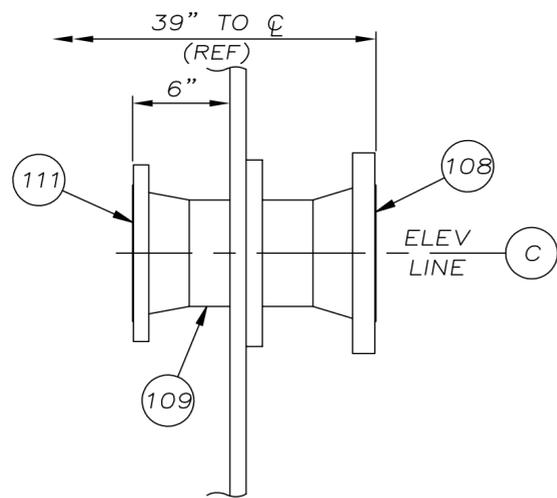


SKIRT DETAIL



NOZZLE 'C' DETAILS

DIMENSIONS IN BRACKETS ARE IN METRIC AND ARE FOR CLIENT INFO ONLY.  
DO NOT USE FOR FABRICATION PURPOSES !

BILL OF MATERIAL

ITEM NO.	NO. REQ'D	DESCRIPTION	MATERIAL	MARK NO.
100	1	SKIRT 1/4" PL x 61 1/4" O.D. x 59 1/4" LG	SA-240-304L	
101	1	BASE 1/2" PL x 57 3/4" I.D. x 66 3/4" O.D.	SA-516-70	
103	1	FLG 4"~300# ANSI RFWN SCH 80S BORE	SA-182-F304L	A
104	1	NECK 4" SCH 80S PIPE x 7 5/8" LG	SA-312-TP304L	
105	1	REPAD 1" PL x 4 7/8" I.D. x 9 1/2" O.D.	SA-240-304L	
106	1	SLEEVE 12" SCH STD PIPE x 5" LG	SA-312-TP304L	SB
108	1	FLG 6"~300# ANSI RFWN SCH 80S BORE	SA-182-F304L	C
109	1	NECK 6" SCH 80S PIPE x 7 5/8" LG	SA-312-TP304L	
110	1	REPAD 1" PL x 7" I.D. x 11 5/8" O.D.	SA-240-304L	
111	1	FLG 6"~150# ANSI RFWN SCH 80S BORE	SA-182-F304L	
113	1	ACCESS 20" SCH STD PIPE x 6" LG	SA-312-TP304L	SA
115	2	VENT 2" SCH STD PIPE x 4 1/4" LG	SA-312-TP304L	SV

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CUSTOMER I.P. CONSTRUCTORS	FINAL OWNER NORCEN ENERGY RESOURCES LTD.
CUSTOMER P.O. 1536-1	TAG NO. T-203

PROJECT: GOLDEN SPIKE PHASE II, SULFEROX PROCESS SKID PACKAGE  
SKIRT & NOZZLE 'C' DETAILS  
SPARGED TOWER

I.P.C #C-1536-09-11

REV	DESCRIPTION	DATE	BY	CKD	APPR.
2	WAS 8 ANCHOR BOLTS	4/12/94	GM	GEM	ASM
1	REVISED AS NOTED	3/16/94	GM	RAG	ASM

MANUAL CHANGES MADE—YES  NO  CAD DWG. FILE UPDATED—YES  NO  I.F. 12  
CERTIFIED "AS BUILT" BY: DATE:

DATE 2/15/94	DRAWN BY MacMILLAN	CHECKED RAG	APPROVED ASM	JOB NO. 3398	DWG NO. 3398-1	REV 1
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