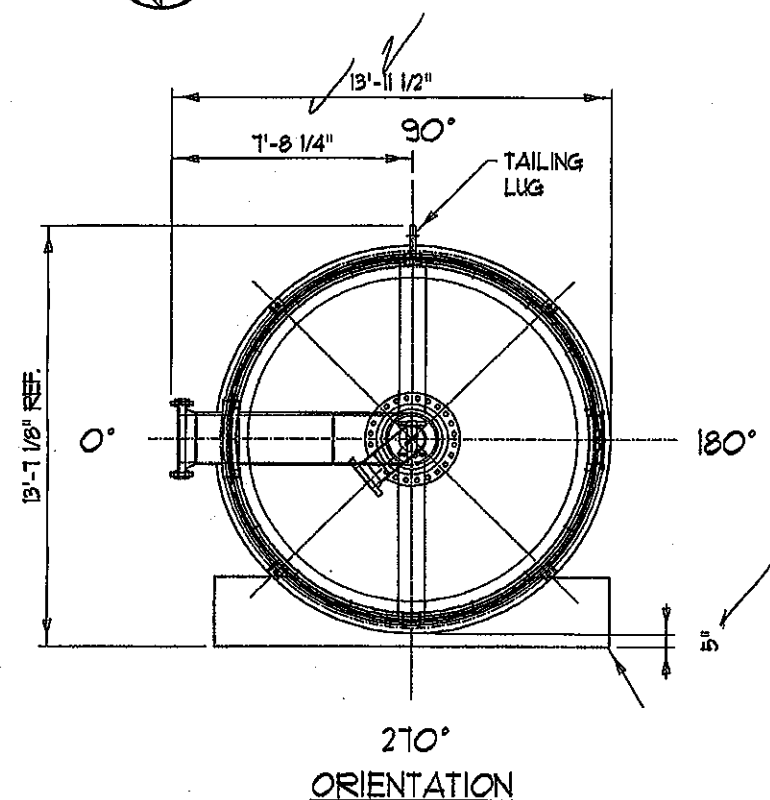


SIDE ELEVATION



NOTES:

- 1- PROTECT ALL OPENINGS W/ COVER & GASK.
(TEMPORARY SHIP COVERS & HARDWARE PAINTED ORANGE)
LIFT BLIND ASSY. SHALL BE PAINTED ORANGE, TIP OF STUDS
& EXT. SURFACE OF NUTS SHALL BE PAINTED WHITE.
- 2- SHIP WITH DESICCANT INSTALLED IN TOP BASKET ASSY.
INCLUDE WATERPROOF TAG ATTACHED TO FLANGE STATING
"REMOVE DESICCANT BEFORE PLACING INTO SERVICE"
- 3- VESSELS SHIPPED WITH TOP BASKET IN PLACE SHALL HAVE
A TAG LOC. ON TOP NOZ. ASSY. FLANGE STATING:
"REMOVE INT. DISTR. BASKET PRIOR TO ATTACHING LIFT FLG."
- 4- SERVICE BOLTING & GASKETS ARE NOT TO BE USED FOR
TESTING OR SHIPPING (SHIP LOOSE UNUSED)
USE SAME STYLE SERVICE GASK. FOR SHIPPING
- 5- EST. WGT: 121400 LBS.

TECHNIP CODE: ID31

(6) VESSELS REQD.

APPROVED
For Production
Order No. 18363-18
Date 5/21/08 By: *RJH*

EQUIPT. NO. 206VC-501H to 206VC-501M

As-Built
Q.C.
DWG

DWG No.:
TITLE:
EQUIP No.: 206VC-501A THRU 206VC-501N
SAP No.: 03-00041-HY-06-00
P.O. No.: 30056H0013 REVISION No.:

TECHNIP MR ISSUE

TOLERANCES (UNLESS OTHERWISE SPECIFIED)			
FABRICATION		MACHINING	
0-60 incl.	±1/8"	2-PLACES	±.03
60-120 incl.	±1/4"	3-PLACES	±.015
OVER 120	±1/2"		
ANGLES	±1/2°		

ARROW TANK & ENGINEERING CO.
MINNEAPOLIS-CAMBRIDGE MINNESOTA

SHIPPING SKETCH
PSA ADSORBER

DRAWN BY RJH CUSTOMER
CHECKED ENG. U.O.P. LLC

7									
6									
5									
4									
3									
2									
1	4-18-08	PER CUSTOMER COMMENTS	RJH	SCALE	1:48	SHEET		DRAWING NO.	
NO.	DATE	REVISION	BY	DATE	1/21/08	4 OF 4		C 18363-18	