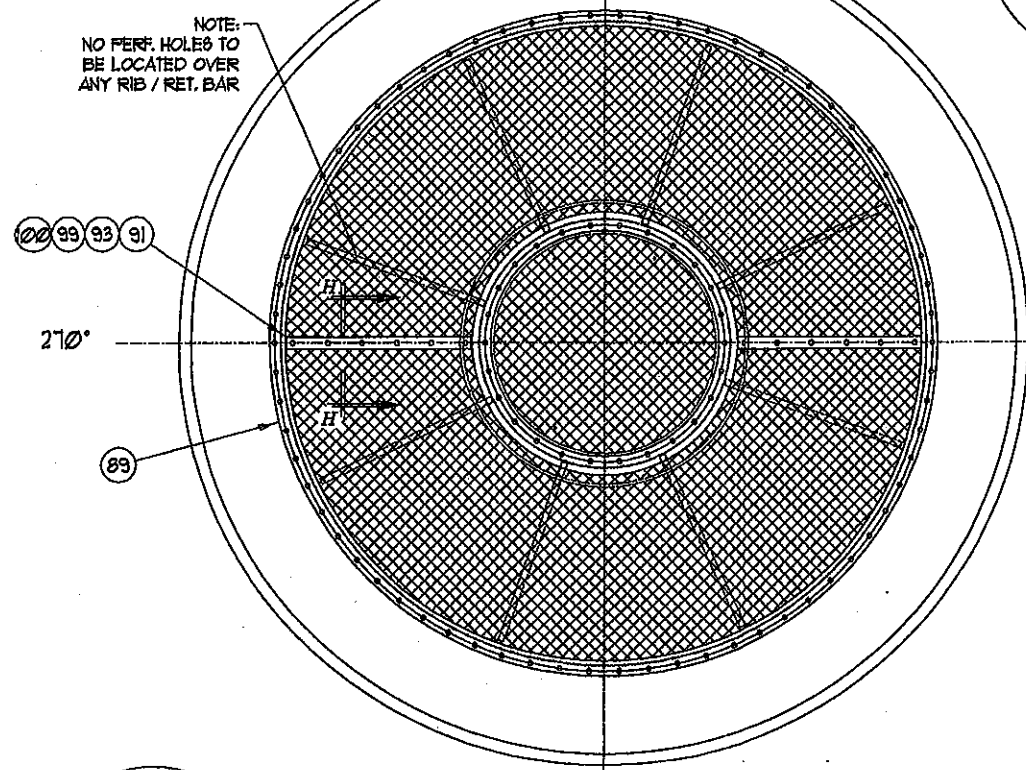




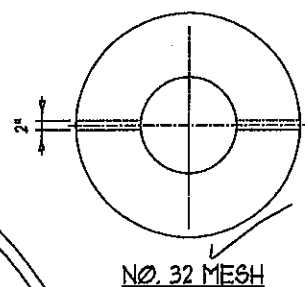
NOTE:
NO PERF. HOLES TO
BE LOCATED OVER
ANY RIB / RET. BAR



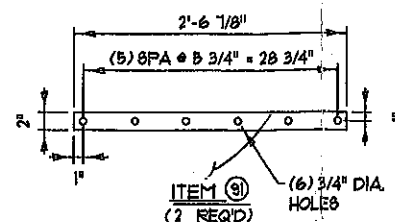
TOP VIEW

NOTES:

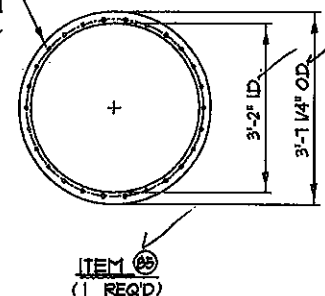
- 1- THE WELDS OF ITEM 84, 90 TO THE HEAD SHALL BE APPROVED BY UOP PRIOR TO INSTALL. OF ITEM 80, 82
- 2- PRIOR TO INSTALLING ITEM 81, THE FOLLOWING SHALL BE WELDED
---ITEM 84 SHALL BE WELDED TO ITEM 80
---ITEM 81 SHALL BE WELDED TO ITEM 84
- 3- DO NOT WELD ITEM 82 TO ITEM 90
- 4- APPLY THREAD LUBRICANT TO ALL BOLTS WHEN INSTALLING SCREEN
- ☆ 5- IMPACT WRENCH IS NOT ALLOWED FOR TIGHTENING NUTS AROUND RETAINER RINGS/BARS



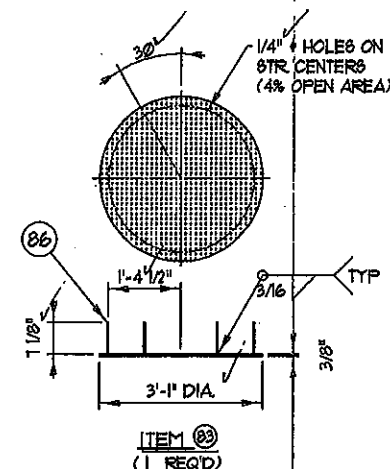
NO. 32 MESH



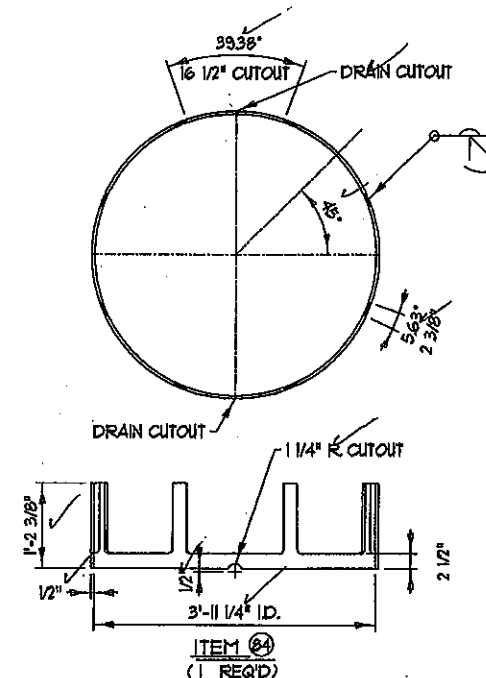
ITEM 91
(2 REQ'D)



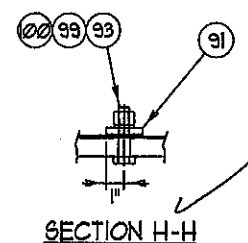
ITEM 86
(1 REQ'D)



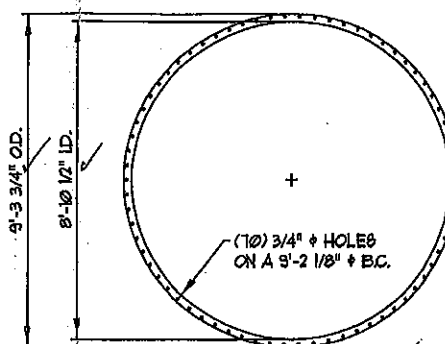
ITEM 83
(1 REQ'D)



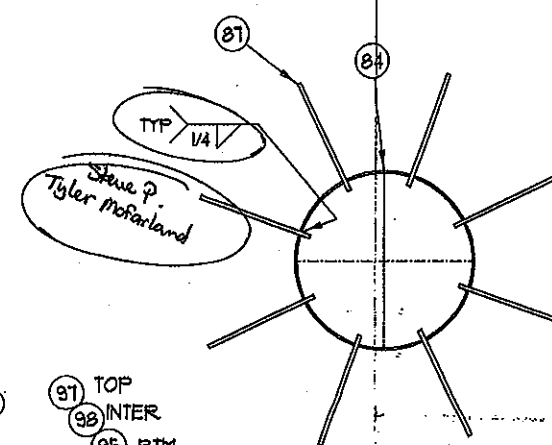
ITEM 84
(1 REQ'D)



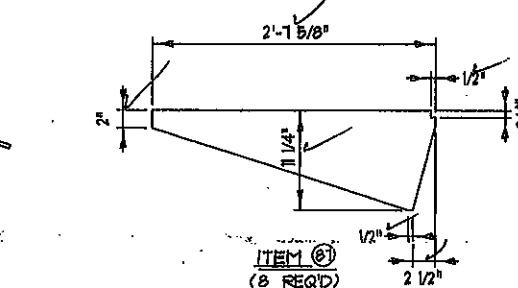
SECTION H-H



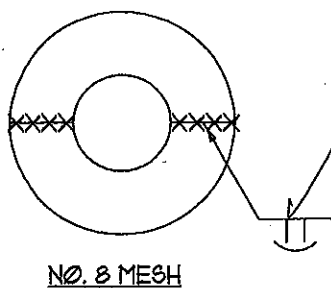
ITEM 89
(1 REQ'D)



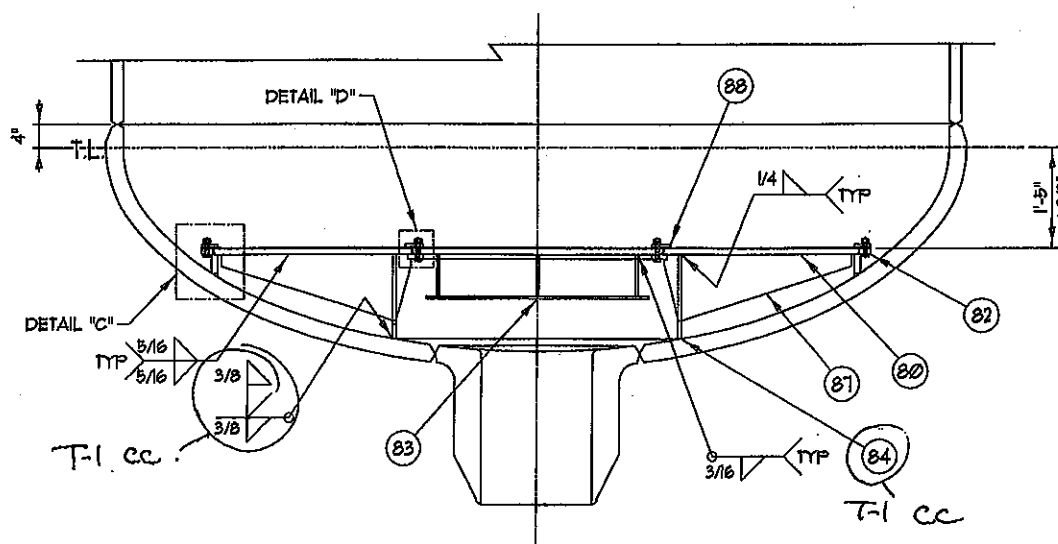
ITEM 87
(1 REQ'D)



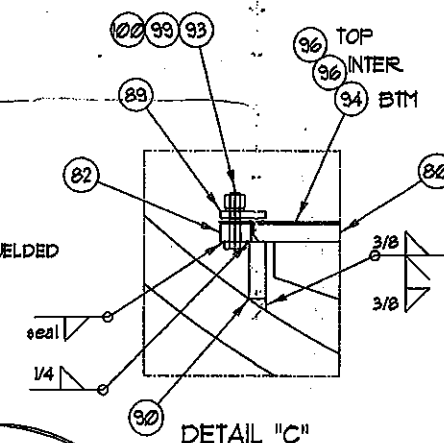
ITEM 88
(8 REQ'D)



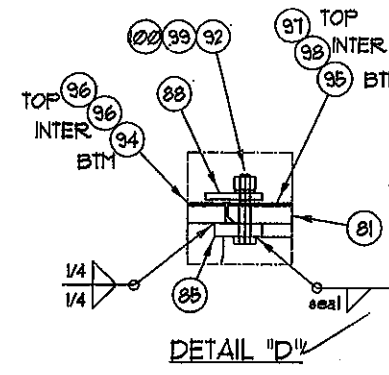
NO. 8 MESH



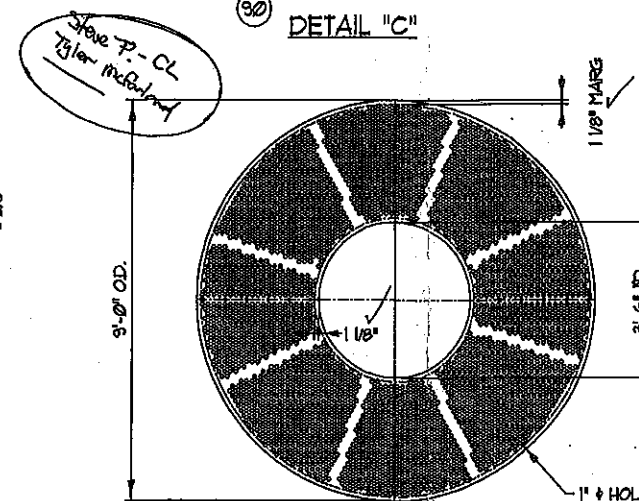
ELEVATION



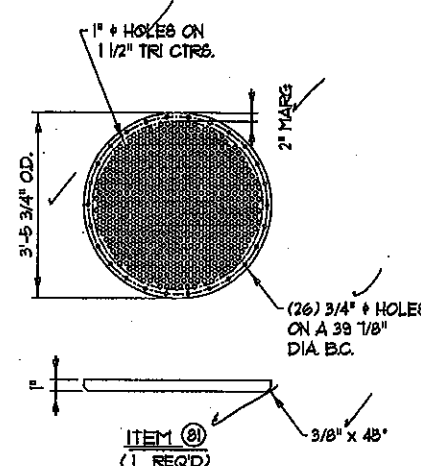
DETAIL "C"



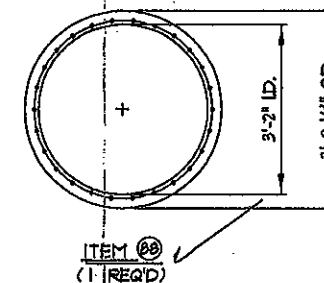
DETAIL "D"



ITEM 80
(1 REQ'D)



ITEM 82
(1 REQ'D)



EQUIPT. NO. 206VC-501H EQUIPT. NO. 206VC-501I
EQUIPT. NO. 206VC-501J EQUIPT. NO. 206VC-501K
EQUIPT. NO. 206VC-501L EQUIPT. NO. 206VC-501M

ITEM 85
(1 REQ'D)

As-Built
Q.C.
DWG
By: *DS*

APPROVED
For Production
Order No. 18363-18
Date: 5/21/2008
By: *DS*

TECHNIP CODE: ID31

DWG No.:
TITLE:
EQUIP No.: 206VC-501H THRU 206VC-501M
SAP No.: 03-00041-HY-06-00
P.O. No.: 30056H0013 REVISION No.:
TECHNIP MR ISSUE

VE88EL TOLERANCES PER UOP SPEC. ES-210

TOLERANCES (UNLESS OTHERWISE SPECIFIED)	
FABRICATION	MACHINING
0-60 in. ±1/8"	2-PLACES ±.03
60-120 in. ±1/4"	3-PLACES ±.015
OVER 120 in. ±1/2"	
ANGLES ±1/2°	

ARROW TANK & ENGINEERING CO.
MINNEAPOLIS-CAMBRIDGE MINNESOTA
INT. BED SUPPT.
138" I.D. PSA ADSORBER
DRAWN BY: R.H. CUSTOMER
CHECKED: ENG. U.O.P. LLC
SCALE: 1:32 SHEET: 3 OF 4
DATE: 1/14/08 REVISION: NO. DATE