



SLICK INSPECTION LTD.
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ULTRASONIC THICKNESS INSPECTION REPORT

Technician Sign:

Technician Certification:

DARRIN McNEELY
CGSB Level II RT MT
SNT-TC-1A Level II RT MT PT
REG. #6794

Assistant:

HAYSYN OSTRUP

Date:

JUNE 3 2024

Client:

OSL INTEGRATED

Location:

TABER, SHOP

Reg. Hours	O.T. Hours	K.M.	Sub.
X	X	X	X

Invoice #:

DM24194

Report #:

DM24194U-1

Page:

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Acceptance Code:

INFO

Specification:

UT-1 Rev.2

Procedure:

UT - Thickness

Technique:

OSL INTEGRATED

Contractor:

FUELLED INJECTION BUILDINGS

P.O.#:

CPG.#:

Job.#:

Code.#:

Project:

UT Weld / Area Number (s)	Manufacturer Build Thickness	Area Thickness Min (Average)	Area Thickness Max (Average)	Material	Remarks	Accept	Reject
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ITEMS INSPECTED:

INJECTION BUILDING PIPING

1	SMALL BUILDING						
2	0	.531"	.513"	N/A	C		✓
3	5	.237"	.244"	N/A	C		✓
4	10	.218"	.230"	N/A	C		✓
5	15	.438"	.331"	N/A	C		✓
6	20	.300"	.231"	N/A	C		✓
7	LARGE BUILDING						
8	0	.237"	.234"	N/A	C		✓
9	5	.531"	.500"	N/A	C		✓
10	10	.531"	.530"	N/A	C		✓
11	15	.531"	.512"	N/A	C		✓
12	20	.531"	.515"	N/A	C		✓
13	25	.344"	.365"	N/A	C		✓
14	30	.344"	.327"	N/A	C		✓
15	35	.438"	.419"	N/A	C		✓
16	40	.337"	.343"	N/A	C		✓
17	45	.438"	.397"	N/A	C		✓
18	50	.300"	.287"	N/A	C		✓
19	55	.300"	.312"	N/A	C		✓
20							
21	*NOTE ALL READINGS WERE PERFORMED ON FITTINGS*						
22							
23							
24							
25							

PICTURES ON REPORT 2 OF 2

Comments:

THICKNESS TESTING INSPECTION PERFORMED ON INJECTION BUILDING PIPING
NO RELEVANT MATERIAL LOSS AT TIME OF INSPECTION

Material Legend

Surface Condition

Equipment / Materials used For Corresponding Procedure & Technique:

REPORT ACCEPTANCE

C = Carbon Steel	Clean/Base Material	GE Inspection Technologies	MI-Tech Model: MT-160	S/N: MT0115020306	5 Step Test Block Daily calibration: JUNE 3 2024 ✓	Client Rep: <u>DAVE BROWN</u>
S = Stainless Steel	Sand Blast Material	Range Of Verification: 01." - 0.5"	Probe: 5P N:35247	A1018 Steel 2.5mm/5.0mm/10.00mm/15.00mm/20.00mm		
CS = Carbon Steel to Stainless Steel	Painted Material ✓	UT 1: Sonotech Industrial Ultrasonic Couplant / Soundsafe				Client Rep
A = Aluminum	Dirty Surface Material ✓	Above Method/s Used To Inspect The Area of Interest For Material Loss				Sign: _____
	Other					<small>Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor</small>