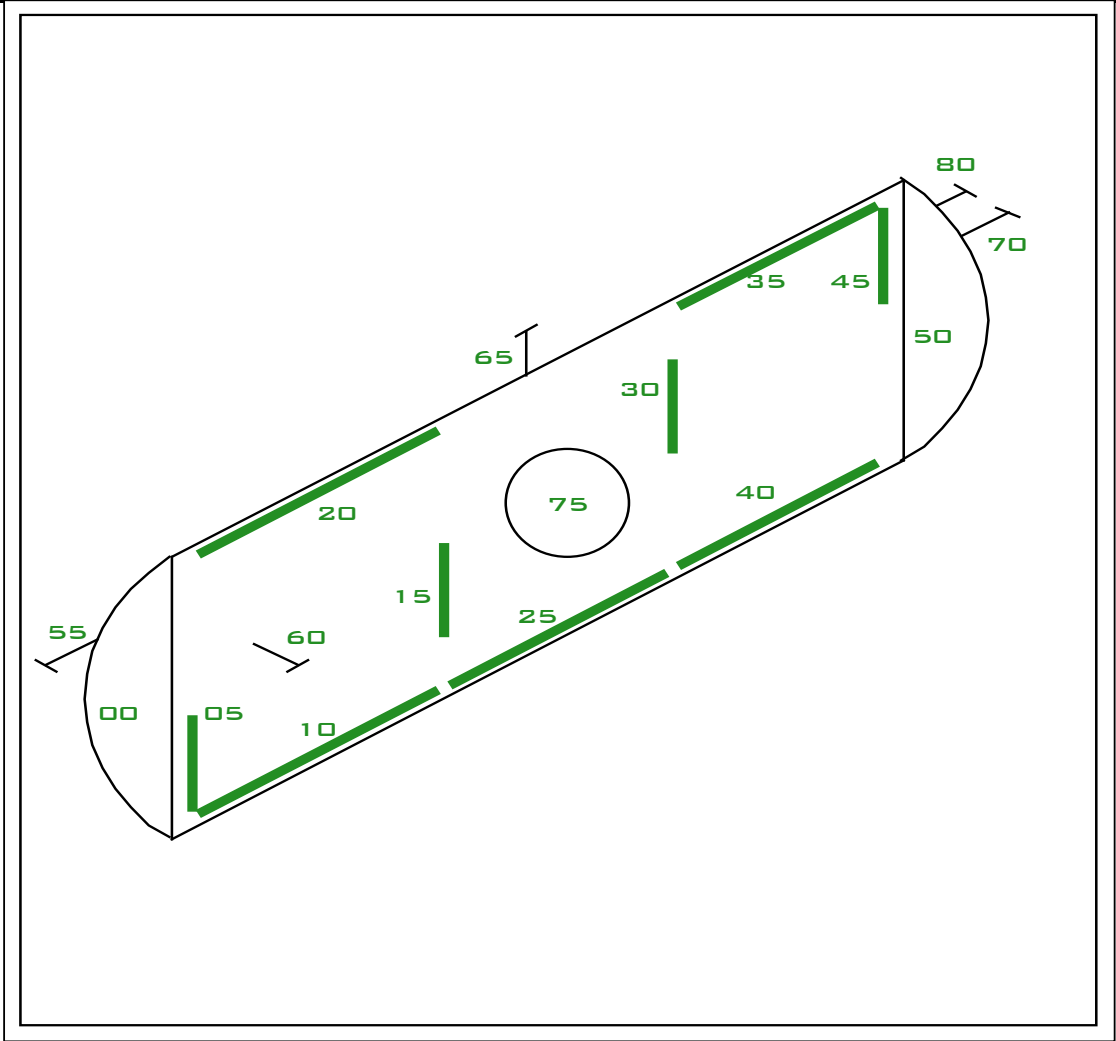


Alpine NDT Services		Unit# >	-	PO# >	-	Date >	Nov. 18, 2024
Client >	FUELED	A# >	-	Drawing# >	-	Year >	1998
Contact >	AJAY SINGH	Ser. # >	K007	Insulated >	NO	OD >	84"
Equipment >	FLARE KNOCK OUT DRUM	CRN# >	-	MAWP >	14.9 PSI	PWHT >	NO
Manufacturer >	R. POLLITT OILFIELD CONST	Service >	OUT OF SERVICE	Temp >	100 F	RT >	NONE



UT Machine	Make: GE Inspection	Model: USM Go	Serial #: 11105089	Calibration Date: October 18, 2024			
Transducer	Make: Stresstel	Frequency: 5 MHz	Serial #: 023PX8	Size: .250"	Angle: 0°	Mode: Longitudinal	
Cal Block	Type: 4 Step	Reflector: BWE	Serial #: 11963"	Thickness: 6.25mm - 25mm	Technician		Caeden Aris
Code	ASME V Article 23 SE797	Temp	Ambient	Qualifications		CGSB MT2 SNT UT2 MT2	
Acceptance	Client Specification	Material	Carbon Steel	CGSB#	24369		
Procedure	UT-1 Thickness Testing Rev.1	Surface Prep	Painted	Report #	-		



Alpine NDT Services				Unit# > -				PO# > -				Date > Nov. 18, 2024			
Client > FUELED				A# > -				Drawing# > -				Year > 1998			
Contact > AJAY SINGH				Ser. # > K007				Insulated > NO				OD > 84"			
Equipment > FLARE KNOCK OUT DRUM				CRN# > -				MAWP > 14.9 PSI				PWHT > NO			
Manufacturer > R. POLLITT OILFIELD CONST				Service > OUT OF SERVICE				Temp > 100 F				RT > NONE			
No.	Orientation	Location	Material	Size	Sch.	Nom.	Min.	CA	A/V	Previous	Previous	Previous	Previous	Min.	Avg.
00	Vertical	Head	SA 36	84"	Plate	.250"	.250"	-	Verified	-	-	-	-	.189"	.215"
Comments:															
05	Vertical	Shell	SA 36	84"	Plate	.1875	.1775"	-	Verified	-	-	-	-	.173"	.190"
Comments: Low spots throughout entire lower shell.															
10	Horizontal	Shell	SA 36	84"	Plate	.1875	.1775"	-	Verified	-	-	-	-	.172"	.190"
Comments: Low spots throughout entire lower shell.															
15	Vertical	Shell	SA 36	84"	Plate	.1875	.1775"	-	Verified	-	-	-	-	.192"	.195"
Comments:															
20	Horizontal	Shell	SA 36	84"	Plate	.1875"	.1775"	-	Verified	-	-	-	-	.188"	.190"
Comments:															
25	Horizontal	Shell	SA 36	84"	Plate	.1875"	.1775"	-	Verified	-	-	-	-	.176"	.190"
Comments: Low spots throughout entire lower shell.															
30	Vertical	Shell	SA 36	84"	Plate	.1875"	.1775"	-	Verified	-	-	-	-	.192"	.195"
Comments:															
35	Horizontal	Shell	SA 36	84"	Plate	.1875"	.1775"	-	Verified	-	-	-	-	.187"	.190"
Comments:															
40	Horizontal	Shell	SA 36	84"	Plate	.1875"	.1775"	-	Verified	-	-	-	-	.169"	.190"
Comments: Low spots throughout entire lower shell.															
45	Vertical	Shell	SA 36	84"	Plate	.1875"	.1775"	-	Verified	-	-	-	-	.185"	.190"
Comments:															
50	Horizontal	Head	SA 36	84"	Plate	.250"	.250"	-	Verified	-	-	-	-	.201"	.225"
Comments:															
55	Circ	Pipe (Nozzle)	-	6"	STD	.280"	.245"	-	Assumed	-	-	-	-	.259"	.275"
Comments:															
60	Circ	Pipe (Nozzle)	-	2"	STD	.154"	.135"	-	Assumed	-	-	-	-	.142"	.150"
Comments:															
65	Circ	Pipe (Nozzle)	-	3"	STD	.216"	.189"	-	Assumed	-	-	-	-	.210"	.230"
Comments:															
70	Circ	Pipe (Nozzle)	-	6"	STD	.280"	.245"	-	Assumed	-	-	-	-	.265"	.285"
Comments:															
75	Circ	Manway(Nozzle)	-	18"	Plate	.1875	.1775"	-	Assumed	-	-	-	-	.184"	.190"
Comments:															
80	Circ	Pipe (Nozzle)	-	3"	STD	.216"	.189"	-	Assumed	-	-	-	-	.178"	.205"
Comments: Low on bottom of pipe from flange weld to 4" back.															
85															
Comments:															
90															
Comments:															
95															
Comments:															