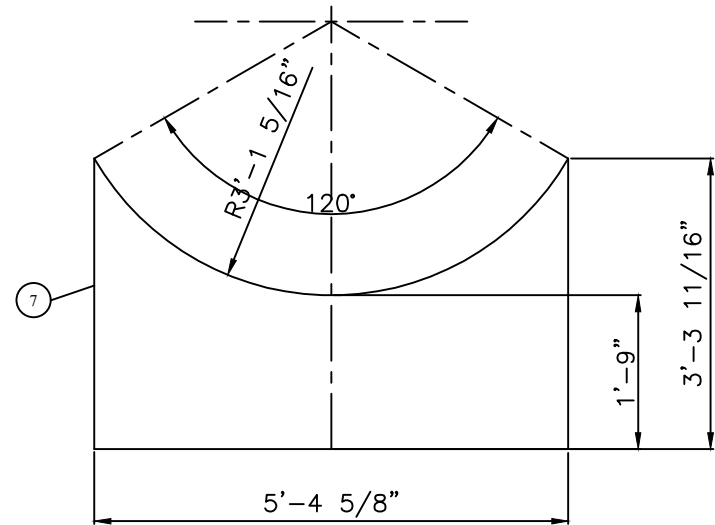
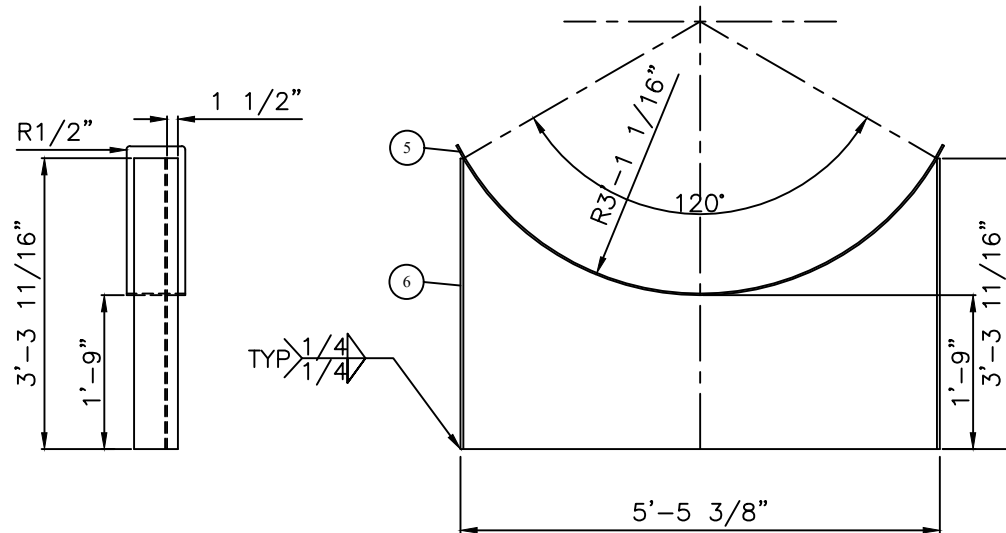


FILE PATH: P:\CADTANKS\800-899843



WEB PLATE DETAIL

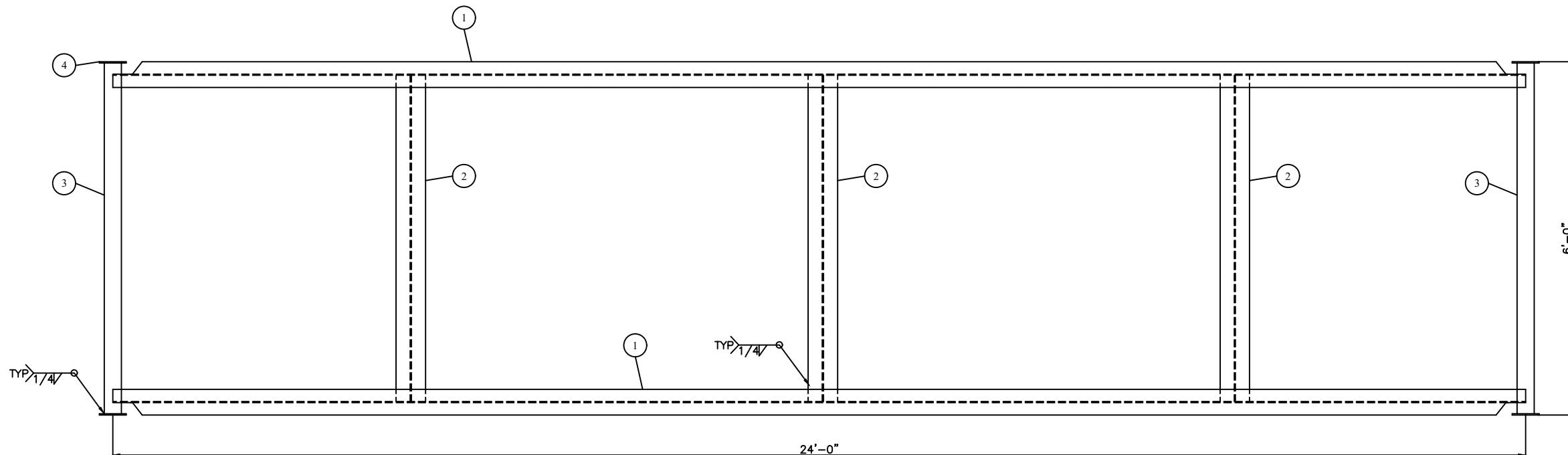


SADDLE DETAIL

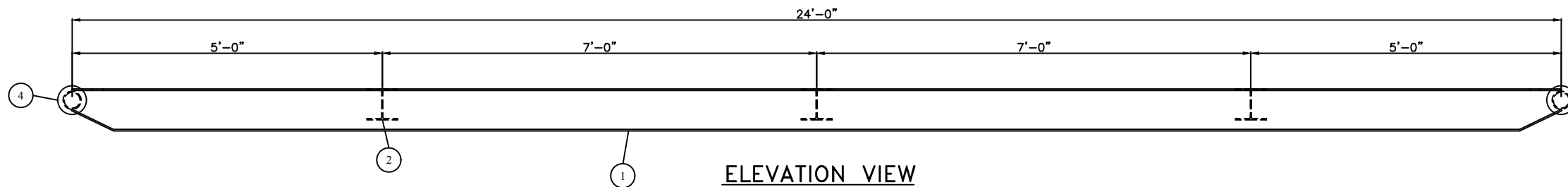
BILL OF MATERIALS					
ITEM	REQ'D	PART	DESCRIPTION	MATERIAL	WEIGHT
1	2	RUNNER	WF8@18# x 24'-0" LG (ROUGH CUT TO 289 3/4")	WF8@18#	870#
2	3	CROSSMEM	WF6@15# x 5'-6 1/2" LG (COPE TO SUIT)	SA-36	225#
3	2	PULL	3" STD PIPE x 5'-11 1/2" LG	SA-106-B	90#
4	4	PULLCAP	1/4" THK x 5 1/2" OD	SA-36	5#
5	2	SADDLE	8" x 1/4" FLATBAR x 80" LG ROLL TO 74 1/8" ID	SA-36	91#
6	4	SADDLE	6" x 3/8" FLATBAR x 3'-3 11/16" LG	SA-36	89#
7	2	SADDLE	3/8" THK x 39 11/16" Wx 64 5/8" LG (SEE DETAIL)	SA-36	280#

GENERAL NOTES

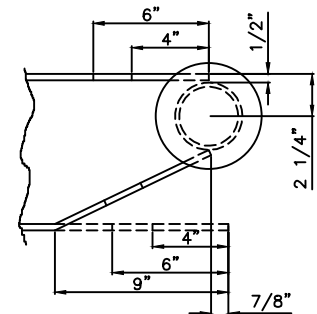
1. APPROXIMATE WEIGHT: 1200 LBS
2. ALL WELDING ON SKID AND SADDLES SHALL BE AS PER CSA W47.1-92 USING GAS METAL ARC WELDING WITH ER480S-6 FILLER METAL



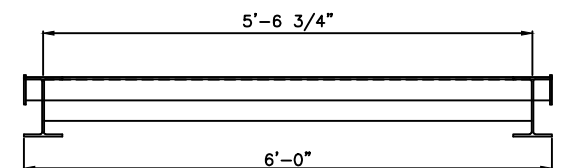
TOP VIEW



ELEVATION VIEW



COPE DETAIL



END VIEW

REV. NO.	DATE	REVISION	BY	APP'D
0	10/18/00	ISSUED FOR FABRICATION	JMB	JLM
1	11/25/00	AS BUILT DRAWING	DSG	JLM
2				
3				
4				
5				
6				
7				

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CRESTAR ENERGY			
100 BBL ABOVE GROUND DOUBLE WALL KNOCKOUT TANK SKID DETAILS			
DATE: 10/18/00	SHEET: 2 OF 2		
SCALE: N.T.S.	JOB NO.:	SIZE	
DRAWN BY: DSG	843		D
PURCHASE ORDER:	DRAWING NO.:		REV.
LOCATION:	843-2		1
PART NO.:			