

DOUBLE ACTING

APPLICATIONS:

Liquid metering vessels.

Any system which requires a valve to receive a pilot signal on either or both sides of the main diaphragm.

FEATURES:

Tight shut-off

Single soft seat

Full line size opening

Removable valve seat

Ratio of diaphragm to seat area is 2:1

Spring loaded to hold 5 to 6 p.s.i. back pressure

Minimum Maintenance

All internal parts can be removed with valve in line

CAPACITY:

For liquid capacity charts refer to table of contents. For gas capacity charts refer to catalog section "A".

Cf & Cv VALUES								
Line Size Trim Size Cf Cv								
1"	1.00"	0.74	13.2					
2"	2.00"	0.84	47.0					
3"	3.00"	0.75	117.0					
4"	4.00"	0.75	210.0					
6"	6.00"	0.75	480.0					

CONSTRUCTION:

Materials in body and housings are made of cast iron, ductile iron or steel. Valve stem is 303 stainless steel. Spring is stainless steel. Diaphragm and seating materials are oil resistant synthetic rubber. After assembly each valve is given a complete operational test.

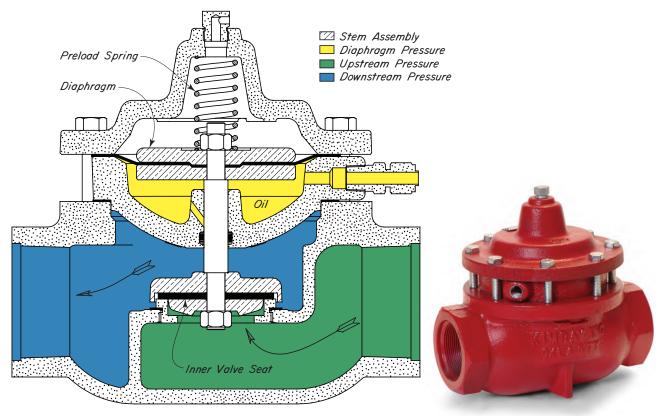
OPERATION:

The Stem Assembly is the only moving unit in the double acting motor valve. The PRELOAD SPRING loads the Stem Assembly closing the valve if there is no Diaphragm Pressure (Yellow) and if Upstream Pressure (Green) minus Downstream Pressure (Blue) is 5 to 6 psig or less.

An increase in the Diaphragm Pressure (Yellow) and / or and increase in the differential pressure across the INNER VALVE SEAT overcomes the PRELOAD SPRING force, moves the Stem Assembly upward, opening the valve.

A decrease in the Diaphragm Pressure (Yellow) allows the PRELOAD SPRING to move the Stem Assembly downward and close the valve when Upstream Pressure (Green) minus Downstream Pressure (Blue) is 5 to 6 psig or less.

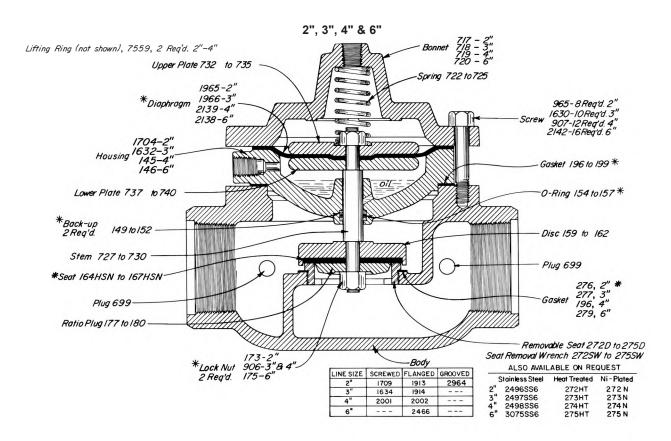
With an effective DIAPHRAGM area two times the INNER VALVE SEAT area, and the PRELOAD SPRING, a differential pressure greater than 5 to 6 psig and/or 3 psig or more Diaphragm Pressure (Yellow) will open the motor valve.

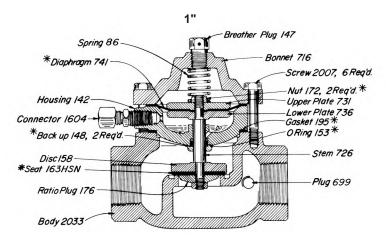


Kimray is an ISO 9001- certified manufacturer.

DOUBLE ACTING DUCTILE IRON







THDI	LVALV	ES AV	AII ARI E.

CAT. NO.	SIZE TYPE	MOTOR VALVE	OPER PRESS	MAX. W.P.	KIT
EUA2	1" SCRD.	130 SMT DA-D	5-6	300	RNQ
EUB2	2" SCRD.	230 SMT DA-D	5-6	300	RNU
EUC2	2" FLGD.	218 FMT DA-D	5-6	250	RNU
EUD2	2" GRVD.	230 GMT DA-D	5-6	300	RNU
EUE2	3" SCRD.	330 SMT DA-D	5-6	300	RNW
EUF2	3" FLGD.	318 FMT DA-D	5-6	250	RNW
EUG2	4" SCRD.	430 SMT DA-D	5-6	300	RNX
EUH2	4" FLGD.	418 FMT DA-D	5-6	250	RNX
EUI2	6" FLGD.	618 FMT DA-D	5-6	250	RNY

NOTES:

*These are recommended spare parts and are stocked as repair kits.

The numbers of a series assigned to a part indicate different line sizes. For example: Gasket 196-2", 197-3", 198-4", 199-6".

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LIQUID CAPACITY CHART

CAPACITY - Bbls. Water/Day

SINGLE ACTING MOTOR VALVES								
PRESSURE DROP ACROSS		VALVE SIZE-INCHES						
VALVE PSIG.	1	2	3	4	6			
1	105	745	1,760	3,350	7,800			
2	150	1,060	2,500	4,900	11,000			
3	180	1,300	3,050	6,100	13,500			
4	210	1,500	3,500	7,000	15,600			
5	235	1,700	3,900	7,800	17,500			
10	330	2,300	5,600	11,000	24,700			
15	405	2,900	6,800	13,500	30,200			
20	465	3,300	7,900	15,600	34,900			
30	575	4,100	9,600	19,200	42,700			
40	660	4,700	11,100	22,100	49,300			
50	740	5,300	12,400		55,200			
60	810	5,800	13,600		60,500			
70	875	6,200	14,700		65,400			
80	935	6,700			69,800			
100	1,045	7,500	17,600		78,200			
125	1,170	8,400	19,700	38,200	87,500			

WITH REDUCED INNER VALVES						
PRESSURE DROP ACROSS		VALVE	SIZE-I	NCHES		
VALVE PSIG.	1	2	3	4	6	
1	26	290	515	835	1,950	
2	37	410	735	1,225	2,750	
3	45	510	895	1,525	3,370	
4	52	590	1,025	1,750	3,900	
5	59	660	1,140	1,950	4,375	
10	82	900	1,640	2,750	6,175	
15	101	1,130	2,000	3,370	7,550	
20	116	1,290	2,320	3,900	8,725	
30	145	1,600	2,820	4,800	10,675	
40	165	1,840	3,260	5,500	12,300	
50	185	2,070	3,640	6,200	13,800	
60	200	2,260	4,000	6,750	15,100	
70	220	2,420	4,300	7,300	16,350	
80	230	2,620	4,600	7,800	17,450	
100	260	2,940	5,150	8,350	19,500	
125	290	3,280	5,750	9,800	21,900	

For gravity correction, multiply the above figures by Where "G" is the specific gravity of the flowing liquid.

LIQUID CAPACITY CHART



CAPACITY - Blds. Water/Day, Steady Row

DOUBLE ACTING MOTOR VALVES								
PRESSURE DROP ACROSS		VALVE SIZE-INCHES						
VALVE PSIG.	1	2	3	4	6			
1	405	1,520	3,150	5,830	13,150			
2	573	2,150	4,460	8,250	18,600			
3	702	2,630	5,450	10,700	22,800			
4	810	3,040	6,300	11,700	26,300			
5	905	3,400	7,030	13,100	29,400			
10	1,280	4,800	9,980	18,500	41,700			
15	1,570	5,880	12,200	22,600	50,900			
20	1,810	6,800	14,100	26,100	58,800			
30	2,220	8,320	17,300	31,900	72,000			
40	2,560	9,600	19,900	36,900	83,100			
50	2,860	10,750	22,300	41,300	93,000			
60	3,130	11,780	24,400	45,200	102,000			
70	3,380	12,700	26,400	48,800	110,000			
80	3,620	13,600	28,200	52,100	117,500			
100	4,050	15,200	31,500	58,300	131,500			
125	4,520	16,900	35,200	65,100	147,000			

WITH REDUCED INNER VALVES							
PRESSURE DROP ACROSS	VALVE SIZE-INCHES						
VALVE PSIG.	1	2	3	4	6		
1	101	740	1,080	1,650	3,740		
2	143	1,040	1,525	2,340	5,330		
3	175	1,280	1,860	2,860	6,530		
4	200	1,475	2,150	3,300	7,550		
5	225	1,650	2,400	3,700	8,400		
10	320	2,330	3,400	5,250	11,950		
15	390	2,875	4,150	6,400	14,600		
20	450	3,300	4,800	7,400	16,850		
30	555	4,050	5,900	9,050	20,600		
40	640	4,650	6,800	10,500	23,800		
50	710	5,200	7,600	11,700	26,600		
60	780	5,700	8,350	12,800	29,200		
70	845	6,150	9,000	13,800	31,500		
80	905	6,600	9,650	14,800	33,600		
100	1,010	7,375	10,800	16,500	37,400		
125	1,105	8,200	12,000	18,450	42,000		

ADJUSTABLE DOUBLE ACTING WITH REDUCED INNER VALVES

PRESSURE DROP ACROSS VALVE PSIG.	ADAB
1	101
2	143
3	175
4	200
5	225
10	320
15	390
20	450
30	555
40	640
50	710
60	780
70	845
80	905
100	1,010
125	1,105

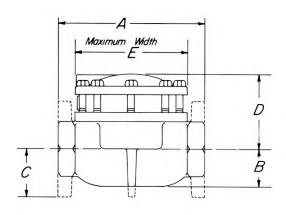
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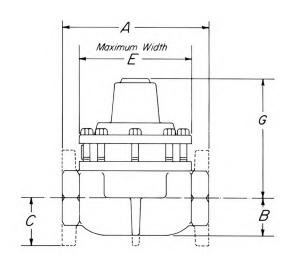




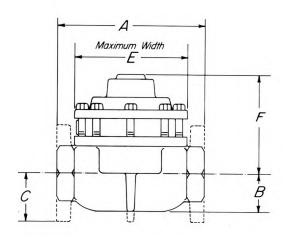
MT (SINGLE ACTING MOTOR VALVE) MT-5 (WITH REDUCED INNER VALVES)



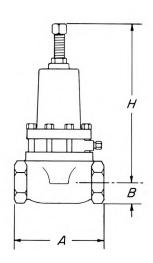
MT-2DA, MT-4DA (DOUBLE ACTING MOTOR VALVE) MT-2DA5, MT-4DA5 (WITH REDUCED INNER VALVES)



MT-DA (DOUBLE ACTING MOTOR VALVE) MT-DA5 (WITH REDUCED INNER VALVES)



MT-ADA, MT ADAB (ADJUSTABLE DOUBLE ACTING) MT BP, MT BP5 (SPRING LOADED BACK PRESSURE)



LINE SIZE	BODY STYLE	Α	В	С	D	Е	F	G	Н
1"	SCRD	4 3/8	1 1/8		2 3/4	3 3/8	3 3/8	3 3/8	8
	SCRD	8 1/2	2 1/8		4 3/8	5 7/8	6 7/8	6 7/8	18 1/2
2"	FLGD	9		3	4 3/8	5 7/8	6 7/8	6 7/8	18 1/2
	GRVD	8 3/4	2 1/8		4 3/8	5 7/8	6 7/8	6 7/8	18 1/2
	SCRD	12	3 1/16		5 7/8	8	8	8	20
3"	FLGD	12 3/16		3 3/4	5 7/8	8	8	8	20
	SCRD	15	4		7 1/2	9 3/4	9 1/2	9 1/2	
4"	FLGD	15 1/8		4 1/2	7 1/2	9 3/4	9 1/2	9 1/2	
6"	FLGD	22 1/8		5 1/2	11	16	15 1/4		

FLANGE DIMENSIONS ARE ASA 150 LB. STANDARD.