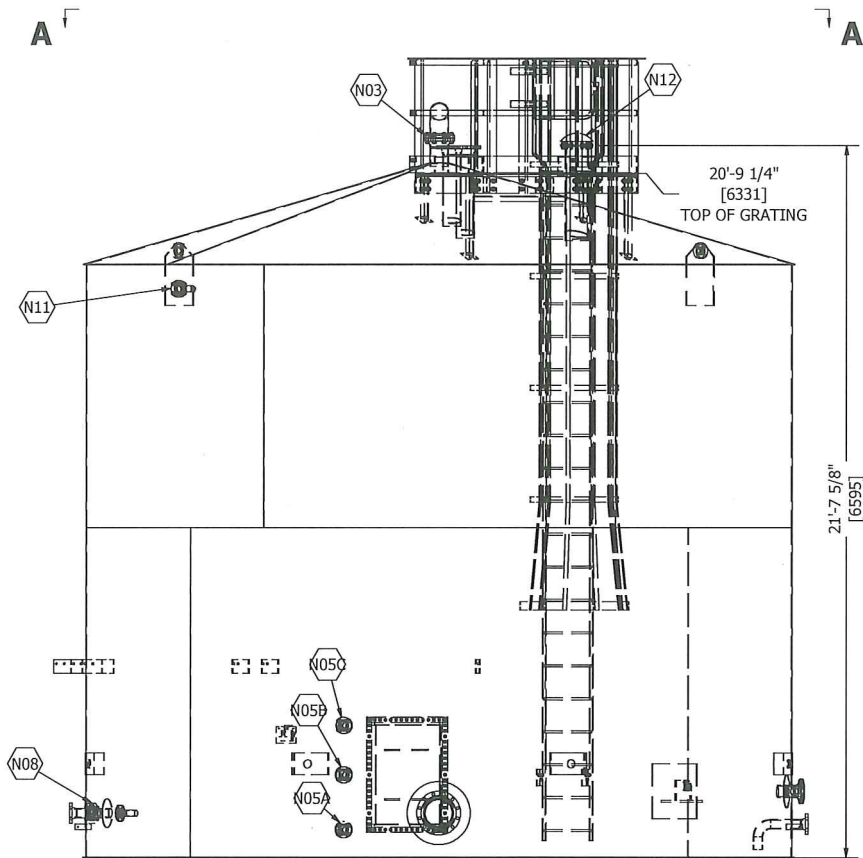




ISOMETRIC VIEW

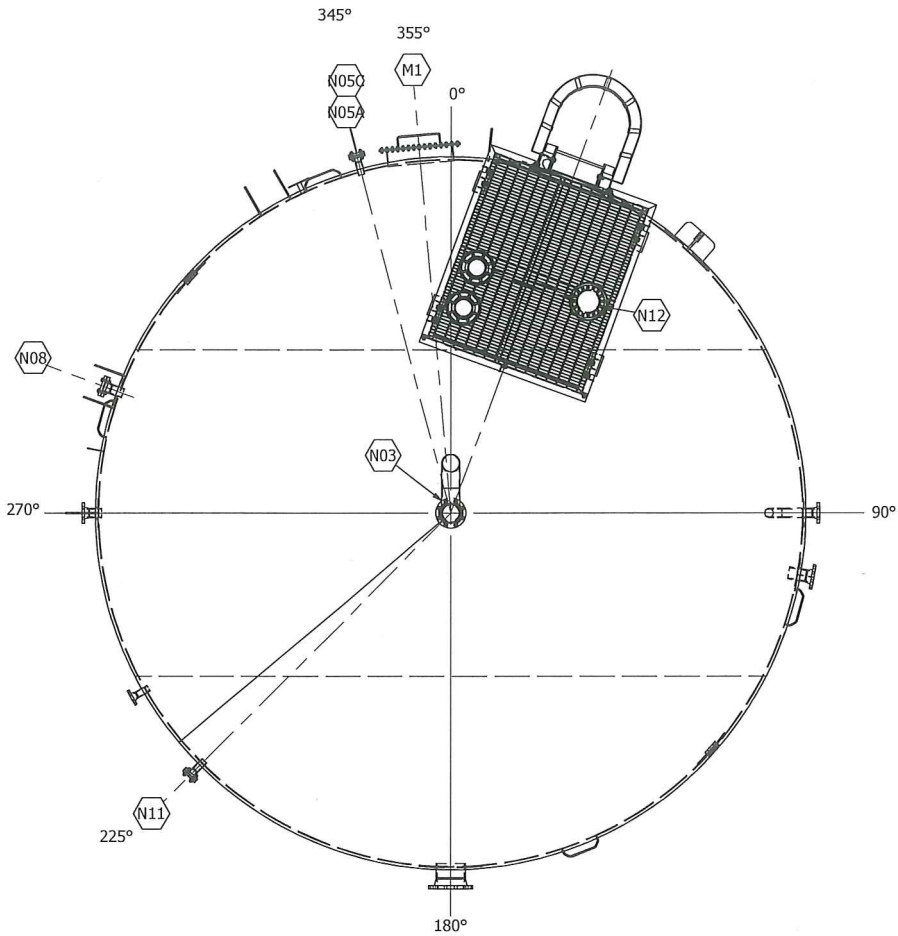
GENERAL NOTES:

- 1. INSULATION: NIL
- 2. HEAT TRACING: NIL
- 3. ALL OPENINGS TO BE COVERED PRIOR TO SHIPPING
- 4. PLATFORM AND LADDER TO BE SHIPPED LOOSE
- 5. APPROXIMATE SHIPPING WEIGHTS:
 - TANK: 24,000 lbs
 - PLATFORM AND LADDER: 1,300 lbs
- 6. APPROXIMATE TOTAL WEIGHT: 25,300 lbs
- 7. SHIPPING DIMENSIONS: 23'-0" W x 22'-4" H x 23'-2" LG



ELEVATION VIEW

BILL OF MATERIALS						
ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL
1	1	TANK	-	TANK WELDED ATTACHMENTS (SEE DRAWING D2466-301 FOR DETAILS)		22731.13
2	8	N03	1-002641	3/4" DIA x 4" LG STUD		SA-193-B7M 4.11
3	16	N03	1-001872	3/4" DIA HEX NUT		SA-194-2HM 3.41
4	1	N03	1-006078	6" x CLASS 150 RF "CG" GASKET		316SS 0.72
5	1	N12	1-016226	ENARDO 660 THIEFHATCH, SET AT 40Z		SA-36 82.62
6	16	N12	1-002615	1/2" DIA x 2 1/2" LG STUD		SA-193-B7M 2.29
7	32	N12	1-001865	1/2" DIA HEX NUT		SA-194-2HM 2.29
8	1	N12	1-004683	1/8" THK x 8" THIEF HATCH GASKET		NEOPRENE 0.18
9	20	N05A/B/C,N08,N11	1-002627	5/8" DIA x 3 1/2" LG STUD		SA-193-B7M 6.23
10	40	N05A/B/C,N08,N11	1-001868	5/8" DIA HEX NUT		SA-194-2HM 5.20
13	4	N05A/B/C,N11	1-000869	2" x CLASS 150 RF BLIND FLG		SA-105-N 21.50
14	4	N05A/B/C,N11	1-001291	2" x CLASS 150 RF "CG" GASKET		316SS 1.08
15	8	LADDER BOLTS	1-014369	5/8" DIA x 1 3/4" LG STRUCTURAL HEX BOLT, c/w NUT AND WASHER		SA-325 3.24
16	22	HANDRAIL TO PLATFORM/ PLATFORM POSTS	1-011909	3/4" DIA x 1 3/4" LG STRUCTURAL HEX BOLT, c/w NUT AND WASHER		SA-325 13.93
17	8	REMOVABLE HANDRAIL	1-005535	5/8" DIA x 1 1/2" LG STRUCTURAL HEX BOLT, c/w NUT AND WASHER		SA-325 3.05
19	1	N08	1-001296	3" x CLASS 150 RF "CG" GASKET		316SS 0.37
20	1	N08	1-000891	3" x CLASS 150 RF BLIND FLG		SA-105-N 10.95
21	1	NAMEPLATE	1-014066	6" x 8" NAMEPLATE		ALUMINUM 0.17
						22892.47



ORIENTATION VIEW A-A

AS-BUILT

CLIENT: MEG ENERGY
PROJECT NUMBER: H343937
PROJECT NAME: 1500 BPD HI-Q FIELD
DEMONSTRATION PILOT PLANT
PROJECT LOCATION: BRUDERHEIM, AB

REV	DATE	DESCRIPTION	BY	APP
A	2/19/2014	ISSUED FOR APPROVAL	KMP	
B	6/20/2014	REVISED NOZZLES ORIENTATION, ISSUED FOR APPROVAL	EJ	
0	8/26/2014	REVISED N10, ISSUED FOR FABRICATION	KMP	
1	10/29/2014	AS BUILT	KMP	

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MEG ENERGY			
21'-6" OD x 18'-0" HEIGHT - DILUENT STORAGE TANK - TAG #: D-02A FINAL ASSEMBLY			
DATE: 2/3/2014		SALE ORDER: 003601	
SHEET: 1 OF 1		JOB ORDER:	SIZE
PURCHASE ORDER: HATCH-PM002		D2466	D
LOCATION: SE 1/4 34-55-20 W4M			
CRN DWG: N/A		DRAWING NO.:	REV.
CRN NUMBER: N/A		D2466-101	1
PROJECT MANAGER: P.M.			