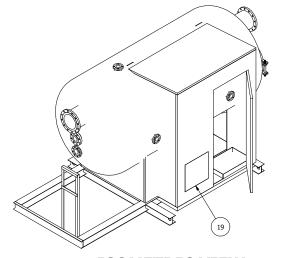
#### **INSULATION DETAILS:**

INSULATION: 2" MINERAL WOOL W/ SEA CLADDING CLADDING: 0.024" THK STUCCO EMBOSSED ALUMINUM

INSULATION: 0.020" THK x 3/4" WIDE 304SS

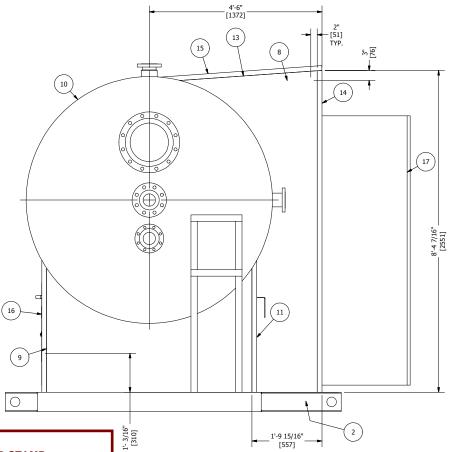
CLADDING:  $0.020^\circ$  THK x  $3/4^\circ$  WIDE 304SS SCREWS:  $\#10 \times 1/2^\circ$  LONG SELF TAPPING ROBERTSON HEAD 304SS 2. INSULATION SHALL BE APPLIED WITH A STAGGERED JOINT ARRANGEMENT

- 3. INSULATION IS TO BE SECURED IN PLACE BY MACHINE STRETCHED BANDS ON 12" CENTERS
- 4. CLADDING LONG SEAMS TO BE STAGGERED
- 5. CIRC AND LONG SEAMS IN CLADDING ARE TO BE LAPPED A MINIMUM OF 2"
- 6. CLADDING IS TO BE SECURED IN PLACE BY MACHINE STRETCHED BANDS ON 12" CENTERS 7. NAMEPLATES, NOZZLES, FLANGES AND WEEP-HOLE NIPPLES SHALL NOT BE INSULATED
- 8. 2" THK SPRAY FOAM ON UNDERSIDE OF CHECKER

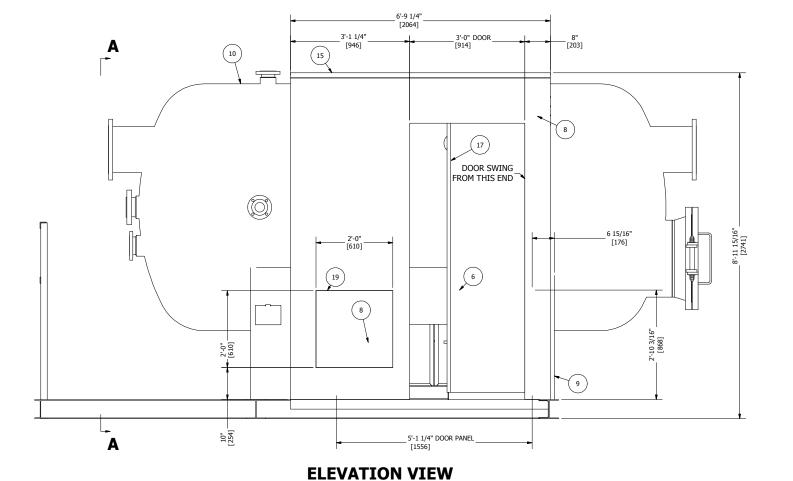


BILL OF MATERIALS							
ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT (lbs)
1	2		1-009905	1 1/2" THK - RIGID URETHANE - 28-1/2" x 28-1/2"		RIGID URETHANE - DOUBLE SIDED	11.28
2	1		1-010123	2" THK SPRAY FOAM INSULATION (51 ft²)		SPRAY FOAM INSULATION	17.29
3	1		1-001320	BOLT BARREL LOCKABLE 4"		MILD STEEL	0.32
4	4		1-001421	HINGE DOOR LOOSE PIN 3 1/2" x 3 1/2"		MILD STEEL	0.80
5	8		1-001522	INSULATION ALUMINUM CHANNEL1- 1/2" x 29" LG (MBE)		ALUMINUM	11.03
6	2		1-001526	INSULATION ALUMINUM DOOR FRAME STD 1- 1/2" x 61 1/4" LG (MBE)	5'-1 1/4"	MILD STEEL	13.36
7	2		1-001526	INSULATION ALUMINUM DOOR FRAME STD 1- 1/2" x 32" LG (MBE)		ALUMINUM	2.32
8	2		1-001529	12" x 12" ALUMINUM VENT LOUVER		ALUMINUM	5.63
9	2		1-019866	1 1/2" THK RIGID URETHANE PANEL c/w TAN/PAPER CLADDING		RIGID URETHANE - SINGLE SIDED	18.04
10	1		1-006967	2" THK MINERAL WOOL c/w STUCCO EMBOSSED ALUMINUM		MINERAL WOOL TANK WRAP	314.25
11	1		1-009905	1 1/2" THK RIGID URETHANE PANEL c/w TAN/WHITE CLADDING		RIGID URETHANE - DOUBLE SIDED	4.10
12	1		1-009905	1 1/2" THK RIGID URETHANE PANEL c/w TAN/WHITE CLADDING		RIGID URETHANE - DOUBLE SIDED	13.91
13	1		1-009905	1 1/2" THK RIGID URETHANE PANEL c/w TAN/WHITE CLADDING		RIGID URETHANE - DOUBLE SIDED	14.91
14	1		1-009905	1 1/2" THK RIGID URETHANE PANEL c/w TAN/WHITE CLADDING		RIGID URETHANE - DOUBLE SIDED	31.05
15	1		1-009905	1 1/2" THK RIGID URETHANE PANEL c/w TAN/WHITE CLADDING		RIGID URETHANE - DOUBLE SIDED	31.68
16	1		1-009905	1 1/2" THK RIGID URETHANE PANEL c/w TAN/WHITE CLADDING		RIGID URETHANE - DOUBLE SIDED	15.34
17	1		1-011904	3'-0" x 7'-0" MAN DOOR ASSEMBLY		RIGID URETHANE - DOUBLE SIDED	21.00
18	2		1-015048	DOOR HANDLE 8"		MILD STEEL	2.19
19	1		1-022215	24" x 24" ACCESS DOOR		RIGID URETHANE - DOUBLE SIDED	4.00
						·	532.51

### **ISOMETRIC VIEW**



**VIEW A-A** 



## STANTEC DOCUMENT PROCESSING STAMP

☐ A - PROCEED

☐ I/O - DATA ACCEPTED FOR INFORMATION ONLY

**CHANGE AS NOTED AND** 

Ď B - PROCEED, CHANGE □ C - DO NOT PROCEED, AS NOTED AND **RESUBMIT BY:** 2019-11-18

RESUBMITTAL DATE FOR STATUS C

**RESUBMIT BY:** 

SIGN:

DATE SIGNED: 2019-11-11 VDDR CODE(S):

AUTHORIZATION TO PROCEED DOES NOT WAIVE SUPPLIER'S

RESPONSIBILTY OR LIABILITY UNDER THE CONTRACT/PURCHASE ORDER FOR COMPLIANCE WITH THE REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS

Please add missing drawing details of Rev A with the as-built.

2019-11-11

DATE DESCRIPTION ENG PM 2019/10/15 RMM JAM DG ISSUED FOR APPROVAL 11/8/2019 ISSUED FOR FABRICATION AMC JAM

# Welding and Manufacturing Ltd.

BOX 6106 5815 37 Street INNISFAIL, AB CANADA 403-227-7799 1-888-227-4923 FAX 227-7796

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## CHEVRON CANADA LTD.

72" ID x 10' S/S 60 BBL FKOD - TAG: FKOD-4400 INS/ENCLOSURE DETAILS OUOTE NUMBER: 10794B

SIZE PURCHASE ORDER: 11862693 JOB ORDER: I OCATION: 06-07-062-23 W5M (WASX-W039) D5250 D DATE: 11/4/2019 DRAWING NO.: REV. SHEET: 6 OF 8 D5250-601 0 CRN NUMBER: N/A