

STANTEC
DOCUMENT PROCESSING STAMP

☐ A - PROCEED

☒ I/O - DATA ACCEPTED
FOR INFORMATION ONLY

☐ B - PROCEED, CHANGE
AS NOTED AND
RESUBMIT BY:

☐ C - DO NOT PROCEED,
CHANGE AS NOTED AND
RESUBMIT BY:

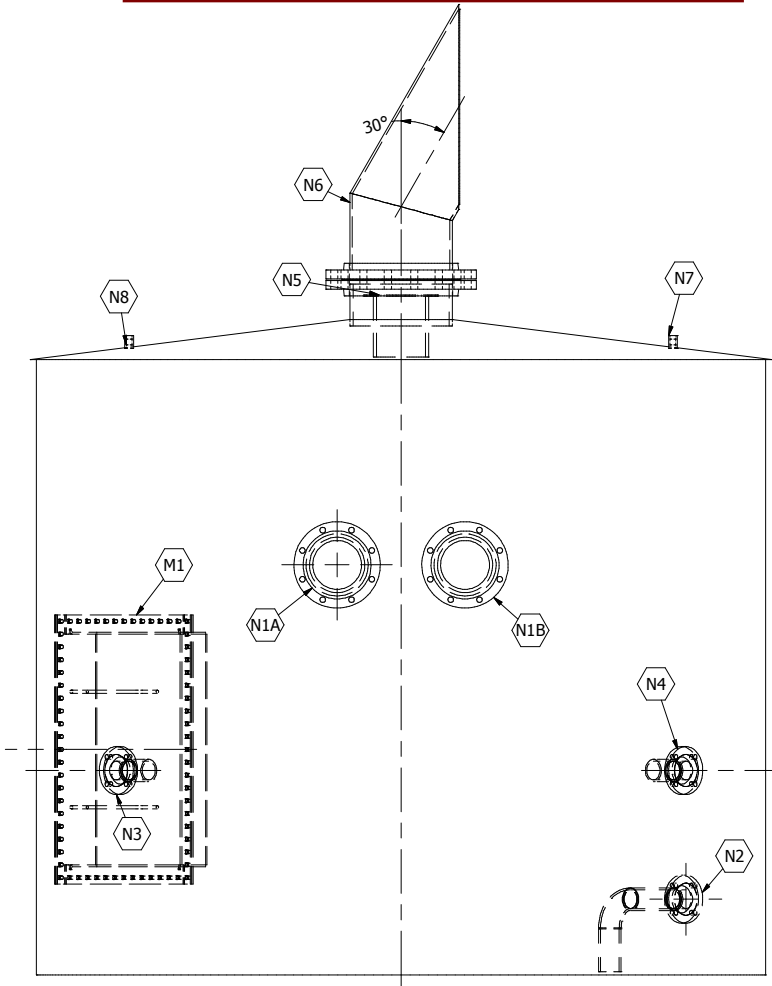
RESUBMITTAL DATE FOR STATUS B

RESUBMITTAL DATE FOR STATUS C

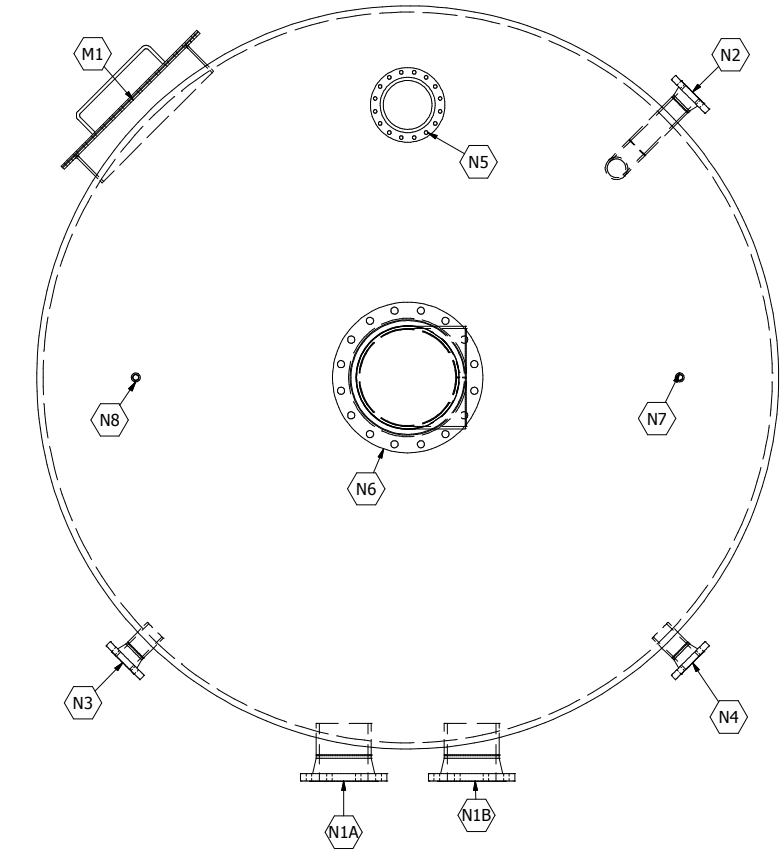
SIGN: M.Y. DATE SIGNED: 2018-04-06

VDRL CODE(S): DM02

AUTHORIZATION TO PROCEED DOES NOT WAIVE SUPPLIER'S
RESPONSIBILTY OR LIABILITY UNDER THE
CONTRACT/PURCHASE ORDER FOR COMPLIANCE WITH THE
REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS

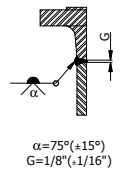
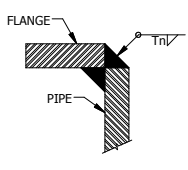
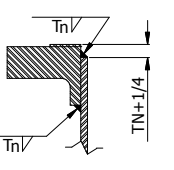


ELEVATION VIEW



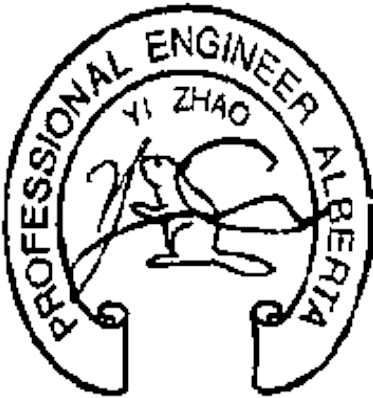
ORIENTATION VIEW A-A

BWM-7 FOR POSITION WELDS

1	WELD NECK FLANGE	2	API FLANGE	3	SLIP-ON FLANGE
					

REGISTERED WELDING PROCEDURE NUMBER				
WELD DETAIL	ROOT	HOT PASS	FILL AND CAP	GOUGE/BACKWELD
1,2,3	BMW-39	BMW-39	BMW-39	N/A

REV	DATE	DESCRIPTION	BY	ENG	PM	APP
0	10/5/2017	ISSUED FOR FABRICATION	AMC	VZ	DG	
1	04/05/2018	AS BUILT	AMC	VZ	DG	



APRIL 05, 2018

BILL OF MATERIALS

ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT (lbs)
1	2	M1	1-000077	1/2" MANWAY HANDLE ASSEMBLY	1'-10"	SA-36	2.54
2	1	M1	2-001854	MANWAY COVER 24" x 36" x 1/4" THK		G40.21-38W	88.08
3	1	M1	1-017434	MANWAY FRAME ASSEMBLY 38W - 24" x 36" x 5/16" THK			92.14
4	2	N1A/B	1-000993	8" x CLASS 150 RFWN FLG SCH XH		SA-350-LF2	91.12
5	2	N1A/B	1-003440	8" PIPE SCH XH/80 (BOE,POE)	4 7/8"	SA-333-GR6	35.52
6	1	N2	1-003423	3" PIPE SCH XH/80 (BOE,POE)	6 11/16"	SA-333-GR6	5.73
7	1	N2	1-003423	3" PIPE SCH XH/80 (BBE)	9 5/16"	SA-333-GR6	8.01
8	1	N2	1-000725	3" x 90° LR BW ELBOW SCH XH/80		SA-420-WPL6	6.06
9	3	N2,N3,N4	1-000980	3" x CLASS 150 RFWN FLG SCH XH		SA-350-LF2	36.61
10	2	N3,N4	1-003423	3" PIPE SCH XH/80 (BOE,POE)	4 5/16"	SA-333-GR6	7.44
11	1	N5	1-003440	8" PIPE SCH XH/80 (BOE,POE)	9 1/2"	SA-333-GR6	34.39
12	1	N5	2-005091	1/4" THK x 8" THIEF HATCH FLANGE		G40.21-38W	3.11
13	1	N6	1-003746	16" STD PIPE 3/8" THK x 16" OD x 34" LG (MBE)		A-1011	94.19
14	1	N6	1-003746	16" STD PIPE 3/8" THK x 16" OD x 12" LG (POE,MOE)		A-1011	51.53
15	2	N6	1-007578	16" x CLASS 150 RFSO FLG		SA-350-LF2	196.66
16	1	N6	1-000782	3/4-9 EXPANDED METAL - FLATTENED x 15 1/2" OD (FOR BIRDScreen)		SA-36	14.02
17	1	N6	1-006826	16" PIPE SCH XH/40 (PBE)	6 9/16"	SA-333-GR6	45.40
18	2	N7,N8	1-000542	3/4" x CL3000 THRD FULL COUPLING		SA-350-LF2	0.97
							813.54



BOX 6106
5815 37 Street
INNISFAIL, AB
CANADA
403-227-7799
1-888-227-4923
FAX 227-7796

Welding and Manufacturing Ltd.
This drawing is property of BILTON WELDING AND MANUFACTURING LTD and is lent to the recipient for their confidential use only. In consideration of the loan of this drawing, the recipient promises and agrees that it shall not be used in any way detrimental to the interests of BILTON WELDING AND MANUFACTURING LTD, that it shall be returned upon request, and shall not be reproduced, copied, lent, or otherwise disposed of, directly or indirectly, without the written consent of BILTON WELDING AND MANUFACTURING LTD.

CHEVRON CANADA LTD.

100BBL POP TANK - TAG#: T-4410
NOZZLE ASSEMBLY

QUOTE NUMBER: 09175	SALE ORDER: 004960	SIZE
PURCHASE ORDER: 0011748291	JOB ORDER:	D
LOCATION: 03-22	D4222	
DATE: 9/8/2017		
SHEET: 3 OF 5	DRAWING NO.:	REV.
CRN DWG: N/A	D4222-203	1
CRN NUMBER: N/A		