

ALBERTA MUNICIPAL AFFAIRS

Alberta Boilers Safety Association

200, 4208 - 97 Street

Edmonton AB T6E 5Z9

Partial/ Partiel ☐

AB-25 (side 1) 00/07

A# 489850

MANUFACTURER'S DATA REPORT

FOR PRESSURE VESSEL

DÉCLARATION DE CONFORMITÉ DU CONSTRUCTEUR

D'APPAREILS SOUS PRESSION

Upon shipment of a pressure vessel, this form fully and correctly filled in must be mailed to the office of the Chief Inspector in the province of installation in accordance with the regulations under the Act, governing the construction and installation of pressure vessels.

Au moment de l'expédition d'un appareil sous pression, ce formulaire complété correctement, doit être envoyé au bureau de l'inspecteur en chef de la province d'installation tel que prévu dans les règlements de la loi sur les appareils sous pression.

Manufactured by Construit par	Name and address of Manufacturer/ Nom et adresse du constructeur Dynacorp Fabricators Inc. 8600-92St. Grande Prairie, AB; T8V 7S3
Manufactured for Construit pour	Name and address of Purchaser or Consignee/ Nom et adresse du client ou de son représentant Lyons Production Services; Box 327; Grande Prairie, AB; T8V 3A5
Ultimate owner Utilisateur	Name and address/ Nom et adresse Lyons Production Services; Box 327; Grande Prairie, AB; T8V 3A5
Location of installation Lieu d'installation	Address/ Adresse Portable

Pressure vessel/ Appareil

Type/ Genre 54" 740psi Horizontal Test Vessel	Overall Length/Longueur totale 20'	Serial No./ N° de série 1J41668	Year built/Année de fabrication 2004
Provincial Registration No. - C.R.N./N° d'enregistrement provincial - N.E.C. P7055.21	National Board No./ N° National Board	Drawing No./ N° de dessin 5100-05 R00	

The chemical and physical properties of all parts meet the requirements of material specifications of the A.S.M.E. Code.
Les propriétés chimiques et physiques de toutes les composantes respectent les exigences des spécifications de matériaux de code ASME.

The design, construction and workmanship conform to CSA B51. La conception, la construction et la façon sont conformes à ACNOR B51.	ASME Section VIII	Division 1	Addenda/Supplément A03	Code case No. N° de cas
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Manufacturer's partial data reports properly identified and signed by authorized inspectors have been furnished for the following items of the report, and attached to this report:

Les rapports partiels du constructeur adéquatement identifiés et signés par les inspecteurs autorisés ont été produits pour les items suivants du rapport, et attachés à ce rapport:

Names of parts/ Nom de la composante	Item No./ N° d'item	Manufacturer's Name/ Nom du constructeur	Identifying Stamp/ Estampe d'identification

Shell/ Virole

Description	Material Matériau	Thickness Épaisseur	Corr. Allow. Surépais. de corr.	Diameter Diamètre	Longitudinal Joints Joints longitudinaux			P.W.H.T. Traitement therm		Girth Joints Joints de circonférence		Number of courses Nombre de sections
					Type	R.T. Radiog.	Efficiency Efficacité	Temp.	Time Durée	Type	R.T. Radiog.	
54" ID Shells	SA516-70N	1.125"	.0625"	54" ID	1	Full	100%	1150F	68min	1	Full	2

Heads/ Têtes

Description	Material Matériau	Min. Thickn. Épais minim.	Corr. Allow Surép. Corr.	Crown Radius Rayon couron.	Knuckle Radius Petit rayon	Ellipse Ratio Repp. ellipse	Conical Apex Angle Angle conique	Hemisph. Radius Ray. Hémisph	Flat Diameter Diem. plat	Side to pressure Côte sous pression
54" Heads	SA516-70N	1.077"	.0625"			2:1 S.E.				Concave

Removable bolts used (describe other fastenings)
Boulons amovibles utilisés (décrire tout autre attache)

Mat'l Spec./ Spéc. du mat.

Grade

Size/ Dimension

Pressure - Temperature/ Pression - température

Pressure Vessel Part Partie de l'appareil	Constructed for max. allowable working pressure Construit pour une pression maximale de marche permise	At max. temp. A une temp. max.	Min. Temp. (when less than -29°C) Temp. min. (inférieure à -29°C)	Test pressure (hydro-pneumatic or combination) Pression d'épreuve (hydro-pneumatique ou combinaison)
Vessel	740psi	200F	-50F	1125psi

Tube Section/ Faisceau tubulaire

489850

AB-25 (side 2) 00/07

Tubesheet/ Plaque tubulaire	Material/ Matériau	Diameter/ Diamètre	Nominal Thickness Épaisseur nominale	Corr. Allow. Surépais. corrosion	Attachment Mode d'attachement
Tube material/ Matériau des tubes	Diameter/ Diamètre	Nominal Thickness (gauge) Épaisseur nominale (calibre)	Number/ Nbre	Type (Straight or U) Type (Droit ou U)	Heating Surface Surface de chauffe

Jacket/ Chemise

Type of jacket/ Genre de chemise	Jacket closure Fermeture de chemise	Proof Test Pression d'épreuve	Heating Surface Surface de chauffe	Sketch/ Schéma
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Safety Valve Outlets/ Soupapes de sûreté

Number/ Nombre 2	Dimension 3"	Location/ Endroit Top of shell B; Near top of Head B
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Nozzles and Openings/ Tubulures et ouvertures

Purpose/ But	Number Nombre	Dimension	Type	Material Matériau	Nominal Thickness Épaisseur nominale	Reinforcement material Matériau de renfort	How attached Genre d'attaches	Location/ Endroit
Inlet/Outlet	2	6"	RFWN	SA333-6	.864"		UW16.1c	Shell A&B
Steam coil	1	4"	RFWN	SA333-6	.674"		UW16.1c	Head A
Drain	1	4"	RFWN	SA333-6	.674"	SA516-70N	UW16.1c	Shell A
Drain	2	3"	RFWN	SA333-6	.600"	SA516-70N	UW16.1c	Shell A&B
Drain	2	3"	RFWN	SA333-6	.600"		UW16.1c	Shell B
PSV	2	3"	RFWN	SA333-6	.600"		UW16.1c	Head B, Shell B
See AB25A Supp. Sheet								

Supports/ Supports

Skirt/ Jupe Yes/ Oui No/ Non ☐ ☒	Lugs/ Oreilles No./ Nbre N/A	Legs/ Pieds No./ Nbre N/A	Other/ Autres (Description) 2-Saddles	Attached/ Attaches (Where and How/ Méthode et endroit) Welded to Shells A&B with repads
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Remarks/ Observations (Cubical capacity/ Volume)

Impact tests required on head to shell, shell to shell, and shell long seam production welds as per UG-84 to-50F
Vessel construction Drawing: 5100-05 R03
Vessel Volume: 9.83 cubic meters
PSV to be supplied

Certificate of Compliance/ Certificat de conformité

We certify that the statements made in this data report are correct and that the said vessel has been constructed in accordance with the Provincial Registered design below and the requirements of standard CSA B51.

Nous certifions que les données de la déclaration de conformité sont correctes et que l'appareil a été construit en accord avec l'enregistrement provincial ci-dessous et les exigences de la norme ACNOR B51.

Provincial Registered Design
Enregistrement provincial R7055.21

Manufacturer
Constructeur Dynacorp Fabricators Inc.

Signature [Signature] Date June 25/04

Certificate of Compliance - Field Work/ Certificat de conformité - Installation au chantier

We certify that the field installation of all parts of the vessel conforms with the requirements of Provincial Regulations.

Nous certifions que l'installation au chantier de toutes les composantes de l'appareil est conforme aux règlements provinciaux.

Installer's Name
Nom de l'installateur _____

Signature _____

Date _____

Certificate of Shop Inspection/ Certificat d'inspection en usine

I, the undersigned, a duly authorized Boiler and Pressure Vessel Inspector
Je, soussigné, inspecteur autorisé de chaudières et appareil sous pression
employed by
employé par Alberta Boilers Safety Association

of/ de Alberta

have inspected the above vessel and state that to the best of my knowledge and belief, the manufacturer has constructed the vessel in accordance with the Provincial registration CRN R7055.21
and the requirements of standard CSA B51.

ai inspecté l'appareil précité et autant que je sache, crois que le constructeur a construit l'appareil en accord avec l'enregistrement provincial NEC
et les exigences de la norme ACNOR B51.

Inspector's Name

Nom de l'inspecteur GARY BURECK 177A

Signature [Signature] Date June 25/04

Certificate of Field Inspection/ Certificat d'inspection - Installation au chantier

I, the undersigned, a duly authorized Boiler and Pressure Vessel Inspector
Je, soussigné, inspecteur autorisé de chaudières et appareil sous pression
employed by

have inspected the items not covered by the Shop Inspection Certificate and the installation of the items and state that to the best of my knowledge and belief the construction and assembly of the items are in accordance with the Provincial Regulations.

ai inspecté les composantes non couvertes par le certificat d'inspection en usine et l'installation de l'appareil et, autant que je sache, la construction et l'assemblage de l'appareil sont en accord avec les règlements provinciaux.

Inspector's Name

Nom de l'inspecteur _____

Signature _____ Date _____



Pressure equipment safety authority

BOILERS AND PRESSURE VESSELS REPAIR OR ALTERATION REPORT

AB-40 (Side A) 2012-09

(A) #: 489873

OWNER EQUIP. NO: 1J41802

REPAIR ORG. JOB NO: 2J150557

REPAIR ☐

and/or

ALTERATION ☒

Partial ☐

Final ☒

1. Name of Organization doing Repair/Alteration Dynacorp Fabricators Inc.

Address 10201 88 Ave Clairmont, Alberta

AQP No. & Expiry Date 1270 Dec 22, 2017

2. Name of Owner Lyons Production Services

Address 9301 78 Ave, Clairmont, AB T8X 0M2

Location of Installation Portable

3. Boiler/Pressure Vessel Description 54" Horizontal Vessel (P-Tank)

CRN R8081.123

Manufacturer's Name Dynacorp Fabricators Inc.

Serial No. 1J41802

4. Original Design Conditions:

a) Vessel/Shellside/Boiler: Max Allowable Working Press. 740 PSI Min/Max Design Temp -50/100°F

b) Jacket/Tubeside: Max Allowable Working Press. N/A Min/Max Design Temp N/A/N/A

5. New Design Conditions:

a) Vessel/Shellside/Boiler: Max Allowable Working Press. N/A Min/Max Design Temp N/A/N/A

b) Jacket/Tubeside: Max Allowable Working Press. N/A Min/Max Design Temp N/A/N/A

6. Description of defects (location and types of deterioration that resulted in the repair/alteration).

7. Original Code Edition and Addenda ASME Sect. VIII Div 1 Year 2004 Addenda 20034

8. Code Edition and Addenda used for performing the work ASME Sect. VIII Div 1 Year 2013 Addenda N/A

9. Description of Work performed. (Step by step description of repair/alteration method used. Attach additional pages as required, and reference any additional documents used to provide the required information; such as repair or alteration procedures, drawings, and specifications)

Cut off existing 90 from N9

Weld on a 150 ansi RFWN flange to existing internal projection of N9 using WOM-1 Rev.1

MPI for weld faults

10. Heat Treatment: Preheat Temp N/A Post Weld HT (Temp./Time) N/A Other N/A

11. Non Destructive Examination (Specify type and extent).

MPI 100%

12. Pressure Test

Vessel/Shellside/Boiler

Tubeside/Jacket

a) Hydrostatic N/A

N/A

b) Other Test N/A

N/A

(A) #: 489873

OWNER EQUIP. NO. 1J41802

Material - List any material used in repair/alteration and any base material welded on:

Item	Material Specifications	Thickness / Schedule	Diameter	Item	Material Specifications	Thickness / Schedule	Diameter
Shell/Drums	N/A	N/A	N/A	Heads/ Ends	N/A	N/A	N/A
Tubesheet	N/A	N/A	N/A	Tubes	N/A	N/A	N/A
Nozzles	N/A	N/A	N/A	Flanges/Fittings	A350/LF2/WPL6	Class 150	3"

14. Welding Procedures – Alberta Registration Number WP- 1073.2

WPS Numbers used: WOM-1 Rev.1

15. Welded Replacement Parts: Attached are Manufacturer's Partial Data Reports or Repair/Alteration Reports properly identified and signed by Authorized Inspector for the following items of this report: (Welded parts supplied by others).

N/A

16. Responsibility Owner/Client. Identify below items that the owner/client has assumed responsibility for. Note (2)

a) Alteration Design Submission N/A b) Repair/Alteration Procedure: N/A c) Material Control N/A

d) Welding Control N/A e) NDE N/A f) Heat Treatment N/A g) Pressure Test N/A

Note 2: Owner/client must have a valid Alberta Quality Program (AQP), for the scope of work, to assume responsibility for function c, d, e, f, or g.

17. REMARKS:

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Report are correct and that all design, material, construction and workmanship on this repair/alteration conform to the requirements of the Alberta Safety Codes Act and Regulations and the AB-513.

a) For all items except for items identified in 16:
Dynacorp Fabricators

(Repair/Alteration Organization Name)

1270 Dec 22, 2017

(AQP Number & Expiry Date)

AUG 19/15

(Signature & Date)

Ryan McAndrews JOSH MacKenzie

(Print Name)

b) For items identified in 16 only:

(Owner/Client Organization Name)

(AQP Number & Expiry Date)

(Signature & Date)

(Print Name)

19. DATE WORK WAS COMPLETED: AUG 19, 2015

20. CERTIFICATE OF INSPECTION

I have inspected the repairs and/or alterations described in this report. To the best of my knowledge, this work has been done in accordance with the Safety Codes Act and Regulations and the requirements established in AB-513.

a) In-service Inspector (ISI) Certification

(When the repair is inspected by an ISI per the requirements established in AB-513)

Owner-User/Inspection Company Name

AQP#

In-Service Inspector Signature & Date

In-Service Inspector Name (Please Print)

In-Service Inspector Alberta Cert #

b) ABSA Safety Codes Officer Certification

(when work is inspected by ABSA).

ABSA SCO Signature & Date

Print Name

ALBERTA MUNICIPAL AFFAIRS

Alberta Boilers Safety Association

200, 4208 - 97 Street

Edmonton AB T6E 5Z9

Partial/ Partiel ☐

MANUFACTURER'S DATA REPORT

FOR PRESSURE VESSEL

DÉCLARATION DE CONFORMITÉ DU CONSTRUCTEUR

D'APPAREILS SOUS PRESSION

Upon shipment of a pressure vessel, this form fully and correctly filled in must be mailed to the office of the Chief Inspector in the province of installation in accordance with the regulations under the Act, governing the construction and installation of pressure vessels.

Au moment de l'expédition d'un appareil sous pression, ce formulaire complété correctement, doit être envoyé au bureau de l'inspecteur en chef de la province d'installation tel que prévu dans les règlements de la loi sur les appareils sous pression.

Manufactured by Construit par	Name and address of Manufacturer/ Nom et adresse du constructeur Dynacorp Fabricators Inc. 8600-92St. Grande Prairie, AB; T8V 7S3
Manufactured for Construit pour	Name and address of Purchaser or Consignee/ Nom et adresse du client ou de son représentant Lyons Production Services; Box 327; Grande Prairie, AB; T8V 3A5
Ultimate owner Utilisateur	Name and address/ Nom et adresse Lyons Production Services; Box 327; Grande Prairie, AB; T8V 3A5
Location of installation Lieu d'installation	Address/ Adresse Portable

Pressure vessel/ Appareil

Type/ Genre Horizontal Vessel	Overall Length/Longueur totale 20'	Serial No./ N° de série 1J41802	Year built/Année de fabrication 2004
Provincial Registration No. - C.R.N./N° d'enregistrement provincial - N.E.C. R8081.123		National Board No./ N° National Board	Drawing No./ N° de dessin 5100-16 R1

The chemical and physical properties of all parts meet the requirements of material specifications of the A.S.M.E. Code.

Les propriétés chimiques et physiques de toutes les composantes respectent les exigences des spécifications de matériaux de code ASME.

The design, construction and workmanship conform to CSA B51. La conception, la construction et la façon sont conformes à ACNOR B51.	ASME Section VIII	Division 1	Addenda/Supplément 03	Code case No. N° de cas
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Manufacturer's partial data reports properly identified and signed by authorized inspectors have been furnished for the following items of the report, and attached to this report:

Les rapports partiels du constructeur adéquatement identifiés et signés par les inspecteurs autorisés ont été produits pour les items suivants du rapport, et attachés à ce rapport:

Names of parts/ Nom de la composante	Item No./ N° d'item	Manufacturer's Name/ Nom du constructeur	Identifying Stamp/ Estampe d'identification

Shell/ Viole

Description	Material Matériau	Thickness Épaisseur	Corr. Allow. Surépais. de corr.	Diameter Diamètre	Longitudinal Joints Joints longitudinaux			P.W.H.T. Traitement therm.		Girth Joints Joints de circonférence		Number of courses Nombre de sections
					Type	R.T. Radiog.	Efficiency Efficacité	Temp.	Time Durée	Type	R.T. Radiog.	
Shells	SA516-70N	1.125"	.0625"	54" ID	1	Full	100%	1150F	70min	1	Full	2

Heads/ Têtes

Description	Material Matériau	Min. Thickn. Épais. minim.	Corr. Allow. Surép. Corr.	Crown. Radius Rayon couron.	Knuckle Radius Petit rayon	Ellipse Ratio Rapp. ellipse	Conical Apex Angle Angle conique	Hemisph. Radius Ray. Hémisph.	Flat Diameter Diam. plat	Side to pressure Côte sous pression
Heads	SA516-70N	1.0645"	.0625"			2:1 S.E.				Concave

Removable bolts used (describe other fastenings) Boulons amovibles utilisés (décrire tout autre attache)	Mat'l Spec./ Spéc. du mat.	Grade	Size/ Dimension
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Pressure - Temperature/ Pression - température

Pressure Vessel Part Partie de l'appareil	Constructed for max. allowable working pressure Construit pour une pression maximale de marche permise	At max. temp. A une temp. max.	Min. Temp. (when less than -29°C) Temp. min. (inférieure à -29°C)	Test pressure (hydro-pneumatic or combination) Pression d'épreuve (hydro-pneumatique ou combinaison)
Vessel	740psi	100F	-50F	1110psi Hydrotest

Tube Section/ Faisceau tubulaire

AB-25 (side 2) 00/07

A# 48987Z

Tube sheet/ Plaque tubulaire	Material/ Matériau	Diameter/ Diamètre	Nominal Thickness/ Épaisseur nominale	Corr. Allow. Surépais. corrosion	Attachment/ Mode d'attachement
Tube material/ Matériau des tubes	Diameter/ Diamètre	Nominal Thickness (gauge) Épaisseur nominale (calibre)	Number/ Nbre	Type (Straight or U) Type (Droit ou U)	Heating Surface/ Surface de chauffe

Jacket/ Chemise

Type of jacket/ Genre de chemise	Jacket closure/ Fermeture de chemise	Proof Test/ Pression d'épreuve	Heating Surface/ Surface de chauffe	Sketch/ Schéma
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Safety Valve Outlets/ Soupapes de sûreté

Number/ Nombre	Dimension	Location/ Endroit
1	3"	Near top of Head B

Nozzles and Openings/ Tubulures et ouvertures

Purpose/ But	Number/ Nombre	Dimension	Type	Material/ Matériau	Nominal Thickness/ Épaisseur nominale	Reinforcement material/ Matériau de renfort	How attached/ Genre d'attaches	Location/ Endroit
Inlet/Outlet	2	6"	300# RFWN	SA333-6	.864"		UW16.1c	Shell A/B
Steam Coil	1	4"	300# RFLWN	SA350/LF2	.875"		UW16.1c	Head A
Drain/Level Control	5	3"	300# RFLWN	SA350/LF2	.81"		UW16.1c	Shell A/B, Head B
Spare/Drain	2	3"	300# RFWN	SA106B	.600"		UW16.1c	Shell B
Drain	1	4"	300# RFHB	SA350/LF2	1.385"		UW16.1c	Shell A
Drain	1	3"	300# RFHB	SA350/LF2	1.24"		UW16.1c	Shell B
Spare	1	2"	300# RFWN	SA333-6	.436"		UW16.1c	Head B

Supports/ Supports

Skirt/ Jupe Yes/ Oui No/ Non ☐ ☒	Lugs/ Orellies No./ Nbre N/A	Legs/ Pieds No./ Nbre N/A	Other/ Autres (Description) Saddles	Attached/ Attaches (Where and How/ Méthode et endroit) Welded to Shell A&B with Repads
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Remarks/ Observations (Cubical capacity/ Volume)

Impact Tests: Long and Circ seam welds per UG-84 to -50F; Nozzles & Flanges exempt as per UCS-66(b) OR (g)
 Vessel construction drawing: 5100-16 R1A
 Vessel volume: 9.83 cubic meters
 PSV: to be supplied

Certificate of Compliance/ Certificat de conformité

We certify that the statements made in this data report are correct and that the said vessel has been constructed in accordance with the Provincial Registered design below and the requirements of standard CSA B51.

Nous certifions que les données de la déclaration de conformité sont correctes et que l'appareil a été construit en accord avec l'enregistrement provincial ci-dessous et les exigences de la norme ACNOR B51.

Provincial Registered Design
 Enregistrement provincial R8081.123

Manufacturer
 Constructeur Dynacorp Fabricators Inc.

Signature [Signature] Date Oct 26/04

Certificate of Shop Inspection/ Certificat d'inspection en usine

I, the undersigned, a duly authorized Boiler and Pressure Vessel Inspector
 Je, soussigné, inspecteur autorisé de chaudières et appareil sous pression
 employed by
 employé par Alberta Boilers Safety Association

off de Alberta
 have inspected the above vessel and state that to the best of my knowledge and belief, the manufacturer has constructed the vessel in accordance with the Provincial registration CRN R8081.123
 and the requirements of standard CSA B51.

ai inspecté l'appareil précité et autant que je sache, crois que le constructeur a construit l'appareil en accord avec l'enregistrement provincial NEC
 et les exigences de la norme ACNOR B51.

Inspector's Name
 Nom de l'inspecteur Garry Buxton AB 1774
 Signature [Signature] Date Oct 26/04

Certificate of Compliance - Field Work/ Certificat de conformité - Installation au chantier

We certify that the field installation of all parts of the vessel conforms with the requirements of Provincial Regulations.

Nous certifions que l'installation au chantier de toutes les composantes de l'appareil est conforme aux règlements provinciaux.

Installer's Name
 Nom de l'installateur _____

nature _____

ate _____

Certificate of Field Inspection/ Certificat d'inspection - Installation au chantier

I, the undersigned, a duly authorized Boiler and Pressure Vessel Inspector
 Je, soussigné, inspecteur autorisé de chaudières et appareil sous pression
 employed by
 employé par

have inspected the items not covered by the Shop Inspection Certificate and the installation of the items and state that to the best of my knowledge and belief the construction and assembly of the items are in accordance with the Provincial Regulations.

ai inspecté les composantes non couvertes par le certificat d'inspection en usine et l'installation de l'appareil et, autant que je sache, la construction et l'assemblage de l'appareil sont en accord avec les règlements provinciaux.

Inspector's Name
 Nom de l'inspecteur _____

Signature _____ Date _____

ALBERTA MUNICIPAL AFFAIRS

Alberta Boilers Safety Association
200, 4208 - 97 Street
Edmonton AB T6E 5Z9

**MANUFACTURER'S DATA REPORT
SUPPLEMENTARY SHEET**

A# 489873

Manufactured by <i>Construit par</i>	Name and address of Manufacturer/ <i>Nom et adresse du constructeur</i> Dynacorp Fabricators Inc. 8600-92St. Grande Prairie, AB; T8V 7S3
Manufactured for <i>Construit pour</i>	Name and address of Purchaser or Consignee/ <i>Nom et adresse du client ou de son représentant</i> Lyons Production Services; Box 327; Grande Prairie, AB; T8V 3A5
Ultimate owner <i>Utilisateur</i>	Name and address/ <i>Nom et adresse</i> Lyons Production Services; Box 327; Grande Prairie, AB; T8V 3A5
Location of Installation <i>Lieu d'installation</i>	Address/ <i>Adresse</i> Portable

Pressure vessel Appareil

Type/ Genre Horizontal Vessel	Serial No./ N° de série 1J41802	Year built/Année de fabrication 2004
Provincial Registration No. – C.R.N./ N° d'enregistrement provincial - N.E.C. R8081.123	National Board No./ N° National Board	Drawing No./ N° de dessin 5100-16 R1

Nozzles and Openings/ *Tubulures et ouvertures*

[illegible]

Other/ Autres

ate *06/26/04*

Name Dynacorp Fabricators Inc.
(Manufacturer/ *Constructeur*)

Signed
(Representative)

Date Oct 26/04

Name Gary Bilecki
(Print Inspector's Name/ Nom de l'inspecteur)

**Inspector's
Signature**