

1.1-FRM-001VS Visual External Inspection Report

	MANAGEMENT SYSTEMS Report #:							PSV Service Report Avail. ☒Y ☐N								⊠Internal			
Date:	6/9/2022			1	WO #:	V-0080			Proc. l	Jsed:	Cat 1 - Ur						R	ec. Insp. In	terval: 4
Inspected By:	Dwight Col	p ISI-P	VPP Cer	rt# 000692	, API 51	0 #43558	, API 570	0 #45288	Radio				None				•	•	
Client:	Lyon's Pro	duction	Service	S					Heat T	reatm	ent:		No						
Coordinator:	Dave Mac	donald							Nation	al Boa	ard Num	ber:							
Region:	Alberta N.I	E. BC			Area	Peace			Notes:										
Facility:	GP Yard								PSV Service Report reviewed by inspector.										
Location, LSD	Portable								UT report reviewed by inspector. PSV Removed for Service.										
Description:		⊠Vessel □Exchanger □Tank □Heater																	
Service Fluid:				uid Nam															
	SS-288					SS-288													
	Fuel Gas S	Scrubbe	er SS-288		94														
Jurisdiction #:	1006.1216				CDN	OH2299	.2134												
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Tube:																			
Other:																			
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Other:																			
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Additional notes are attached:□

Item **⊠**is

□is <u>NOT</u>

suitable for service.

Inspector's Signature:





Inlet and Drain Piping



PRV INSPECTION AND TEST REPORT

BRANCH: **Grande Prairie** UVL ID#: 18636G

Work Order: W15005962 Customer PO#:

Customer LYC Facility: A#: Cust. Ref.: Cust. WO#:	ONS PRODUCTION SERVICES LTD LSD: Vess Valv Cust					N: O:					I	F	Loca	tion: st ld: NE#:					
Man.: TAYLO Conn. Threa Set Press. 125 P Lift Lever	ded	С			" MNPT I/A PSI		VAL RFID:	-		PSI	rial: 1 ⁴ Outlet: 1 T Code S	1" FNI [emp :	PT N/A I				Seat: S cuum: 493 SC CRN		16.2C
Instructions: Ful	l Service	Э					TOME			Pre	etest R	equir	ed?	V		Reset I	Require	ed?	
Visual Condition: Seal Condition: Inlet: Rusty	Fair Top: Inlet	Broken Plugged		Botte	ate Cor om: N/ tlet: Ru	ndition: A		Ins	REC ignia: Plugge	UVL	Date o	Fitti	ngs A	ttache		019 n let: Murdoc	□ h	Outlet:	
✓ Pretest Simmer: Tested By:		PSI Set F	: Press: Pretest C : Press:	ommer	nts: L	PSI	npleted Resea ase no p	it: retest RETE	on: Val P	ve Partia SI Leak Leak	age:	sasen			est Ga	J			
Tested By:		F	retest C		(0	Like Ne	PONE w / 1 Min	nor /2	INSP Mediun	n / 3 Maj	or)				_	Nex			
ITEM DISC NOZZLE CAP-LEVER ASSY COMP SCREW and LO AS FOUND: SPRING and BUTTON SPINDLE / STEM STEM RETAINER DISC HOLDER GUIDE / UPPER RING LOWER RING RING PIN(S) BELLOWS GASKET / SEALS CONNECTION ENDS OTHER DISC: Min: Disassembly: Al	S	OF AS LEFT:_	RUSTY 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	CARBON	PITTED	OZZLE:	tion:		DENTED N/	A	ACT			Polished	_	Replace Rep	C MBER:	CRUSHED	
Test Medium: Air Reseat: 108 ADJ. RING SETTIN Tested by: Jasp		-	Upper:	Simm	er: 12		FINA ge Acce .ower:		e: 🗹	Set Pres B.P. ⁻ Test (al Teste	Test: Gauge:	6	5 PSI 60 PSI K-1/2			acuum: t Press	Def: P	OP	
SEAL: Top: V Final Inspection: Comments:	DJ Mo - SER	ottom:	TING: R	OUTINE	Custo	stalled: [mer Ins	FINAL Pection	Painted		ON: Palletiz	ed:	Sh	nip Cor	ntainer	: V	Flex G	askets (Supplied:]
	25	V Ser\	vice R	eport	revie	ewed													

Contract Chief Inspector - Dwight Colp API 510 #43558, ABSA ISIPV-PP #000692





PIMS ULTRASONIC THICKNESS GAUGE (UTT) REPORT FORM

UTT REPORT FORM 101

CLIEN	ΓNAME:		LYONS PRODUCTION SERVICES LTD.						PROJECT NAME:					SS-288				
Client A	ddress:	9	9301 78 A	ve Clair	mont AB T8	3X 0M2			Clie	nt Job N	lo.:		NA					
Client	Contact	ı	Name:	Dave I	MacDonald				Purc	hase O	rder Nu	mber:	NA					
Infori	mation:	F	Phone:	780-5	38-3400			AFE Number:				NA						
Work Da	ites:	J	June 06, 2	2022				Other:				NA	NA					
Work Lo	cation:	(Grande Pr	rairie Ya	rd				Rep	ort Page	Numbe	er:	Pag	ge 1	of 16			
UT Proc	edure #	_ l	UT-001			Rev: 1	Client S	ent Specs: N/A					Acc	. Std.:				
							EQUIPME	QUIPMENT										
UT Instrument: Olympus					Calibra	tion Date	e:	Februa	ary 7, 20)22								
UT Instr	ument N	1odel:	: Еро	ch 650								Mate	rial Th	nickness	: Vario	ıs		
UT Instr	ument S	erial:	I: 160160802					tion Bloc	ks:	Step V	Vedge	DWG	. #:	N/A				
Cable Type	Cable Length	Те	est Angle		Probe S/D	Freq.(MHZ)	Serial No.	Dia.	Tran Valu	isfer ie	Test From		dB	% FSH	Scan Sens.	Range		
Coaxal	36"	0 1	DEG		S	5MHZ	A924D	0.25 0"	-		-		60	80	-	20mm		
						li .	nspection	Data										
		Repo	ort Packag	ge for 10	006.1216 (SS	S-288) FGS.			FGS									
Scop	e:						Area i											
		See a	attached	UT repo	rts for resul	ts.												
Resu	ts:		e: Flag Thi rwise spe			1.3 Piping is N	lom-12.5%	6. ASME	Sec VI	II Div. 1	flags e	stablisl	hed at	: Nom-(CA/2) unle	ss		
Photo					,		R	Report										
						vork which wa which falls out												

This Certificate or Report is valid only for that work which was specifically requested. The company is not responsible for any views expressed by employees performing this work which falls outside the exact terms of reference. All certificates and/or reports are the result of work performed in conformance with applicable specifications and standards to the best of our ability and intent. However, the company will not be responsible for deviations within normal limits of accuracy in accordance with the standard practices. Final Code acceptance shall require Client/Manufacture representative signature.

UT Technician: Jeremy Kerr	Certification: CGSB REG: 20506	Level: CGSB Level 1
Reviewed By: Steve Gillingham	Certification: CGSB REG: 11441	Level: CGSB Level 2
Client Representative:	Signature:	Date: June 06, 2022





Location Name:	Grande Prairie AB		LSD:	Portable	
Jur #:	OH2299.2134		Equipment/Tag No.	SS-288	
Equipment Description:	Fuel Gas Scrubber				
Manufacturer:	Lo Tech Manufacturing Inc.				
Serial Number:	1006.1216		CRN:	OH2299.2134	
Shell MAWP:	150	PSI	Shell Design Temp:	100	°F
Tube MAWP:	-	PSI	Tube Design Temp:	-	°F
Shell Material:	SA-106-B		Head Material:	SA-240-WPB	
Shell Thickness:	7.11	mm	Head Thickness:	7.11	mm
Corrosion Allowance:	NS	mm	Date Built:	2003	
Size:	6"	in	Pipe / Rolled Plate:	Pipe	
RT:	-		Client DWG #:	-	





View of Nameplate



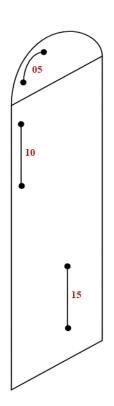
Overall view of Equipment





Location Name:	Grande Prairie AB		LSD:	Portable	
Jur #:	OH2299.2134		Equipment/Tag No.	SS-288	
Equipment Description:	Fuel Gas Scrubber				
Manufacturer:	Lo Tech Manufacturing Inc.				
Serial Number:	1006.1216		CRN:	OH2299.2134	
Shell MAWP:	150	PSI	Shell Design Temp:	100	°F
Tube MAWP:	-	PSI	Tube Design Temp:	-	°F
Shell Material:	SA-106-B		Head Material:	SA-240-WPB	
Shell Thickness:	7.11	mm	Head Thickness:	7.11	mm
Corrosion Allowance:	NS	mm	Date Built:	2003	
Size:	6"	in	Pipe / Rolled Plate:	Pipe	
RT:	-		Client DWG #:	-	

ISO Drawing of TML's









Location Name: Grande Prairie AB **LSD:** Portable

 Jur #:
 OH2299.2134
 Equipment/Tag No.
 SS-288

Equipment Description: Fuel Gas Scrubber

Manufacturer: Lo Tech Manufacturing Inc.

Serial Number: 1006.1216 **CRN:** OH2299.2134

Shell MAWP:150PSIShell Design Temp:100°FTube MAWP:-PSITube Design Temp:-°F

Shell Material: SA-106-B Head Material: SA-240-WPB

Shell Thickness: 7.11 mm Head Thickness: 7.11 mm

Corrosion Allowance:NSDate Built:2003Size:6"Pipe/Rolled Plate:Pipe

RT: - Client DWG #: -

TML#	Description	Chana	C:	Sch	Nom	Floa	2022-	06-06
I IVIL#	Description	Shape	Size	SCII	Nom	Flag	Min	Avg
5	Head	Ellipsoidal	6"	N/S	7.11	6.22	7.40	7.81
10	Shell	Cylindrical	6"	N/S	7.11	6.22	7.13	7.54
15	Shell	Cylindrical	6"	N/S	7.11	6.22	7.80	7.92