



**RAE Engineering  
and Inspection Ltd.**

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## INSPECTION SUMMARY REPORT

<b>CLIENT:</b>	Tara Energy Services
<b>TO:</b>	Jeff Warr
<b>CC:</b>	
<b>FROM:</b>	Marnes du Plessis
<b>DATE:</b>	19 Apr, 2024
<b>REPORT:</b>	Tara Project PR0002839 Inspection Summary Report
<b>LOCATION(S):</b>	Clairmont



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## **1 SCOPE**

RAE Engineering and Inspection Ltd. (RAE) conducted visual inspections and Ultrasonic Testing (UT) on the vessels at the Clairmont site.

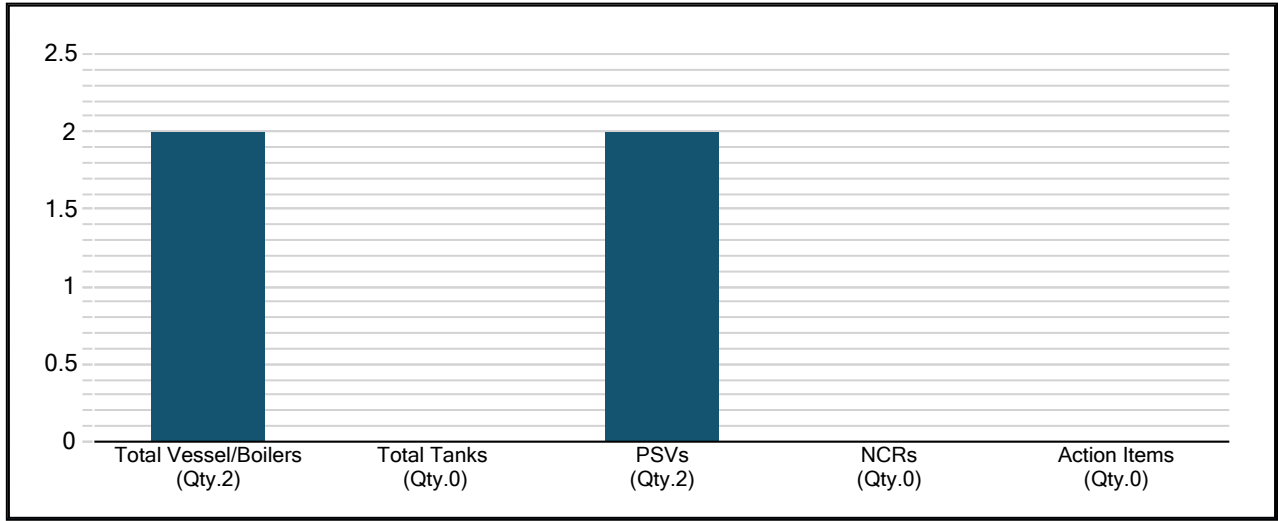
## **2 GENERAL COMMENTS**

- 2.1 This Inspection Summary Report includes:
  - a. Items that must be addressed (Non-conformance Reports (NCRs)).
  - b. General recommendations for improvement (Action Items).
  - c. Information regarding PSVs.
  - d. A summary of the Field Inspections completed.
- 2.2 The next inspection is typically due in 2027 with 0 exceptions.
- 2.3 Contact RAE if there are any questions or concerns.
- 2.4 Inform the Chief Inspector when NCR corrective actions have been completed.



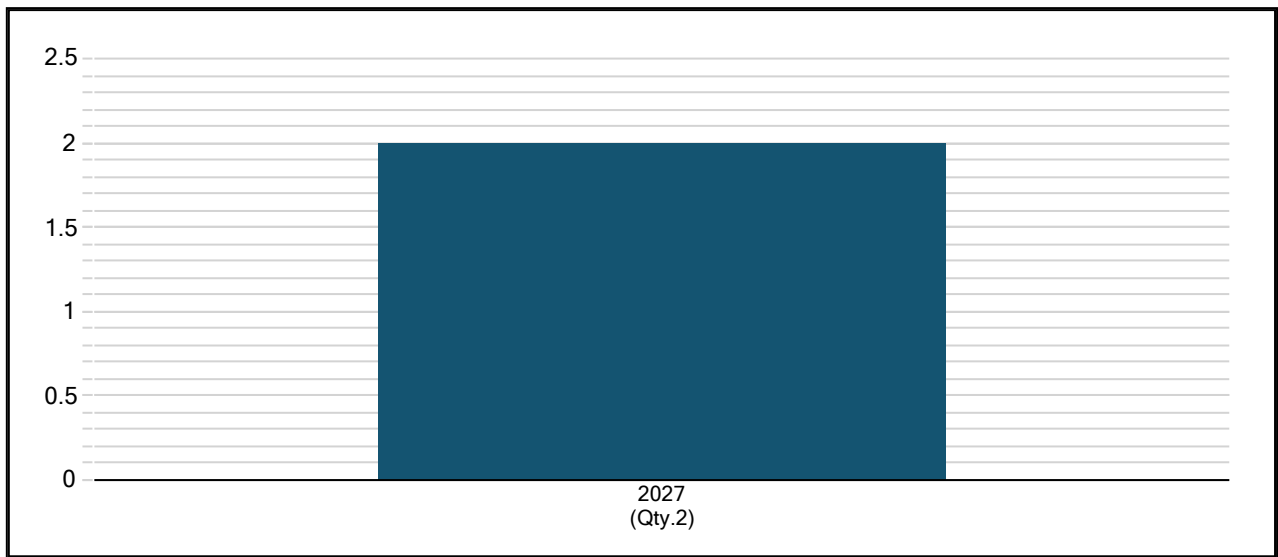
### 3 BASICS INSPECTION STATICS

3.1 This chart shows the quantity of equipment inspected or inventoried, along with the quantity of NCRs and Action Items found. Further details can be found throughout this report.



### 4 NEXT INSPECTION DATES

4.1 This chart shows the years in which the next inspections are required, along with the quantity of equipment to be inspection that year. For specific next inspection dates, see Section 9.





## 5 NON-CONFORMANCES

- 5.1 Non-conformances are code violations that must be addressed as they are not compliant to the code or regulations.
- 5.2 When the non-conformance has been rectified, inform the Chief Inspector.

### 5.3 NCR Summary

No non-conformances found.

## 6 ACTION ITEMS

- 6.1 Action Items are items found by the Inspector that are recommended to be rectified.  
No Action Items found.

## 7 PSV

- 7.1 The following is a list of PSVs within the scope of the inspection(s) performed under this project. Included is the associated next service date and service interval

LSD	Next Service Date	Service Interval (yrs)	# of PSVs	Notes
	2024	3	2	

## 8 INSPECTION SUMMARY

- 8.1 The following table outlines the equipment inspected, by location, and if there were any recorded NCRs or Action Items.

LSD	Vessels / Boilers Inspected	Vessels/ Boilers Inventoried	Tanks Inspected	Tanks Inventoried	NCR's	Action Items
	2	0	0	0	0	0
<b>Summary Totals</b>	2	0	0	0	0	0

## 9 ITEMIZED INSPECTION LIST

- 9.1 The following summarizes all of the equipment inspected. The list is organized by location name, LSD, vessels/boiler then tanks. Included in the list are comments regarding each piece of equipment.

Reg #	Client Reference	Equipment	Unit #	NCR	Inspection Type	Condition	Recommendations	Next Inspection
<b>PORTABLE, CLAIRMONT YARD</b>								
<b>LSD:</b>								
<b>Vessels/Boilers:</b>		<b>2</b>						
0543257		Horizontal Separator	SS-287		VE/VI/PSV /UT	Good	1. At the time of inspection TML210 noted to be below minimum nominal thickness and	14 Mar,2027



Reg #	Client Reference	Equipment	Unit #	NCR	Inspection Type	Condition	Recommendations	Next Inspection
							<p><i>below corrosion allowance by 0.4mm, therefore this needs to address. Option are to have the bottom section of vessel coated as soon as possible.</i></p> <p><i>2. The PSV is due for service therefore the PSV needs to be serviced and service report needs to be sent to RAE Engineering and Inspection Ltd. for data entry.</i></p> <p><i>Based on the scope and results of this inspection the vessel appears suitable for continued service.</i></p>	
RAE52433		Fuel Gas Scrubber	SS-287		VE/PSV/UT	Good	<p><i>1. The PSV is due for service therefore the PSV needs to be serviced and service report needs to be sent to RAE Engineering and Inspection Ltd. for data entry.</i></p> <p><i>Based on the scope and results of this inspection the vessel is fit for continued service.</i></p>	14 Mar,2027