# UNIT 372888 INSPECTION



Feb. 24, 21

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Unit # 372888

Engine G3408 TA Serial # GNB01156

Compressor Serial # TDSH355L0314KZ

Unit appears to be mostly complete. The unit will need to be cleaned up as there is a layer of dust throughout the building and cooler.

NOTED ITEMS

-No belly pan on the unit

-The age of the filters is unknown and should be replaced

-All belts are weathered

-Some windows are cracked or missing

Unit 372888 Inspection

## COMPRESSOR

-Input shaft end play is 0.001"

-Driven rotor end play is 0.002"



-The bearing on the driven rotor has and arc spot



appears to mostly free of rust

-The driven rotor



-The end cover is missing from the slide valve, bearing for the slide valve has rust spots

## ENGINE



-The interior of the engine appears to be rust free, cylinder

heads are old style



-Auxiliary water pump is missing its discharge pipe, parts in

building

- Borescope results
- All cylinders have carbon build up
- #1- Nothing noted
- #3- Nothing noted
- #5- Nothing noted
- #7- Liner has a water mark
- #2- Nothing noted
- #4- Liner has a water mark
- #6- Liner has a water mark
- #8- Liner has a water mark

#### Suction and coalescer vessels



-Appear to be complete with minimal rust

### RECOMMENDATIONS

-Rebuild compressor, should need bearings only

-Clean up and test all end devices

- -Install missing auxiliary discharge pipe
- -Have plate exchanger rebuilt