



PRESSURE EQUIPMENT INSPECTION INTERVAL APPROVAL

Part 1 – Facility and Equipment Information		
Facility / Field Name: GRAND FORKS EAST 15-15-(1504)	Location: 04-01-013-13W4 BATTERY	
Part 2 - Assessment Type		
Interval assessment has been performed as per TC-OVR-PRO-INT-000036		
Individual Equipment: <input type="checkbox"/>		
Provide the equipment number:		
Multiple Equipment: <input checked="" type="checkbox"/>		
Provide the equipment numbers or refer to Section 4 for the file location:		
Like Service Comparison: <input checked="" type="checkbox"/>		
Provide the equipment numbers or refer to Section 4 for the file location:		
Part 3 – Summary of Findings / Issues / Action Items		
<p>The vessels and PSVs that require a complete battery outage for inspection and servicing at Grand Forks East 04-01 battery were assessed for interval revision.</p> <p>The test treater (A0227925) TML 25 3" Sch STD elbow RL is 8.6 yrs using structural Tmin, the vessel itself was in good condition. The HP flare KO (C38332) TML 55 2" Sch XS elbow (bridle) RL is 8.0 yrs using structural Tmin, the vessel itself was in good condition. VE/UT the test treater and HP flare KO in 2023 to verify STCR.</p> <p>A0161444: middle anodes were 40% consumed in 2019, confirm if replaced.</p> <p>Increase the internal inspection interval to 60 months, due in 2024, for all vessels assessed.</p> <p>The group treater (A0242007) PSV (S/N 931070) was a new install in 2019 and is currently assigned the max interval as per AB-506 grade 1. Service PSV in 2022. All other PSVs assessed were in good condition and can have their service interval increased to 60 months, service in 2024.</p>		
Part 4 – Inspection Interval		
Assessment Completed Date:	September 28th, 2021	
Previous Interval: 36	New Interval: 60	Assessment Spreadsheet File or Form Location: R:\Integrity\Medicine Hat\00 GENERAL\15 Rep Inspections & Interval Revisions\2021 Vessel Interval Revision\Grand Forks East 15-15\Grand Forks East 04-01- Integrity Assessment September 2021.xlsx
<p>Note: If the assigned inspection interval is not the same for all equipment being assessed, the interval may be identified on the assessment Form or Spreadsheet.</p>		
Part 5 – Approvals / Rejection		
Final Approval: Asset Integrity Name: Kelly Matsalla Cert. #: ABSA IPV-PV# 1001, TSASK Class 2# 81691 Date: Sept. 29, 2021	Comments: A0161444, confirm if middle anodes were replaced in 2019. Periodic VE/UT inspections A0227925 TML 25, C38332 TML 55 are noted in Part 3, must be completed for valid extension.	<input checked="" type="checkbox"/> ACCEPT <input type="checkbox"/> REJECT  Signature
Final Approval: Operations (Foreman level or above) Name: Jim Yaroslowsky Position: Field Foreman Date: Sept. 29, 2021	Comments:	<input checked="" type="checkbox"/> ACCEPT <input type="checkbox"/> REJECT  Signature

