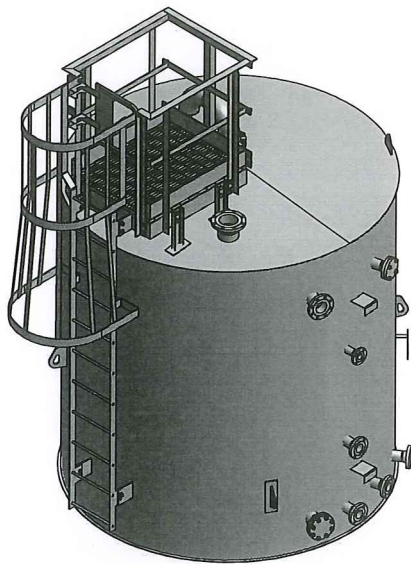


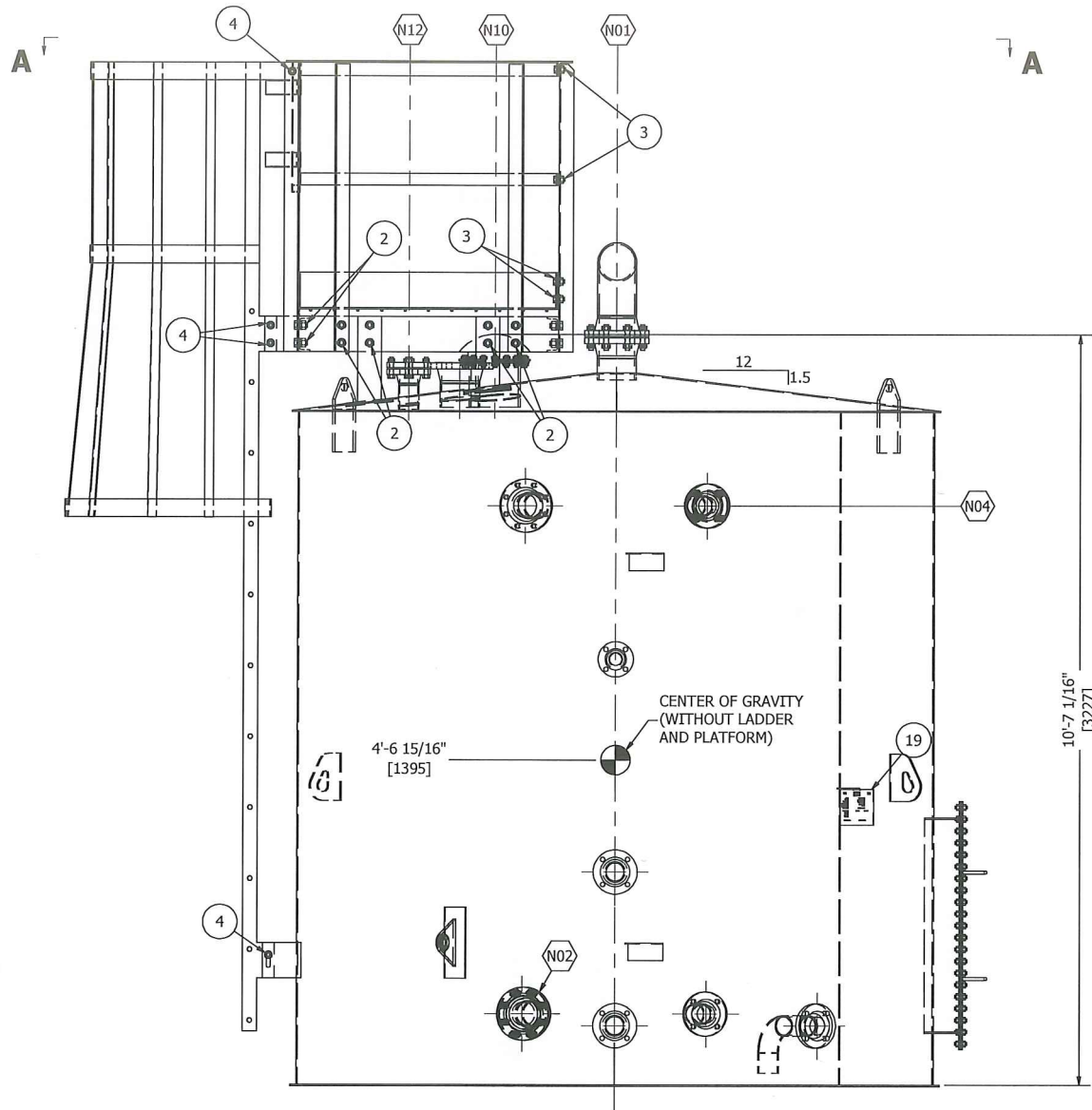
FILE PATH: C:\Workspace\Drafting\Projects\2400-2499\2471\2471-101.dwg

GENERAL NOTES:

1. ALL OPENINGS TO BE COVERED PRIOR TO SHIPPING
2. LADDER, PLATFORM TO BE SHIPPED LOOSE
3. APPROXIMATE SHIPPING WEIGHTS:
 - TANK: 5125 LBS
 - ROOF PLATFORM: 550 LBS
 - LADDER: 255 LBS
4. APPROXIMATE TOTAL WEIGHT: 5930 LBS
5. SHIPPING DIMENSIONS: 9'6" W x 11' H x 9'8" LG
6. SEE DRAWING D2471-201 FOR LIFTING LUG DETAILS
SEE DRAWING D2471- 301 FOR TAILING LUG



ISOMETRIC VIEW

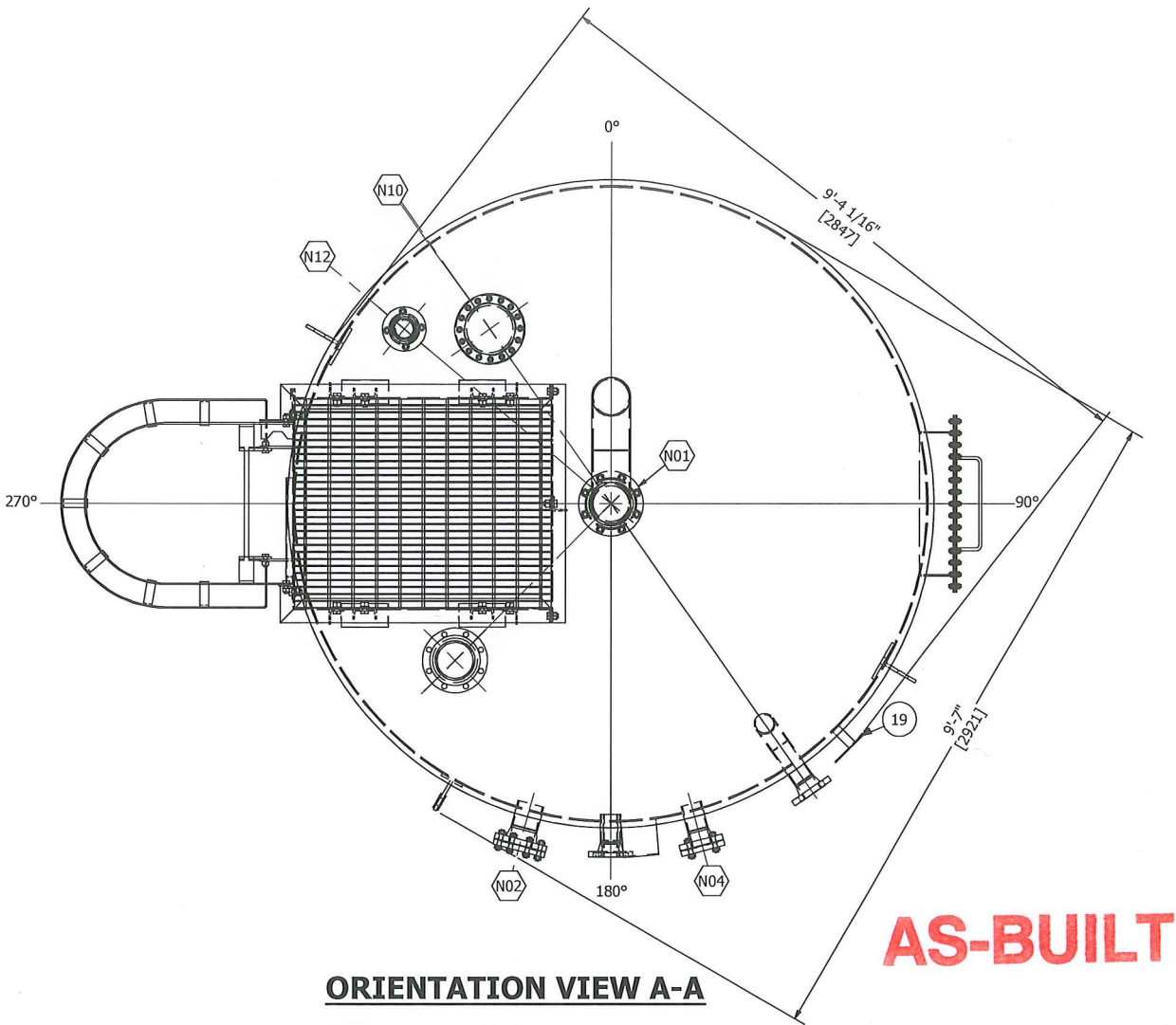


ELEVATION VIEW

REV	DATE	DESCRIPTION	BY	APP
A	02/14/2014	ISSUED FOR APPROVAL	jli	
B	07/02/2014	ADDED BLD FLG, ANCHOR CHAIR, STAND OFF CLIPS AND LADDER CAGE, ISSUED FOR APPROVAL	jli	
0	09/19/2014	ISSUED FOR FABRICATION	AMC	
1	11/28/14	AS BUILT	AMC	

BILL OF MATERIALS

ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT
1	1	-	-	TANK WELDED ATTACHMENTS (SEE DRAWING D2471-301 FOR DETAILS)			5215.27
2	22	PLATFORM/HANDRAILS	1-011909	3/4" DIA x 1 3/4" LG STRUCTURAL HEX BOLT, c/w NUT AND WASHER		SA-325	13.93
3	8	HANDRAILS	1-005535	5/8" DIA x 1 1/2" LG STRUCTURAL HEX BOLT, c/w NUT AND WASHER		SA-325	3.05
4	8	LADDER	1-014369	5/8" DIA x 1 3/4" LG STRUCTURAL HEX BOLT, c/w NUT AND WASHER		SA-325	3.24
5	1	N10	1-016226	8" ENARDO 660 THIEFHATCH, SET @ 4 OZ.PSI/0.4 VACUUM		-	82.62
6	1	N10	1-004683	1/8" THK x 8" THIEF HATCH GASKET		NEOPRENE	0.18
7	16	N10	1-002612	1/2" DIA x 2" LG STUD		SA-193-B7M	1.84
8	32	N10	1-001865	1/2" DIA HEX NUT		SA-194-2HM	2.29
9	1	N01	1-006078	6" x CLASS 150 RF "CG" GASKET		316SS	0.72
10	8	N01	1-002643	3/4" DIA x 4 1/4" LG STUD		SA-193-B7M	4.36
11	16	N01	1-001872	3/4" DIA HEX NUT		SA-194-2HM	3.41
13	16	N02, N04, N12	1-002627	5/8" DIA x 3 1/2" LG STUD		SA-193-B7M	4.99
14	32	N02, N04, N12	1-001868	5/8" DIA HEX NUT		SA-194-2HM	4.16
15	1	N02	1-000911	4" x CLASS 150 RF BLIND FLG		SA-105-N	15.55
16	1	N02	1-001299	4" x CLASS 150 RF "CG" GASKET		316SS	0.64
17	2	N04, N12	1-000891	3" x CLASS 150 RF BLIND FLG		SA-105-N	21.89
18	2	N04, N12	1-001296	3" x CLASS 150 RF "CG" GASKET		316SS	0.74
19	1	NAMEPLATE	1-014066	6" x 8" NAMEPLATE		ALUMINUM	0.17
20	1	-	1-017035	LIGHTNING DISSIPATER KIT			
							5379.04



ORIENTATION VIEW A-A

BILTON
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MEG ENERGY

COOLANT SURGE TANK - TAG# D-13
TANK FINAL ASSEMBLY

DATE: 2/04/14	SALE ORDER: 003606	SIZE
SHEET: 1 OF 1	JOB ORDER:	D
PURCHASE ORDER: HATCH PM-002	D2471	REV.
LOCATION: SE 1/4 34-55-20 W4M	DRAWING NO.:	1
CRN DWG: N/A	D2471-101	
CRN NUMBER: N/A		
PROJECT MANAGER: PAT MCALEESE		