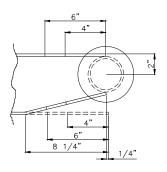


BILL OF MATERIALS								
ITEM	REQ'D	PART	DESCRIPTION	MATERIAL	WEIGHT			
1	2	RUNNER	WF6@15# x 12'-0" LG (ROUGH CUT TO 144 1/2")	WF6@15#	360#			
2	2	CROSSMEM	5" x 5" x 3/8" ANGLE x 5'-5 11/16" LG	SA-36	133#			
3	2	PULL	3" STD PIPE x 5'-11 1/2" LG	SA-106-B	90#			
4	4	PULLCAP	1/4" THK x 5 1/2" OD	SA-36	5#			
5	2	SADDLE	1/4" x 8" FLAT BAR x 8'-0" LG ROLL TO 74 3/4" ID	SA-36	109#			
6	4	SADDLE	3/8" x 6" FLATBAR x 2'-10 7/8" LG	SA-36	89#			
7	2	SADDLE	3/16" THK x 2'-10 7/8" W x 5'-5 1/4" LG (SEE DETAIL)	SA-36	177#			
8	2	HEATER	1 1/2" x 1 1/2" x 0 100" WALL HSS x 15" LG	350W	5#			

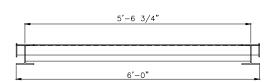
GENERAL NOTES

1. APPROXIMATE WEIGHT: 970 LBS (SADDLE AND SKID ONLY)

2. ALL WELDING SHALL BE AS PER CSA W47.1-92 USING GAS METAL ARC WELDING WITH ER480S-6 FILLER METAL OR SUBMERGED METAL ARC WELDING WITH E48018-1 FILLER METAL



COPE DETAIL



END VIEW

REV. NO.	DATE	REVISION	BY	APP'D	Ī
0	10/19/00	STANDARD DRAWING	DSG	JLM	1
1	06/06/01	FINAL DRAWING	JMB	JLM	1
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DIITALI	BOX 6106 3704 58 AVE.	BP
	INNISFAIL, AB CANADA	50 BBL AB
	403-227-7799 1-888-227-4923	DATE: 10/19/00 SCALE: N.T.S.
Welding & Manufacturing Ltd.		DRAWN BY: DSG
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WELDING & MANUFACTURING LTD., that it shall be returned upon to be reproduced, copied, lent, or otherwise disposed of, directly or in consent of BILTON WELDING & MANUFACTURING LTD.	on request, and that it shall	PART NO.:
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BP	CANADA	ENERGY
50 BBL ABO	OVE GROUND DOUB SKID DETA	LE WALL DRAINTANI ILS

SHEET: 2 OF 3 JOB NO.: