*H*₂S Removal Prototype



Opportunity

- We are a design-build-operate contractor with engineering and fabrication capacity dedicated to fast-track execution of modular and mobile facilities
- Team members have executed produced water treatment, disposal and recycling facilities over past 20 years
- Completed turnkey water hub, disposal, recycling and injection facilities at c-62
 Altares, Cynthia, Mile 103 and Jansen
- Currently designing water systems that include large water supply and sour water recycling at its core
- Secured grant from SDTC for H₂S removal prototype
- We are prepared to design-build-operate a CNRL-specific prototype at Wembley on a fast-track basis



Case Studies in Frac Supply and Flowback/Produced Water Re-Use and Disposal

- Montney A: water strategy for 10,000 m³/day water supply licensing, permitting, intake, pipeline, infield water management, storage ponds, pumping systems
- Montney B (Canbriam): 10,000 m³/day intake design-build-commission, pump station d-b-o, pipeline hydraulic design and specifications
- Montney C (Canbriam): 5,000 m³/day water loading station for flowback and produced water storage and reuse
- Cordova A: 10.000 m³/day intake, license and approvals
- Montney D: 3,500 m³/day d-b-o intake, pipeline, pumping station, Section 8 approvals
- Bakken A: 2,000 m³/day full service terminal design
- Permian A: 350 usgpm drilling mud dewatering and recycling trailers design-build
- Montney E: 19 m³/minute flowback filtration and recycling system design-build-operate at frac site
- Deep Basin A: 750 m³/day: water injection modules design-build-commission
- Montney F: 750 m³/day produced water treatment and injection facility design-build-commission
- SAGD A: 500 m³/day drinking water plant design-build-commission
- SAGD B: 750 m³/day water and wastewater plant
- Montney G: water management strategy for 1 million m³/year including sour flowback reuse
- Deep Basin B: water licensing and intake approvals for 2 million m³/year frac water supply (current)
- Deep Basin C: design-build-install-commission 10,000 m³/day intake structure for frac water supply (current)
- Montney H conceptual design water reuse systems for Tupper West Development
- Montney I: conceptual design water reuse hub for Sunrise West Development
- Montney J: conceptual design water reuse hub for Dawson Development
- Montney K: conceptual design water reuse hub for Bernadet Development
- Montney L: design-build-commission 10,000 m3/day pump stations and 400kW natural gas-fired generator sets
- Deadwood A: design-build-operate 875 m3/day water conditioning and deep-well injection system from 100,000 m3 pond system



H2S Removal Module

- 4-stage process
 - pH adjustment (HCI)
 - Natural gas mixer: cross-flow or counter-flow
 - Gas separation (recovery, VRU or flare)
 - Polishing
- Based on our team's experience with sour water treatment: Horn River, Beverly Hills, Shell Caroline, etc

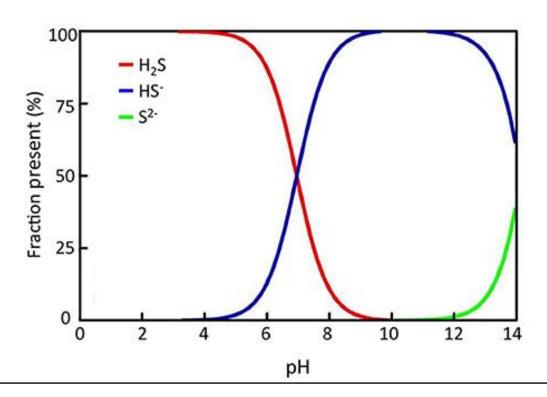


Key Attributes of H₂S Module

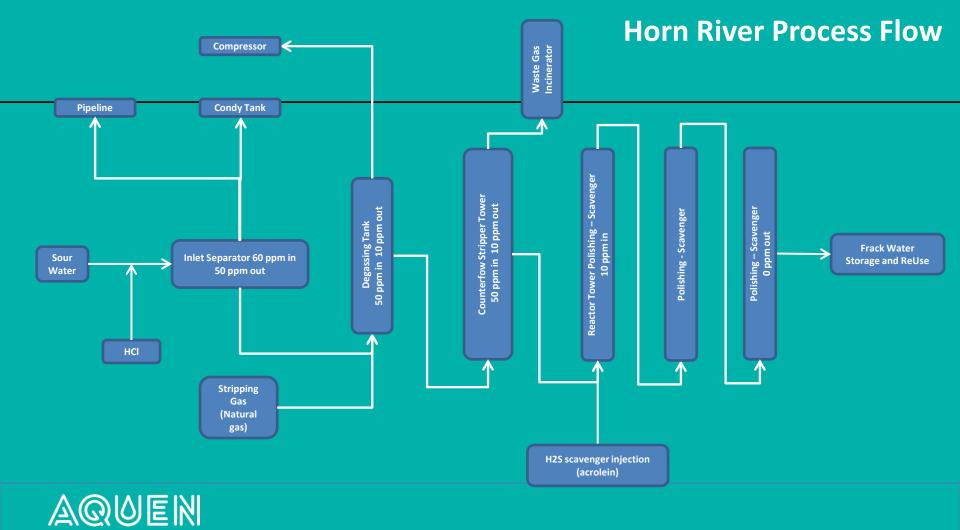
- Modular vs containerized
- Cross-flow vs counter-flow
- Gas recovery to flare, VRU or inlet
- Batch vs continuous feed
- CNRL-specific protocols and controls



Role of pH Adjustment







Proposal: H₂S Removal Prototype

- Commercial Agreement
- Design Workshop with CNRL Engineering and Operations
- Custom-build Modular Sweetening Unit (100 m3/day)
- Installation at Prototype Sites
- Demonstration Complete (April 15th)



Commercial Terms

- Contribution to Eligible Costs \$300K total
- Options for Commercial Agreement
 - ROFR: to purchase unit and retain on site
 - Intellectual Property Protection and Non Disclosure Agreement (IPP-NDA): exclusive to application at site
 - Commitment to Purchase Subsequent Units: on a transparent cost and negotiated margin basis
 - Startup, commissioning, operations and maintenance: TBD



*H*₂S Removal Prototype





Modularized Process: Scalable or Parallel Trains





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