

# Certificate of Authorization

## Quality Control Program

Expiry Date: **April 1, 2007**

Reg. No.: **AQP-1336**

This is to certify that:

**BLUESTAR WELDING  
A DIVISION OF 570147 ALTA. LTD.  
PLAN #9925433, NE-34-70-06-W6M  
LOTS 14 & 15  
GRANDE PRAIRIE, ALBERTA**

having complied with the provisions of the SAFETY CODES ACT, is hereby authorized to:

**Construct ASME Section VIII-1 Pressure Vessels  
Construct Miniature Pressure Vessels in accordance with CSA B51  
Manufacture Category 'A' & 'H' Fittings in accordance with CSA B51**  
at the above SHOP address.

**Construct, Repair/Alter ASME B31.1 and B31.3 Pressure Piping  
Repair/Alter ASME Section VIII-1 Pressure Vessels**  
at the SHOP and FIELD sites controlled from the above address.



Dated at Edmonton, this 23rd day of April, 2004

Chief Inspector and Administrator



# Quality Control Index (Piping)

Job #: 10252-P

Date: February 25, 2005

## Section One

- Pressure Piping Examination Checklist / Travel sheet
- Pressure Piping Specification Sheet & Drawing(s)
- Construction Data Report For Piping Systems (ABSA AB-83)

## Section Two

- Welding procedure(s)
- Welder's Log
- Continuity Log
- Welder Performance Qualification card(s)

## Section Three

- NDE, Non-destructive Test reports & operator certification
- Post weld Heat Treatment instructions, report(s) & data
- Pressure Test examination guide
- Hydrostatic Test report
- Equipment Calibration log & report(s)
- Nonconformity Report

## Section Four

- Purchase order(s) for welding consumables
- Purchase order(s) for other, Mill Test Reports & Inspection Certificates.